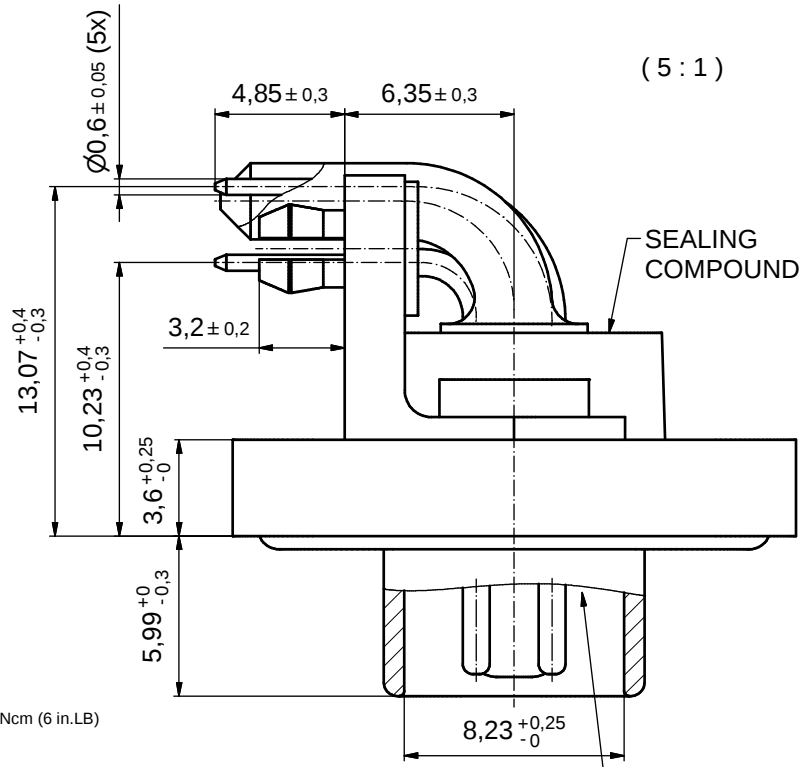
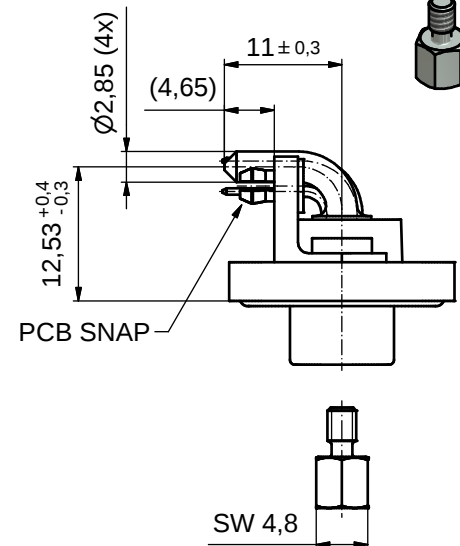
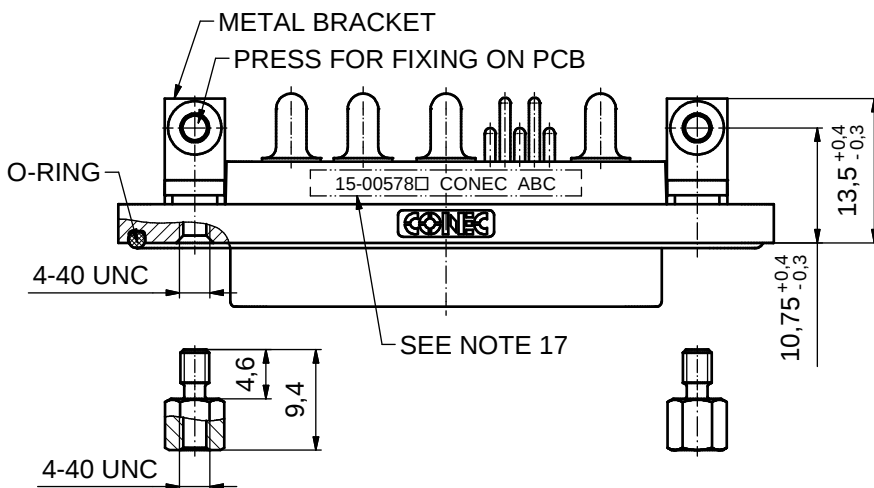
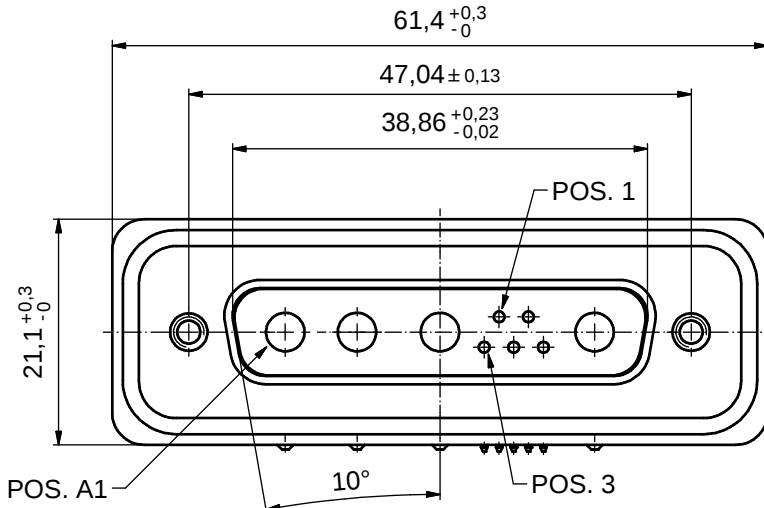
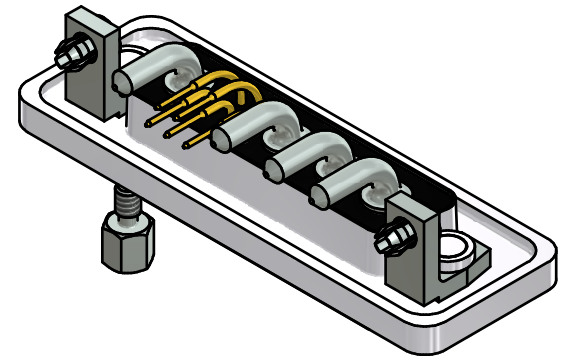


