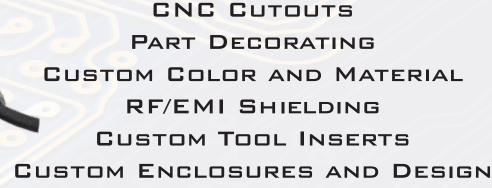


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NEW AGE ENCLESURES



DEVELOP THE FUTURE

NOTES: UNLESS OTHERWISE SPECIFIED

- 1. CORNERS DRAWN SHARP TO BE R.005 MAXIMUM.
- 2. EXTERIOR SURFACE TEXTURE TO BE LIGHT EDM FINISH. EQUIVALENT TO MT-11020. TEXTURE ON ENCLOSURE WILL VARY FROM TIME TO TIME AS THE TOOL WEARS AND IT BECOMES NESSESARY TO REAPPLY.
- 3. INTERIOR SURFACE TEXTURE TO BE: NONE.
- 4. ALL INSIDE RADII .010R. UNLESS OTHERWISE SPECIFIED.
- 5. ALL EXTERNAL DIMENSIONS AFFECTED BY THE DRAFT APPLY AT THE LARGE END OF THE FEATURE, AND ALL INTERNAL FEATURES AFFECTED BY THE DRAFT APPLY AT THE SMALL END OF THE FEATURE UNLESS OTHERWISE SPECIFIED.
- 6. 1 DEGREE DRAFT IN THE DIRECTION OF PULL IS PERMISSIBLE UNLESS OTHERWISED SPECIFIED.
- 7. MATERIAL / COLOR: ASA PLASTIC IS STANDARD IN BLACK OR GRAY. CUSTOM MATERIALS AND COLORS ARE AVAILABLE UPON REQUEST FOR QUOTE. ALTERNATE RESINS HAVE DIFFERENT SHRINK RATES, AND WILL EFFECT DIMENSIONS.
- 8. PCB SIZES ARE RECOMMENDATIONS ONLY. FINAL SIZES AND VERIFICATION OF ITS FIT ARE THE SOLE RESPONSIBILITY OF EACH CUSTOMER.
- 9. ASSEMBLY SCREWS FOR THE ENCLOSURE INCLUDED. MOUNTING SCREWS FOR THE PCB AND WALL ARE SOLD SEPARATELY.
- 10. THIS DRAWING IS BASED ON A SOLID MODEL, AND IS FURTHER DEFINED BY THE SOLID MODEL FILE.
- 11. ALLOWABLE FLASH: 0.010 MAX.

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ITEM

- 12. ALL EJECTOR PIN MARKS TO BE WITHIN 0.010" OF FLUSH, PROTRUDING OR BELOW FLUSH.
- 13. TRIM GATE WITHIN 0.030" OF FLUSH.

PEM-INSERT 6-32

6-32_PHILLIPS_SCREW

272013-ORING

SCREW HILO-NO4X250

SCREW-DRYWALLX750

272013-PCB-TOP

272013-PCB-BOT

272013-COVER

272013-BASE

FILE NAME

14. THIS ENCLOSURE IS DESIGNED FOR OUTDOOR USE AND MEETS IPX7 INGRESS PROTECTION STANDARD.

SXX-272013(x) CONFIGURATIONS								
	-blank	-B1						
272013 COVER w/ STANDARD TEXTURE	1							
272013 COVER w/ POLISHED LABEL RECESS		1						
272013 WALL BASE	1	1						
272013 ORING	1	1						
6-32 x .375" STAINLESS PHILLIPS SCREW	4	4						

PEM INSERT 6-32 x .250"

6-32 PHILLIPS SCREW x .375"

272013 ORING, OR-036

#4 HiLo SCREW x .250"

