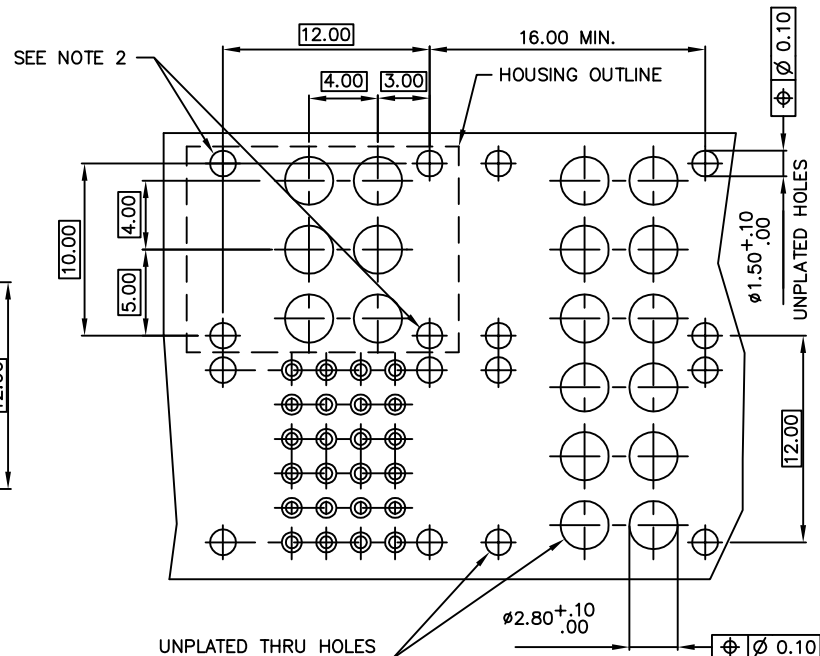
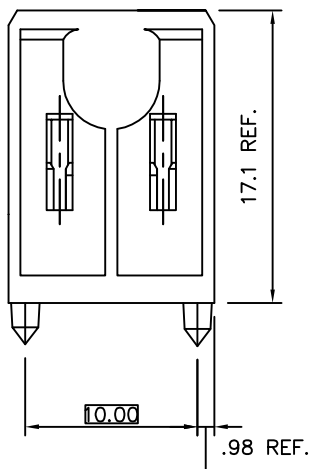
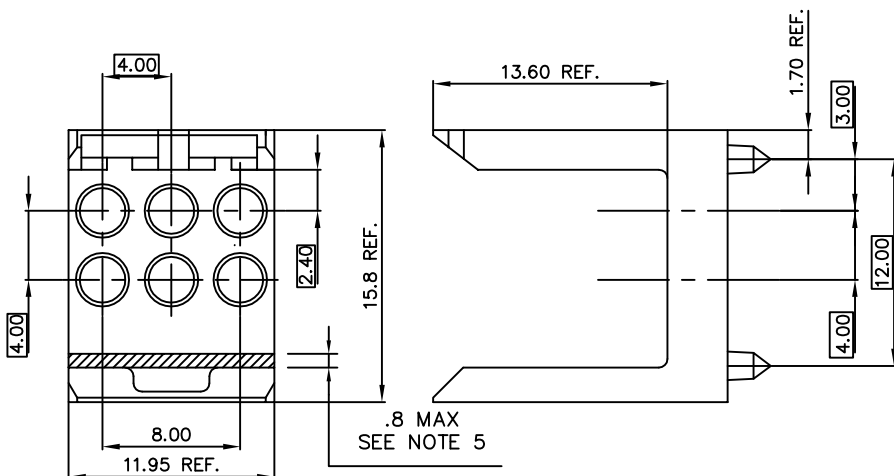


PRODUCT NUMBER
88913-101LF



RECOMMENDED HOLE PATTERN COMPONENT SIDE
2MM SIGNAL HOLE PATTERN SHOWN FOR REFERENCE ONLY

NOTES:

1. MATERIAL: LCP, 30% GLASS FILLED
COLOR: NATURAL
FLAME RETARDANT ACC. UL 94-V0
2. THESE HOLES NEEDED WHEN USED IN A
CENTER PLANE APPLICATION WITH A HYBRID
ON EACH SIDE OF THE CENTER PLANE.
3. THE -101LF (SHEET 1) HOUSING IS TO BE USED
WITH MINI-COAX PLUG/PLUG INSERTS, 70296-002LF.
4. THE -111LF (SHT 2) AND -121LF (SHT 3) HOUSING, IS TO BE USED
WITH MINI-COAX INSERTS 88971 OR 88978.
5. THIS AREA MAY CONTAIN IDENTIFICATION SUCH AS MOLD NUMBER,
MOLD CAVITY NUMBER AND/OR MANUFACTURING LOCATION.

