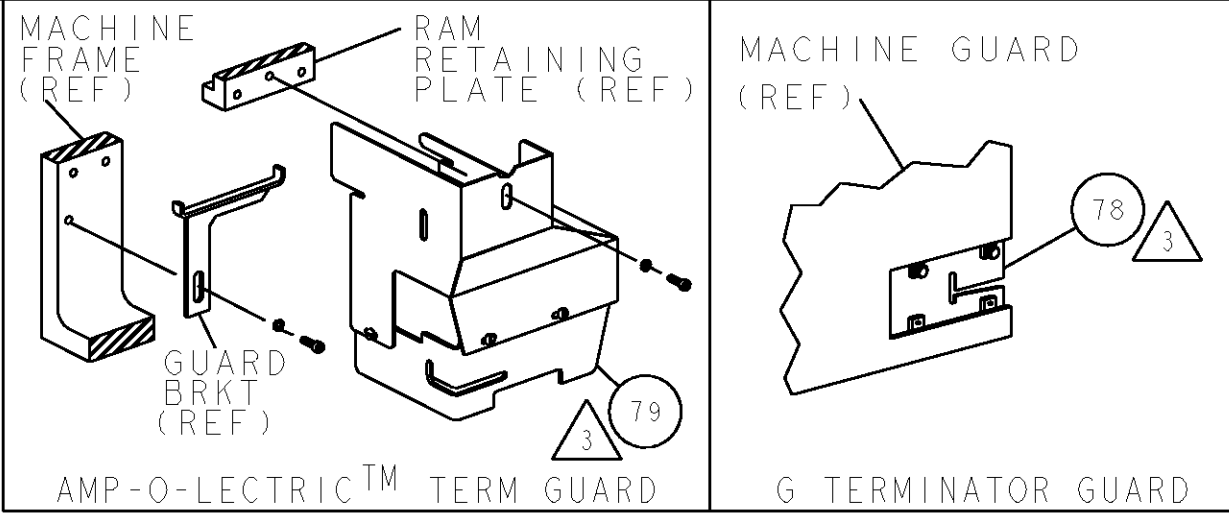
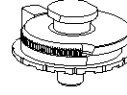


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PART NUMBER	REV	POWER UNIT	FEED TYPE
1-1855466-1	A	LEADMAKER & BENCH MODEL G/K	2.3mm AIR FEED
1-1855466-2	A	LEADMAKER & BENCH MODEL G/K	4.6mm AIR FEED
1-1855466-3	A	LEADMAKER & BENCH MODEL G/K	6.9mm AIR FEED
1-1855466-4	A	LEADMAKER & BENCH MODEL G/K	9.2mm AIR FEED
1-1855466-5	A	LEADMAKER & BENCH MODEL G/K	11.5mm AIR FEED
7-1855466-1	A	SPARE PARTS	2.3mm AIR FEED
7-1855466-2	A	SPARE PARTS	4.6mm AIR FEED
7-1855466-3	A	SPARE PARTS	6.9mm AIR FEED
7-1855466-4	A	SPARE PARTS	9.2mm AIR FEED
7-1855466-5	A	SPARE PARTS	11.5mm AIR FEED



***WARNING:**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

TERMINAL NAME: END SPLICE					
TE PN	STOCKO PN	STOCKO TERMINAL - TE CRIMP SPECS			
1572807	RSB 7735.001 V-1.5				
-	-	CRIMP HEIGHT		WIRE SIZE	REF SETTING*
-	-	1.53±0.05mm[.060±.002]		1.5mm2	B5
-	-	1.46±0.05mm[.058±.002]		16AWG or 1.25mm2	C4
-	-	1.35±0.05mm[.053±.002]		1mm2	C9
-	-	1.30±0.05mm[.051±.002]		18AWG or 0.8mm2	D1
-	-	CRIMP	SIZE	TYPE	RANGE
-	-				
-	-	WIRE	2.29mm [.090]	F	0.5-1.5mm2/20-16AWG
-	-	INSUL	-	-	-
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTIONS	SET UP GAGE	
4	NONE	4	408-8039	458638-1	
ADDITIONAL CRIMP HEIGHTS					
CRIMP HEIGHT		WIRE SIZE		REF SETTING*	
1.26±0.05mm[.049±.002]		0.75mm2		D3	
1.18±0.05mm[.047±.002]		20AWG or 0.5mm2		E2	

