

LOC	DIST	REVISIONS				
		P	LTR	DESCRIPTION	DATE	DWN
		G		REVISED PER ECR-15-010337	23JUL2015	RK

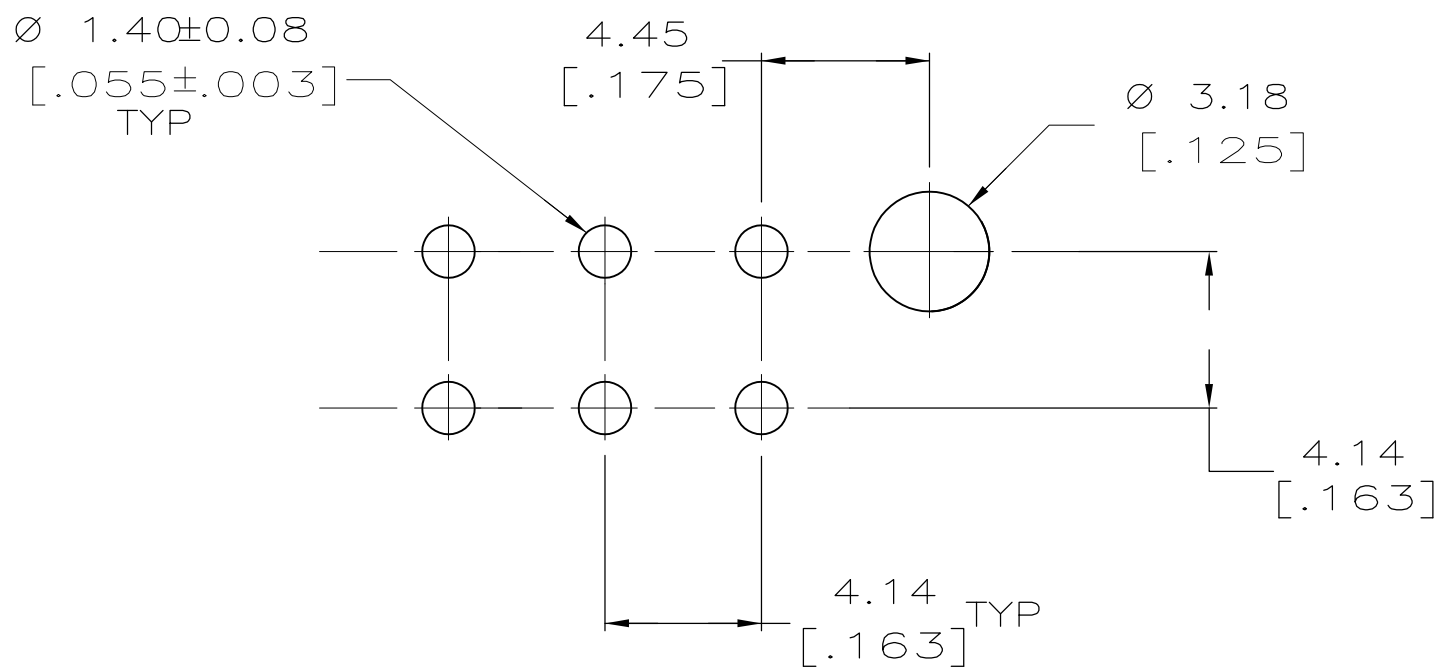
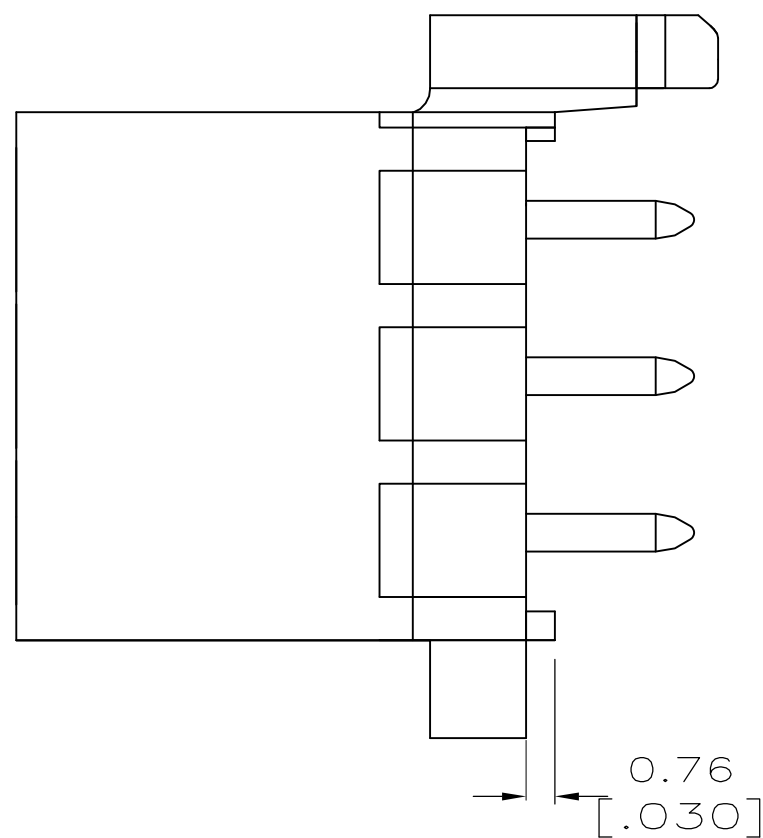