272013 TOP PCB - REFERENCE

272013 COVER - STANDARD

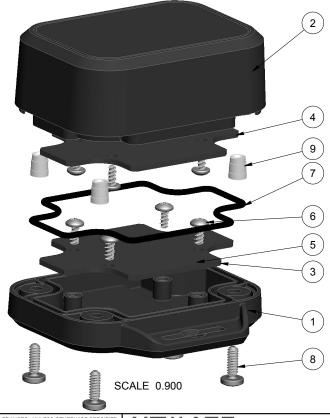
272013 BASE - STANDARD

272013 BOTTOM PCB - REFERENCE

	R E V I S I O N								
REV.	DRAWN BY	ECO No	DESCRIPTION	DATE	APPROVE				
Α	M BOYER		PRELIMINARY RELEASE	2017-Jun-07	D.C.				
В	M BOYER		REMOVE SCREW HOLES ENLARGE STRAP SLOT	2017-Jun-13	D.C.				
С	M BOYER		REVISE SLOT WITH SINGLE SCREW HOLE ADDED	2017-Jun-15	D.C.				
D	M BOYER		REVISE NOTES	2017-Jun-16	D.C.				
Е	M BOYER		THICKEN WALL TABS	2017-Jun-22	D.C.				
F	M BOYER		INCREASE LENGTH BY .03 TO FIT OTS ORING	2018-Feb-16	D.C.				
G	M BOYER		INCREASE COVER HEIGHT	2018-Feb-21	D.C.				
I	M BOYER		ADD EAR GUSSETS	2018-Mar-16	D.C.				
J	M BOYER		INCLUDE CONFIG TREE	2018-Jun-18	D.C.				
K	R CRUZ		UPDATE O-RING DETAILS	2018-Aug-22	D.C.				
1.0	R CRUZ	00319	UPDATE TO AS BUILT AND RELEASE TO MFG	2019-Feb-19					



ION:	S								
	-blank	-B1							
	1								
S		1							
	1	1							
	1	1							
	4	4			SCALE 1.000				
						ı	1		
INS	ERT 6-32	2 x .250)"	BRASS	OVER MOLDED	4			
PHILLIPS SCREW x .375"		STAINLESS STEEL	MMC 91772A146	4					
2013 ORING, OR-036		;	SHORE A	INCLUDED	1	THIRD ANGLE PROJECTION			
HiLo SCREW x .250"			'	ZINC PLATED	CUSTOMER SUPPLIED	8	A1		
DRYWALL SCREW			REFERENCE ONLY	CUSTOMER SUPPLIED	2	DO NOT SCALE DRAWING			
3 TOP PCB - REFERENCE		NCE	.062" THICK	CUSTOMER SUPPLIED	1	DO NOT SCALE DRAWING			
BOTTOM PCB - REFERENCE		RENCE .062" THICK		CUSTOMER SUPPLIED	1	NOTICE: THE INFORMATION AND DATA CONTAINED HEREIN IS CONSIDERED PROPRIETARY TO ALL'EC INTEGRATED			
013 COVER - STANDARD		lD.	ASA	BLACK or GRAY	1	MFG INC & SHALL REMAIN THE EXCLUSIVE PROPERTY OF ALLTEC INTEGRATED MFG INC			
013 BASE - STANDARD		ASA	BLACK or GRAY	1	THE HOLDER WILL ASSUME CUSTODY AND CONTROL THAT THIS DOCUMENT WILL NOT BE COPIED, REPRODUCED, OR				
DESCRIPTION				MATERIAL	COLOR	QTY. DISCLOSED WITHOUT THE EXPRESS NO CONSENT OF ALLIEC INTEGRATED MI POSSESSION OF THIS DOCUMENT DO NOT CONSTITUTE A GRANT TO			
BILL OF MATERIALS							MANUFACTURE ANY ITEMS. © 2018		



ANGLE PROJECTION TOLERANCES: UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN U.S. INCHES. X.XXX = .010 X.X° = 1° OT SCALE DRAWING NEW AGE ENCLOSURES 2240 South Thornburg Street ph. (805) 595-1310 Santa Maria, CA. 93455 fax (805) 595-1024

Α

Customer's Part No:

