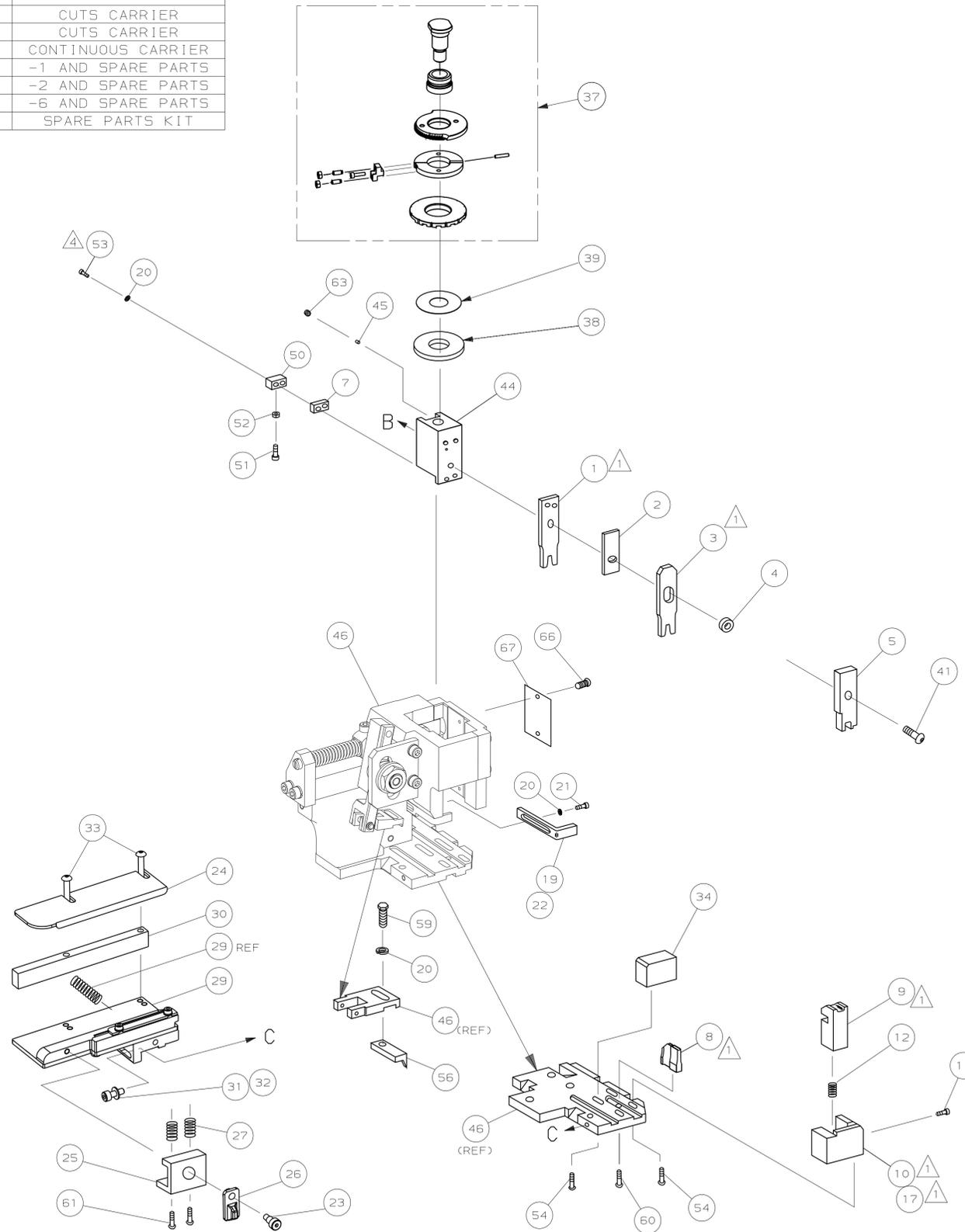
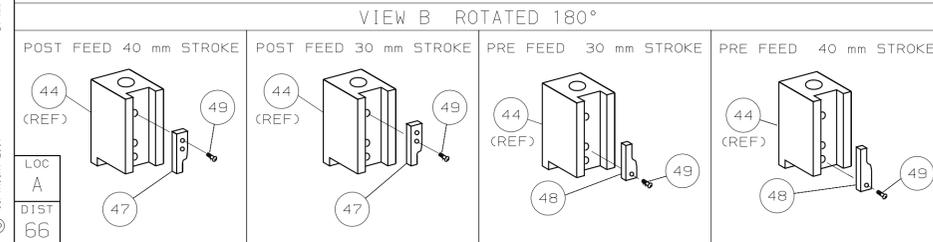


PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1528002-1	G	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528002-2	G	-	BENCH	MECH PRE FEED	CUTS CARRIER
1528002-6	G	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1528002-1	G	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1528002-2	G	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1528002-6	G	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1528002-7	A	-	-	-	SPARE PARTS KIT

