

NOTES:

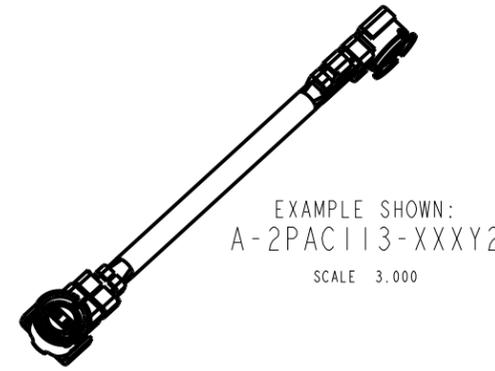
1. ELECTRICAL:
 - A. IMPEDANCE: 50Ω (NOMINAL)
 - B. FREQUENCY RANGE: DC-6.0 GHz
 - C. CONTACT RESISTANCE: CENTER: 20mΩ MAX.; MEASURED AT 10mA MAX. 25 mΩ MAX AFTER CYCLING
OUTSIDE: 10mΩ MAX. 15 mΩ MAX AFTER CYCLING
 - D. INSULATION RESISTANCE: 500MΩ MIN.; MEASURED AT 100 VDC.
 - E. D.W.V.: NO LINE OR INSULATION BREAKDOWN: 200 VAC FOR 1 MIN.
 - F. VSWR: 1.300 MAX. (DC TO 3.0 GHz), 1.400 MAX. (3.0-6.0 GHz)
 - G. TYPICAL INSERTION LOSS : $[0.00384 \times (L \text{ in mm}) \times \sqrt{\text{Freq. in GHz}}] + [0.087 \times \sqrt{\text{Freq. in GHz}}]$
2. PHYSICAL:
 - A. FEMALE CONTACT HOLDING FORCE: 0.15N MIN. : MEASURED WITH A Ø0.38mm PIN GAUGE.
 - B. DURABILITY: 20 CYCLES
 - C. TEMPERATURE RANGE: -40°C TO +90°C.
 - D. AMMC CONNECTOR DEMATING FORCE: 4N MIN. (INITIAL), 2N MIN. (AFTER CYCLING)
 - F. AMMC INTERFACE IS FULLY COMPATIBLE WITH "W.FL" SERIES PRODUCT.
3. MATERIALS AND FINISHES (in micrometers):

CONNECTOR BODY: PHOSPHOR BRONZE, SILVER PLATED (0.76μ MIN.) OVER COPPER (1-2μ)
 CONNECTOR CENTER CONTACT: PHOSPHOR BRONZE, GOLD PLATED (0.07μ MIN.) OVER NICKEL (1.3-2.5)
 CONNECTOR INSULATOR: HIGH TEMP PLASTIC UL 94V-0, BLACK
 CABLE JACKET: FEP
 CABLE DIELECTRIC: FEP
 CABLE CENTER CONDUCTOR: ANNEALED COPPER WIRE STRANDED, SILVER PLATED
 CABLE OUTER CONDUCTOR: ANNEALED COPPER WIRE BRAID, TIN PLATED
4. PACKAGING:
 - A. BAGS OF 100 PIECES

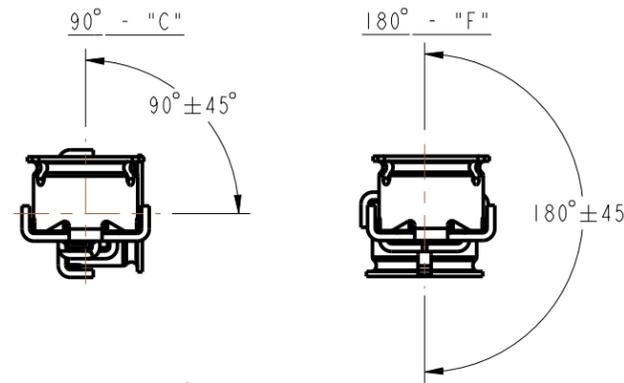
THIRD ANGLE PROJ.

