

DRAWING MADE IN THIRD ANGLE PROJECTION

1339667

1339667

/home/eb003653/edmod

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1339667-1	A		BENCH & LEADMAKER	MECH POST FEED	HD-I APPLICATOR
7-1339667-1	A		BENCH & LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1339667-7	A		-	-	SPARE PARTS KIT

CRIMP DATA

AMP TERMINAL

AMP CRIMP SPECS

TERMINAL NAME: TERMINAL, SPADE			
CRIMP	SIZE	TYPE	RANGE
WIRE	3.30 [1.130 IN]	F	18-14 AWG or 1.00-2.50mm ²
INSUL	4.57 [1.180 IN]	F	2.54-3.56 [1.00-.140 IN]

WIRE STRIP LENGTH

SEE APPL SPEC.

APPL INSTRUCTION

408-8323

TERMINAL	-	-	FEED
APPL SPEC	114-2084	-	21.72 [.855 IN]

TERMINALS APPLIED

160113	-	-	-	-
160346	-	-	-	-
40658	-	-	-	-
40808	-	-	-	-
42168	-	-	-	-
42169	-	-	-	-
60187	-	-	-	-
61431	-	-	-	-

WIRE SIZE	CRIMP HEIGHT	PIN PN AND LENGTH [IN]
mm ² AWG		
14 AWG or 2.50mm ²	2.59 ±0.05 [1.102 ±.002 IN]	3-354778-7 [2.2680]
16 AWG or 1.50mm ²	2.39 ±0.05 [1.094 ±.002 IN]	5-354778-5 [2.2770]
18 AWG or 1.00mm ²	2.26 ±0.05 [1.089 ±.002 IN]	6-354778-5 [2.2820]

RECOMMENDED SPARE PARTS.

GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.

LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

CUT TO LENGTH AT ASSY.