6. PART NUMBER WITH "LF" SUFFIX AT THE END IS LEAD FREE.

7. THIS PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER
COUNTRY REGULATION AS DESCRIBED IN GS-22-008.

8. THE HOUSING WILL WITHSTAND EXPOSURE TO 260°C PEAK
TEMPERATURE FOR 15 SECONDS IN A WAVE SOLDER APPLICATION
WITH A 1.5mm MINIMUM THICK CIRCUIT BOARD OR FOR 10-20
SECONDS IN A CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW
OVEN. SEE APPLICATION NOTES/PROCEDURES IF THEY ARE AVAILABLE.

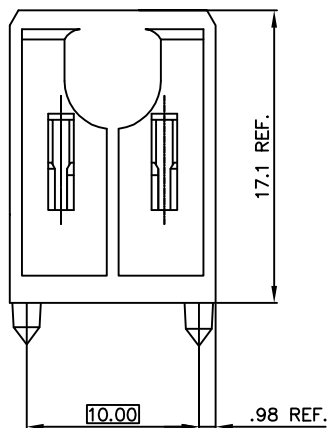
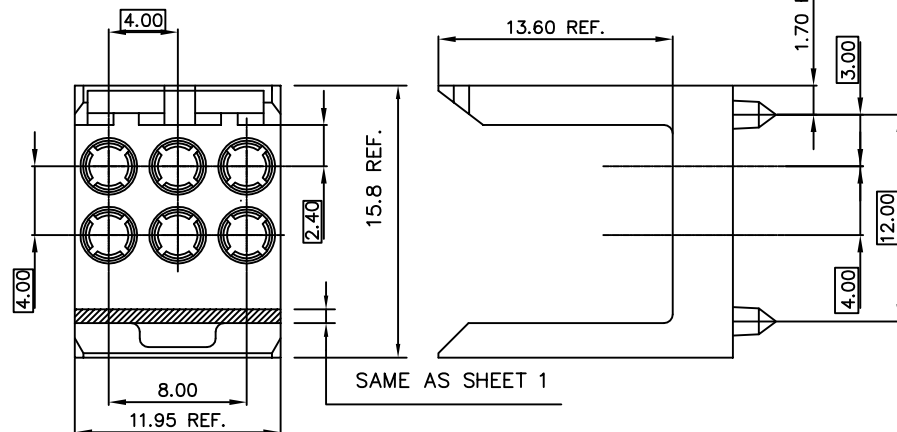
mat'l. code SEE NOTES				surface ISO 1302 ✓		tolerance ISO 406 ISO 1101		projection 		product family METRAL ACC		
ltr	ecn no	dr	date	tolerances unless otherwise specified							title	
H	V20777	CGD	4/23/02	angles	linear	.0±.3			12mm MINI-HYBRID HEADER HOUSING			
J	V21256	CGD	6/24/02			.00±.13						
K	V21707	TAB	10/30/02			.000±.0051						
				0°±2'					scale 1:1		dwg no sheet 1 of 3 88913 type Product Customer Drawing	
L	J03-0127	PJ	01/03/04	dr		S.STONER		6/11/92				
M	M06-0055	MHT	2/01/06	enrg		R.DOUTRICH		6/11/92				
N	M06-0277	MHT	7/22/06	chr		S.STONER		6/11/92				
P	DG10-0263	TER	2010-07-15	appd		S.STONER		6/11/92				
sheet	revision	P	P	P								
index	sheet	1	2	3								

