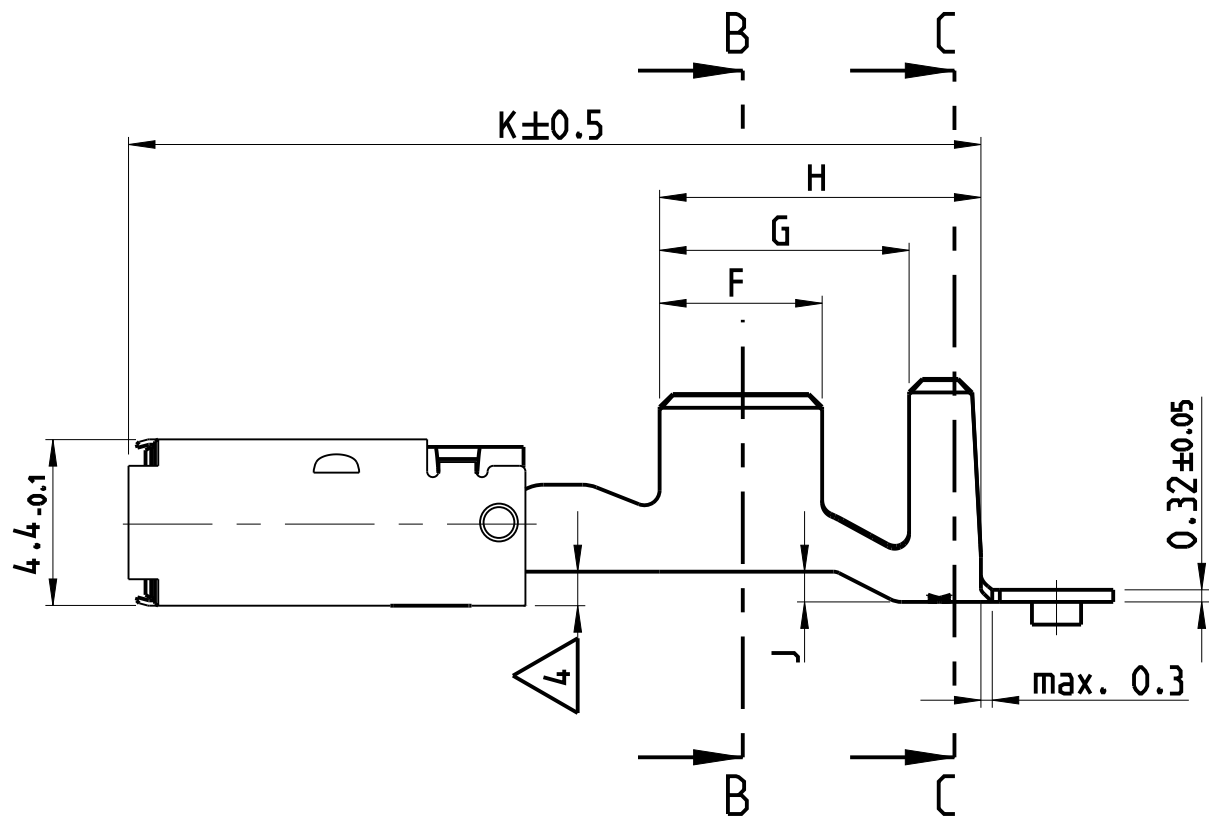
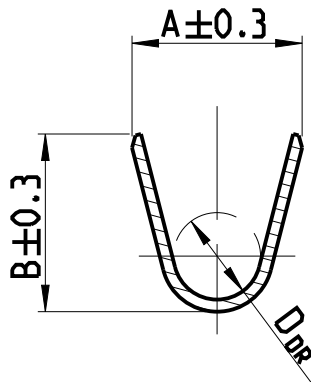


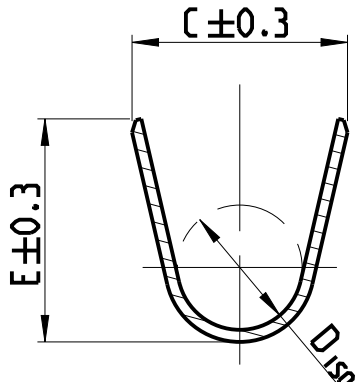
STANDARD CRIMP



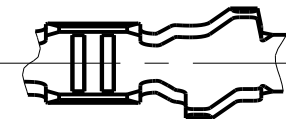
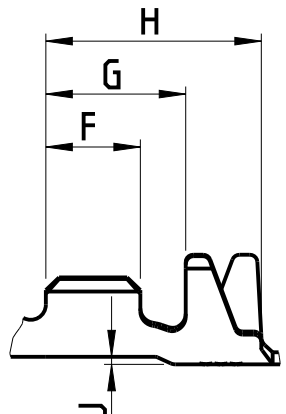
B-B



