

DRAWING MADE IN THIRD ANGLE PROJECTION

1339610

1339610

/home/eb003420/edmod

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1339610-1	A		BENCH & LEADMAKER	MECH POST FEED	HD-I APPLICATOR
7-1339610-1	A		BENCH & LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1339610-7	A		-	-	SPARE PARTS KIT

CRIMP DATA

AMP TERMINAL

AMP CRIMP SPECS

TERMINAL NAME: TERMINAL CONTACT FOR 5MM PITCH CONNECTOR

CRIMP	SIZE	TYPE	RANGE
WIRE	2.03 [.080 IN]	F	0.5mm ² - 1.5mm ²
INSUL	3.30 [.130 IN]	F	2.00-3.35 [.079-.132 IN]

WIRE STRIP LENGTH

4.70-5.46 [.185-.215 IN]

APPL INSTRUCTION

408-8323

TERMINAL

APPL SPEC

114-20058

FEED

20.00 [.787 IN]

TERMINALS APPLIED

WIRE SIZE	CRIMP HEIGHT	PIN PN AND LENGTH [IN]
mm ² AWG		
1.0mm ² OR 1.5mm ²	1.47 ±0.03 [.058 ±.001 IN]	6-354778-9 [.2840]
0.75mm ²	1.37 ±0.03 [.054 ±.001 IN]	7-354778-7 [.2880]
0.50mm ²	1.32 ±0.03 [.052 ±.001 IN]	8-354778-2 [.2905]

RECOMMENDED SPARE PARTS.

GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.

LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

CUT TO LENGTH AT ASSEMBLY.

VIEW B ROTATED 180°

POST-FEED 40 mm STROKE

POST-FEED 30 mm STROKE

LOC

A

DIST

66

LEADMAKER OR BENCH G

K TERMINATOR BENCH MACHINE

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QTY REQD PER ASSY	PARTS LIST
1	1339610 PRINT, APPLICATOR LOG SHEET
1	1338705-2 DOCUMENTATION PACKAGE
1	461264-1 PLATE, IDENTIFICATION
2	21017-2 SCR,DRIVE (#2X.19) ID PLATE
1	986950-1 WASHER, FLAT PRECISION
1	3-18031-0 SCR,SKT SET (M6X6) RAM
1	18023-9 SCR,SKT CAP (M4X6) CP DSC
1	18024-7 SCR,BHC (M4X10) ANVIL
2	1-18023-3 SCR,SHC (M4X16) HOLD DOWN
5	18023-9 SCR,SHC (M4X6) STRIP GUIDE
2	9-18023-6 SCR,SHC (M4X14) SLUG BLADE
2	18029-1 NUT, HEX (M3) DRAG
2	986965-1 NUT, HEX SL (M4) DRAG STUD
2	2-18032-2 SCR,SKT SET (M3X10) DRAG
1	18024-3 SCR,BHC (M3X10) CAM
1	1338676-1 CAM, POST-FEED 30 & 40 mm ST
1	1338662-1 APPLICATOR, BASIC (SUBASSY)
1	690191-1 PLUG, NYLON
1	1320998-1 RAM
1	690125-1 WASHER, LAMINATED
1	690124-4 WASHER, RAM
1	2-18024-6 SCREW,BHC (M8X25) CRIMPER
1	23241-1 BALL, STEEL
1	2-22278-7 SPRING, COMPRESSION
1	1-1320922-0 DISC, INSULATION
1	354777-1 WIRE DISC, PLASTIC
1	22480-5 WASHER, SPRING
1	690212-1 POST, RAM
9	18025-2 WASHER, LOCK (M4) SHEAR BL
2	1-18024-0 SCR,BHC (M4X20) SHEAR PL
2	18024-8 SCR,BHC (M4X12) STRIPPER
1	3-690451-2 SPACER, STRIPPER
1	240639-1 STRIPPER
2	1320906-1 DRAG, STUD
1	1320995-5 STRIP GUIDE
1	240825-4 PLATE, STRIP HOLD DOWN
2	4-22281-1 SPRING, DRAG
1	1338665-1 DRAG, STOCK
2	1338663-5 GUIDE, LOWER STRIP
4	1-18024-8 SCR,BHC (M6X12) STRIP GD PL
1	1338708-1 SPACER, SLUG BLADE
1	690481-2 SPACER, HOLD DOWN
1	23846-1 SPRING, HOLD DOWN
1	240644-1 PLATE, REAR SHEAR
1	690482-3 PLATE, FRONT SHEAR
2	1333216-6 ANVIL
1	2-690474-2 BLADE, SLUG
1	455892-6 HOLD DOWN, TERMINAL
1	4-240641-1 SPACER, SLUG BLADE
1	238009-8 SPACER, BLOCK CRIMPER
2	4-456134-4 CRIMPER, INSULATION
1	455888-6 SPACER, CRIMPER
2	456419-7 CRIMPER, WIRE

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