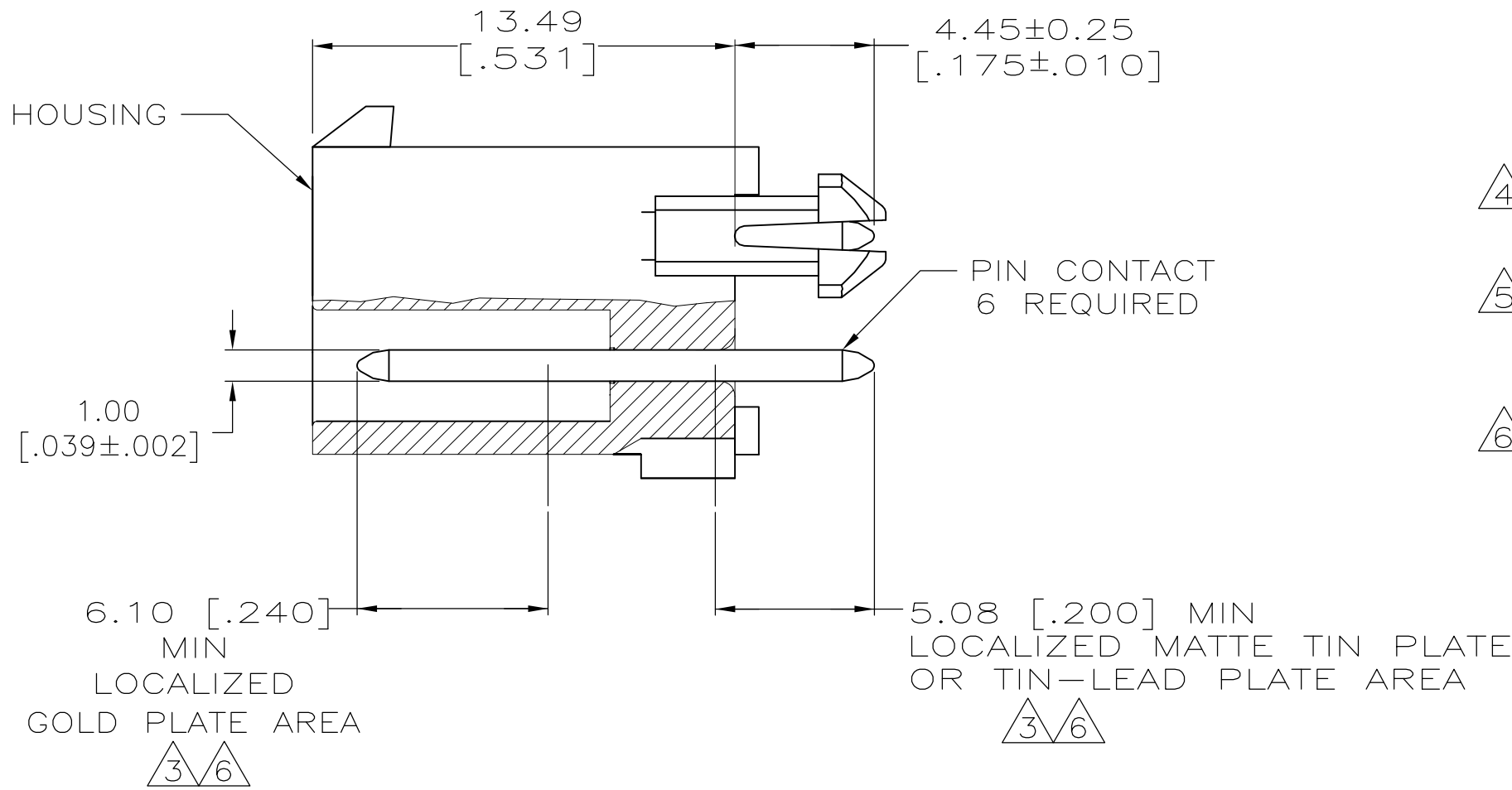
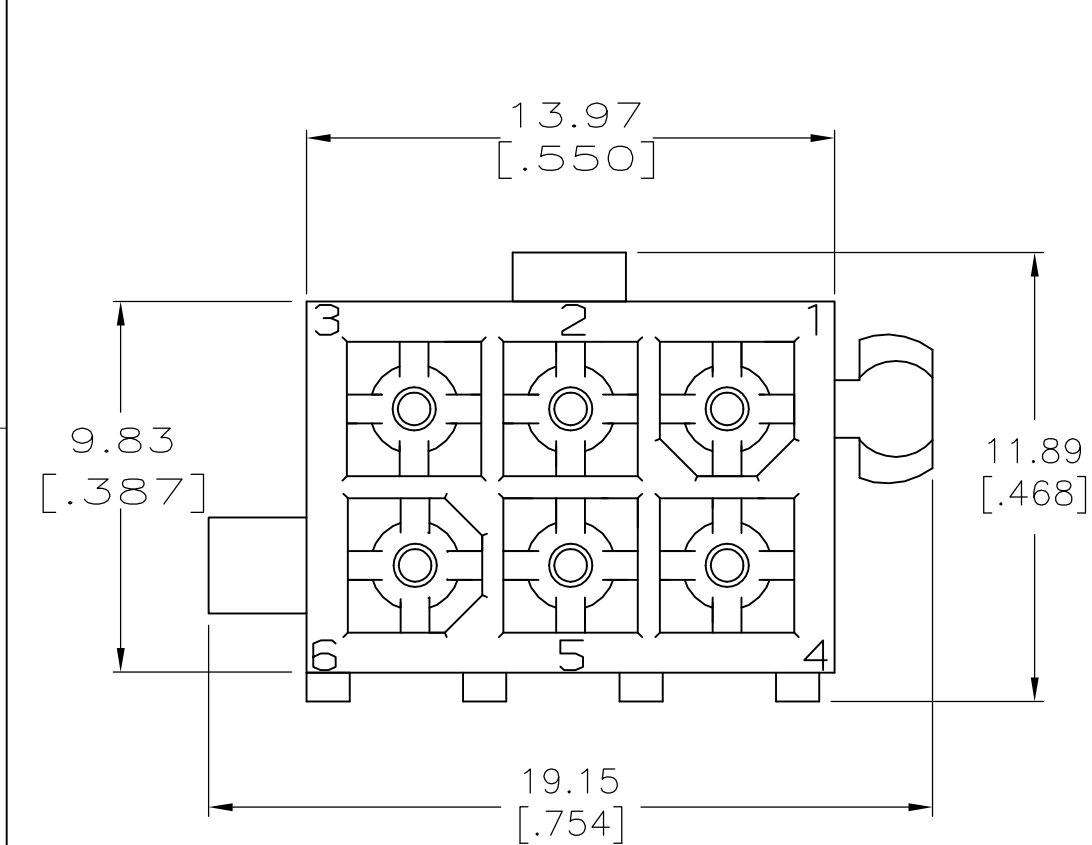
1. PINS TO COMPLY WITH AMP SOLDERABILITY SPEC. 109-11-3.
2. DIMENSIONS SHOWN IN BRACKETS ARE IN INCHES.

