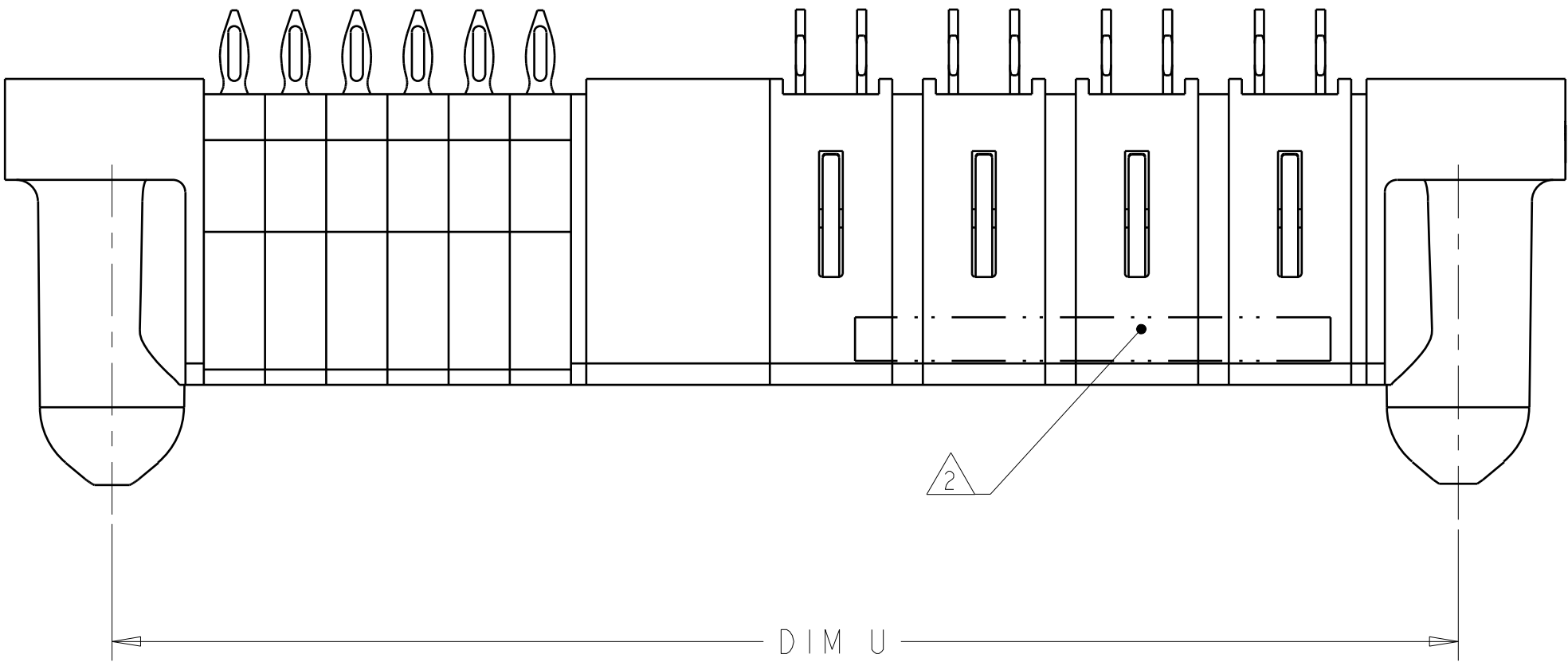
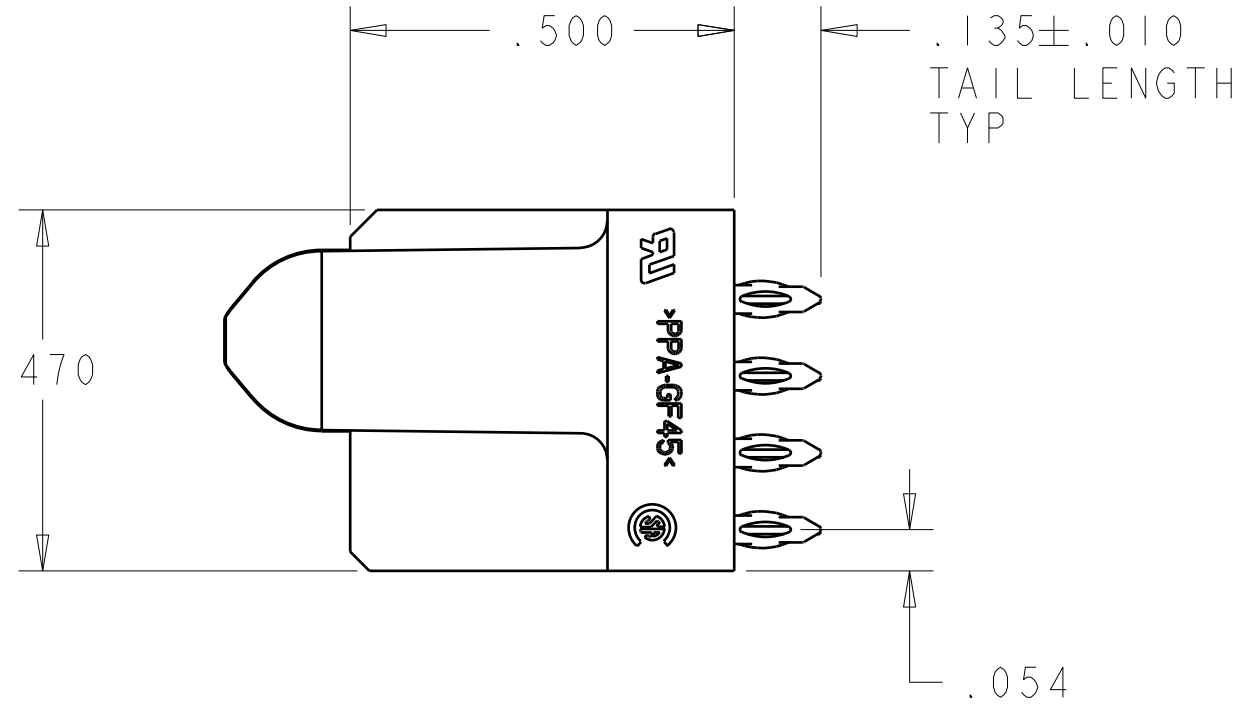
