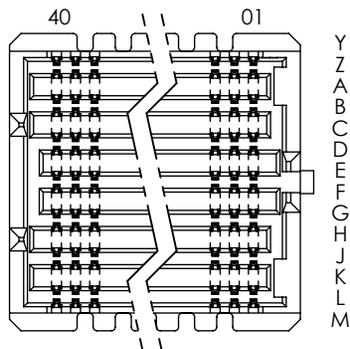
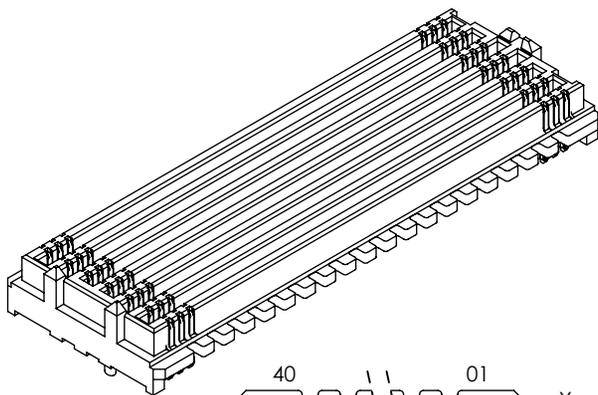


NOTES:

1. VITA 57.4 CONNECTOR.
2. Ⓢ REPRESENTS A CRITICAL DIMENSION.
3. MINIMUM PUSHOUT FORCE: 0.50 LBS.
4. NOTE DELETED.
5. NOTE DELETED.
6. NOTE DELETED.
7. ATTACH LABEL "SEAX-0001" TO EACH TAPE & REEL PACKAGE.
8. NOTE DELETED.
9. Ⓢ MAXIMUM ROW TO ROW VARIATION .003[0.08], MEASURED FIRST & LAST POSITIONS ONLY, ALL ROWS.
10. PARTS TO BE PACKAGED IN TAPE AND REEL.
11. NOTE DELETED.

Pb THIS PRODUCT MANUFACTURED WITH LEAD-FREE PROCESSING

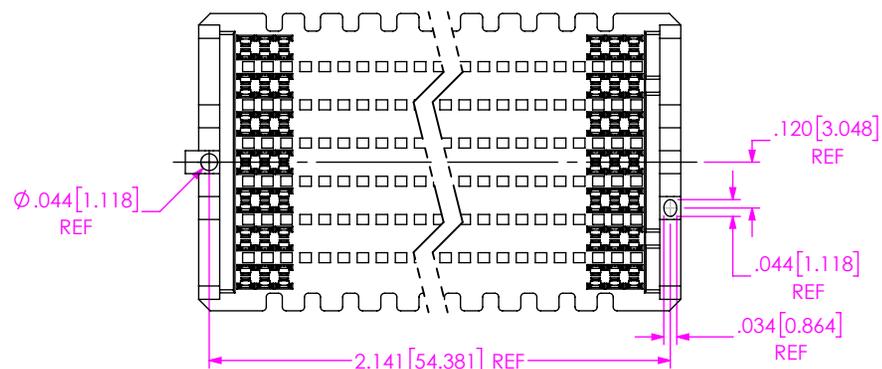
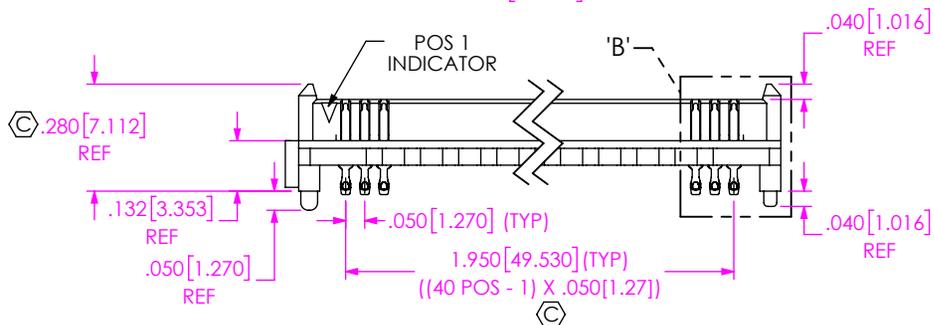
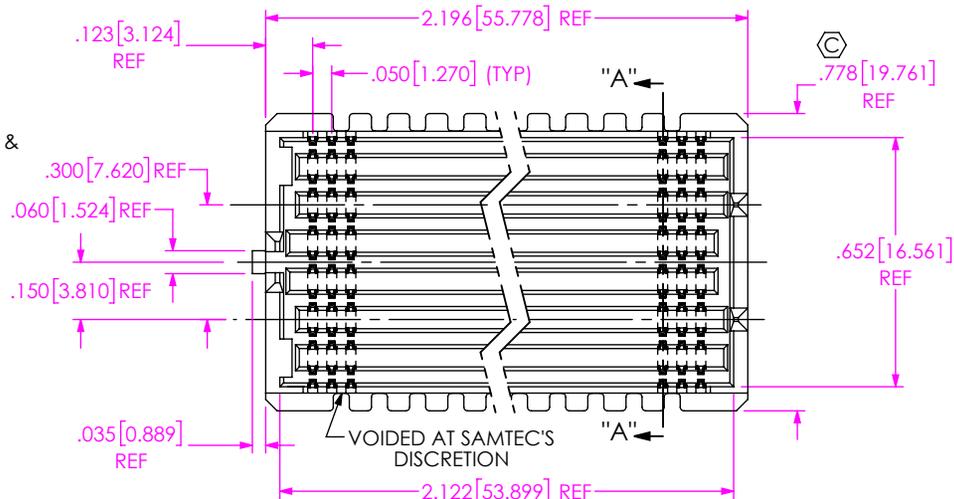


