

PART NUMBER	LENGTH		ITEM ① UMC RIGHT ANGLE PLUG CONNECTOR, MEDIUM PROFILE	ITEM ② CABLE	DRAWING NO.								
	INCH	mm			B - 415-0085-001/999								
415-0085-050	1.97±.16	50±4	BODY - COPPER ALLOY- GOLD PLATED CONTACT - COPPER ALLOY - GOLD PLATED INSULATOR - PBT - WHITE, UL94V-0	SHIELD - TIN PLATED ANNEALED COPPER WIRE DIELECTRIC - FEP CENTER CONDUCTOR - SILVER PLATED ANNEALED COPPER WIRE, AWG#36 (7/.002) JACKET - FEP - BLACK	0	REVISIONS							
415-0085-100	3.94±.16	100±4			ENGINEERING RELEASE								
415-0085-150	5.91±.16	150±4			1	10-20-06	P A T	S B D	R J B	P D W	12-20-06 ECN 50728		
415-0085-200	7.87±.16	200±4			INSULATOR-LCP BLACK WAS WHITE ***** * REVISION NUMBER FOLLOWED BY AN ALPHA * * CHARACTER INDICATES DRAWING CLARIFI- * * CATION OR PART NUMBER ADDITION ONLY. * *****								
415-0085-250	9.84±.31	250±8			1a	2-23-07	P A T	S B D	R J B	M J U	J C N	4-23-07 ECN 50950	
415-0085-300	11.81±.31	300±8			ADD MEDIUM RPROFILE TO ITEM 1 CHANGE BODY MATERIAL TO COPPER ALLOY CHANGE CONTACT MATERIAL TO COPPER ALLOY CHANGE INSULATOR COLOR TO WHITE CHANGE INSULATOR MATERIAL TO PBT CHANGE SHIELD MATERIAL TO TIN PLATED								
415-0085-500	19.69±.31	500±8	1b					2-7-11	M S	S D J	R J B	M S	2-7-11 ECO 52912

Technical drawing of a UMC mating cable plug. The drawing shows a side view of the plug with a dimension line labeled 'LENGTH' indicating the overall length. A detail view of the contact area shows a dimension of .083 (2.1mm). Callouts 1 and 2 point to specific features.

NOTES:

1. SPECIFICATIONS:

IMPEDANCE: 50 OHMS
FREQUENCY RANGE: 0-6 GHz
VSWR: 1.30 MAX AT 0-3 GHz
1.50 MAX AT 3-6 GHz

WITHSTANDING VOLTAGE: 200 V AC
INSULATION RESISTANCE: 500 MEGOHM MIN
CONTACT RESISTANCE:
CENTER CONTACT - 20 MILLI-OHMS MAX
OUTER CONDUCTOR - 20 MILLI-OHMS MAX

MECHANICAL:

COMPATIBILITY: MATES WITH U.FL SERIES
HOLDING FORCE (MIN): 0.15 N (FEMALE CONTACT)
DURABILITY: 30 CYCLES

ENVIRONMENTAL:

TEMPERATURE RANGE: -40° C TO +90° C

CUSTOMER DRAWING

THIS DRAWING TO BE INTERPRETED
PER ASME Y 14.5M - 1994

"μSTATION"

COMPANY CONFIDENTIAL

TOLERANCE UNLESS OTHERWISE SPECIFIED		DRAWN BY	DATE	 Cinch CONNECTIVITY SOLUTIONS a bel group	Cinch Connectivity Solutions P.O. Box 1732 Waseca, MN 56093 1-800-247-8256	
DECIMALS	mm	CHECKED BY	DATE		TITLE UMC MATING CABLE PLUG .098 (2.5mm) MATING HEIGHT .032 (0.81mm) CABLE O.D.	
.XX		RJB	12-13-06			
.XXX ±.004		APPROVED BY	DATE		SHEET	DRAWING NO.
MATL		PDW	12-19-06	2 OF 2	B - 415-0085-001/999	
FINISH		RELEASE DATE	12-20-06			
		U/M INCH	SCALE 10:1			