

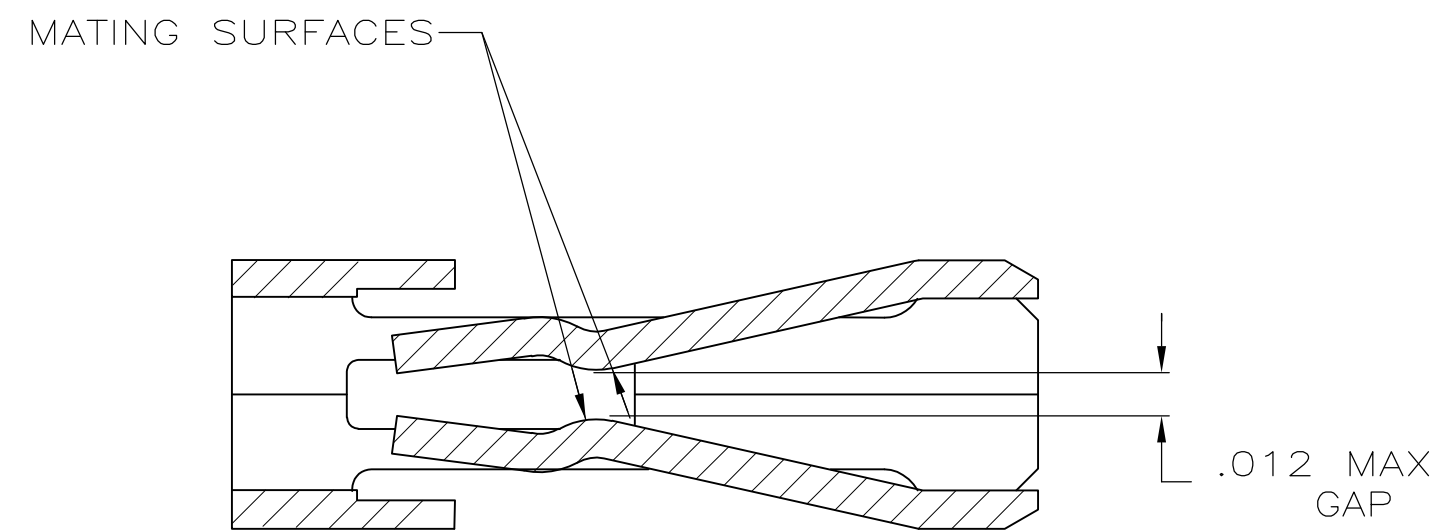
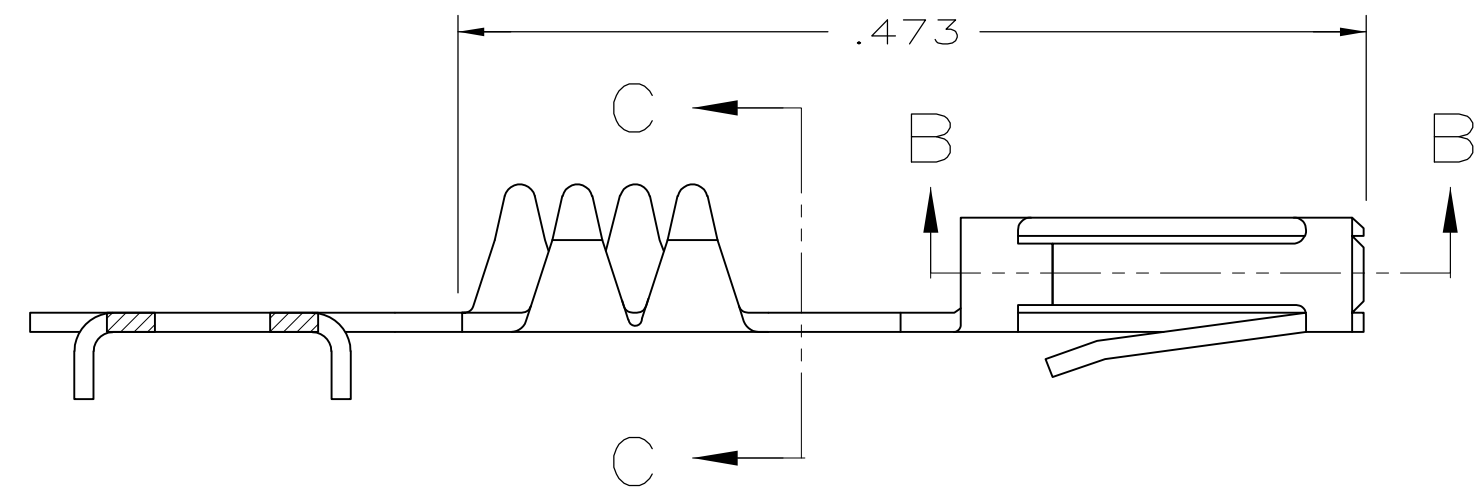
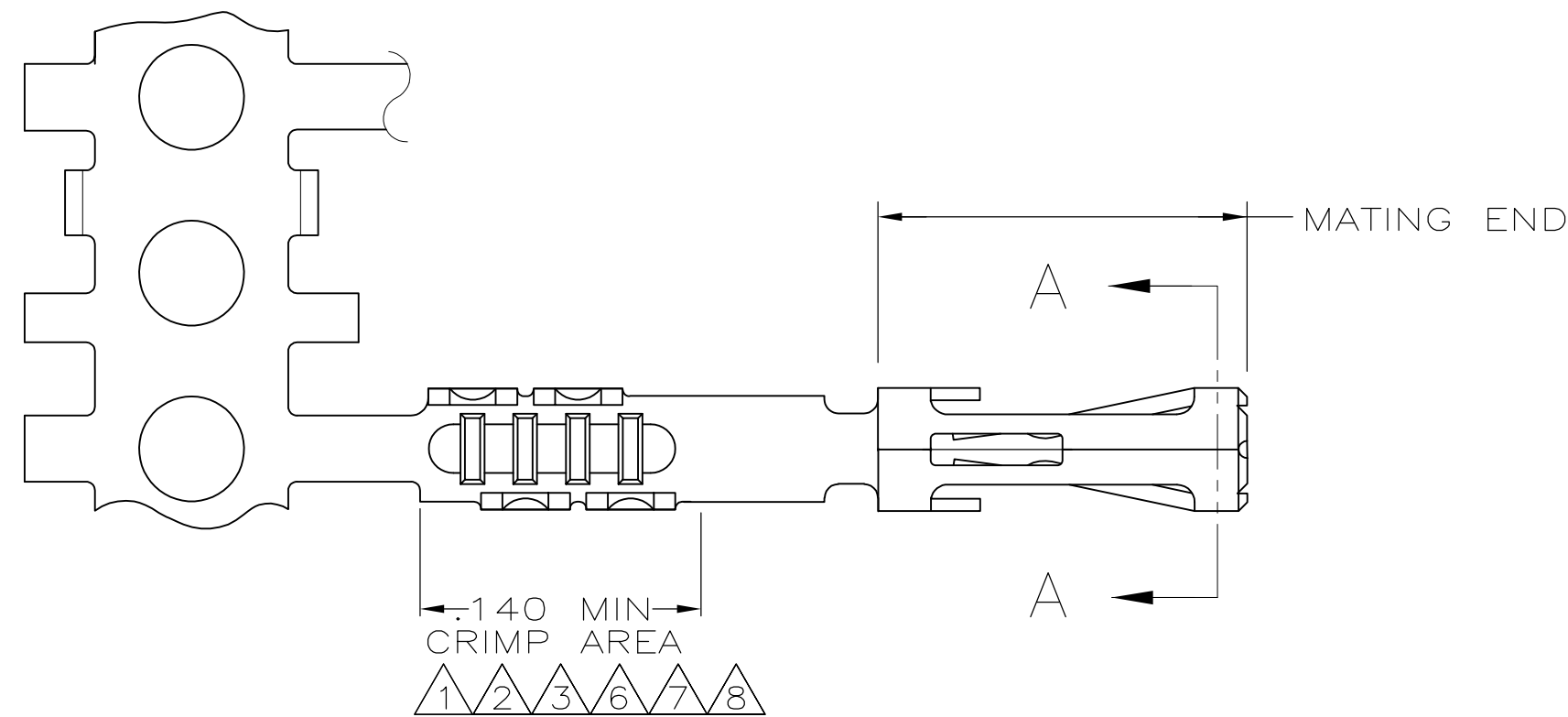
LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
GP	00		P2	REVISED PER ECO-12-011709	11MAR11	RW	SY

