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LOC

DIST

REVISIONS

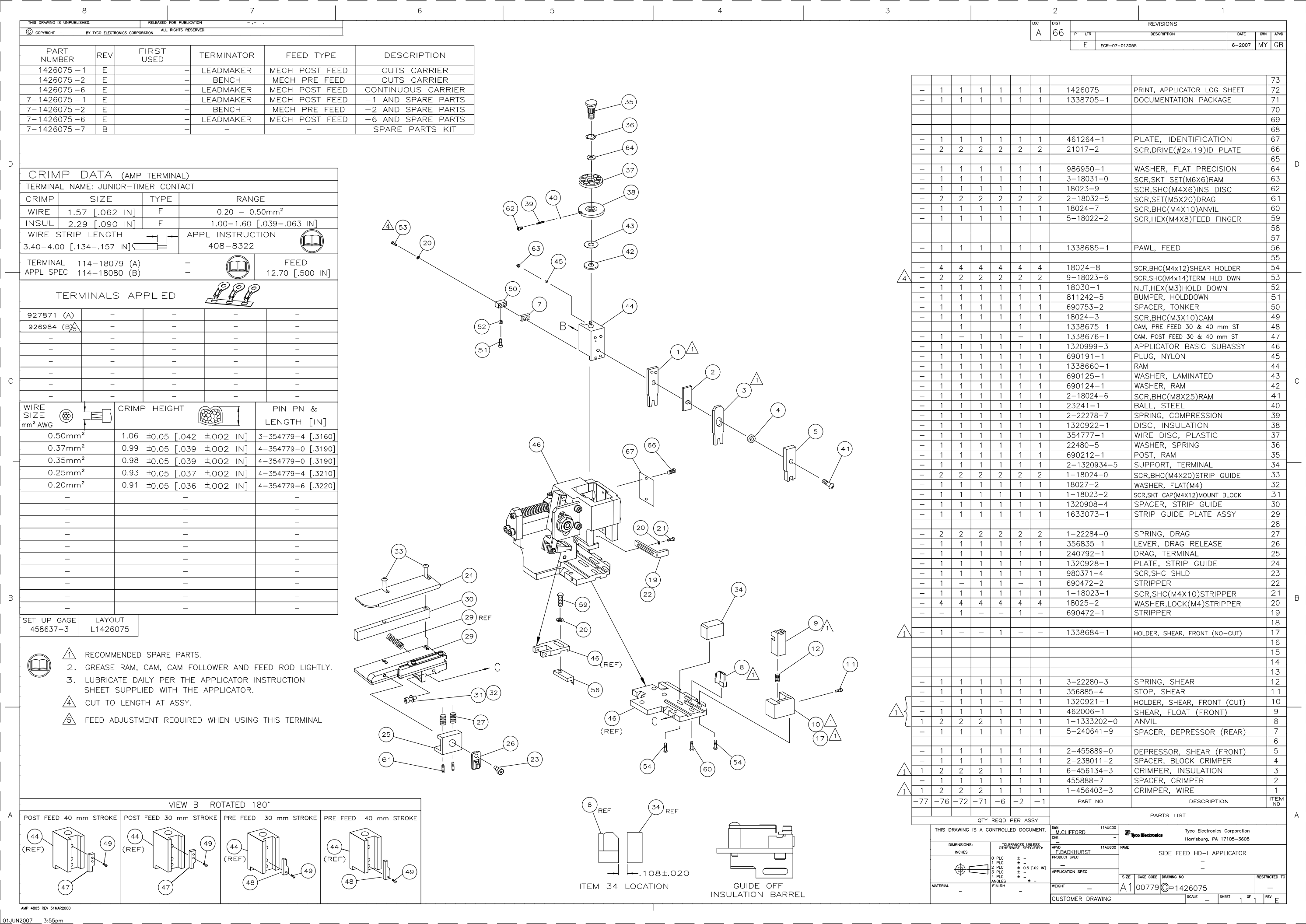
P	LTR	DESCRIPTION	DATE	DWN	APVD
	E1	ECR-14-003640	12MAR2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151808-2

FOR REPLACEMENT PARTS FOR APPLICATOR 1426075
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1426075

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN Gopalakrishna HV		 TE Connectivity			
DIMENSIONS:		CHK RAGHAVENDRA					
		APVD RAGHAVENDRA		NAME SIDE FEED HD-I APPLICATOR			
		PRODUCT SPEC					
		APPLICATION SPEC					
MATERIAL		WEIGHT		SIZE A3	CAGE CODE	DRAWING NO C- 1426075	RESTRICTED TO
FINISH		CUSTOMER DRAWING		SCALE		SHEET 1 OF 2	REV E1



PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1426075-1	E	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1426075-2	E	-	BENCH	MECH PRE FEED	CUTS CARRIER
1426075-6	E	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1426075-1	E	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1426075-2	E	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1426075-6	E	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1426075-7	B	-	-	-	SPARE PARTS KIT

CRIMP DATA (AMP TERMINAL)			
TERMINAL NAME: JUNIOR-TIMER CONTACT			
CRIMP	SIZE	TYPE	RANGE
WIRE	1.57 [.062 IN]	F	0.20 - 0.50mm ²
INSUL	2.29 [.090 IN]	F	1.00-1.60 [.039-.063 IN]
WIRE STRIP LENGTH		APPL INSTRUCTION	
3.40-4.00 [.134-.157 IN]		408-8322	
TERMINAL 114-18079 (A)		-	FEED
APPL SPEC 114-18080 (B)		-	12.70 [.500 IN]

TERMINALS APPLIED				
927871 (A)	-	-	-	-
926984 (B) 5	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-