PDM: Rev:P

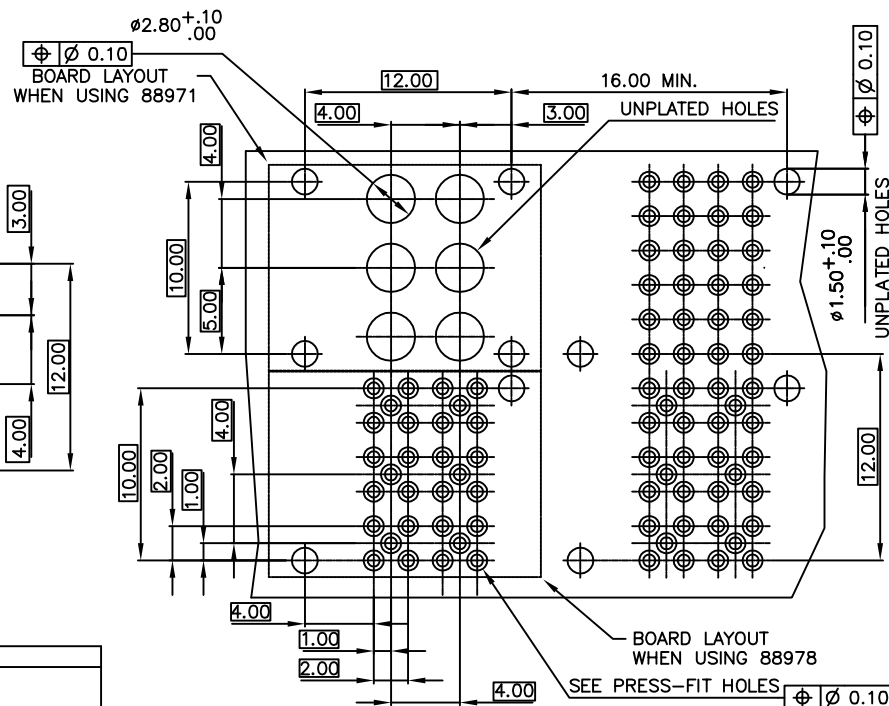
STATUS: Released

Printed: Jul 16, 2010

88913-111LF



PRESS-FIT HOLES	
HOLE DIAMETER AFTER PLATING	0.65 - 0.80
DRILLED HOLE	0.81 - 0.86 (0.85 DRILL)
COPPER PLATING	0.025 MIN.
TIN PLATING	0.005 - 0.015



RECOMMENDED HOLE PATTERN COMPONENT SIDE
2MM SIGNAL HOLE PATTERN SHOWN FOR REFERENCE ONLY

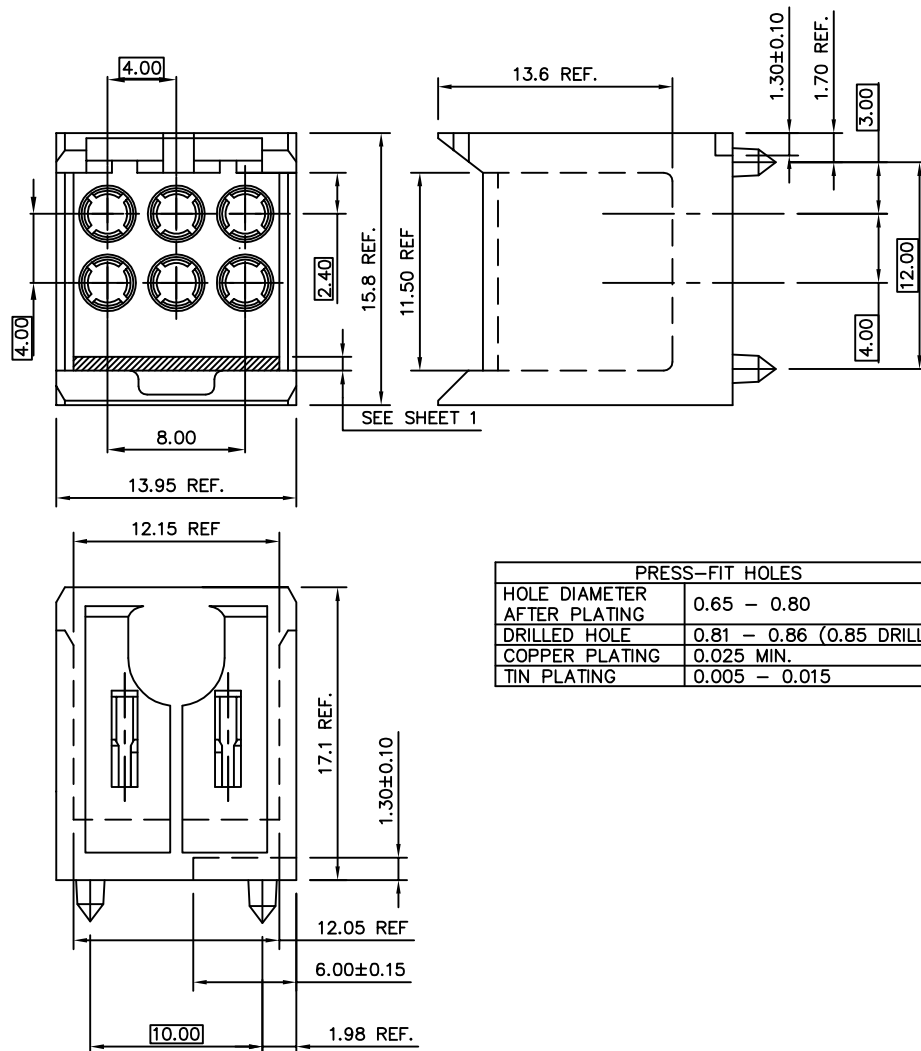
- ③. PART NUMBER WITH "LF" SUFFIX AT THE END IS LEAD FREE.
4. THIS PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATION AS DESCRIBED IN GS-22-008.
5. THE HOUSING WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE FOR 15 SECONDS IN A WAVE SOLDER APPLICATION WITH A 1.5mm MINIMUM THICK CIRCUIT BOARD OR FOR 10-20 SECONDS IN A CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW OVEN. SEE APPLICATION NOTES/PROCEDURES IF THEY ARE AVAILABLE.