2017-Jun-07

FNG

M BOYER

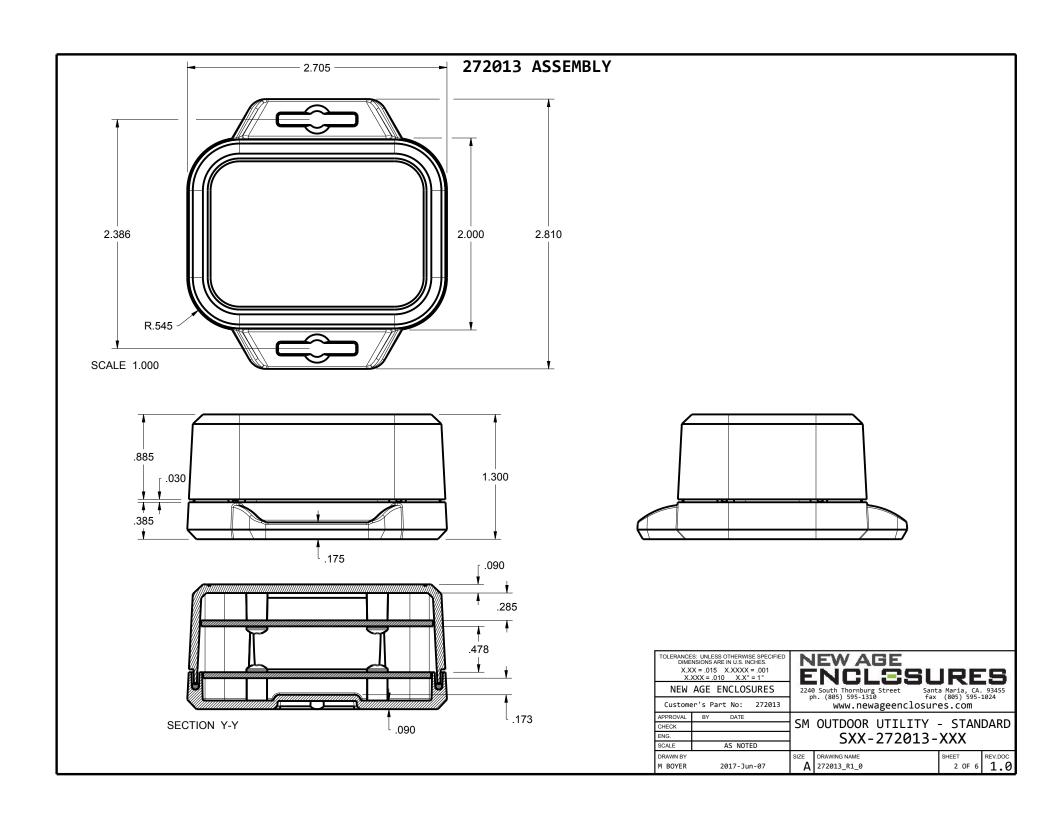
APPROVAL BY DATE SM OUTDOOR UTILITY - STANDARD

