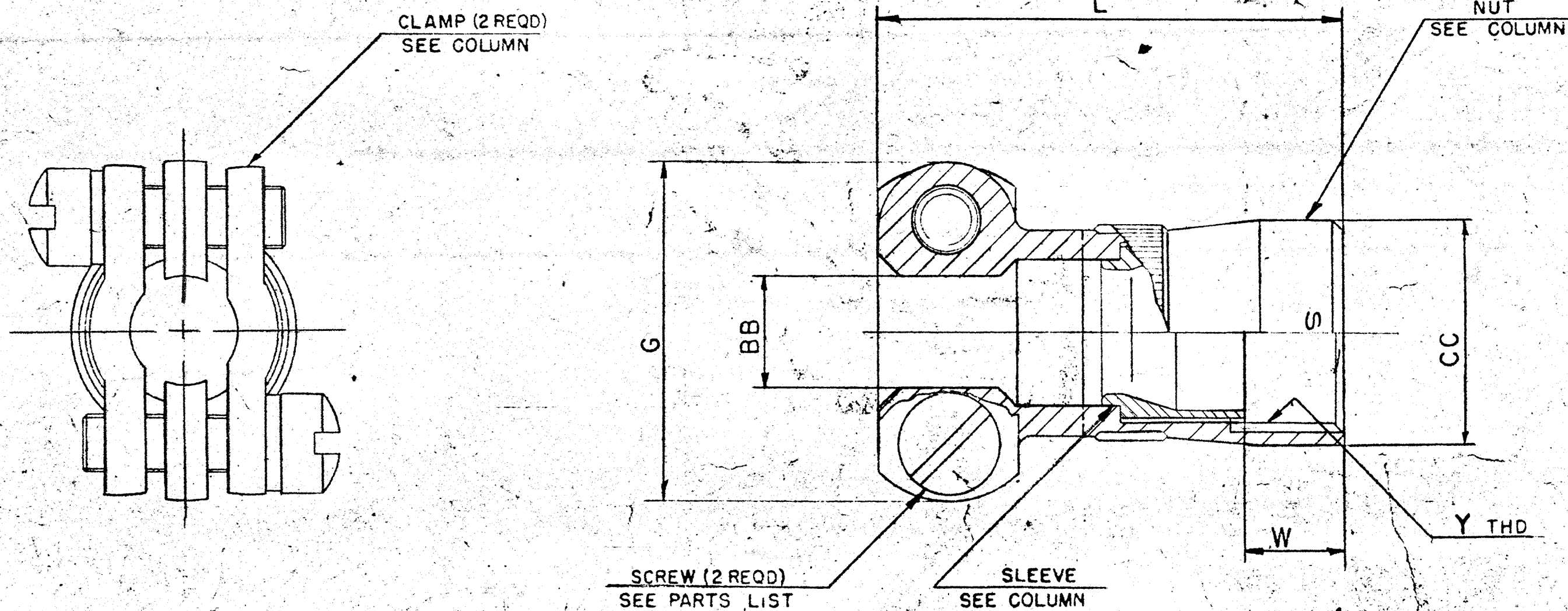


ASSEMBLY NUMBER	DETAILS				G MAX	L MAX	BB DIA +.000 -.011	CC DIA +.011 -.010	Y THREAD REF SIZE CLASS 2B	W +.005 -.015	SCREW SIZE		
	NUT	SLEEVE	CLAMP										
10-330952-8	10-330953-8	10-454954-8	10-130511-8		.775	1.190	.250	.540	.4375-28UNEF	.215	6-32NC		
-10	-10	-10	-10		.837		.312	.665	.5625-24UNEF				
-12	-12	-12	-12		.963		.438	.793	.6875-24UNEF				
-14	-14	-14	-14		1.087		.562	.910	.8125-20UNEF				
-16	-16	-16	-16		1.150	1.292	.625	1.037	.9375-20UNEF				
-18	-18	-18	-18		1.400		.750	1.155	1.0625-18UNEF		8-32NC		
-20	-20	-20	-18		1.400	1.332	.750	1.281	1.1875-18UNEF	.250			
-22	-22	-22	-20		1.587		.938	1.408	1.3125-18UNEF				
-24	-24	-24	-22		1.681		1.000	1.533	1.4375-18UNEF				

REL	38536-206	WAS	18	12	MAN	APPD
A1	45524-233	ADD & REL -XX8 & -XX9 FINISH	1-4-65	AMANN		
A2	52481-4	REV SLEEVE COL	1-5-71	Randall	Hay	
A3	52524-511	REL -8	4-29-71	CARE	Harvey	
A4	55508-133	ADD & REL -XXG NOTE #2	4-17-74	GOULD		
B	71022-1	(CLII) CHG THD COL ECN:	12-6-79	BAKER	Bowen	
C	23815	(CLII) REV L COL	2-12-90	JED	Shopley	
D	83722	(CLII) ADDED & REL -XXU	9-24-97	JED	SEP	
E	85553	ADD + REL -XXY	10/9/97	RLB	MB	
F	85976	ADD + REL -XXX	1/14/99	DM	Ward	



10-330952

2. FOR RELEASE STATUS OF DESIRED PART, SEE SEPARATE PARTS LIST.
1. TO COMPLETE ASSEMBLY NO. AND DETAIL NO., ADD APPLICABLE LAST DIGIT SUFFIX NO. FOR DESIRED FINISH.

CHROMATE TREAT
BRIGHT CADMIUM PLATE
BLACK ANODIZE
CADMIUM PLATE OLIVE DRAB
GREY ANODIZE
ANODIC COATING

CADMIUM PLATE NICKEL BASE PLATE
BRIGHT NICKEL
OLIVE DRAB CADMIUM, NICKEL BASE PLATE
NICKEL ALLOY PLATE

NOTE: GREEN ZINC ALLOY PLATE

SUFFIX -XX0
SUFFIX -XX1
SUFFIX -XX2
SUFFIX -XX3
SUFFIX -XX4
SUFFIX -XX5

SUFFIX -XX7
SUFFIX -XX8
SUFFIX -XX9
SUFFIX -XXG
SUFFIX -XXU

BLACK ZINC ALLOY CONDUCTIVE PLATE SUFFIX -XXX
BLACK ZINC ALLOY PLATE SUFFIX -XXY

USE OF THIS DOCUMENT IS UNLIMITED. DOCUMENTS
REFERENCED HEREON CONTAIN LIMITED RIGHTS DATA.

MATERIAL SPEC		PROCESS SPEC		SCINTILLA MAGNETO DIVISION	
HEAT TREAT SPEC		FINISH SPEC		CLAMP, CABLE STRAIN RELIEF ELECTRICAL CONNECTOR, TYPE PT - SE, ASSEMBLY OF	
DATE		DATE		DATE	
3-22-62		3-22-62		3-22-62	
NONE		NONE		NONE	
10-189010		10-189010		10-189010	
10-330952		10-330952		10-330952	