NOTES:

- FOR WAVESOLDERING (SOLDER BATH TEMPERATURE 265°C FOR 8 SEC. AND SOLDER PREHEAT 150°C FOR 180 SEC.)
- IP RATING: IP 67
- SEALED TO WITHSTAND PRESSURE UP TO 1,45 PSI FOR 30 MINUTES AFTER HIGH TEMPERATURE EXPOSURE
- METALSHELL:
ZINC DIE CAST; min. 50µin NICKEL PLATING over COPPER
- INSULATORS: PBT GF UL 94 V-0; GREEN
- O-RING: SILICONE PER ASTM D2000 70 SHORE A; BLUE
- RUBBER GASKET: TPE; BLACK
- SEALING COMPOUND: EPOXY RESIN UL 94 V-0; BLACK
- SIGNAL CONTACTS: COPPER ALLOY
PLATING (SEE PART NO.):
30µin HARD GOLD over min. 50µin NICKEL if 1□ in PART NO.
GOLD FLASH over NICKEL if 3□ in PART NO.
- HIGH POWER CONTACTS 20A: COPPER ALLOY
PLATING, MATING SIDE (SEE PART NO.):
□ PLEASE ADD 1 for 30µin HARD GOLD over min. 50µin NICKEL
□ PLEASE ADD 3 for GOLD FLASH over NICKEL
PLATING, TERMINATION SIDE: 160-240µin TIN over 80µin NICKEL
- METAL BRACKETS: ZINC DIE CAST;
300µin COPPER/40-120µin NICKEL/120-200µin TIN
- WASHERS: COPPER ALLOY; 80µin NICKEL
- HEXLOCKING SCREWS: STAINLESS STEEL
- PCB-SNAPS: COPPER ALLOY; min. 200µin TIN over 80µin NICKEL
PCB-HOLE: $\varnothing 3,1 \pm 0,1$ mm; PCB THICKNESS 1,6mm
- P.C.B. HOLE DRILLINGS and
RECOMMENDED PANEL CUT-OUT ON SHEET 2
- RECOMMENDED TORQUE FOR MOUNTING SCREW 35Ncm (3.1 in.LB) / max. 67Ncm (6 in.LB)
- CONNECTOR IS PART MARKED: 15-00578□ CONEC ABC (see note 10)