D

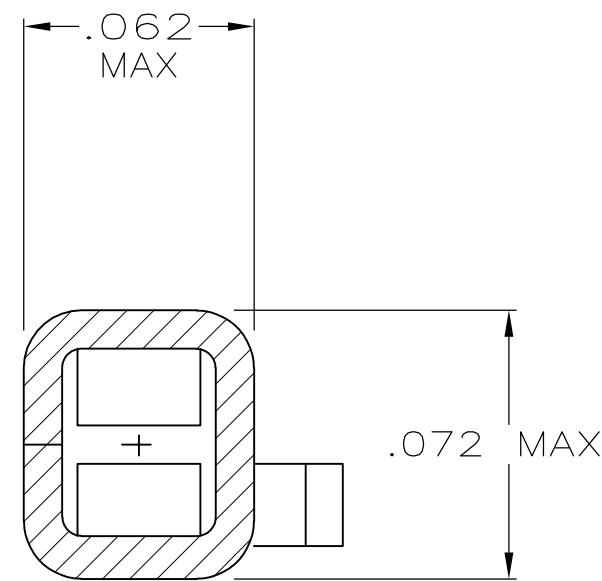
C

B

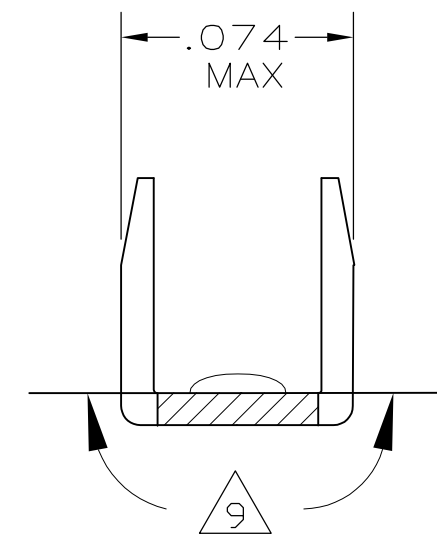
A



SECTION B-B
SCALE 20:1



SECTION A-A
SCALE 20:1



SECTION C-C
SCALE 20:1

- 1 PREPLATED .000050 MIN THK NICKEL OVER ENTIRE CONTACT WITH .000015 MIN THK GOLD ON THE MATING SURFACES AND PLATED WITH .000100 MIN THK BRIGHT TIN/LEAD IN CRIMP AREA.
- 2 PREPLATED .000050 MIN THK NICKEL OVER ENTIRE CONTACT WITH .000030 MIN THK GOLD ON THE MATING SURFACES AND PLATED WITH .000100 MIN THK BRIGHT TIN/LEAD IN CRIMP AREA.
- 3 PREPLATED .000050 MIN THK NICKEL OVER ENTIRE CONTACT WITH .000050 MIN THK GOLD ON THE MATING SURFACES AND PLATED WITH .000100 MIN THK BRIGHT TIN/LEAD IN CRIMP AREA.
- 4 .000100 MIN THK BRIGHT TIN/LEAD OVER .000050 MIN THK NICKEL OVER ENTIRE CONTACT.
5. MATING POST LENGTH ACCEPTED:
SINGLE ROW HOUSINGS .210-.323
DOUBLE ROW HOUSINGS .225-.323
- 6 GOLD FLASH IN CRIMP AREA, .000100 MIN TIN ON THE MATING END, BOTH OVER .000050 MIN NICKEL.
- 7 PREPLATED .000050 MIN THK NICKEL OVER ENTIRE CONTACT WITH .000015 MIN THK GOLD ON THE MATING SURFACES, AND PLATED WITH GOLD FLASH IN THE CRIMP AREA.
- 8 PREPLATED .000050 MIN THK NICKEL OVER ENTIRE CONTACT WITH .000030 MIN THK GOLD ON THE MATING SURFACES, AND PLATED WITH GOLD FLASH IN THE CRIMP AREA.
- 9 GOLD PLATING MAY OR MAY NOT BE PRESENT ON THE BOTTOM OF THE CRIMP BARREL IN THIS AREA.

9	8	1-487117-1
9	7	1-487117-0
9	6	487117-9
4		487117-8
3		487117-6
2		487117-5
1		487117-4
FINISH		PART NO

OBS

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN G.A.MACK 8-30-83	TE Connectivity			
		CHK D.DOLLYHIGH 8-31-83				
DIMENSIONS: INCHES		APVD -	NAME			
		PRODUCT SPEC 108-9024	RECEPTACLE CONTACT, HIGH PRESSURE -			
		APPLICATION SPEC 114-16015				
MATERIAL PHOS BRONZE		WEIGHT -	SIZE A2	CAGE CODE 00779	DRAWING NO C=487117	RESTRICTED TO -
TOLERANCES UNLESS OTHERWISE SPECIFIED:		CUSTOMER DRAWING				
0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± .005 4 PLC ± - ANGLES ± - FINISH SEE TABLE		SCALE 10:1 SHEET 1 of 1 REV P2				