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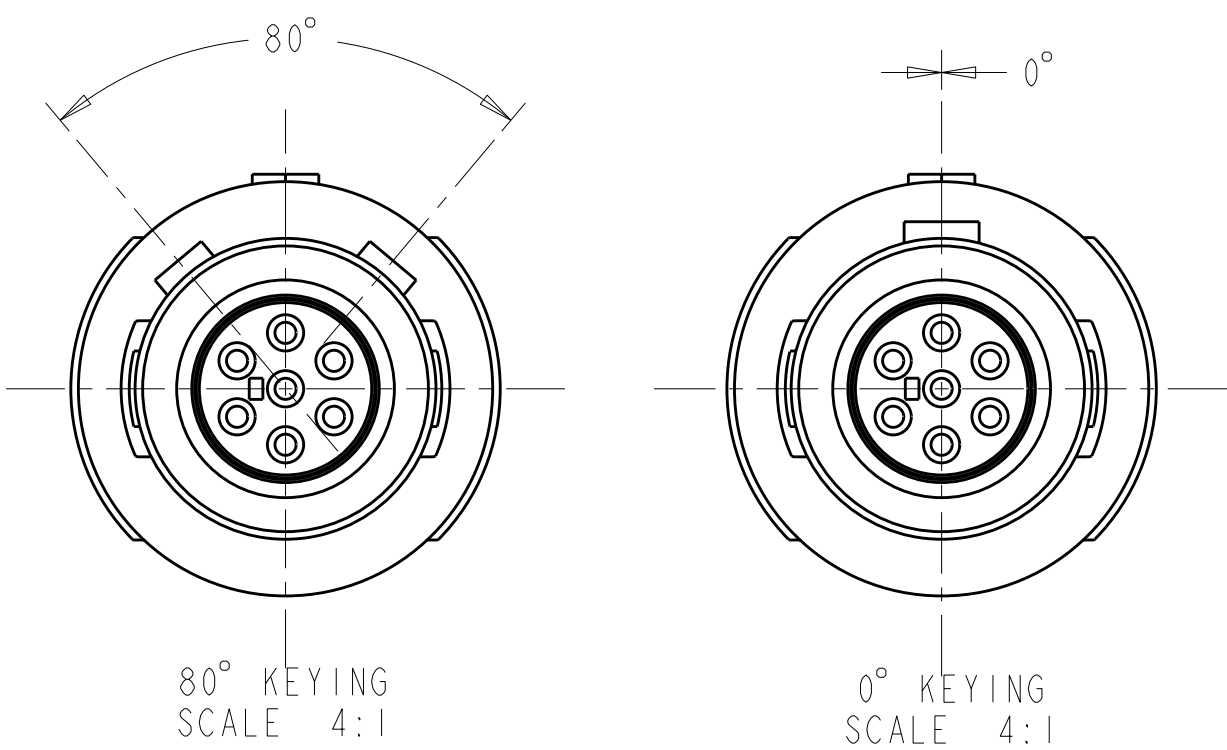
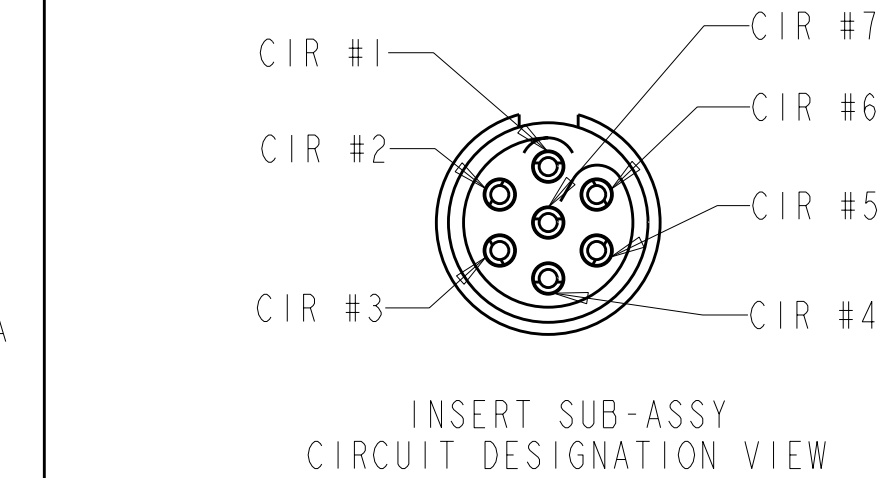