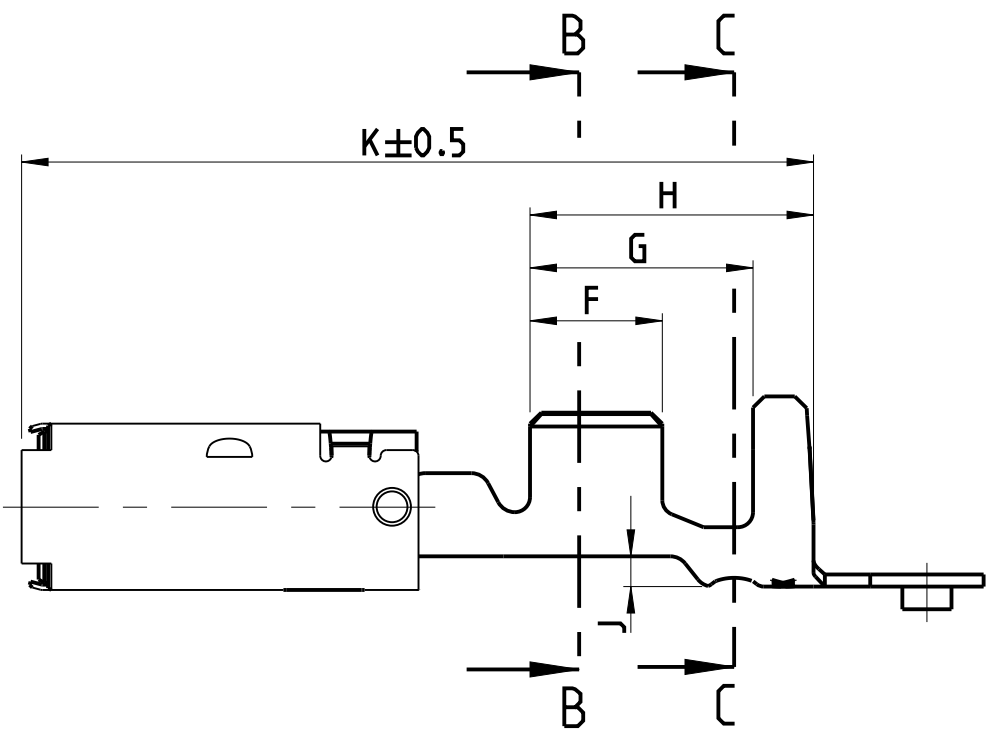
C-C



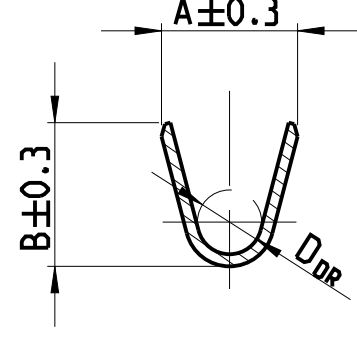
ONLY FOR WIRE SIZE RANGE
Nur fuer DGB
0.2 ... 0.5 mm²



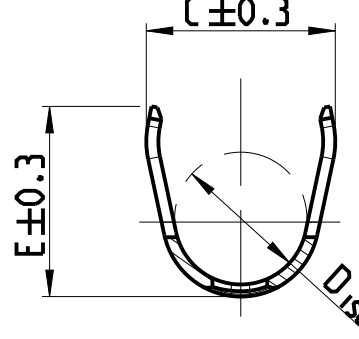
SINGLE WIRE SEAL
Einzeldichtungssystem



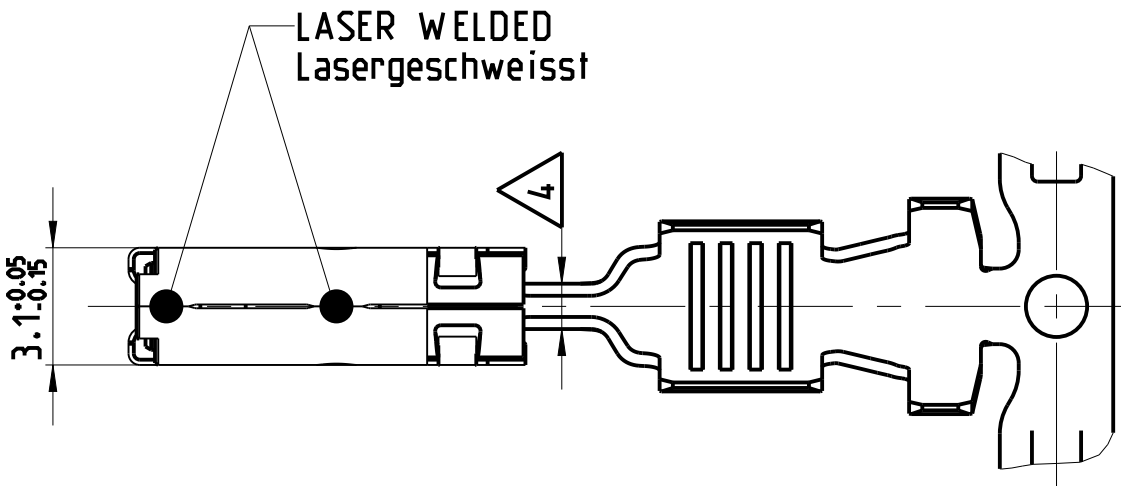
B-B



C-C



REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
A1		SWS ADDED. NEW 3D DWG CREATED	17APR2014	Bren	Leim
A2		PN 1-2282364-3 ADDED TO DRAWING	02SEP2014	Joas	Leim