$\triangle 3$ 0.00076 [.000030] MIN GOLD PLATE IN THE LOCALIZED GOLD PLATE AREA, 0.00381 [.000150] MATTE TIN LEAD IN THE LOCALIZED TIN LEAD PLATE AREA, BOTH OVER 0.00127 [.000050] MIN NICKEL.

$\triangle 4$ 0.00381 [.000150] MATTE TIN LEAD OVER LENGTH OF PIN.

$\triangle 5$ 0.00381 [.000150] MATTE TIN OVER 0.00127 [.000050] MIN NICKEL ENTIRE LENGTH OF PIN.

$\triangle 6$ 0.00076 [.000030] MIN GOLD PLATE IN THE LOCALIZED GOLD PLATE AREA, 0.00381 [.000150] MATTE TIN IN THE LOCALIZED TIN PLATE AREA, BOTH OVER 0.00127 [.000050] MIN NICKEL.



RECOMMENDED LAYOUT FOR 1.57[.062] THICK BOARD
TOLERANCES NON-ACCUMULATIVE

BRASS	$\triangle 6$	NYLON, UL94V-0	WHITE	1-770875-1
BRASS	$\triangle 5$	NYLON, UL94V-0	WHITE	1-770875-0
BRASS	$\triangle 3$	NYLON, UL94V-0	WHITE	770875-2
BRASS	$\triangle 4$	NYLON, UL94V-0	WHITE	770875-1
MATERIAL	FINISH	MATERIAL	COLOR	PART NO.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN S CARPENTER CHK R JONES APVD R JONES PRODUCT SPEC	08JUN05 29JUL2003 29JUL2003	TE Connectivity	
DIMENSIONS: mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APPLICATION SPEC	NAME	HEADER ASSEMBLY CLOSED BOTTOM, 6 CKT, MINI UNIVERSAL MATE-N-LOK	
MATERIAL	FINISH	WEIGHT	SIZE	CAGE CODE	DRAWING NO
-	-	-	A2	00779	C=770875
CUSTOMER DRAWING			SCALE	SHEET	REV
			5:1	1 OF 1	G