5	-	-
	-	-
	-	-
	-	-

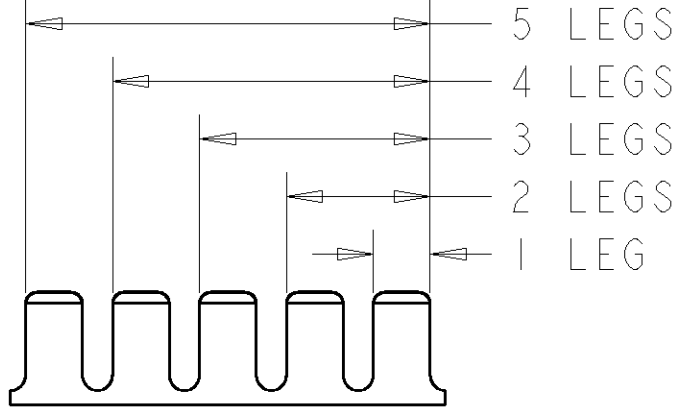
RECOMMENDED SPARE PARTS

GREASE LIGHTLY

GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

APPLICATOR CRIMPS 1, 2, 3, 4 OR 5 SETS OF LEGS ON TERMINAL.

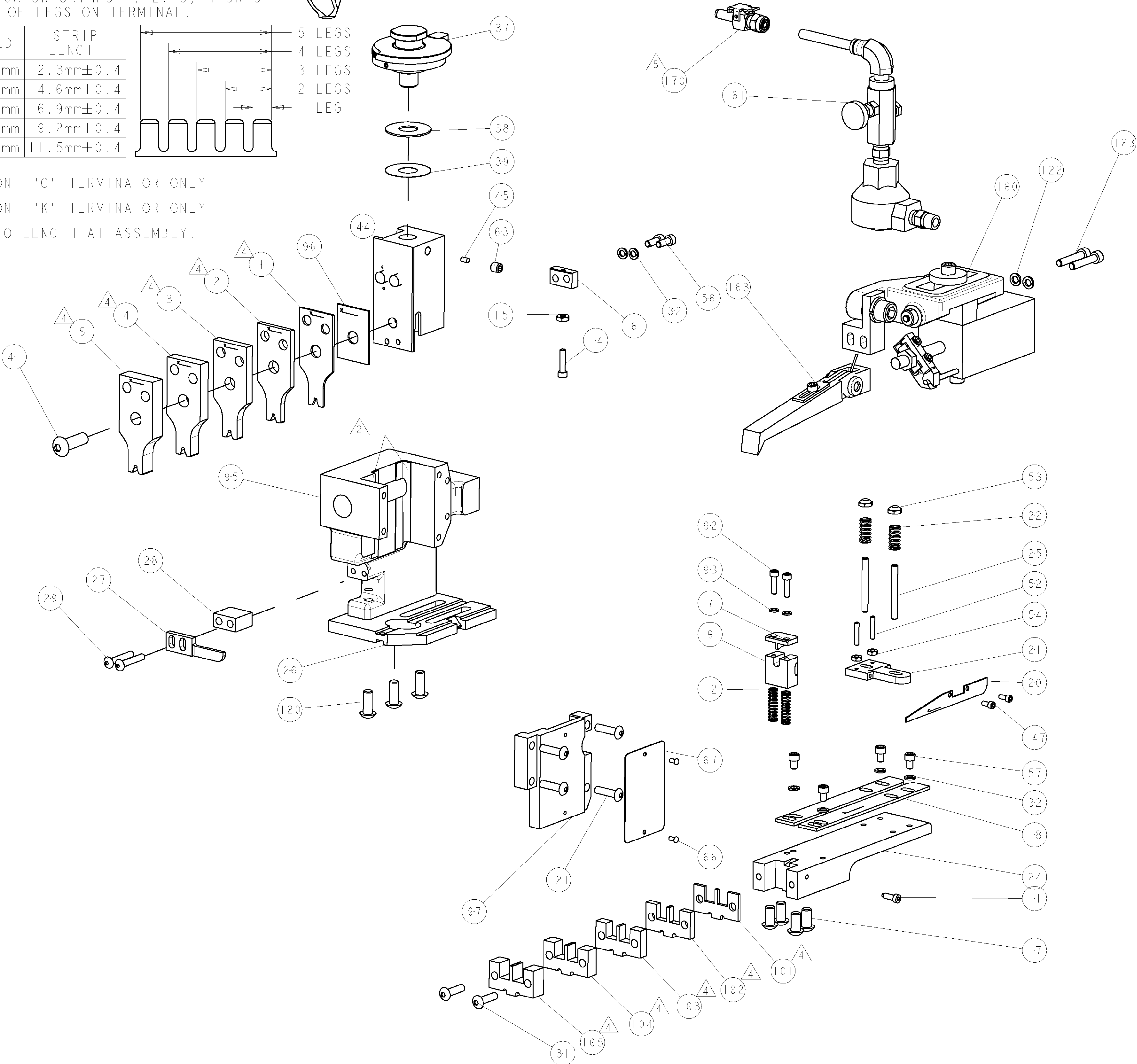
LEGS	FEED	STRIP LENGTH
1	2.3mm	2.3mm±0.4
2	4.6mm	4.6mm±0.4
3	6.9mm	6.9mm±0.4
4	9.2mm	9.2mm±0.4
5	11.5mm	11.5mm±0.4