VITA 57.4 DETAIL

BY SIGNING THIS DOCUMENT YOU ARE ACCEPTING THE CONDITIONS SET WITHIN. YOUR REQUIREMENTS MUST BE LISTED WITHIN THIS DRAWING. WHERE NO DIRECTION FROM THE CUSTOMER IS IDENTIFIED SAMTEC'S PROCESS REQUIREMENTS WILL BE USED.

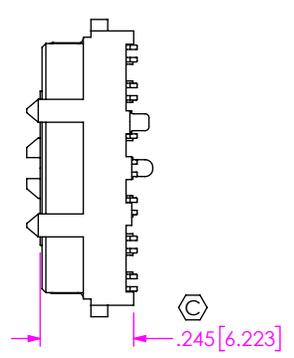
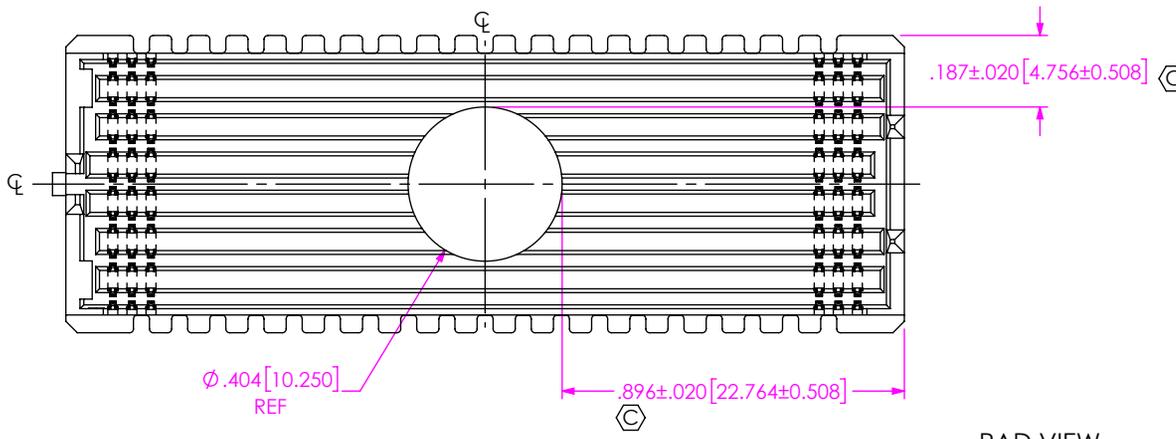
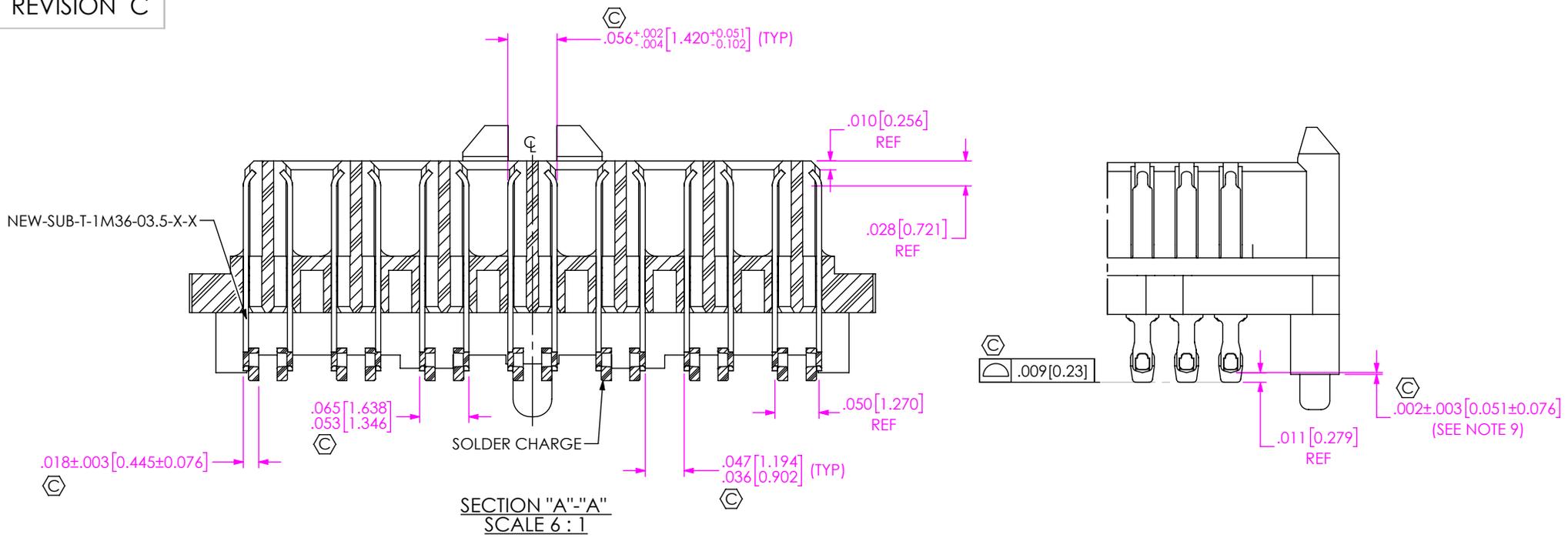
DATE: _____
 COMPANY: _____
 CUSTOMER SIGNATURE: _____
 PRINTED NAME: _____
 PHONE NO: _____
 EXCEPTIONS: _____

