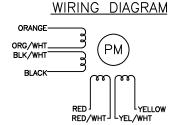
SPECIFICATIONS:					
STEPS PER REVOLUTION: 200	ROTOR INERTIA: 460 G-CM <sup>2</sup> (2.510Z-IN <sup>2</sup> )NOM				
STEP ANGLE: 1.8°	DETENT TORQUE: 714 G-CM (9.91 OZ-IN) MIN				
STEP TO STEP ACCURACY: ±5 % 1,2	INSULATION CLASS: B				
POSITIONAL ACCURACY: ±5 % 1,3	BEARINGS: ABEC 3 , DOUBLE SHIELDED				
HYSTERESIS: - %	WEIGHT: 1.0 KG (2.2 LB)				
SHAFT RUNOUT: 0.05 T.I.R.	TEMP. RISE: 80 °C MAX.				
RADIAL PLAY: 0.02 MAX W/A .5KG RADIAL LOAD	OPERATING TEMP. RANGE: -20 TO +50 °C				
END PLAY: 0.08 MAX W/A .5KG AXIAL LOAD	STORAGE TEMP. RANGE: -30 TO +70 °C				
	RELATIVE HUMIDITY RANGE: 15 TO 85 %				

7							_
SPECIFICATION	OF	RESISTANCE PER PHASE	INDUCTANCE PER PHASE	RATED CURRENT	RATED VOLTAGE	HOLDING TORQUE	
CONNECTION	PHASE	OHM ±10%	mH ±20%	Amp	V	Nm Min	1
BI-POLAR SERIES	2	16.0	61.6	0.71	11.4	1.74	
BI-POLAR PARALLEL	2	4.0	15.4	1.41	5.6	1.74	
UNI-POLAR	4	8.0	15.4	1.00	8.0	1.23	

NOTES, UNLESS OTHERWISE SPECIFIED:

- 1 MEASUREMENTS MADE AT RATED CURRENT IN EACH PHASE.
- 2 BETWEEN ANY TWO ADJACENT STEP POSITIONS.
- 3 MAXIMUM ERROR IN 360°.
- 4. HIPOT 500 VAC, 60 Hz FOR ONE MINUTE.
- 5. LEADS: 8, 22AWG, 7 STRAND MIN., UL AND CSA APPROVED, UL 1430 OR UL 3265.
- 6. INSULATION RESISTANCE: 100 MEGOHMS MIN AT 500 VDC.
- 7 AS MEASURED USING AN A.C. INDUCTANCE BRIDGE, AT 1KHz.
- 8 AS MEASURED BY THE CHANGE IN RESISTANCE METHOD, WITH RATED VOLTAGE APPLIED TO 2 PHASES; WITH MOTOR AT REST.
- [9] SHAFT OPTION: IF DOUBLE SHAFT REQUIRED ADD "D" TO END OF PART NUMBER. DOUBLE SHAFT REQUIRES ADDED HOLES FOR ENCODER OPTIONS.
- 10. THIS MOTOR TO BE MANUFACTURED IN COMPLIANCE WITH EU DIRECTIVE "ROHS 2002/95/EC".
- MOTOR LABEL TO INCLUDE "ROHS" COMPLIANT, 'MADE IN (COUNTRY OF ORIGIN)' AND DATE CODE.



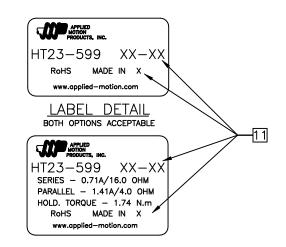
DRIVE SEQUENCE MODEL BI-POLAR FULL STEP

	STEP	ORANGE & BLK/WHT	BLACK & ORG/WHT	RED & YEL/WHT	YELLOW & RED/WHT	CÇW
	1	+	_	+	_	<b>†</b>
	2	-	+	+		
	3	-	+	_	+	
٧	4	+	1	_	+	l

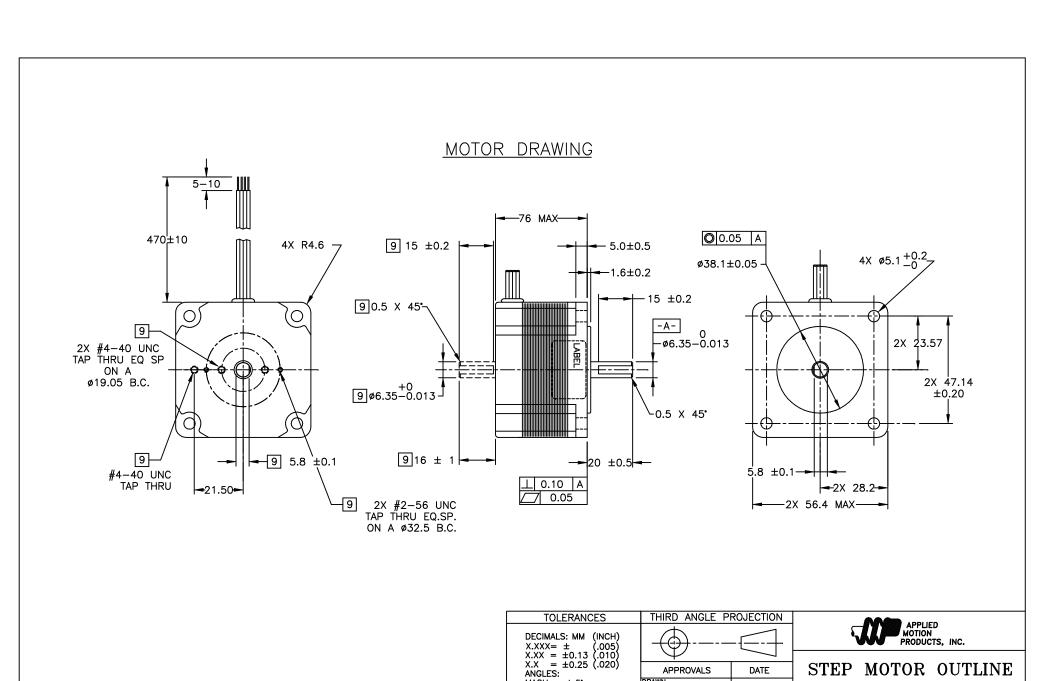
CW(CLOCKWISE) AND CCW(COUNTER-CLOCKWISE) ROTATION
WHEN SEEN FROM THE FLANGE SIDE OF THE MOTOR

REVISIONS					
ECO NO.	REV	DESCRIPTION	DATE	APPROVED	
5976	Α	INITIAL RELEASE	8/28/09	J KORDIK	
6090	В	STANDARDIZE ENCODER HOLES	3/29/10	J KORDIK	
6807	С	REVISE FLANGE THICKNESS	9/9/13	J KORDIK	

HT23-599



CONTRACT NO.	APPLIED MOTION PRODUCTS, INC.						
APPROVALS	DATE						_
DRAWN R.JONEZ	8/20/09	STEP MOTOR OUTLINE					5
CHECKED					П		155
APPROVED		В	COMPUTER DATA BASE DRAWING		DWG NO. HT23-599		REV C
APPROVED		SCALE:	CALE: NONE			SHEET 1 OF 2	



MACH. =  $\pm .5^{\circ}$ CHAM. =  $\pm 5^{\circ}$ 

> COMPUTER DATA BASE DRAWING

R.JONEZ CHECKED

APPROVED

8/20/09

DWG NO.

В

SCALE: NONE

REV

HT23-599

SHEET 2 OF 2