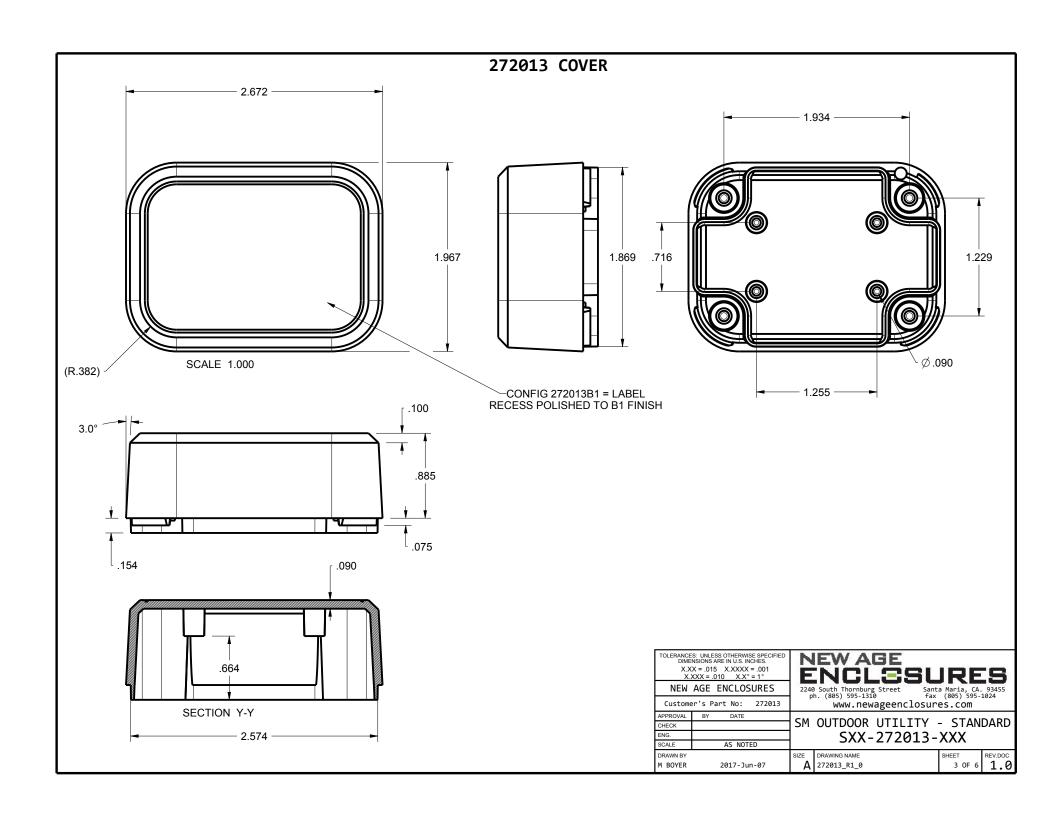
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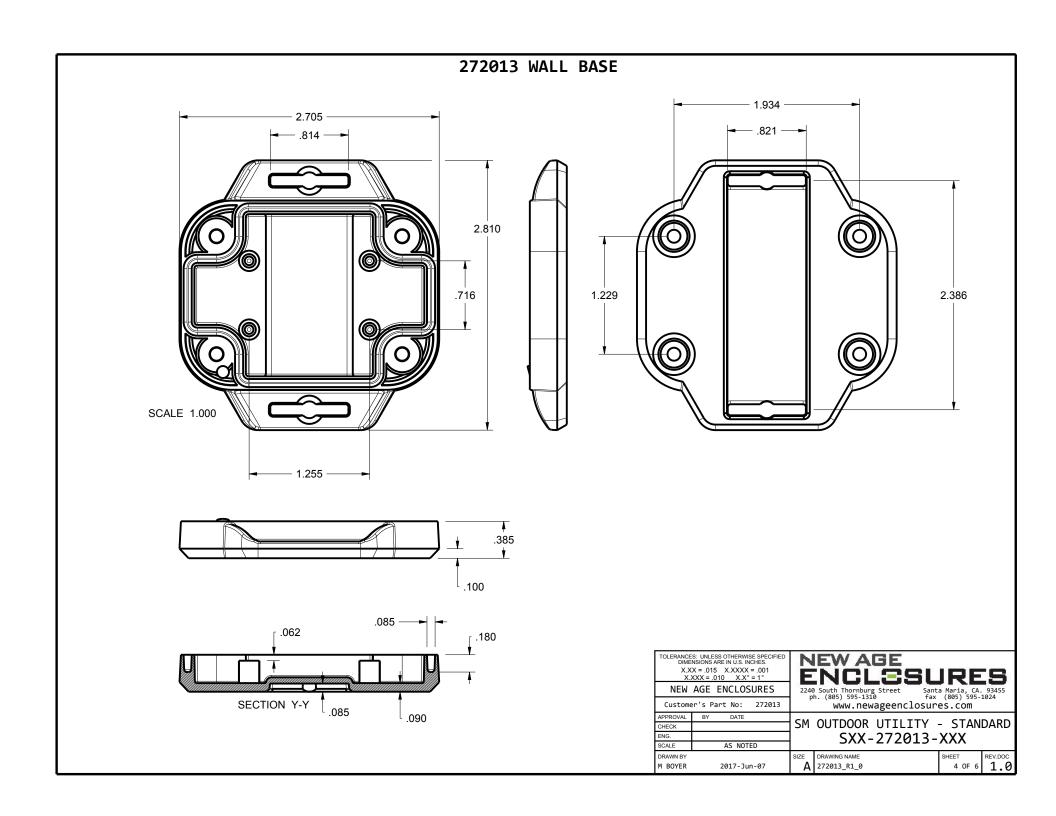
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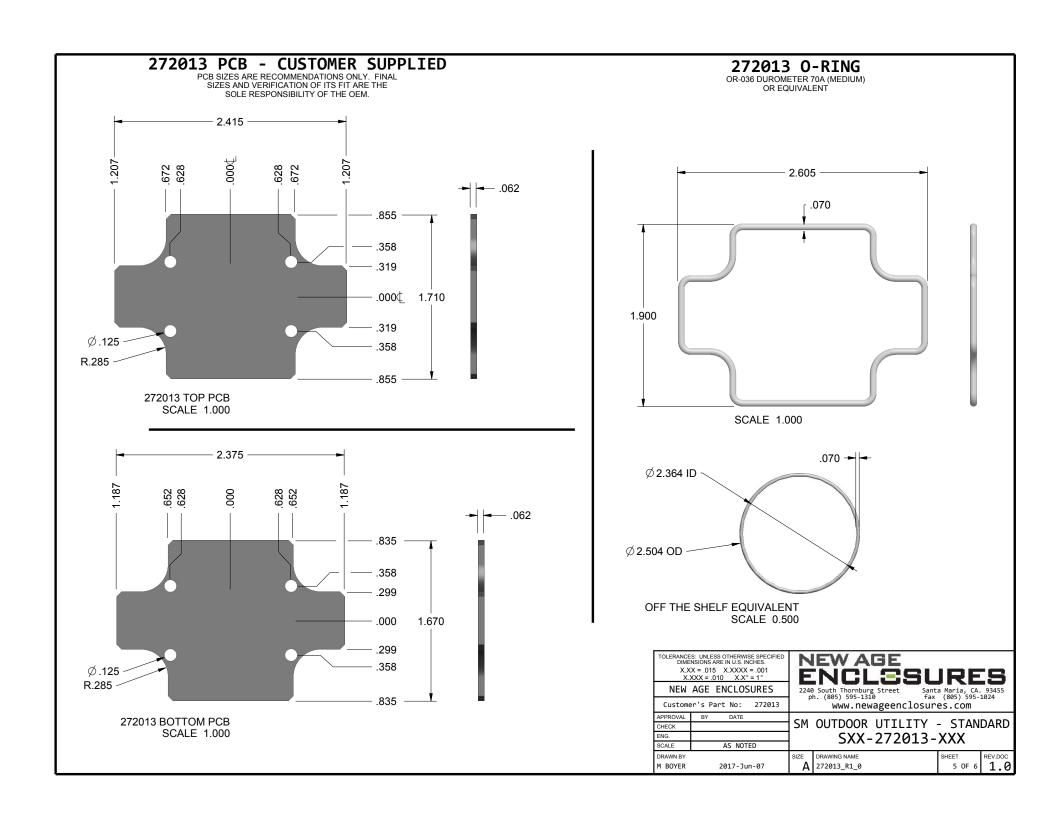
1 OF 6