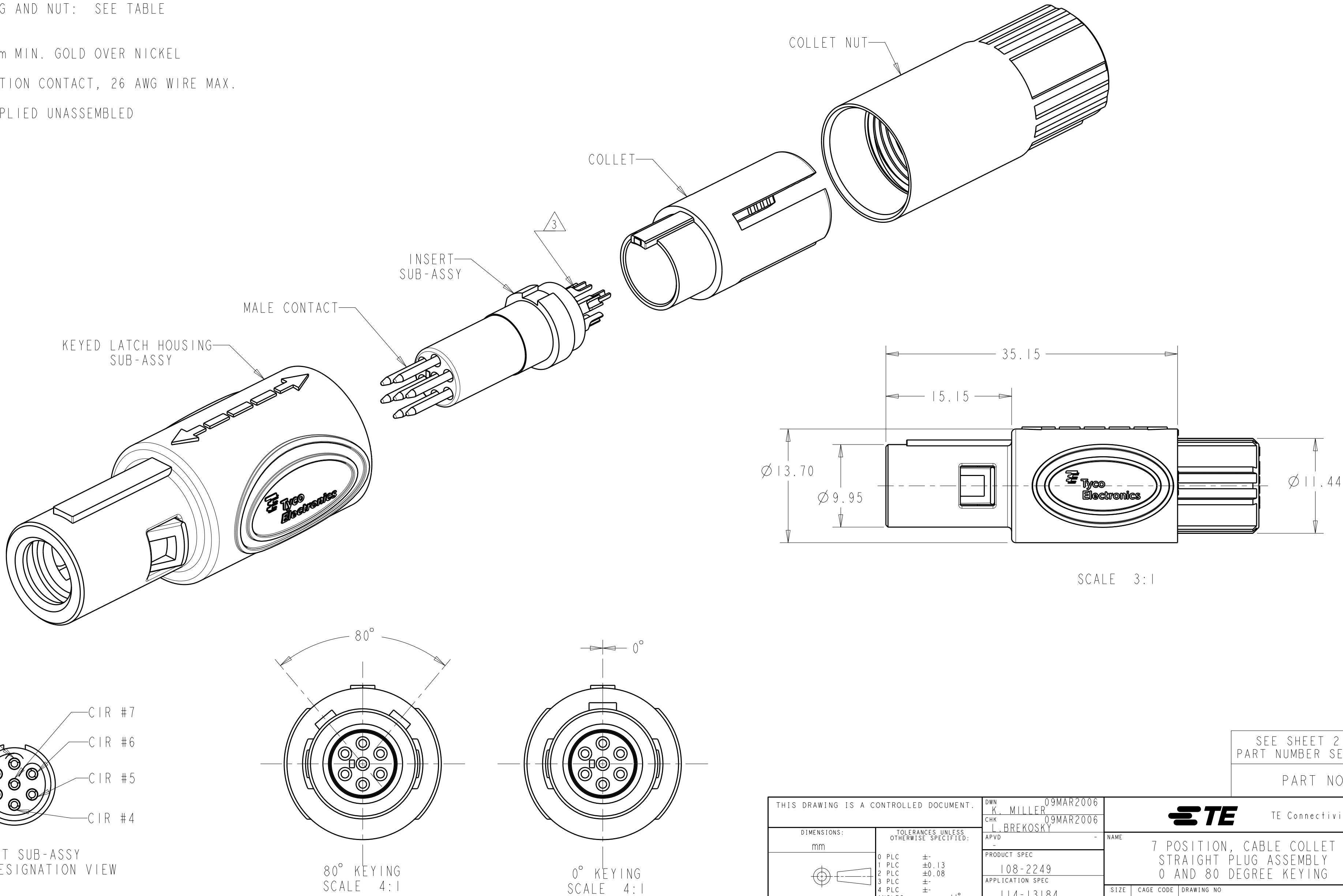
LOC	DIST	REVISIONS					
AD	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
			B3	REVISED PER ECO-11-005027	12MAR2011	RK	HMR