NOTES:

1. MATERIAL: LCP, 30% GLASS FILLED
COLOR: NATURAL
FLAME RETARDANT ACC. UL 94-V0
2. THE -111LF AND -121LF (SHEET 3)
HOUSING IS TO BE USED
WITH THE PRESS-FIT TO BOARD
MINI-COAX INSERT, 88978-001LF OR
MINI-COAX PLUG/PLUG COUPLERS,
88971-002LF.

[illegible]

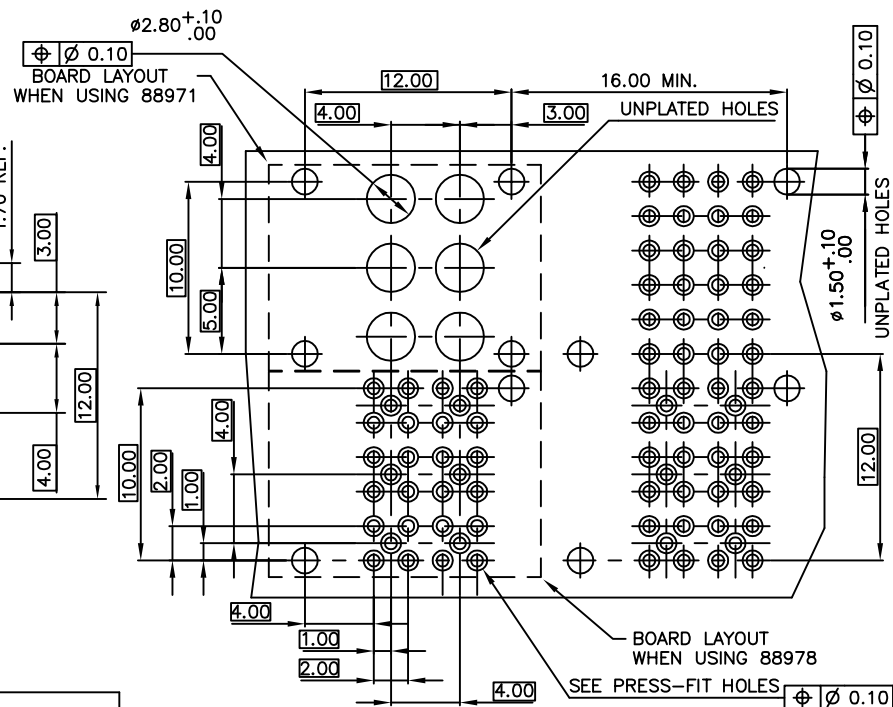
88913-121LF



PRESS-FIT HOLES	
HOLE DIAMETER AFTER PLATING	0.65 - 0.80
DRILLED HOLE	0.81 - 0.86 (0.85 DRILL)
COPPER PLATING	0.025 MIN.
TIN PLATING	0.005 - 0.015

NOTES:

1. MATERIAL: LCP, 30% GLASS FILLED, FLAME RETARDANT ACC. UL 94-V0
COLOR: NATURAL
2. THE -111LF AND -121LF (SHEET 3) HOUSING IS TO BE USED WITH THE PRESS-FIT TO BOARD MINI-COAX INSERT, 88978-001LF OR MINI-COAX PLUG/PLUG COUPLERS, 88971-002LF.



RECOMMENDED HOLE PATTERN COMPONENT SIDE
2MM SIGNAL HOLE PATTERN SHOWN FOR REFERENCE ONLY

- ③ PART NUMBER WITH "LF" SUFFIX AT THE END IS LEAD FREE.
4. THIS PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATION AS DESCRIBED IN GS-22-008.
5. THE HOUSING WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE FOR 15 SECONDS IN A WAVE SOLDER APPLICATION WITH A 1.5mm MINIMUM THICK CIRCUIT BOARD OR FOR 10-20 SECONDS IN A CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW OVEN. SEE APPLICATION NOTES/PROCEDURES IF THEY ARE AVAILABLE.

[illegible]