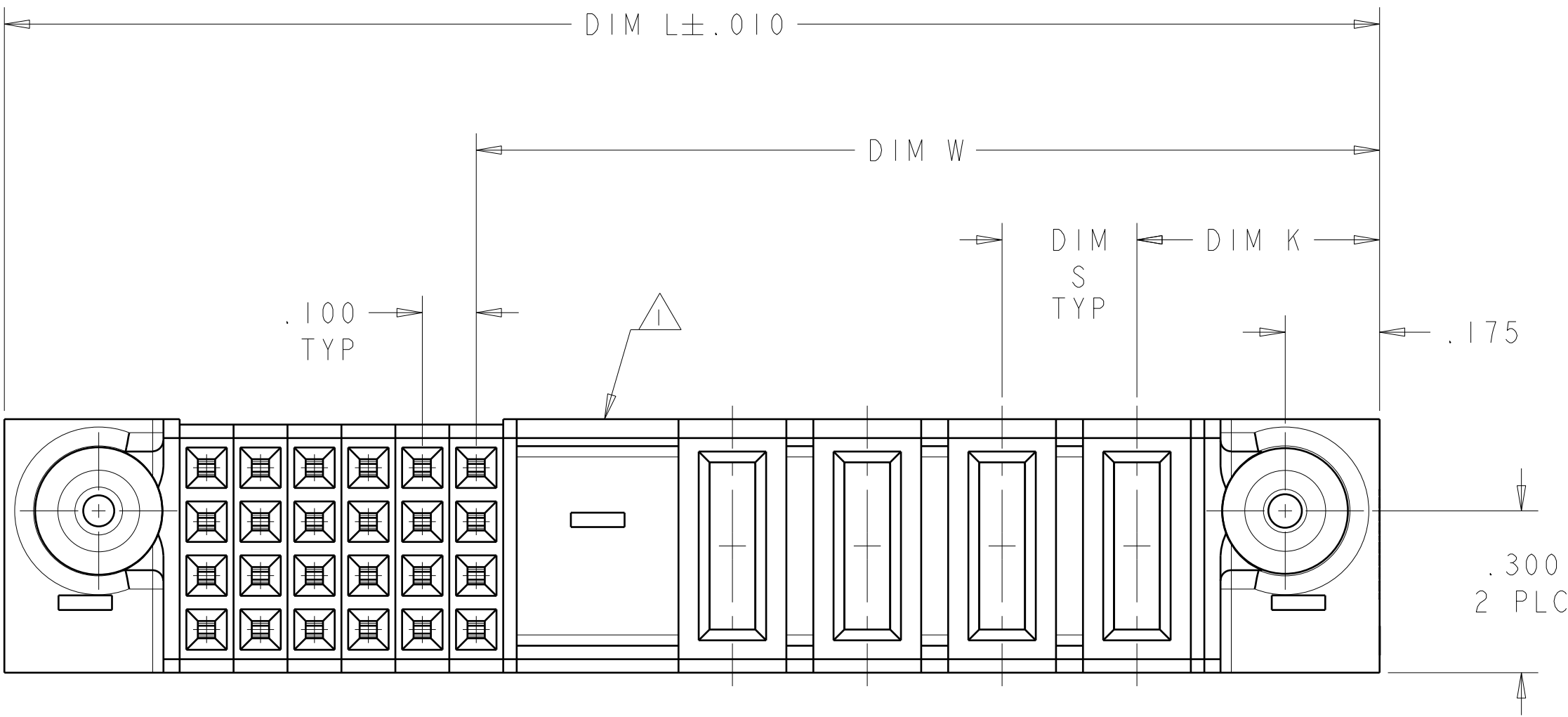


