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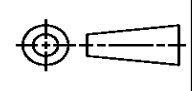
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-14-007044	21MAY2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART  
NUMBER 2150429-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1339799  
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)  
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE  
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR  
1339799

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		 TE Connectivity			
DIMENSIONS:		CHK RAGHAVENDRA					
		APVD RAGHAVENDRA		NAME END FEED HD-I APPLICATOR			
		PRODUCT SPEC					
		APPLICATION SPEC					
MATERIAL		WEIGHT		SIZE A3	CAGE CODE	DRAWING NO C- 1339799	RESTRICTED TO
FINISH		CUSTOMER DRAWING		SCALE		SHEET 1 OF 2	REV A1

THIS DRAWING IS A CONTROLLED DOCUMENT.

LAYOUT  
L1339779






SET UP GAGE  
458638-3

.20

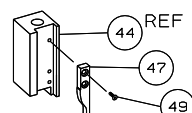
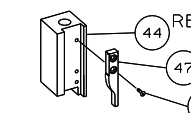
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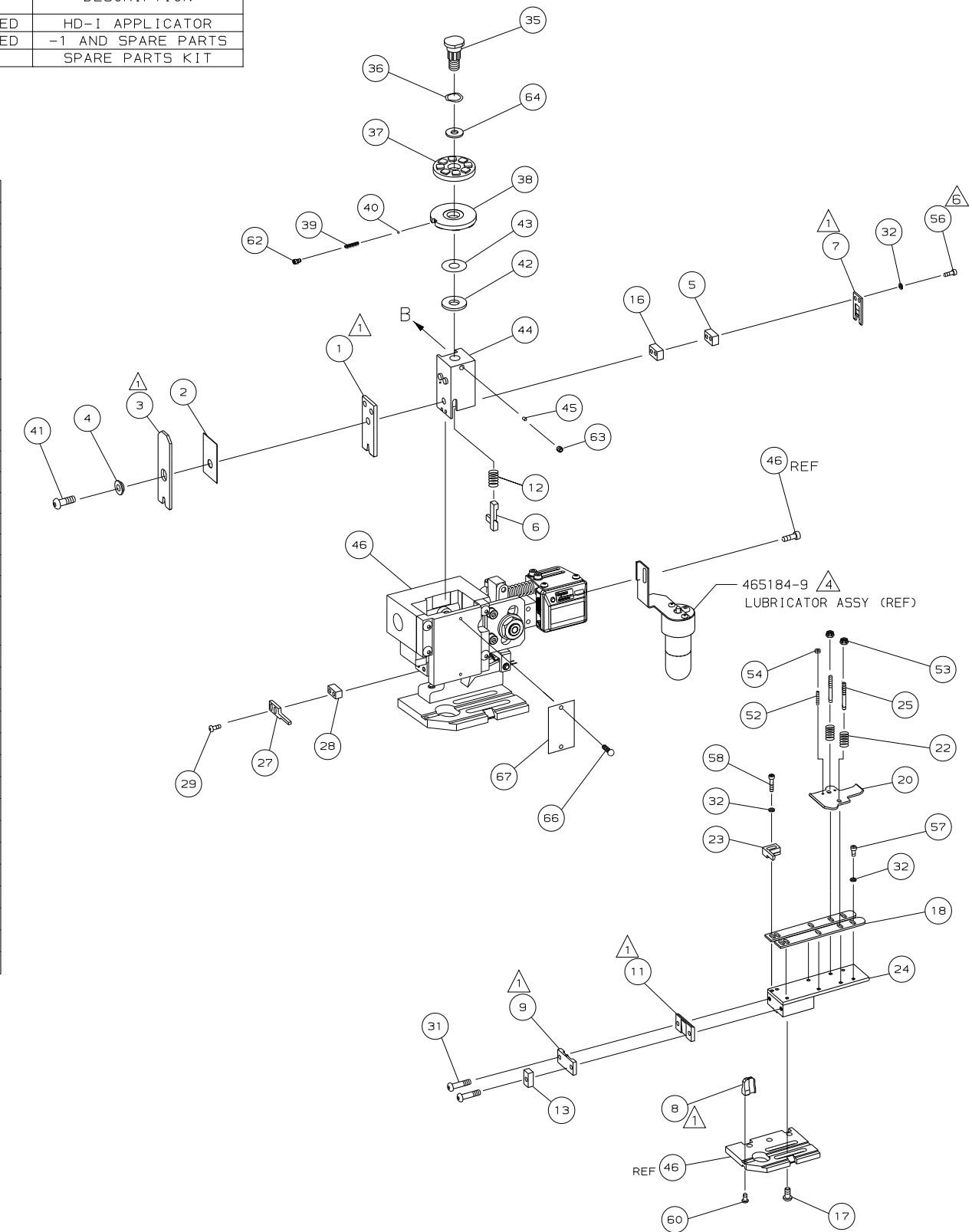
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DRAWING MADE IN THIRD ANGLE PROJECTION					
PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1339799-1	A		BENCH & LEADMAKER	MECH POST FEED	HD-I APPLICATOR
7-1339799-1	A		BENCH & LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1339799-7	A		-	-	SPARE PARTS KIT