RUBBER GASKET
PLACED ON TOP SURFACE
OF MALE INSULATOR



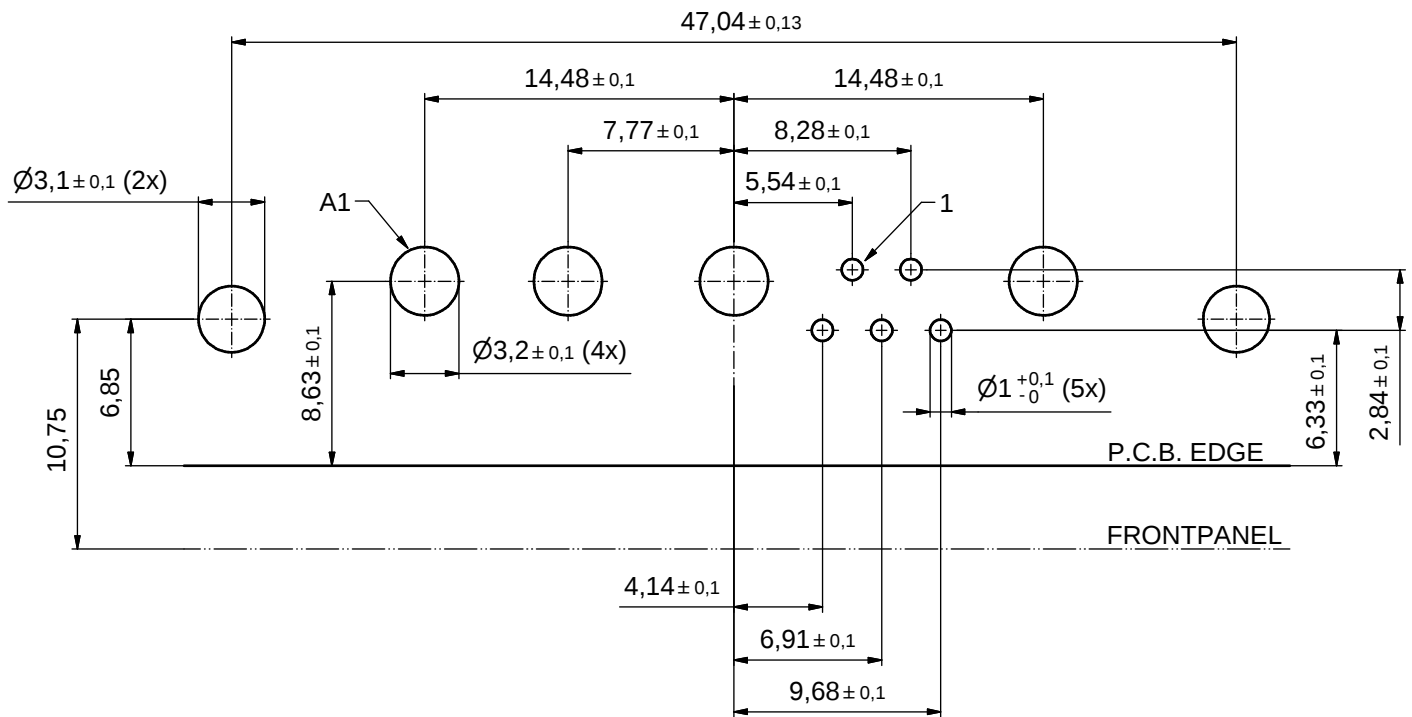
AT ALL TIMES WATER RESISTANT
CONNECTORS NOT IN USE
SHOULD BE COVERED WITH A
CONEC WATER RESISTANT CAP
OR WATER TIGHT HOOD.