LOC	DIST	REVISIONS					
ES	00	P	LTR	DESCRIPTION	DATE	DWN	APVO
			A	PRELIMINARY RELEASE	10OCT2006	CZ	SY



- 1
- OPTIONAL CENTER MODULE, WITH Ø.150 THRU HOLE OR HOLD DOWN FEATURE
- 2
- "AMP", PART NUMBER, AND DATE CODE TO BE MARKED IN AREA SHOWN, FAR SIDE
- 3
- MATERIAL: HOUSING - GLASS FILLED HIGH TEMP THERMO PLASTIC, UL94 V-O
SIGNAL CONTACT - HIGH CONDUCTIVITY COPPER ALLOY
POWER CONTACT - HIGH CONDUCTIVITY COPPER ALLOY
- 4
- CONTACT PLATING: SIGNAL CONTACTS - .000050 MIN Ni UNDER ALL
.000030 MIN Au ON CONTACT AREA
.000100 MIN Sn AT PCB INTERFACE
POWER CONTACTS - .000050 MIN Ni UNDER ALL
.000030 MIN Au ON CONTACT AREA
.000100 MIN Sn AT PCB INTERFACE
- 5
- MECHANICAL CONNECTOR KEEP OUT ZONE
- 6
- DATUM AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER
- 7
- PCB - ALL HOLE DIAMETERS ARE FINISHED HOLE SIZES
- 8
- PCB - .0453 +/- .0010 DRILLED HOLES PLATED WITH .0003 MIN Sn
OVER .001 TO .003 PLATING TO ACHIEVE A .040 DIA HOLE
- 9
- VARIABLE DIMENSIONS SHOWN ON VIEW (SHEETS 2 AND 3).
- 10
- POWER CONTACT AREA LUBRICATED WITH LUBRICANT.



5.100		2.375	5.450	.450	8P + 112S	1892432-4
3.800		3.175	4.150	.450	12P + 28S	1892432-3
2.275		1.750	2.625	.450	5P + 24S	1892432-2
2.925	.250	2.375	3.275	.450	8P + 24S	1892432-1
U	S	W	L	K	DESCRIPTION	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION
IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING DEPARTMENT
SHOULD BE CONTACTED FOR THE LATEST REVISION.

DWN
CECILY.ZHOU
CHK
S.ZHAO
APVD
S.YAO

10OCT2006
10OCT2006
-

NAME
S.YAO

PRODUCT SPEC
108-1973
APPLICATION SPEC
114-13038

SIZE
A

CAGE CODE
00779

DRAWING NO.
C=1892432

RESTRICTED TO
-

CUSTOMER DRAWING

SCALE
4:1

SHEET
1

OF
3

REV
A

TYCO
Electronics

Tyco Electronics incorporated
Shanghai,P.R.200233

DIMENSIONS:		TOLERANCES, UNLESS OTHERWISE SPECIFIED:		MATERIAL	
INCHES					
0 PLC	±	0 PLC	±		
1 PLC	±.01	1 PLC	±.01		
2 PLC	±.005	2 PLC	±.005		
3 PLC	±.002	3 PLC	±.002		
4 PLC	±.002	4 PLC	±.002		
ANGLES	±2°	ANGLES	±2°		
FINISH		FINISH			

PRELIMINARY

