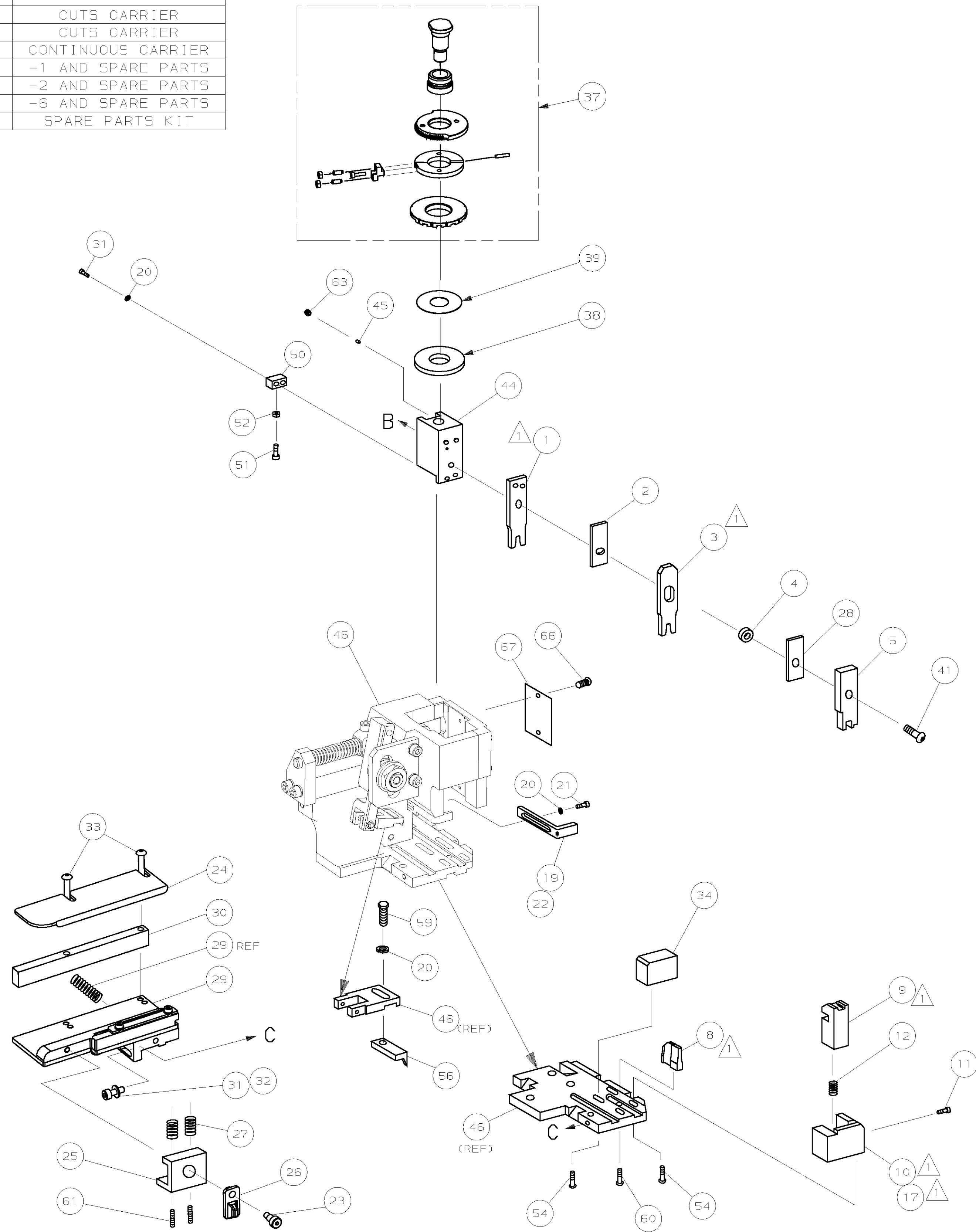


1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. WIRE CRIMP WIDTH & CRIMP HEIGHTS ARE SPECIFIC TO THE GERMAN MARKET.
5. TO BE USED FOR CRIMP TENSILE VALUES ONLY.
6. TO BE USED FOR ALL OTHER CRIMP PARAMETERS, EXCEPT CRIMP TENSILE, WIRE CRIMP HEIGHT & WIRE CRIMP WIDTH.