1 MATERIAL:
CONTACT: BRASS
LATCH HOUSING, INSERT, COLLET, COLLET NUT:
UL 94V-0 RATED THERMOPLASTIC
COLOR:
COLLET AND INSERT: GRAY
LATCH HOUSING AND NUT: SEE TABLE

2 FINISH:
CONTACT, 0.75µm MIN. GOLD OVER NICKEL

3 SOLDER TERMINATION CONTACT, 26 AWG WIRE MAX.

4. PRODUCT IS SUPPLIED UNASSEMBLED



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN K. MILLER CHK L. BREKOSKY APVD -	09MAR2006 09MAR2006 -	TE Connectivity		
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME 7 POSITION, CABLE COLLET STRAIGHT PLUG ASSEMBLY 0 AND 80 DEGREE KEYING		
0 PLC ± 1 PLC ±0.13 2 PLC ±0.08 3 PLC ± 4 PLC ±		TOLERANCES UNLESS OTHERWISE SPECIFIED:		SIZE A2		
MATERIAL		FINISH		CAGE CODE 00779		
1		2		DRAWING NO 1877847		
CUSTOMER DRAWING		SCALE 4:1		SHEET 1 OF 3		
				REV B3		

4

3

2

1

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20

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LOC

DIST

AD00

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-

∅ 2.7-∅ 3.9	BLUE	GRAY	80°	7-1877847-2
∅ 4.0-∅ 5.2	BLUE	GRAY	80°	7-1877847-1
∅ 5.3-∅ 6.5	BLUE	GRAY	80°	7-1877847-0
∅ 2.7-∅ 3.9	BLUE	GRAY	0°	6-1877847-9
∅ 4.0-∅ 5.2	BLUE	GRAY	0°	6-1877847-8
∅ 5.3-∅ 6.5	BLUE	GRAY	0°	6-1877847-7
∅ 2.7-∅ 3.9	BLUE	BLACK	80°	6-1877847-6
∅ 4.0-∅ 5.2	BLUE	BLACK	80°	6-1877847-5
∅ 5.3-∅ 6.5	BLUE	BLACK	80°	6-1877847-4
∅ 2.7-∅ 3.9	BLUE	BLACK	0°	6-1877847-3
∅ 4.0-∅ 5.2	BLUE	BLACK	0°	6-1877847-2
∅ 5.3-∅ 6.5	BLUE	BLACK	0°	6-1877847-1
∅ 2.7-∅ 3.9	GREEN	GRAY	80°	6-1877847-0
∅ 4.0-∅ 5.2	GREEN	GRAY	80°	5-1877847-9
∅ 5.3-∅ 6.5	GREEN	GRAY	80°	5-1877847-8
∅ 2.7-∅ 3.9	GREEN	GRAY	0°	5-1877847-7
∅ 4.0-∅ 5.2	GREEN	GRAY	0°	5-1877847-6
∅ 5.3-∅ 6.5	GREEN	GRAY	0°	5-1877847-5
∅ 2.7-∅ 3.9	GREEN	BLACK	80°	5-1877847-4
∅ 4.0-∅ 5.2	GREEN	BLACK	80°	5-1877847-3
∅ 5.3-∅ 6.5	GREEN	BLACK	80°	5-1877847-2
∅ 2.7-∅ 3.9	GREEN	BLACK	0°	5-1877847-1
∅ 4.0-∅ 5.2	GREEN	BLACK	0°	5-1877847-0
∅ 5.3-∅ 6.5	GREEN	BLACK	0°	4-1877847-9
∅ 2.7-∅ 3.9	YELLOW	GRAY	80°	4-1877847-8
∅ 4.0-∅ 5.2	YELLOW	GRAY	80°	4-1877847-7
∅ 5.3-∅ 6.5	YELLOW	GRAY	80°	4-1877847-6
∅ 2.7-∅ 3.9	YELLOW	GRAY	0°	4-1877847-5
∅ 4.0-∅ 5.2	YELLOW	GRAY	0°	4-1877847-4
∅ 5.3-∅ 6.5	YELLOW	GRAY	0°	4-1877847-3
∅ 2.7-∅ 3.9	YELLOW	BLACK	80°	4-1877847-2
∅ 4.0-∅ 5.2	YELLOW	BLACK	80°	4-1877847-1
∅ 5.3-∅ 6.5	YELLOW	BLACK	80°	4-1877847-0
∅ 2.7-∅ 3.9	YELLOW	BLACK	0°	3-1877847-9
∅ 4.0-∅ 5.2	YELLOW	BLACK	0°	3-1877847-8
∅ 5.3-∅ 6.5	YELLOW	BLACK	0°	3-1877847-7
CABLE RANGE	COLLET NUT COLOR	LATCH HOUSING COLOR	KEYING	PART NO.
PART NUMBERS 37 THRU 72				

