



1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.
5. APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.
6. WIRE RANGE OF APPLICATOR, NOT OF THE TERMINAL.
7. INSULATION RANGE QUOTED IS THAT OF THE TERMINAL. THE SEAL INSULATION RANGE IS 2.00-2.60 [.079-.102 IN].



QTY REQD PER ASSY				PARTS LIST			
DIMENSIONS: mm [INCHES] DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED:		MATL -		HT TR -		FIN -	
1 PLC DEC ± 2 PLC DEC ± 3 PLC DEC ±		DR 135EP02 APP M.CLIFFORD F.BACKHURST		15-11-02 M.CLIFFORD		 AMP Incorporated Harrisburg, PA 17105-3608	
ANGLES ± SURF TEXTURE: ✓		NAME SIDE FEED HD-I APPLICATOR		MACHINE REF HD-I APPL			
REMOVE BURRS, BREAK SHARP EDGES R.38 MAX		SCALE -		DWG NO 1426375		SHEET 1 OF 1	
CASE CODE 00779		CUSTOMER AND ASSEMBLY DRAWING				RESTRICTED TO -	