VIEW B

ROTATED 180°

POST-FEED 40 mm STROKE

REF

44

47

49

LEADMAKER OR BENCH G

POST-FEED 30 mm STROKE

REF

44

47

49

K TERMINATOR BENCH MACHINE

LOC

A

DIST

66

QTY	REQD	PER ASSY	PART NO	DESCRIPTION	ITEM NO
-	1	1	1339667	PRINT, APPLICATOR LOG SHEET	73
-	1	1	1338705-2	DOCUMENTATION PACKAGE	72
-	-	-	-	-	71
-	-	-	-	-	70
-	-	-	-	-	69
-	-	-	-	-	68
-	1	1	461264-1	PLATE, IDENTIFICATION	67
-	2	2	21017-2	SCR,DRIVE (#2X.19) ID PLATE	66
-	-	-	-	-	65
-	1	1	986950-1	WASHER, FLAT PRECISION	64
-	1	1	3-18031-0	SCR,SKT SET (M6X6) RAM	63
-	1	1	18023-9	SCR,SKT CAP (M4X6) CP DSC	62
-	-	-	-	-	61
-	1	1	18024-7	SCR,BHC (M4X10) ANVIL	60
-	-	-	-	-	59
-	-	-	-	-	58
-	6	6	18023-9	SCR,SHC (M4X6) STRIP GUIDE	57
-	2	2	9-18023-6	SCR,SHC (M4X14) SLUG BLADE	56
-	-	-	-	-	55
-	2	2	18029-1	NUT, HEX (M3) DRAG	54
-	2	2	986965-1	NUT, HEX SL (M4) DRAG STUD	53
-	2	2	2-18032-2	SCR,SKT SET (M3X10) DRAG	52
-	-	-	-	-	51
-	-	-	-	-	50
-	1	1	18024-3	SCR,BHC (M3X10) CAM	49
-	-	-	-	-	48
-	1	1	1338676-1	CAM, POST-FEED 30 & 40 mm ST	47
-	1	1	1338662-1	APPLICATOR, BASIC (SUBASSY)	46
-	1	1	690191-1	PLUG, NYLON	45
-	1	1	1320998-1	RAM	44
-	1	1	690125-1	WASHER, LAMINATED	43
-	1	1	690124-1	WASHER, RAM	42
-	1	1	2-18024-6	SCREW,BHC (M8X25) CRIMPER	41
-	1	1	23241-1	BALL, STEEL	40
-	1	1	2-22278-7	SPRING, COMPRESSION	39
-	1	1	1320922-1	DISC, INSULATION	38
-	1	1	354777-1	WIRE DISC, PLASTIC	37
-	1	1	22480-5	WASHER, SPRING	36
-	1	1	690212-1	POST, RAM	35
-	-	-	-	-	34
-	-	-	-	-	33
-	8	8	18025-2	WASHER, LOCK (M4) SHEAR BL	32
-	2	2	1-18024-0	SCR,BHC (M4X20) SHEAR PL	31
-	-	-	-	-	30
-	2	2	18024-8	SCR,BHC (M4X12) STRIPPER	29
-	1	1	3-690451-2	SPACER, STRIPPER	28
-	1	1	240639-1	STRIPPER	27
-	-	-	-	-	26
-	2	2	1320906-1	DRAG, STUD	25
-	1	1	1320995-1	STRIP GUIDE	24
-	-	-	-	-	23
-	2	2	4-22281-1	SPRING, DRAG	22
-	-	-	-	-	21
-	1	1	1338665-1	DRAG, STOCK	20
-	2	2	1338664-1	GUIDE, UPPER STRIP	19
-	2	2	1338663-4	GUIDE, LOWER STRIP	18
-	4	4	1-18024-8	SCR,BHC (M6X12) STRIP GD PL	17
-	-	-	-	-	16
-	-	-	-	-	15
-	1	1	2-240641-0	SPACER, SLUG BLADE	14
-	-	-	-	-	13
-	-	-	-	-	12
-	1	1	240644-1	PLATE, REAR SHEAR	11
-	2	2	1-240645-1	SPACER, SHEAR PLATE	10
-	1	1	240642-1	PLATE, FRONT SHEAR	9
-	1	2	1-1333221-2	ANVIL	8
-	1	1	2-240651-8	BLADE, SLUG	7
-	-	-	-	-	6
-	1	1	1-240641-6	SPACER, SLUG BLADE	5
-	1	1	238009-1	SPACER, BLOCK CRIMPER	4
-	1	2	456134-6	CRIMPER, INSULATION	3
-	1	1	455888-6	SPACER, CRIMPER	2
-	1	2	456424-2	CRIMPER, WIRE	1
-	-	-	-	-	0
-	77	71	-1	PART NO	DESCRIPTION
-	-	-	-	REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)	ITEM NO
-	-	-	-	QTY REQD PER ASSY	PARTS LIST
-	-	-	-	DIMENSIONS: mm [INCHES]	MATL
-	-	-	-	DO NOT SCALE PRINT.	HT TR
-	-	-	-	TOLERANCES UNLESS OTHERWISE SPECIFIED:	FIN
-	-	-	-	1 PLC DEC ±	DR
-	-	-	-	2 PLC DEC ±	M.CLIFFORD
-	-	-	-	3 PLC DEC ±	26SEP02
-	-	-	-	ANGLES ±	F.BACKHURST
-	-	-	-	SURF TEXTURE: ✓	REL 21-11-02
-	-	-	-	REMOVE BURRS, BREAK SHARP EDGES R0.38 MAX	M.CLIFFORD
-	-	-	-	NAME	AMP Incorporated
-	-	-	-	SCALE	Harrisburg, PA 17105-3608
-	-	-	-	DWG NO	1339667
-	-	-	-	SHEET	1 OF 1
-	-	-	-	REV	A1
-	-	-	-	CAGE CODE	00779
-	-	-	-	CUSTOMER AND ASSEMBLY DRAWING	RESTRICTED TO