ANY REV MADE TO THIS PRINT MUST HAVE AN UPDATED MKT PRINT

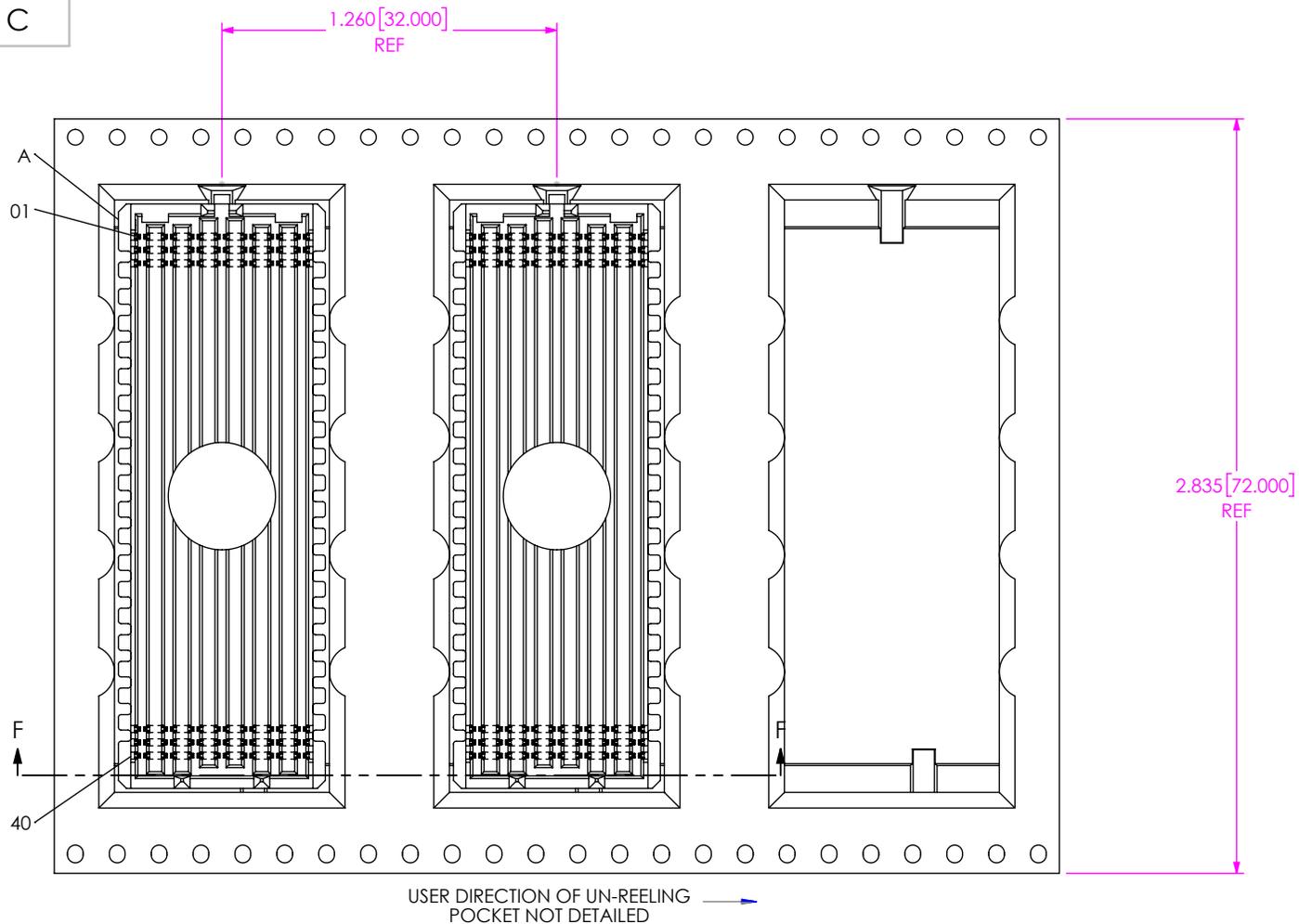


ITEM NO.	PART NUMBER	QUANTITY	MATERIAL
1	SEAM-40-03.5-14-A	1.0000	LCP, UL 94 VO, COLOR: BLACK
2	NEW-SUB-T-1M36-03.5-S-2	560.00	COPPER ALLOY / LEAD FREE SOLDER
3	K-DOT-.404-.500-.005	1.0000	POLYIMIDE FILM
4	CT-SEAM182MS	.00667	CONDUCTIVE POLYMER

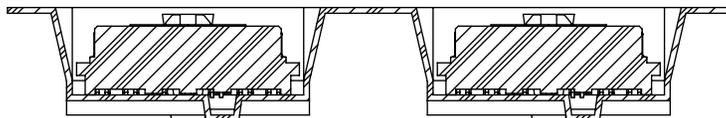
UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. TOLERANCES ARE: DECIMALS ANGLES .XX: ±.01 [0.3] 2° .XXX: ±.005 [0.13] .XXXX: ±.0020 [0.051]	* PROPRIETARY NOTE * THIS DOCUMENT CONTAINS CONFIDENTIAL AND PROPRIETARY INFORMATION AND ALL DESIGN, MANUFACTURING, REPRODUCTION, USE, PATENT RIGHTS AND SALES RIGHTS ARE EXPRESSLY RESERVED BY SAMTEC, INC. THIS DOCUMENT SHALL NOT BE DISCLOSED, IN WHOLE OR PART, TO ANY UNAUTHORIZED PERSON OR ENTITY NOR REPRODUCED, TRANSFERRED OR INCORPORATED IN ANY OTHER PROJECT IN ANY MANNER WITHOUT THE EXPRESS WRITTEN CONSENT OF SAMTEC, INC.	 520 PARK EAST BLVD, NEW ALBANY, IN 47150 PHONE: 812-944-6733 FAX: 812-948-5047 e-Mail info@SAMTEC.com code 55322



