SPECIFICATION CONTROL DRAWING

CHEMINAX

.0250

.047

.111

.123

(nominal)

.129

(maximum)

specified.

±.002

70 OHM, AWG 24, 19 STRANDS OF AWG 36, TWINAXIAL CABLE

6-14-11 Date Revision

7024E1664

THIS SPECIFICATION SHEET FORMS A PART OF THE LATEST ISSUE OF RAYCHEM SPECIFICATION 1200.

CONSTRUCTION DETAILS

ELECTRICAL CHARACTERISTICS

DIMENSIONS ARE NOMINAL VALUES IN INCHES UNLESS OTHERWISE DESIGNATED.

CONDUCTORS AWG 24, 19 Strands of AWG 36, Silver-Coated High-Strength Copper Alloy

DIELECTRICS

Radiation-Crosslinked. Modified ETFE Colors - Light Blue/White

SHIELD

AWG 38 Silver-Coated Copper

JACKET

Radiation-Crosslinked, Modified ETFE

CHARACTERISTIC IMPEDANCE 70 ± 5 ohms, Method C at 1 MHz

MUTUAL CAPACITANCE 30.0 pF/ft. (maximum)

ATTENUATION 1.0 dB/100 ft. (nominal) at 1 MHz 1.4 dB/100 ft. (maximum) at 1 MHz

ADDITIONAL REQUIREMENTS

COMPONENT WIRE PRIOR TO CABLING (Test procedures per SAE AS22759)

CROSSLINKING PROOF TEST $300 \pm 3^{\circ}$ C for 1 hour, .625 inch mandrel,

.375 lb., 2.5 kV dielectric test INSULATION (DIELECTRIC)

ELONGATION 50% (minimum)

TENSILE STRENGTH 5000 lbf/in2 (minimum) **INSULATION FLAWS**

SPARK TEST 3.0 kV (rms) **IMPULSE TEST** 8.0 kV (peak)

5000 megohms for 1000 ft. (minimum) INSULATION RESISTANCE LOW TEMPERATURE-COLD BEND -65 ± 3°C for 4 hours, .500 inch mandrel, 1.00 lb., 2.5 kV dielectric test

SHRINKAGE 200 ± 3°C for 1 hour,

.125 inch (maximum) in 12 inches

FINISHED CABLE (Test procedures per NEMA WC 27500, unless otherwise specified)

BLOCKING 200°C for 6 hours

CROSSLINKED VERIFICATION 300 ± 5°C for 6 hours, 3.00 inch mandrel **FLAMMABILITY** 3 seconds (maximum); 3 inches (maximum);

no flaming of facial tissue (Method B of Spec 1200) **JACKET**

ELONGATION 50% (minimum) TENSILE STRENGTH 5000 lbf/in² (minimum)

JACKET FLAWS SPARK TEST 1.0 kV (rms) **IMPULSE TEST** 6.0 kV (peak) **JACKET THICKNESS** .006 inch (nominal)

LOW TEMPERATURE-COLD BEND -55 ± 5°C for 4 hours, 3.00 inch mandrel

SHIELD COVERAGE 90% (minimum) **VOLTAGE WITHSTAND** 1500 volts (rms) (DIELECTRIC)

Designate outer jacket color with a dash number in accordance with MIL-STD-681. Other codes and suffixes may be added to the part number, as necessary, to capture any additional WEIGHT requirements imposed by the purchase order.

Outer jacket color will be white (designated by a "-9" appended to the part number, e.g. 7024E1664-9) unless otherwise

Users should evaluate the suitability of this product for their application. Specifications are subject to change without notice. Tyco Electronics Corporation also reserves the right to make changes in materials or processing, which do not affect compliance with any specification, without notification to Buyer.

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12.5 lbs/1000 ft. (maximum)