REVISIONS

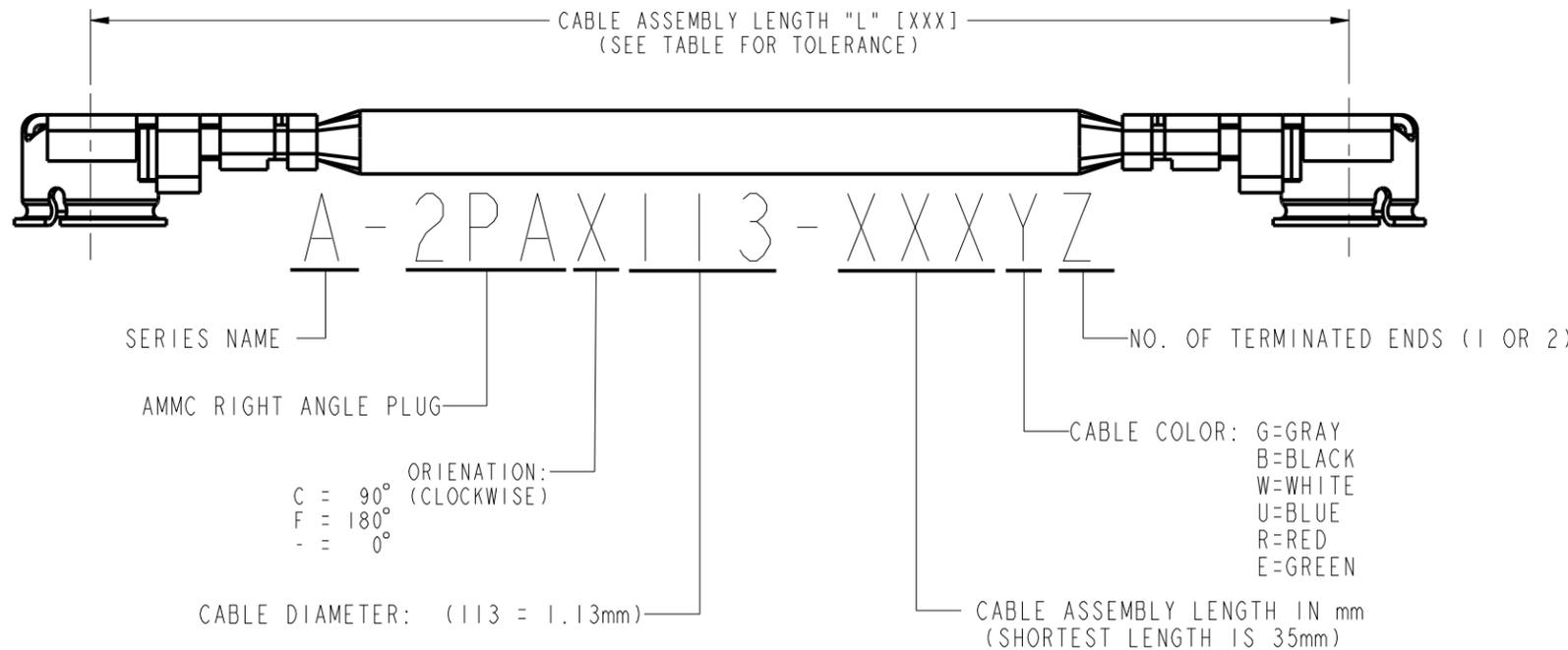
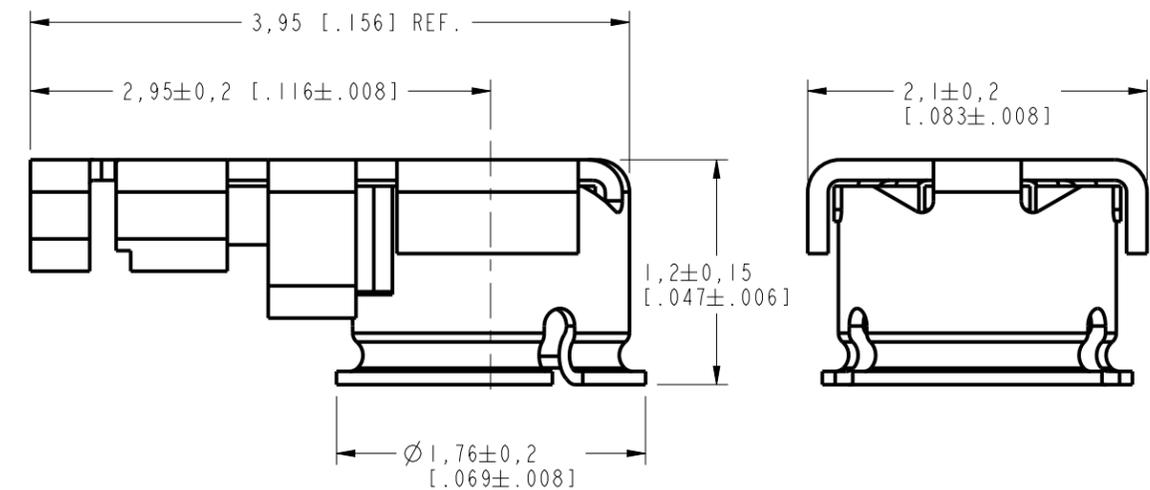
REV	DESCRIPTION	DATE	ECO	APPR
A	RELEASE TO MFG.	NR	49090	DD
B	UPDATED FORMAT, TOLERANCES, AND NOTES	11/3/14	50218	BCG



CABLE ASSEMBLY TOLERANCE	
OVERALL LENGTH L (mm)	STANDARD TOLERANCE (mm)
35 < L < 200	± 4
201 < L < 500	± 8
501 < L < 1000	± 12
1001 < L	± 1.5 %



AMMC RIGHT ANGLE PLUG DETAILS



CUSTOMER OUTLINE DRAWING

ALL OTHER SHEETS ARE FOR INTERNAL USE ONLY

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN METRIC AND TOLERANCES ARE:
 <0.5mm ± 0.05mm 0.5 - 6mm ± 0.1mm 6 - 30mm ± 0.2mm 30 - 120mm ± 0.3mm ANGLES ± 1°

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MATERIAL -	DRAWN D. DAVE	DATE 05-Mar-12	TITLE CABLE ASSY AMMC, PLUG		Amphenol RF www.amphenolrf.com	
REFERENCE EAR #6325 AND	ENGINEER D. DAVE	DATE 05-Mar-12				
CONFIGURATION LEVEL: In Work	APPROVED K. CAPOZZI	DATE 10/31/14	SCALE: 8.0:1.0	SHEET 2 OF 2	DRAWING NO. A-2PAX113-XXXXYZ	ITEM NO. A-2PAX113-XXXXYZ
FINISH	CAD FILE		DWG SIZE B	REV B	PART NO. A-2PAX113-XXXXYZ	