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	<p>520 PARK EAST BLVD. NEW ALBANY, IN 47150 PHONE: 812-944-6733 FAX: 812-948-5047 e-Mail info@SAMTEC.com code 55322</p>	
	<p>DESCRIPTION: 14 ROW .050 PITCH TERMINAL ARRAY ASM</p>	
<p>DWG. NO. ASP-184330-01</p>		<p>BY: A ZAMORA 11/18/2014 SHEET 2 OF 4</p>



USER DIRECTION OF UN-REELING →
POCKET NOT DETAILED



SECTION F-F
SCALE 1.5 : 1

CRITICAL DIMENSION INSPECTION INSTRUCTION TABLE	
ASSEMBLY OPERATION	IN-PROCESS INSPECTION
FILL NEW-SUB-T-1M36-03.5-S-2	C1, C2, C3, C4, C6, C7, C8, C9, C10
ADD K DOT	C11, C12, C13
FINISHED GOOD INSPECTION	C14

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SHEET SCALE: 3:1

F:\DWG\MISC\MKTG\ASP-184330-01-MKT.SLDDRW

520 PARK EAST BLVD., NEW ALBANY, IN 47150
 PHONE: 812-944-6733 FAX: 812-948-5047
 e-Mail info@SAMTEC.com code 55322

DESCRIPTION:
 14 ROW .050 PITCH TERMINAL ARRAY ASM

DWG. NO.
ASP-184330-01

BY: A ZAMORA 11/18/2014 SHEET 4 OF 4