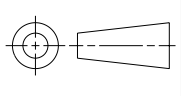
∅ 2.7-∅ 3.9	WHITE	GRAY	80°	3-1877847-6
∅ 4.0-∅ 5.2	WHITE	GRAY	80°	3-1877847-5
∅ 5.3-∅ 6.5	WHITE	GRAY	80°	3-1877847-4
∅ 2.7-∅ 3.9	WHITE	GRAY	0°	3-1877847-3
∅ 4.0-∅ 5.2	WHITE	GRAY	0°	3-1877847-2
∅ 5.3-∅ 6.5	WHITE	GRAY	0°	3-1877847-1
∅ 2.7-∅ 3.9	WHITE	BLACK	80°	3-1877847-0
∅ 4.0-∅ 5.2	WHITE	BLACK	80°	2-1877847-9
∅ 5.3-∅ 6.5	WHITE	BLACK	80°	2-1877847-8
∅ 2.7-∅ 3.9	WHITE	BLACK	0°	2-1877847-7
∅ 4.0-∅ 5.2	WHITE	BLACK	0°	2-1877847-6
∅ 5.3-∅ 6.5	WHITE	BLACK	0°	2-1877847-5
∅ 2.7-∅ 3.9	RED	GRAY	80°	2-1877847-4
∅ 4.0-∅ 5.2	RED	GRAY	80°	2-1877847-3
∅ 5.3-∅ 6.5	RED	GRAY	80°	2-1877847-2
∅ 2.7-∅ 3.9	RED	GRAY	0°	2-1877847-1
∅ 4.0-∅ 5.2	RED	GRAY	0°	2-1877847-0
∅ 5.3-∅ 6.5	RED	GRAY	0°	1-1877847-9
∅ 2.7-∅ 3.9	RED	BLACK	80°	1-1877847-8
∅ 4.0-∅ 5.2	RED	BLACK	80°	1-1877847-7
∅ 5.3-∅ 6.5	RED	BLACK	80°	1-1877847-6
∅ 2.7-∅ 3.9	RED	BLACK	0°	1-1877847-5
∅ 4.0-∅ 5.2	RED	BLACK	0°	1-1877847-4
∅ 5.3-∅ 6.5	RED	BLACK	0°	1-1877847-3
∅ 2.7-∅ 3.9	GRAY	GRAY	80°	1-1877847-2
∅ 4.0-∅ 5.2	GRAY	GRAY	80°	1-1877847-1
∅ 5.3-∅ 6.5	GRAY	GRAY	80°	1-1877847-0
∅ 2.7-∅ 3.9	GRAY	GRAY	0°	1877847-9
∅ 4.0-∅ 5.2	GRAY	GRAY	0°	1877847-8
∅ 5.3-∅ 6.5	GRAY	GRAY	0°	1877847-7
∅ 2.7-∅ 3.9	BLACK	BLACK	80°	1877847-6
∅ 4.0-∅ 5.2	BLACK	BLACK	80°	1877847-5
∅ 5.3-∅ 6.5	BLACK	BLACK	80°	1877847-4
∅ 2.7-∅ 3.9	BLACK	BLACK	0°	1877847-3
∅ 4.0-∅ 5.2	BLACK	BLACK	0°	1877847-2
∅ 5.3-∅ 6.5	BLACK	BLACK	0°	1877847-1
CABLE RANGE	COLLET NUT COLOR	LATCH HOUSING COLOR	KEYING	PART NO.
PART NUMBERS 1 THRU 36				

1471-9 (3/11)

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:

mm



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ±
1 PLC ±0.13
2 PLC ±0.08
3 PLC ±
4 PLC ±
ANGLES ±1°
FINISH

MATERIAL

-

DWN
K. MILLER
CHK
L. BREKOSKY
APVD
-
PRODUCT SPEC
108-2249
APPLICATION SPEC
114-13184
WEIGHT
-
CUSTOMER DRAWING

09MAR2006

09MAR2006

-

NAME

7 POSITION, CABLE COLLET
STRAIGHT PLUG ASSEMBLY
0 AND 80 DEGREE KEYING

SIZE
A2

CAGE CODE
00779

DRAWING NO
1877847

RESTRICTED TO
-

SCALE
4:1

SHEET
2

OF
3

REV
B3

TE Connectivity

