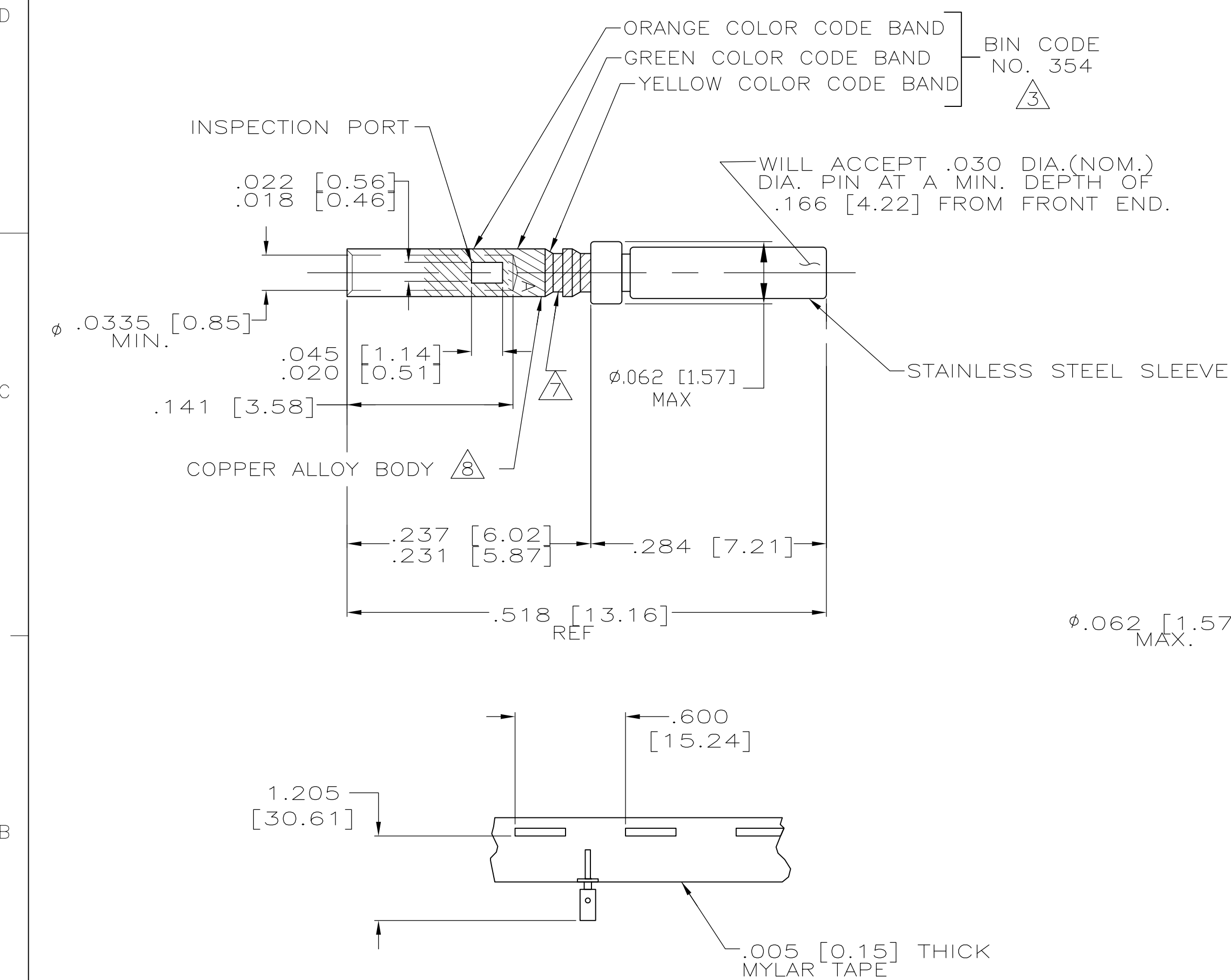
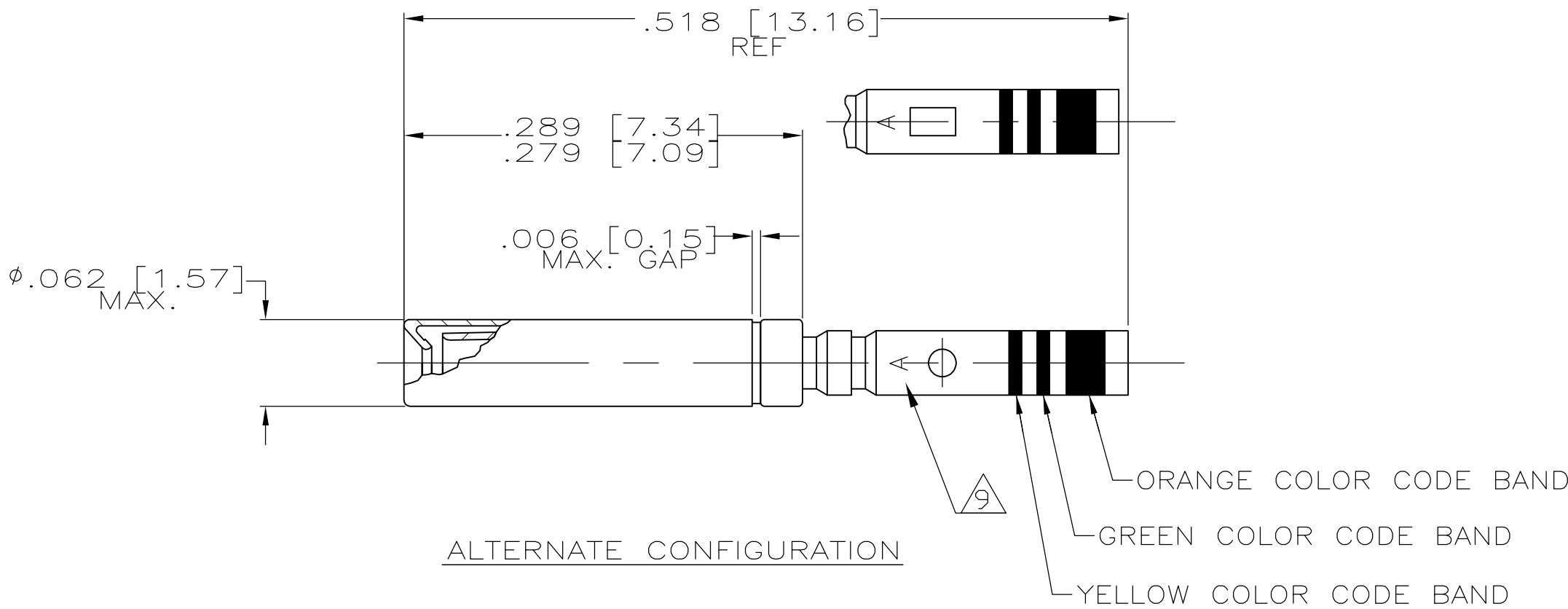


LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
DF	DO		U	REV PER ECO-12-007856	25APR12	PY	RL



1. WIRE BARREL WILL ACCEPT #22-28 AWG WIRE.
2. CRIMPING TOOL- USE MS3198-1 WITH APPLICABLE POSITIONER.
3. CONTACT CONFORMS TO MIL-C-39029/57, SIZE 22.
4. NET WEIGHT- .102 GRAMS.
5. INSERTION, EXTRACTION TOOL- AMP P/N 91067-1.
6. THIS CONTACT IDENTIFIED AS MS27491-22 SUPERSEDES M24308/12-1.
7. IDENTIFICATION GROOVE IS OPTIONAL.
8. PLATING: GOLD PER ASTM-B-488 OVER NICKEL.
9. MANUFACTURER'S LOGO ("A" OR " - . . ") LOCATIONAL OPTIONAL



WHEN ORDERING CONTACT ON TAPE, ORDER BY THE TAPE NUMBER PLUS THE PACKAGEING CODE AS FOLLOWS:

2. FOR USE WITH AMP TAPETRONIC, PNEUMATIC TOOL-
A. 1000 PARTS TO A BOX ADD PACKAGING CODE: 1MBOX
3. FOR USE WITH 4/8 INDENT STRIPPER CRIMPER-
A. 1000 PARTS TO A REEL ADD PACKAGING CODE: 1MREEL
B. 5000 PARTS TO A REEL ADD PACKAGING CODE: 5MREEL

CONTACTS ON TAPE; COLOR CODED	8	204351-6
AS SHOWN; COLOR CODED	8	204351-5
AS SHOWN; NO COLOR CODE	8	204351-4
CONTACTS ON TAPE; COLOR CODED	8	204351-2
AS SHOWN; COLOR CODED	8	204351-1
DESCRIPTION	PLATING	PART NO.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R. RINEHART 10-5-90	TE Connectivity			
DIMENSIONS: INCHES		CHK R.GILLIMAN 10-10-90				
		APVD R.GILLIMAN 10-10-90	NAME CONTACT ASS'Y, SOCKET SIZE 22D, AMPLIMITE			
		PRODUCT SPEC	-			
MATERIAL -		APPLICATION SPEC	-			
		FINISH -	-			
		WEIGHT .102 GRAMS	SIZE A2	CAGE CODE 00779	DRAWING NO C=204351	RESTRICTED TO -
		CUSTOMER DRAWING	SCALE 10:1	SHEET 1 of 1	REV U	