NOTES
Bemerkungen

- 1 MATING PART SEE INTERFACE DRAWING
TE-NO.: 114-18230-002
Gegenstecker nach Ausfuehrungsvorschrift
TE-Nr.: 114-18230-002

- 2 SURFACE:
- PRE TIN PLATED 1 TO 3µm
- SILVER PLATED 3 TO 5µm (ONLY CONTACT AREA)
Oberflaeche:
- verzinkt 1 bis 3µm
- versilbert 3 bis 5µm (nur Kontaktzone)

- 3 DOUBLE CRIMPS ARE ONLY POSSIBLE WITH
APPLICATORS AUTHORIZED BY TE (NO HAND TOOL)
SUITABLE TOOLS ON REQUEST
Doppelanschlaege sind nur mit von TE zugelassenen
Anschlagwerkzeugen moeglich (keine Handzangen)
passende Werkzeuge auf Anfrage

- 4 GAUGE INSPECTION
Lehrenpruefung

- 5 DETAILS OF DESIGN ARE LEFT TO MANUFACTURER
Einzelheiten der Ausfuehrung bleiben dem Hersteller ueberlassen

- 6 ONLY GERMAN LANGUAGE VERSION SHALL BE BINDING
Massgebend ist der deutsche Text

SINGLE WIRE SEAL Einzeldichtung		A		CuNiSi X10CrNi18-8		PRE TIN PLATED verzinkt	12 AWG	3.0 - 3.8	4.0	4.2	2.0	5.0	5.0	3.5	3.5	5.9	7.5	0.8	21.0	0.60	828905-1	828922-1	SEE APPLICATION SPECIFICATION 114-18148 siehe Verarbeitungsspezifikation 114-18148
						SILVER PLATED versilbert	1.5 - 2.5	2.2 - 3.0	3.6	3.8	1.7	5.0	5.0	3.5	3.5	5.9	7.5	0.8	21.0	0.59	828905-1	828922-1	
						PRE TIN PLATED verzinkt																	
						PRE TIN PLATED verzinkt																	
STANDARD CRIMP		D		CuNiSi X10CrNi18-8		PRE TIN PLATED verzinkt	4	2.7 - 3.7	4.5	4.7	2.3	5.7	5.9	3.3	4.3	6.6	8.5	0.8	22.6	0.66	-	-	SEE APPLICATION SPECIFICATION 114-18148 siehe Verarbeitungsspezifikation 114-18148
						PRE TIN PLATED verzinkt	1.5 - 2.5	2.2 - 3.0	3.6	3.8	1.7	4.6	4.8	2.6	3.5	5.1	6.7	0.3	20.2	0.57	-	-	
						PRE TIN PLATED verzinkt	0.5 - 1.0	1.4 - 2.1	2.5	2.7	1.2	3.3	3.5	1.8	3.0	4.6	6.2	0.2	20.2	0.53	-	-	
						PRE TIN PLATED verzinkt	0.2 - 0.5	1.2 - 1.4	2.1	2.1	0.8	2.9	2.9	1.4	2.5	3.7	5.7	0.2	20.2	0.50	-	-	
VERSION Aus- fuehrung	ORDER-NO. STRIP-FORM Bestell-Nr. Bandware	REV	BODY MATERIAL Werkstoff	SPRING	SURFACE Oberflaeche 	WIRE SIZE RANGE Leiter- quer- schnitt mm²	INSULATION DIAMETER Isolations- durchmesser mm	A	B	D _{DR}	C	E	D _{ISO}	F	G	H	J	K	WEIGHT Gewicht g	SINGLE WIRE SEAL Einzeldichtung TE CONNECTIVITY NO.	DEAD END PLUG Blindstopfen TE CONNECTIVITY NO.	APPLICATION TOOLS Verarbeitungswerkzeuge	
								WIRE CRIMP Drahtcrimp		INSULATION CRIMP Isolationscrimp		STRIP FORM Bandware		CRIMP DIMENSIONS / Crimpabmessungen mm									

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN K.Fruehwirth 10NOV2005	TE Connectivity	
DIMENSIONS: mm		CHK M.Pfeilschiffer 11NOV2005	NAME	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD H.Bleicher 14NOV2005	PRODUCT SPEC	
10-PLC 1-PLC 2-PLC 3-PLC 4-PLC ANGLES FINISH		±0.2	108-18513 APPLICATION SPEC	
MATERIAL		114-18148	WEIGHT	
-		-	-	
-		-	Customer Drawing	
SCALE		5:1	SHEET 1 OF 1	
REV		A2	-	