WIRE SIZE mm ² AWG	CRIMP HEIGHT	PIN PN & LENGTH [IN]
0.50mm ²	1.06 ±0.05 [.042 ±.002 IN]	3-354779-4 [.3160]
0.37mm ²	0.99 ±0.05 [.039 ±.002 IN]	4-354779-0 [.3190]
0.35mm ²	0.98 ±0.05 [.039 ±.002 IN]	4-354779-0 [.3190]
0.25mm ²	0.93 ±0.05 [.037 ±.002 IN]	4-354779-4 [.3210]
0.20mm ²	0.91 ±0.05 [.036 ±.002 IN]	4-354779-6 [.3220]
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-

SET UP GAGE	LAYOUT
458637-3	L1426075

- 1. RECOMMENDED SPARE PARTS.
- 2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4. CUT TO LENGTH AT ASSY.
- 5. FEED ADJUSTMENT REQUIRED WHEN USING THIS TERMINAL

VIEW B ROTATED 180°			
POST FEED 40 mm STROKE	POST FEED 30 mm STROKE	PRE FEED 30 mm STROKE	PRE FEED 40 mm STROKE
(REF)	(REF)	(REF)	(REF)

LOC		DIST		REVISIONS			
A	66	P	LTR	DESCRIPTION	DATE	OWN	APVD
		E		ECR-07-013055	6-2007	MY	GB

-	1	1	1	1	1	1	1426075	PRINT, APPLICATOR LOG SHEET	73
-	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	71
									70
									69
									68
-	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	21017-2	SCR,DRIVE(#2x.19)ID PLATE	66
									65
-	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET(M6X6)RAM	63
-	1	1	1	1	1	1	18023-9	SCR,SHC(M4X6)INS DISC	62
-	2	2	2	2	2	2	2-18032-5	SCR,SET(M5X20)DRAG	61
-	1	1	1	1	1	1	18024-7	SCR,BHC(M4X10)ANVIL	60
-	1	1	1	1	1	1	5-18022-2	SCR,HEX(M4X8)FEED FINGER	59
									58
									57
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
									55
-	4	4	4	4	4	4	18024-8	SCR,BHC(M4X12)SHEAR HOLDER	54
-	2	2	2	2	2	2	9-18023-6	SCR,SHC(M4X14)TERM HLD DWN	53
-	1	1	1	1	1	1	18030-1	NUT,HEX(M3)HOLD DOWN	52
-	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51
-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	1	1	1	1	1	1	18024-3	SCR,BHC(M3X10)CAM	49
-	-	1	-	-	1	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
-	1	-	1	1	-	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	1	1338660-1	RAM	44
-	1	1	1	1	1	1	690125-1	WASHER, LAMINATED	43
-	1	1	1	1	1	1	690124-1	WASHER, RAM	42
-	1	1	1	1	1	1	2-18024-6	SCR,BHC(M8X25)RAM	41
-	1	1	1	1	1	1	23241-1	BALL, STEEL	40
-	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	39
-	1	1	1	1	1	1	1320922-1	DISC, INSULATION	38
-	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC	37
-	1	1	1	1	1	1	22480-5	WASHER, SPRING	36
-	1	1	1	1	1	1	690212-1	POST, RAM	35
-	1	1	1	1	1	1	2-1320934-5	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	1-18024-0	SCR,BHC(M4X20)STRIP GUIDE	33
-	1	1	1	1	1	1	18027-2	WASHER, FLAT(M4)	32
-	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP(M4X12)MOUNT BLOCK	31
-	1	1	1	1	1	1	1320908-4	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	29
									28
-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
-	1	-	1	1	-	1	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1-18023-1	SCR,SHC(M4X10)STRIPPER	21
-	4	4	4	4	4	4	18025-2	WASHER,LOCK(M4)STRIPPER	20
-	-	1	-	-	1	-	690472-1	STRIPPER	19
									18
1	-	1	-	-	1	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17
									16
									15
									14
									13
-	1	1	1	1	1	1	3-22280-3	SPRING, SHEAR	12
-	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
-	-	1	1	-	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
-	1	1	1	1	1	1	462006-1	SHEAR, FLOAT (FRONT)	9
1	2	2	2	1	1	1	1-1333202-0	ANVIL	8
-	1	1	1	1	1	1	5-240641-9	SPACER, DEPRESSOR (REAR)	7
									6
-	1	1	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	1	1	1	2-238011-2	SPACER, BLOCK CRIMPER	4
1	2	2	2	1	1	1	6-456134-3	CRIMPER, INSULATION	3
-	1	1	1	1	1	1	455888-7	SPACER, CRIMPER	2
1	2	2	2	1	1	1	1-456403-3	CRIMPER, WIRE	1
-77	-76	-72	-71	-6	-2	-1		DESCRIPTION	ITEM NO

QTY REQD PER ASSY		PARTS LIST	
THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN M. CLIFFORD	11AUG00
DIMENSIONS: INCHES		CHK -	-
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD F. BACKHURST	11AUG00
0 PLC ± -		NAME	NAME
1 PLC ± -		PRODUCT SPEC	PRODUCT SPEC
2 PLC ± 0.5 [02 IN]		APPLICATION SPEC	APPLICATION SPEC
3 PLC ± -		SIZE	SIZE
4 PLC ± -		CAGE CODE	CAGE CODE
ANGLES FINISH		DRAWING NO	DRAWING NO
MATERIAL -		RESTRICTED TO	RESTRICTED TO
WEIGHT -		SCALE	SCALE
CUSTOMER DRAWING		SHEET 1 OF 1	REV E