

REL	WAS	DATE	BY	APPD
38536-206				
A1 45524-233	ADD & REL -XX8 & -XX9 FINISH	1-4-65	WANNI	
A2 52481-4	REV SLEEVE COL	1-5-71	Randall	Hage
A3 52524-511	REL -8	4-29-71	CARE	Harris
A4 55508-133	ADD & REL -XXG NOTE #2	4-17-74	GOULD	
B 71022-1	(CLII) CHG THD COL ECN:	12-6-79	W BAKER	Bowen
C 23815	(CLII) REV L COL	2-12-90	JED	Shopley
D 83722	(CLII) ADDED & REL -XXU	9-24-97	JED	SEP
E 85553	ADD + REL -XXY	10/9/97	RLB	MB
F 85976	ADD + REL -XXX	11/4/99	DM	

ASSEMBLY NUMBER	DETAILS				G MAX	L MAX	BB DIA +.000 -.011	CC DIA +.011 -.010	Y THREAD REF SIZE CLASS 2B	W +.005 -.015	SCREW SIZE
	NUT	SLEEVE	CLAMP								
10-330952-8	10-330953-8	10-454954-8	10-130511-8		.775	1.190	.250	.540	.4375-28UNEF	.215	6-32NC
-10	-10	-10	-10		.837		.312	.665	.5625-24UNEF		
-12	-12	-12	-12		.963		.438	.793	.6875-24UNEF		
-14	-14	-14	-14		1.087		.562	.910	.8125-20UNEF		
-16	-16	-16	-16		1.150	1.292	.625	1.037	.9375-20UNEF		
-18	-18	-18	-18		1.400		.750	1.155	1.0625-18UNEF		8-32NC
-20	-20	-20	-18		1.400	1.332	.750	1.281	1.1875-18UNEF	.250	
-22	-22	-22	-20		1.587		.938	1.408	1.3125-18UNEF		
-24	-24	-24	-22		1.681		1.000	1.533	1.4375-18UNEF		



10-330952

2. FOR RELEASE STATUS OF DESIRED PART, SEE SEPARATE PARTS LIST.
 1. TO COMPLETE ASSEMBLY NO. AND DETAIL NO., ADD APPLICABLE LAST DIGIT SUFFIX NO. FOR DESIRED FINISH.

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|---------------------------------------|-------------|
| CHROMATE TREAT | SUFFIX -XX0 |
| BRIGHT CADMIUM PLATE | SUFFIX -XX1 |
| BLACK ANODIZE | SUFFIX -XX2 |
| CADMIUM PLATE OLIVE DRAB | SUFFIX -XX3 |
| GREY ANODIZE | SUFFIX -XX4 |
| ANODIC COATING | SUFFIX -XX5 |
| CADMIUM PLATE NICKEL BASE PLATE | SUFFIX -XX7 |
| BRIGHT NICKEL | SUFFIX -XX8 |
| OLIVE DRAB CADMIUM, NICKEL BASE PLATE | SUFFIX -XX9 |
| NICKEL ALLOY PLATE | SUFFIX -XXG |
| NOTE: GREEN ZINC ALLOY PLATE | SUFFIX -XXU |

BLACK ZINC ALLOY CONDUCTIVE PLATE SUFFIX -XXX
 BLACK ZINC ALLOY PLATE SUFFIX -XXY

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MATERIAL SPEC	PROCESS SPEC	SCINTILLA MAGNETO DIVISION RAYOVATION CORPORATION MILWAUKEE, WIS.	
HEAT TREAT SPEC	FINISH SPEC	TITLE CLAMP, CABLE STRAIN RELIEF ELECTRICAL CONNECTOR TYPE PT - SE, ASSEMBLY OF	
DATE 3-22-62		BY J.F. [Signature]	CHKD [Signature]
PART NO.		QTY	UNIT PRICE
10-330952			
10-189010			

SCANNED