

										73
-	1	1	1	1	1	1	1	1426200	PRINT, APPLICATOR LOG SHEET	72
-	1	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	71
										70
										69
										68
-	1	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	2	21017-2	SCR,DRIVE(#2x.19) ID PLATE	66
										65
-	1	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	1	1	1	3-18031-0	SCR,SKT SET(M6X6)RAM	63
-	1	1	1	1	1	1	1	18023-9	SCR,5HC(M4X6)INS DISC	62
-	2	2	2	2	2	2	2	1-18024-5	SCR,BHC(M5X25)DRAG	61
-	1	1	1	1	1	1	1	18024-7	SCR,BHC(M4X10)ANVIL	60
-	1	1	1	1	1	1	1	5-18022-2	SCR,HEX(M4X8)FEED FINGER	59

[illegible]

-	1	1						18024-3	SCR,BHC (M3X10) CAM	50
-	-	1	-	-	1	-		1338675-1	CAM, PRE FEED 30 & 40 mm ST	49
-	1	-	1	1	-	1		1338676-1	CAM, POST FEED 30 & 40 mm ST	48
-	1	1	1	1	1	1		1320999-3	APPLICATOR BASIC SUBASSY	47
-	1	1	1	1	1	1		690191-1	PLUG, NYLON	46
-	1	1	1	1	1	1		1338660-1	RAM	45

[illegible]

-	2	2	2	2	2	2	1-18024-0	SCR,BHC (M4X20) STRIP GUIDE	33
-	1	1	1	1	1	1	18027-2	WASHER, FLAT (M4)	32
-	1	1	1	1	1	1	1-18023-2	SCR,5KT CAP (M4X12) MOUNT BLOCK	31
-	1	1	1	1	1	1	1320908-9	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1633073-3	STRIP GUIDE PLATE ASSY	29
-	1	1	1	1	1	1	1-455888-0	SPACER, FRONT SHEAR DEP	28
-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26

-	1	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
-	1	-	1	1	-	1		690472-9	STRIPPER	22
-	1	1	1	1	1	1	1	1-18023-1	SCR,SHC (M4X10) STRIPPER	21
-	4	4	4	4	4	4	4	18025-2	WASHER, LOCK (M4) STRIPPER	20
-	-	1	-	-	1	-		690472-9	STRIPPER	19
-	1	1	1	1	1	1	1	753933-1	HOLDER, TERMINAL	18
-	1	-	-	1	-	-		1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17

										16
										15
										14
										13
-	1	1	1	1	1	1	1	5-22280-0	SPRING, SHEAR	12
-	1	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
-	-	1	1	-	1	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
-	1	1	1	1	1	1	1	462006-1	SHEAR, FLOAT (FRONT)	9
1	2	2	2	1	1	1	1	2-1333201-1	ANVIL	8

									7
									6
-	1	1	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	1	1	1	2-238011-0	SPACER, BLOCK CRIMPER	4
1	2	2	2	1	1	1	2-683453-0	CRIMPER, INSULATION	3
-	1	1	1	1	1	1	455888-3	SPACER, CRIMPER	2
1	2	2	2	1	1	1	1-456402-0	CRIMPER, WIRE	1

-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO
							← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)		
QTY. REQD. PER ASSY							PARTS LIST		

		1917 RELO FLR 2501		PARTS LIST			
		DIMENSIONS: mm [INCHES]		MATERIAL		FIN	
		DO NOT SCALE PRINT.		—		—	
		TOLERANCES UNLESS		HT TR		—	
		OTHERWISE SPECIFIED:		—		—	
		1 PLC DEC ± 0.5 [0.02 IN]		DR 10MAY01 APP 10MAY01		 AMP Incorporated Harrisburg, PA 17105-3608	
		2 PLC DEC $\pm$		F. BACKHURST			
		3 PLC DEC $\pm$		REL 14JUN01			
		ANGLES $\pm$		CHK — L.L. LOFHOUSE			
RK JUL03		SURF TEXTURE: ✓		NAME SIDE FEED HD-1 APPLICATOR		MACHINE HD-1 REF	
LJL JUN01		REMOVE BURRS, BREAK		SCALE —		APPL	
APP DATE		SHARP EDGES 0.38 MAX		D Dwg NO 1426200		SHEET 1 of 1 REV B	

