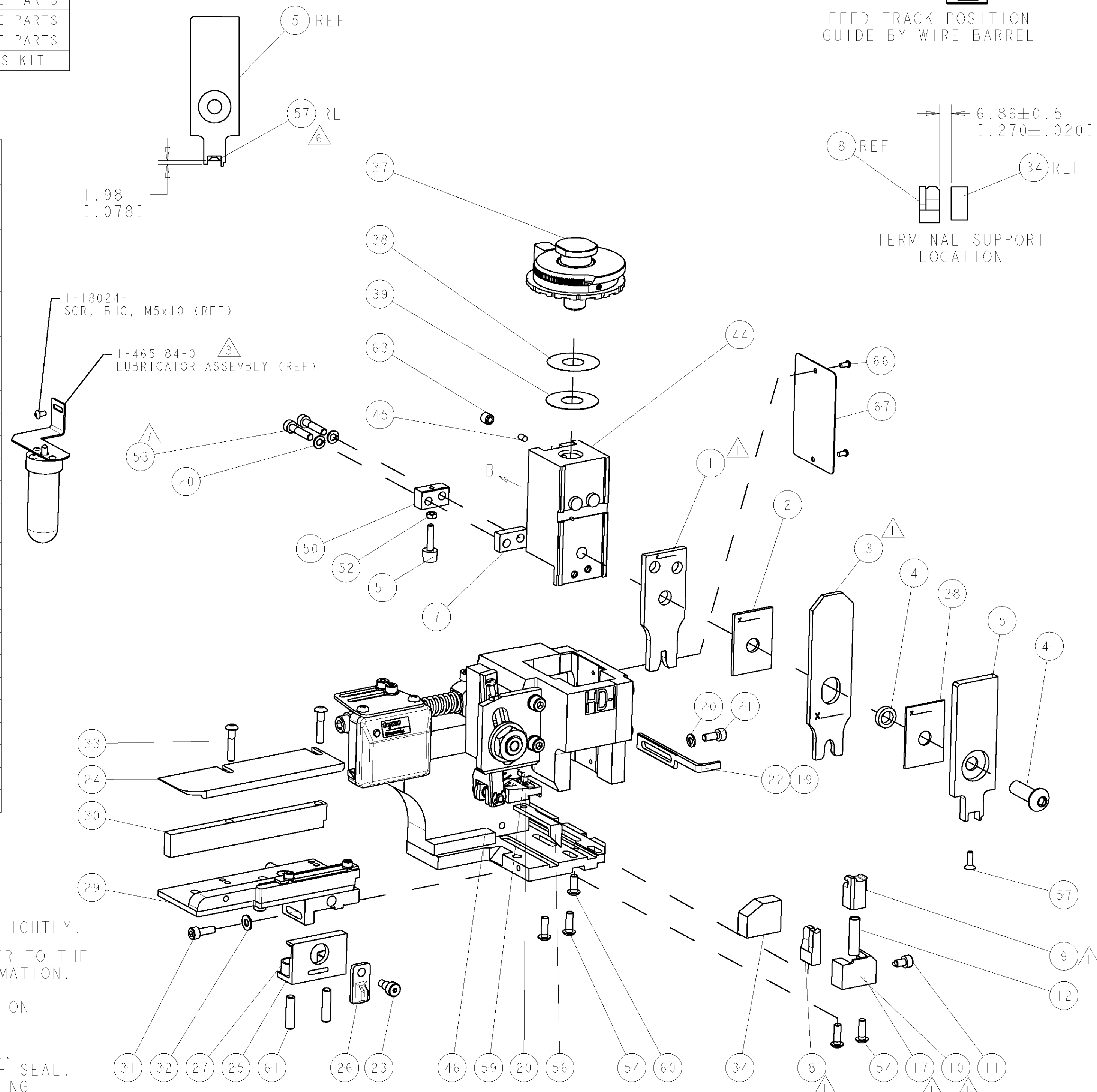




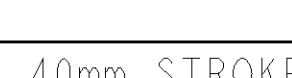
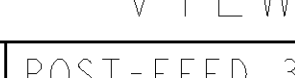
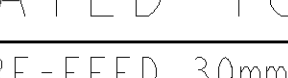
29

- △ RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- △ 3 CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.
4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- △ 5 THIS APPLICATOR APPLIES TERMINAL WITH A SEAL. INSULATION DIA QUOTED IS OUTSIDE DIAMETER OF SEAL. WIRE INSULATION DIA IS DEPENDENT ON SEAL BEING APPLIED. SEAL PN - 828985-1
INS. DIA RANGE IS 3.4-3.7 (FLR TYPE INS.).
- △ 6 APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.
- △ 7 CUT TO LENGTH AT ASSEMBLY.



* WARNING
ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN. REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.

VIEW B ROTATED 180°

POST-FEED 40mm STROKE	POST-FEED 30mm STROKE	PRE-FEED 30mm STROKE	PRE-FEED 40mm STROKE
			

-	-	-	-	-	-	-	-	-	84
-	-	-	-	-	-	-	-	-	83
-	-	-	-	-	-	-	-	-	82
-	-	-	-	-	-	-	-	-	81
-	-	-	-	-	-	-	-	-	80
-	-	-	-	-	-	-	-	-	79
-	-	-	-	-	-	-	-	-	78
-	-	-	-	-	-	-	-	-	77
-	-	-	-	-	-	-	-	-	76
-	-	-	-	-	-	-	-	-	75
-	-	-	-	-	-	-	-	-	74
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO

SET UP GAGE 458637-3	LOC	DIST	REVISIONS					
	A	66	P	LTR	DESCRIPTION	DATE	OWN	APVD
				A	SEE ECO-07-023847	100CT2007	LJL	MC
				A1	SEE ECR-08-003850	27FEB2008	LJL	MC

[illegible]

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DIMENSIONS: mm (IN)		TOLERANCES UNLESS OTHERWISE SPECIFIED: D. PLC ±.1 1. PLC ±.1 3. PLC ±.1 4. PLC ±.1 4. PLG ANGLES ±.1		NAME FINE ADJUST SIDE FEED HDI APPLICATOR	
		XREF M CLIFFORD 05MAR2007 PRODUCT SPEC APPLICATION SPEC See Table		SIZE CASE CODE DRAWING NO A 1 00779 C=1528775	
MATERIAL - FINISH -		WEIGHT CUSTOMER DRAWING		RESTRICTED TO SCALE 3:5 SHEET 1 OF 1 REV A	