USE ON "G" TERMINATOR ONLY

USE ON "K" TERMINATOR ONLY

CUT TO LENGTH AT ASSEMBLY.



5	-	-	-	-	-	1	1	1	1	1	-	23238-1	INSERT, COUPLING	170
-	-	-	-	-	-	1	1	1	1	1	-	460680-2	FEED FINGER ASSEMBLY	163
-	-	-	-	-	-	1	1	1	1	1	-	692655-5	AIR FEED VALVE ASSEMBLY	161
-	-	-	-	-	-	1	1	1	1	1	-	460277-1	AIR FEED ASSY	160
-	-	-	-	-	-	2	2	2	2	2	-	1-21000-3	SCR, SKT HD CAP 4-40 X .250	147
-	-	-	-	-	-	2	2	2	2	2	-	3-21000-9	SCR, SKT HD CAP 10-32 X 1.000	123
-	-	-	-	-	-	2	2	2	2	2	-	21024-5	WASHER, SPRG LOCK, REG NO 10	122
-	-	-	-	-	-	4	4	4	4	4	-	2-21002-9	SCR, BTN SKT HD CAP 10-32 X .750	121
-	-	-	-	-	-	3	3	3	3	3	-	2-22733-8	SCR, BHSC, SELF-LOCKING, 1/4-20 X .625	120
-	-	-	-	-	-	REF	REF	REF	REF	REF	-	692655-6	AIR FEED VALVE ASSEMBLY	118
-	-	-	-	-	-	REF	REF	REF	REF	REF	-	24042-2	VALVE, SHUT-OFF	106
1	-	-	-	-	-	1	-	-	-	-	-	5-690618-7	ANVIL, SPLICE TYPE	105
1	-	-	-	-	-	1	-	-	-	-	-	5-690618-6	ANVIL, SPLICE TYPE	104
1	-	-	-	-	-	1	-	-	-	-	-	5-690618-5	ANVIL, SPLICE TYPE	103
1	-	-	-	-	-	1	-	-	-	-	-	5-690618-4	ANVIL, SPLICE TYPE	102
1	-	-	-	-	-	1	-	-	-	-	-	5-690618-3	ANVIL, SPLICE TYPE	101
-	-	-	-	-	-	1	1	1	1	1	-	454220-1	CAP, RAM	97
-	-	-	-	-	-	1	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	96
-	-	-	-	-	-	1	1	1	1	1	-	453736-1	HOUSING, APPLICATOR	95
-	-	-	-	-	-	2	2	2	2	2	-	21024-3	WASHER, SPRG LOCK, REG NO 6	93
-	-	-	-	-	-	2	2	2	2	2	-	2-21000-0	SCR, SKT HD CAP 6-32 X .500	92
-	-	-	-	-	-	REF	REF	REF	REF	REF	-	455745-1	GUARD WINDOW	79
-	-	-	-	-	-	REF	REF	REF	REF	REF	-	679532-1	INSERT, GUARD	78
-	-	-	-	-	-	1	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	72
-	-	-	-	-	-	1	1	1	1	1	-	4088039	EF APPL INST 408-8039	71
-	-	-	-	-	-	1	1	1	1	1	-	461264-5	PLATE, IDENTIFICATION	67
-	-	-	-	-	-	2	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	-	-	-	-	-	1	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	-	-	-	-	-	4	4	4	4	4	-	2-21000-5	SCR, SKT HD CAP 8-32 X .250	57
-	-	-	-	-	-	2	2	2	2	2	-	9-21000-9	SCR, SKT HD CAP 8-32 X .438	56
-	-	-	-	-	-	2	2	2	2	2	-	21018-4	NUT, HEX, REG 4-40	54
-	-	-	-	-	-	2	2	2	2	2	-	21022-2	NUT, LOCK, HEX, TORQUE, 8-32	53