RoHS compliant

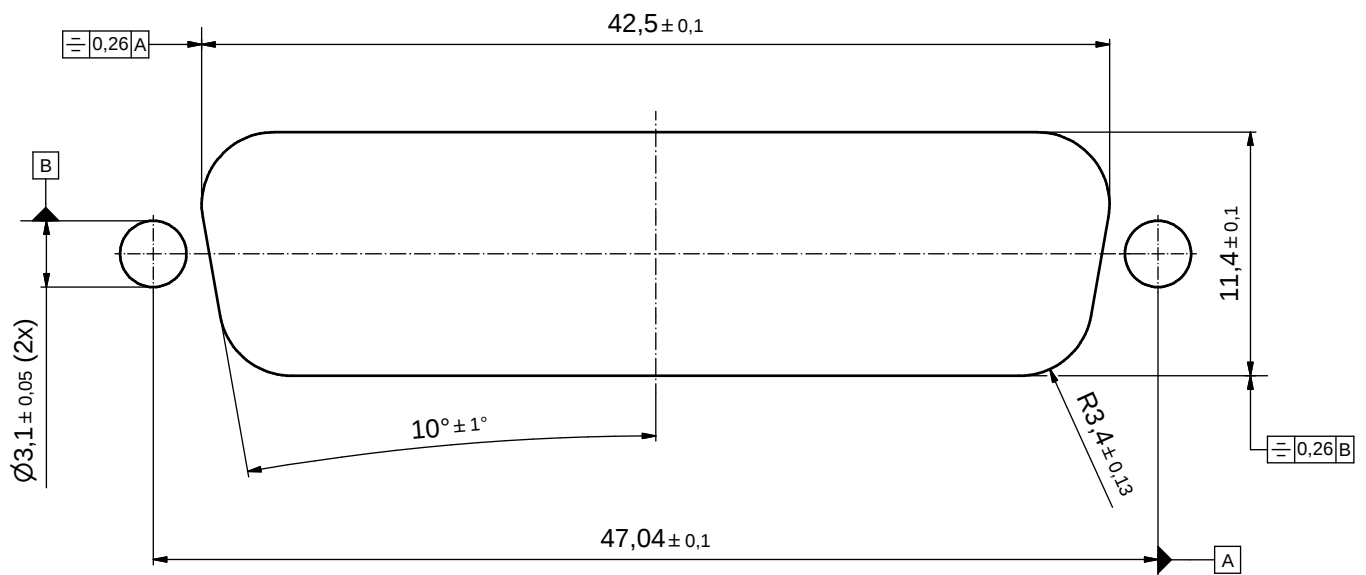
THIS DRAWING MAY NOT BE COPIED OR REPRODUCED IN ANY WAY, AND MAY NOT BE PASSED ON TO A THIRD PARTY WITHOUT WRITTEN PERMISSION. OWNERSHIP AND COPYRIGHT OF CONEC GmbH DO NOT ALTER CAD DRAWING BY HAND				tolerance		 dim. in mm	scale: 2:1 (5:1)				
							material: SEE NOTES				
							title: D-SUB COMBINATION MALE 90° 9W4P SOLDER PIN ANGLED with metal bracket, snap and hexlocking screw				
				drawn		25.11.15	name Lehmenkühler				
				appd.		25.11.15	Schmidt				
				norm							
				d-old							
											
a		Original									
rev.		description							date		name
								dwg no: 15K1A1822			
								part no: 15-00578□ (see note 10)			
								DIN- A3 sh: 1			

P.C.B. HOLE DRILLINGS

(P.C.B. TOP SIDE)



RECOMMENDED PANEL CUT-OUT



THIS DRAWING MAY NOT BE COPIED OR REPRODUCED IN ANY WAY, AND MAY NOT BE PASSED ON TO A THIRD PARTY WITHOUT WRITTEN PERMISSION. OWNERSHIP AND COPYRIGHT OF CONEC GmbH	DO NOT ALTER CAD DRAWING BY HAND				tolerance		 dim. in mm	scale: 3:1	
								material: SEE SHEET 1	
					date	name	title: P.C.B. HOLE DRILLINGS RECOMMENDED PANEL CUT-OUT D-SUB Combination Male 90°9W4P		
					drawn 25.11.15	Lehmenkühler			
					appd. 25.11.15	Schmidt			
					norm				
					d-old		dwg no:		DIN-A3
	a	Original					15K1A1822		sh: 2
	rev.	description	date	name			part no: SEE SHEET 1		