CRIMP DATA STOCK0 TERMINAL AMP CRIMP SPECS					
TERMINAL NAME: 6.3 SRS FASTON TYPE RECEPTACLE.					
CRIMP	SIZE	TYPE	RANGE		
WIRE	2.03 [.080 IN]	F	0.50mm <sup>2</sup> -1.50mm <sup>2</sup> (20-16AWG)		
INSUL	2.79 [.110 IN]	F	2.10-2.50 [.083-.098 IN]		
WIRE STRIP LENGTH			APPL INSTRUCTION		
4.19-5.00 [.165-.197 IN]			408-8323		
TERMINAL		-		FEED	
APPL SPEC		NONE		21.30 [.839 IN]	
TERMINALS APPLIED					
AMP PN		MFR PN		-	-
1572938-1		RSB 7916 F 6.3-1		-	-
1572938-2		RSB 7916.001 F 6.3-1		-	-
-		-		-	-
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1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.
5. ALL CRIMP DATA CALCULATED BY TYCO ELECTRONICS UK LTD.
6. CUT TO LENGTH AT ASSEMBLY.
7. INSULATION RANGE SHOWN IS THAT OF THE APPLICATOR AND NOT THAT OF THE TERMINAL.

VIEW B ROTATED 180°	
POST-FEED 40 mm STROKE	POST-FEED 30 mm STROKE
	
LEADMAKER OR BENCH G	K TERMINATOR BENCH MACHINE



DIMENSIONS: mm [INCHES]		MATERIAL		FINISH	
DO NOT SCALE PRINT.		TOLERANCES UNLESS OTHERWISE SPECIFIED:		TOLERANCES UNLESS OTHERWISE SPECIFIED:	
1 PLC DEC ±-		2 PLC DEC ±-		3 PLC DEC ±-	
ANGLES ±-		SURF TEXTURE:		REMOVE BURRS SHARP EDGES R0.38 MAX	
CASE CODE		00779		CUSTOMER AND ASSEMBLY DRAWING	

QTY REQD PER ASSY	ASSY NO	DESCRIPTION	ITEM NO
-	1	1	1339799
-	1	1	1338705-2
-	1	1	461264-1
-	2	2	21017-2
-	1	1	986950-1
-	1	1	3-18031-0
-	1	1	18023-9
-	1	1	18024-7
-	2	2	1-18023-3
-	5	5	1-18023-0
-	2	2	9-18023-6
-	2	2	18029-1
-	2	2	986965-1
-	2	2	2-18032-2
-	1	1	18024-3
-	1	1	1338676-1
-	1	1	1338662-1
-	1	1	690191-1
-	1	1	1320998-1
-	1	1	690125-1
-	1	1	690124-1
-	1	1	2-18024-6
-	1	1	23241-1
-	1	1	2-22278-7
-	1	1	1-1320922-0
-	1	1	354777-1
-	1	1	22480-5
-	1	1	690212-1
-	9	9	18025-2
-	2	2	1-18024-0
-	2	2	18024-8
-	1	1	3-690451-2
-	1	1	240639-1
-	2	2	1320906-1
-	1	1	1320995-3
-	1	1	240825-1
-	2	2	4-22281-1
-	1	1	1338665-1
-	2	2	1338663-4
-	4	4	1-18024-8
-	1	1	1338708-1
-	1	1	690481-2
-	1	1	23846-1
-	1	1	240833-2
-	1	1	690482-4
-	1	2	1-1333216-8
-	1	1	690474-4
-	1	1	2-455892-1
-	1	1	2-240641-0
-	1	1	238009-1
-	1	2	1-456134-5
-	1	1	455888-8
-	1	2	1-456405-3
-	77	71	-1