-	-	-	-	-	-	2	2	2	2	2	-	2-21006-6	SCR, SET, CUP POINT 4-40 X .625	52
-	-	-	-	-	-	1	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	-	-	-	-	-	1	1	1	1	1	-	455674-8	RAM	44
-	-	-	-	-	-	1	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
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-	-	-	-	-	-	1	1	1	1	1	-	469367-7	SHIM	38
-	-	-	-	-	-	1	1	1	1	1	-	879103-4	FINE ADJUST HEAD ASSEMBLY	37
-	-	-	-	-	-	6	6	6	6	6	-	21024-4	WASHER, SPRG LOCK, REG NO 8	32
-	-	-	-	-	-	2	2	2	2	2	-	2-21002-9	SCR, BTN SKT HD CAP 10-32 X .750	31
-	-	-	-	-	-	2	2	2	2	2	-	8-21002-9	SCR, BTN SKT HD CAP 8-32 X 1.00	29
-	-	-	-	-	-	1	1	1	1	1	-	3-690451-1	SPACER, STRIPPER	28
-	-	-	-	-	-	1	1	1	1	1	-	240639-1	STRIPPER (MACHINING)	27
-	-	-	-	-	-	1	1	1	1	1	-	455676-1	PLATE, BASE	26
-	-	-	-	-	-	2	2	2	2	2	-	22354-8	STUD, THREADED	25
-	-	-	-	-	-	1	1	1	1	1	-	1633720-1	STRIP GUIDE PLATE	24
-	-	-	-	-	-	2	2	2	2	2	-	2-22281-3	SPRING, COMPRESSION	22
-	-	-	-	-	-	1	1	1	1	1	-	464451-1	ARM, STOCK DRAG	21
-	-	-	-	-	-	1	1	1	1	1	-	464452-1	DRAG, STOCK	20
-	-	-	-	-	-	2	2	2	2	2	-	454204-2	GUIDE, LOWER STRIP	18
-	-	-	-	-	-	4	4	4	4	4	-	3-21002-3	SCR, BTN SKT HD CAP 1/4-20 X .500	17
-	-	-	-	-	-	1	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	15
-	-	-	-	-	-	1	1	1	1	1	-	2-21000-1	SCR, SKT HD CAP 6-32 X .625	14
-	-	-	-	-	-	2	2	2	2	2	-	2-22280-0	SPRING, COMPRESSION	12
-	-	-	-	-	-	1	1	1	1	1	-	2-690461-1	STOP, SHEAR	11
-	-	-	-	-	-	1	1	1	1	1	-	1633721-1	FLOATING SHEAR HOLDER	9
-	-	-	-	-	-	1	1	1	1	1	-	1633722-3	SHEAR BLADE	7
-	-	-	-	-	-	1	1	1	1	1	-	690753-8	SPACER, TONKER	6
1	-	-	-	-	-	1	-	-	-	-	-	1-1633730-1	CRIMPER, WIRE	5
1	-	-	-	-	-	1	-	-	-	-	-	1-1633730-0	CRIMPER, WIRE	4
1	-	-	-	-	-	1	-	-	-	-	-	1633730-9	CRIMPER, WIRE	3
1	-	-	-	-	-	1	-	-	-	-	-	1633730-8	CRIMPER, WIRE	2
1	-	-	-	-	-	1	-	-	-	-	-	1633730-7	CRIMPER, WIRE	1

DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN R. KNEPPER 19FEB2009		EHD T. ELBIN 03APR2009		Tyco Electronics Harrisburg, PA 17105-3608	
9 PLC ±.5		10 PLC ±.13		11 PLC ±.013		12 PLC ±.0001		NAME	
MATERIAL		FINISH		WEIGHT		CUSTOMER DRAWING		SCALE 13:1	
10779		1855466		1		REV A		RESTRICTED TO	