CHECK SXX-272013-XXX SCALE AS NOTED DRAWN BY SIZE DRAWING NAME REV.DOC 272013_R1_0









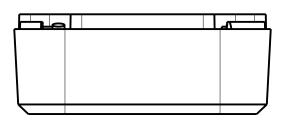


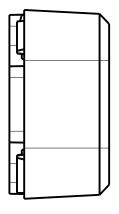
272013 - 2nd OPERATION DETAILS

NEW AGE ENCLOSURES DELIVERS YOUR ENCLOSURE MARKET-READY WITH IN-HOUSE CNC MACHINING, PAD PRINTING, ASSEMBLY, AND FULFILLEMENT.

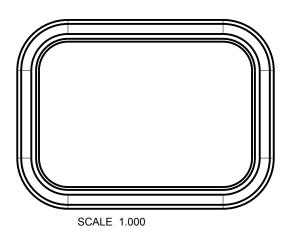
ALL SURFACES AND AREAS ARE AVAILABLE FOR CNC AL TERATION BY NEW AGE ENCLOSURES CALL (805) 595-1310 FOR PRICING AND SCHEDULE.

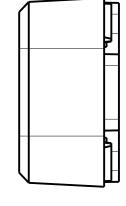
THE INSIDE RADIUS OF ANY MACHINED FEATURES SHOULD BE NO SMALLER THAN .031"

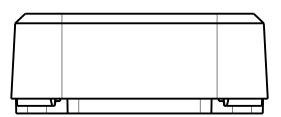




SXX-272013-XXX COVER - ASA, BLACK







TOLERANCES: UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN U.S. INCHES.
X.XX = .015
NEW AGE ENCLOSURES

Customer's Part No: 272013

	APPROVAL	BY	DAT
	CHECK		
ROGRAM	ENG.		
o1001	SCALE		AS N
01001	DRAWN BY		
o1002	M BOYER		2017-

Santa Maria, CA. 93455 fax (805) 595-1024 2240 South Thornburg Street ph. (805) 595-1310 www.newageenclosures.com

SM OUTDOOR UTILITY - STANDARD

					T	CHECK	3M 001000K 011			_	IDAND
STEP	DESCRIPTION	CUTTER	FIXTURE	ORIENTATION	PROGRAM	ENG.		SXX-272013-XX		XXX	
1-C-C1	_	T2 = .062" EM	TBD	_	01001	SCALE	AS NOTED	3/X 2/2013 XXX			
1-0-01		12 = .002 LM	סטו		01001	DRAWN BY		SIZE	DRAWING NAME	SHEET	REV.DOC
2-C-C2	-	T2 = .062" EM	TBD	-	01002	M BOYER	2017-Jun-07	Δ	272013_R1_0	6 OF 6	1.0

Mouser Electronics

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New Age Enclosures: S3L-272013