VIEW B ROTATED 180°

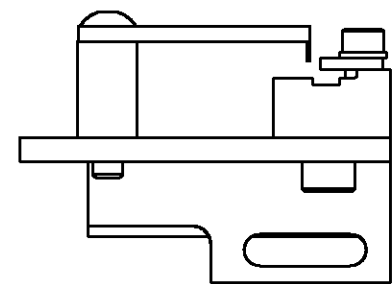
POST FEED 40 mm STROKE	POST FEED 30 mm STROKE	PRE FEED 30 mm STROKE	PRE FEED 40 mm STROKE

LOC
A
DIST
66

44 (REF)
49
47

* WARNING :

ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.



GUIDE OFF
INSULATION BARREL

		B	SEE ECN 015A-0278-05
		A	SEE ECN 015A-0237-03
P	F	LTR	REVISION RECORD

	-	1	1	1	1	1	1	1528165	PRINT, APPLICATOR LOG SHEET	73
	-	1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	72
										71
										70
										69
	-	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	68
	-	2	2	2	2	2	2	21017-2	SCR,DRIVE (#2x.19) ID PLATE	67
										66
										65
	-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET (M6X6)RAM	64
										63
	-	2	2	2	2	2	2	2-18032-5	SCR,SKT,SET (M5X20)DRAG	62
	-	1	1	1	1	1	1	18024-7	SCR,BHC (M4X10) ANVIL	61
	-	1	1	1	1	1	1	5-18022-2	SCR,HEX (M4X8)FEED FINGER	60
										59
										58
										57
	-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
										55
	-	4	4	4	4	4	4	18024-8	SCR,BHC (M4x12)SHEAR HOLDER	54
										53
	-	1	1	1	1	1	1	18030-1	NUT, HEX (M3)HOLD DOWN	52
	-	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51
	-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
	-	1	1	1	1	1	1	18024-3	SCR,BHC (M3X10)CAM	49
	-	-	1	-	-	1	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
	-	1	-	1	1	-	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
	-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
	-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
	-	1	1	1	1	1	1	1338660-1	RAM	44
										43
										42
	-	1	1	1	1	1	1	2-18024-6	SCR,BHC (M8X25)RAM	41
										40
	-	1	1	1	1	1	1	690125-1	SHIM SUBASSY	39
	-	1	1	1	1	1	1	469367-7	SPACER, FINE ADJUST	38
	-	1	1	1	1	1	1	879103-3	FINE ADJUST HEAD SUBASSY	37
										36
										35
	-	1	1	1	1	1	1	1320934-5	SUPPORT, TERMINAL	34
	-	2	2	2	2	2	2	1-18024-0	SCR,BHC (M4X20)STRIP GUIDE	33
	-	1	1	1	1	1	1	18027-2	WASHER, FLAT (M4)	32
	-	3	3	3	3	3	3	1-18023-2	SCR,SKT CAP (M4X12)MOUNT BLOCK	31
	-	1	1	1	1	1	1	1320908-4	SPACER, STRIP GUIDE	30
	-	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	29
	-	1	1	1	1	1	1	1-455888-0	SPACER, FRONT SHEAR DEP	28
	-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
	-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
	-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
	-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
	-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
	-	1	-	1	1	-	1	690472-2	STRIPPER	22
	-	1	1	1	1	1	1	1-18023-1	SCR,SHC (M4X10)STRIPPER	21
	-	4	4	4	4	4	4	18025-2	WASHER,LOCK (M4)STRIPPER	20
	-	-	1	-	-	1	-	690472-1	STRIPPER	19