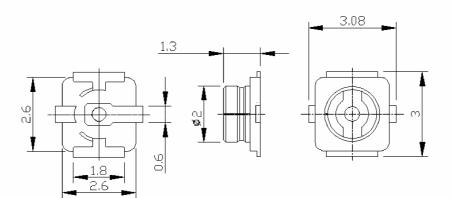
R302.302.000

Series: MML

REEL OF 1000



All dimensions are in mm.



COMPONENTS	MATERIALS	PLATING (μm)
BODY CENTER CONTACT OUTER CONTACT INSULATOR GASKET OTHERS PARTS	BRONZE BRASS LCP	GOLD GOLD
-	-	-

Issue: 1020 A

In the effort to improve our products, we reserve the right to make changes judged to be

necessary.



REEL OF 1000

R302.302.000

Series: MML

PACKAGING

Standard	Unit	Other	
1000	'W' option	Contact us	

SPECIFICATION

ELECTRICAL CHARACTERISTICS

Impedance 50 Ω Frequency **0-6** GHz

VSWR $1.35 + 0.0000 \times F(GHz) Maxi$

Insertion loss **NA** $\sqrt{F(GHz)}$ dB Maxi RF leakage **NA** - F(GHz)) dB Maxi - (

Voltage rating 60 Veff Maxi Dielectric withstanding voltage 200 Veff mini Insulation resistance **500** M Ω mini

ENVIRONMENTAL

-40/+90 ° C Operating temperature

Hermetic seal NA Atm.cm3/s

Panel leakage NA

OTHER CHARACTERISTICS

Assembly instruction

Others:

MECHANICAL CHARACTERISTICS

Center contact retention

Axial force – Mating end NA N mini Axial force – Opposite end NA N mini Torque NA N.cm mini

Recommended torque

Mating NA N.cm Panel nut NA N.cm

Mating life 30 Cycles mini

0,0200 g Weight

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REEL OF 1000

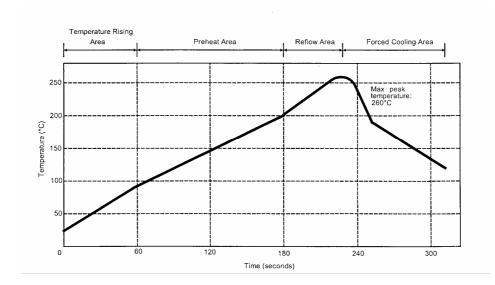
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SOLDER PROCEDURE

- 1. Deposit solder paste 'Sn Ag4 Cu0.5' on mounting zone by screen printing application. We recommend a low residue flux.
 - We advise a thickness of 150 microm (5.850 microinch). Verify that the edges of the zone are clean.
- 2. Placement of the receptacle on the mounting zone with an automatic machine of 'pick and place' type. A video camera is recommended for positioning of the component. Adhesive agents must not be used on the receptacle.
- 3. This process of soldering has been tested with convection oven .Below please find ,the typical profile to use.
- 4. The cleaning of printed circuit boards is not obliged .
- 5. Verification of solder joints and position of the component by visual inspection.

NOTE: The receptacle and the plug must not be mated before completion of this procedure

TEMPERATURE PROFILE



Parameter	Value	Unit
Temperature rising Area	1 - 4	°C/sec
Max Peak Temperature	260	°C
Max dwell time @260°C	10	sec
Min dwell time @235°C	20	sec
Max dwell time @235°C	60	sec
Temperature drop in cooling Area	-1 to -4	°C/sec
Max dwell time above 100°C	420	sec

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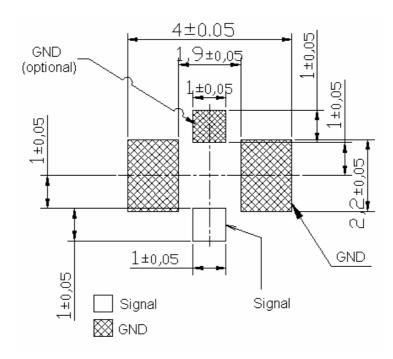


REEL OF 1000

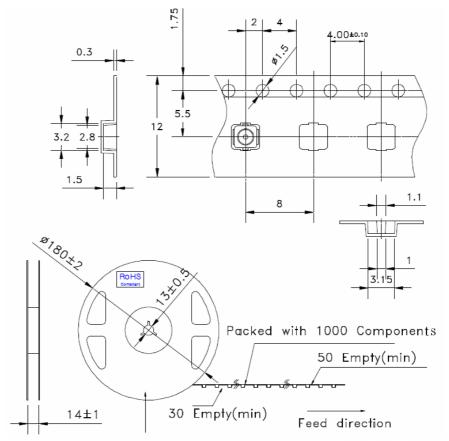
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Series: MML

RECOMMENDED PCB DIMENSIONS



PACKING



Issue: 1020 A

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