CRIMP DATA (AMP TERMINAL)			
TERMINAL NAME: PIN ASSEMBLY, .062, TYPE III+			
CRIMP	SIZE	TYPE	RANGE
WIRE	1.57 [.062 IN]	F	0.20 - 0.50mm ²
INSUL	2.29 [.090 IN]	0	1.00-2.00 [.040-.080 IN]
WIRE STRIP LENGTH		APPL INSTRUCTION	
3.90-4.70 [.154-.185 IN]		408-8322 & 408-8490	
TERMINAL	114-3118	-	FEED
APPL SPEC	-	-	12.70 [.500 IN]
TERMINALS APPLIED			
163085	-	-	-
163087	-	-	-
164160	-	-	-
164818	-	-	-
164819	-	-	-
215325	-	-	-
-	-	-	-
-	-	-	-
WIRE SIZE	CRIMP HEIGHT	REF SETTING	
mm ² AWG			
0.50mm ² or 20 AWG	1.16 ±0.05 [.046 ±.002 IN]	B 2	
0.35mm ²	1.09 ±0.05 [.043 ±.002 IN]	B 6	
0.25mm ²	1.03 ±0.05 [.041 ±.002 IN]	C 2	
0.20mm ² or 24 AWG	1.00 ±0.05 [.039 ±.002 IN]	C 4	



- ▲ RECOMMENDED SPARE PARTS.
- 2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- ▲ CUT TO LENGTH AT ASSY.
- ▲ CRIMP DATA QUOTED IS SPECIFIC TO GERMAN MARKET.



*** WARNING:**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQ'D CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

QTY	REQD	PER	ASSY	PART NO	DESCRIPTION	ITEM NO			
-	1	1	1	1	1	1	1528002	PRINT, APPLICATOR LOG SHEET	73
-	1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	71
-	1	1	1	1	1	1			70
-	1	1	1	1	1	1			69
-	1	1	1	1	1	1			68
-	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	21017-2	SCR,DRIVE (#2x.19) ID PLATE	66
-	1	1	1	1	1	1			65
-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET (M6XG LW)RAM	63
-	2	2	2	2	2	2	2-18032-5	SCR,SOC SET (M5X20)DRAG	61
-	1	1	1	1	1	1	18024-7	SCR,BHC (M4X10)ANVIL	60
-	1	1	1	1	1	1	5-18022-2	SCR,HEX (M4X8)FEED FINGER	59
-	1	1	1	1	1	1			58
-	1	1	1	1	1	1			57
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
-	4	4	4	4	4	4	18024-8	SCR,BHC (M4X12)SHEAR HOLDER	54
-	2	2	2	2	2	2	1-18023-5	SCR,SHC (M4X25) TERM HLD DWN	53
-	1	1	1	1	1	1	18030-1	NUT, HEX (M3) HOLD DOWN	52
-	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51
-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	1	1	1	1	1	1	18024-3	SCR,BHC (M3X10)CAM	49
-	1	1	1	1	1	1	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
-	1	1	1	1	1	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	1	1338660-1	RAM	44
-	1	1	1	1	1	1			43
-	1	1	1	1	1	1			42
-	1	1	1	1	1	1	2-18024-6	SCR,BHC (M8X25)RAM	41
-	1	1	1	1	1	1			40
-	1	1	1	1	1	1	690125-1	SHIM SUBASSY	39
-	1	1	1	1	1	1	469367-8	SPACER, FINE ADJUST	38
-	1	1	1	1	1	1	879103-3	FINE ADJUST HEAD SUBASSY	37
-	1	1	1	1	1	1			36
-	1	1	1	1	1	1			35
-	1	1	1	1	1	1	1320934-2	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	1-18024-0	SCR,BHC (M4X20)STRIP GUIDE	33
-	1	1	1	1	1	1	18027-2	WASHER, FLAT (M4)	32
-	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP (M4X12)MOUNT BLOCK	31
-	1	1	1	1	1	1	1320908-4	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	29
-	2	2	2	2	2	2			28
-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
-	1	1	1	1	1	1	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1-18023-1	SCR,SHC (M4X10)STRIPPER	21
-	4	4	4	4	4	4	18025-2	WASHER, LOCK (M4)STRIPPER	20
-	1	1	1	1	1	1	1424364-1	STRIPPER	19
-	1	1	1	1	1	1			18
-	1	1	1	1	1	1	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17
-	1	1	1	1	1	1			16
-	1	1	1	1	1	1			15
-	1	1	1	1	1	1			14
-	1	1	1	1	1	1			13
-	1	1	1	1	1	1	3-22280-3	SPRING, SHEAR	12
-	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
-	1	1	1	1	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
-	1	1	1	1	1	1	454276-1	SHEAR, FLOAT (FRONT)	9
-	1	2	2	2	2	2	1333202-2	ANVIL	8
-	1	1	1	1	1	1	5-240641-1	SPACER, DEPRESSOR (REAR)	7
-	1	1	1	1	1	1			6
-	1	1	1	1	1	1	455889-9	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	1	1	1	2-238011-2	SPACER, BLOCK CRIMPER	4
-	1	2	2	2	2	2	4-456135-4	CRIMPER, INSULATION	3
-	1	1	1	1	1	1	455888-2	SPACER, CRIMPER	2
-	1	2	2	2	2	2	1-456403-5	CRIMPER, WIRE	1

QTY REQD PER ASSY		PARTS LIST	
DO NOT SCALE PRINT.	MATL	HT TR	FIN
TOLERANCES UNLESS OTHERWISE SPECIFIED:			
2 PLC DEC ±0.5 (1.02 IN)			
3 PLC DEC ±			
4 PLC DEC ±			
ANGLES ±			
SURF TEXTURE:			
REMOVE BURRS, BREAK SHARP EDGES R0.38 MAX			
DR M.CLIFFORD	05APR01	APP 05APR01	F.BACKHURST
CHK -		REL 03MAY01	L.LOFTHOUSE
NAME FINE ADJ SIDE FD HD-I APPL		MACHINE REF HD-I APPL	
SCALE	DWG NO	1528002	SHEET 1 OF 1
REV			

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LAYOUT L1426007 SET UP GAGE 458637-3

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