

# Thyristor Modules

## Thyristor/Diode Modules

$$I_{TRMS} = 2 \times 180 \text{ A}$$

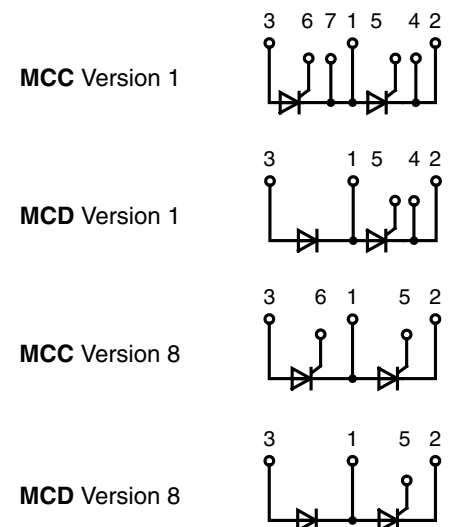
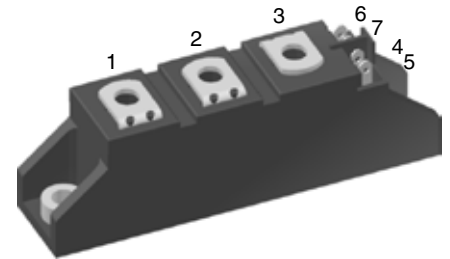
$$I_{TAVM} = 2 \times 116 \text{ A}$$

$$V_{RRM} = 800-1800 \text{ V}$$

| $V_{RSM}$<br>$V_{DSM}$<br>V | $V_{RRM}$<br>$V_{DRM}$<br>V | Type      | Version     | 1B | 8B | Version   | 1B          | 8B |
|-----------------------------|-----------------------------|-----------|-------------|----|----|-----------|-------------|----|
| 900                         | 800                         | MCC 95-08 | io1B / io8B |    |    | MCD 95-08 | io1B / io8B |    |
| 1300                        | 1200                        | MCC 95-12 | io1B / io8B |    |    | MCD 95-12 | io1B / io8B |    |
| 1500                        | 1400                        | MCC 95-14 | io1B / io8B |    |    | MCD 95-14 | io1B / io8B |    |
| 1700                        | 1600                        | MCC 95-16 | io1B / io8B |    |    | MCD 95-16 | io1B / io8B |    |
| 1900                        | 1800                        | MCC 95-18 | io1B / io8B |    |    | MCD 95-18 | io1B / io8B |    |

| Symbol                  | Conditions                                                                                                                           | Maximum Ratings                           |                                 |
|-------------------------|--------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------|---------------------------------|
| $I_{TRMS}$ , $I_{FRMS}$ | $T_{VJ} = T_{VJM}$                                                                                                                   | 180                                       | A                               |
| $I_{TAVM}$ , $I_{FAVM}$ | $T_C = 85^{\circ}\text{C}$ ; 180° sine                                                                                               | 116                                       | A                               |
| $I_{TSM}$ , $I_{FSM}$   | $T_{VJ} = 45^{\circ}\text{C}$                                                                                                        | $t = 10\text{ ms}$                        | (50 Hz) 2250 A                  |
|                         | $V_R = 0$                                                                                                                            | $t = 8.3\text{ ms}$                       | (60 Hz) 2400 A                  |
|                         | $T_{VJ} = T_{VJM}$                                                                                                                   | $t = 10\text{ ms}$                        | (50 Hz) 2000 A                  |
|                         | $V_R = 0$                                                                                                                            | $t = 8.3\text{ ms}$                       | (60 Hz) 2150 A                  |
| $I^2t$                  | $T_{VJ} = 45^{\circ}\text{C}$                                                                                                        | $t = 10\text{ ms}$                        | (50 Hz) 25 300 A <sup>2</sup> s |
|                         | $V_R = 0$                                                                                                                            | $t = 8.3\text{ ms}$                       | (60 Hz) 23 900 A <sup>2</sup> s |
| $(di/dt)_{cr}$          | $T_{VJ} = T_{VJM}$                                                                                                                   | $t = 10\text{ ms}$                        | (50 Hz) 20 000 A <sup>2</sup> s |
|                         | $V_R = 0$                                                                                                                            | $t = 8.3\text{ ms}$                       | (60 Hz) 19 100 A <sup>2</sup> s |
|                         | $T_{VJ} = T_{VJM}$                                                                                                                   | repetitive, $I_T = 250\text{ A}$ 150 A/μs |                                 |
|                         | $f = 50\text{ Hz}$ ; $t_p = 200\text{ μs}$ ;<br>$V_D = \frac{2}{3} V_{DRM}$<br>$I_G = 0.45\text{ A}$<br>$di_G/dt = 0.45\text{ A/μs}$ | non repetitive, $I_T = I_{TAVM}$ 500 A/μs |                                 |
| $(dv/dt)_{cr}$          | $T_{VJ} = T_{VJM}$ ; $V_D = \frac{2}{3} V_{DRM}$<br>$R_{GK} = \infty$ ; method 1 (linear voltage rise)                               | 1000                                      | V/μs                            |
| $P_{GM}$                | $T_{VJ} = T_{VJM}$ ; $t_p = 30\text{ μs}$<br>$I_T = I_{T(AV)M}$ ; $t_p = 500\text{ μs}$                                              | 10<br>5                                   | W<br>W                          |
| $P_{GAV}$               |                                                                                                                                      | 0.5                                       | W                               |
| $V_{RGM}$               |                                                                                                                                      | 10                                        | V                               |
| $T_{VJ}$                |                                                                                                                                      | -40...+125                                | °C                              |
| $T_{VJM}$               |                                                                                                                                      | 125                                       | °C                              |
| $T_{stg}$               |                                                                                                                                      | -40...+125                                | °C                              |
| $V_{ISOL}$              | 50/60 Hz, RMS $t = 1\text{ min}$                                                                                                     | 3000                                      | V~                              |
|                         | $I_{ISOL} \leq 1\text{ mA}$ $t = 1\text{ s}$                                                                                         | 3600                                      | V~                              |
| $M_d$                   | Mounting torque (M5)                                                                                                                 | 2.5 - 4                                   | Nm                              |
|                         | Terminal connection torque (M5)                                                                                                      | 2.5 - 4                                   | Nm                              |
| Weight                  | Typical including screws                                                                                                             | 85                                        | g                               |

Data according to IEC 60747 and refer to a single diode unless otherwise stated.



### Features

- International standard package, JEDEC TO-240 AA
- Direct copper bonded  $\text{Al}_2\text{O}_3$  -ceramic base plate
- Planar passivated chips
- Isolation voltage 3600 V~
- UL registered, E 72873
- Gate-cathode twin pins for version 1

### Applications

- DC Motor control
- Softstart AC motor controller
- Light, heat and temperature control

### Advantages

- Space and weight savings
- Simple mounting with two screws
- Improved temperature & power cycling
- Reduced protection circuits

| Symbol             | Conditions                                                                                                                                     | Characteristic Values        |                     |
|--------------------|------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------|---------------------|
|                    |                                                                                                                                                | typ.                         | max.                |
| $I_{RRM}, I_{DRM}$ | $V_R / V_D = V_{RRM} / V_{DRM}$                                                                                                                | $T_{VJ} = T_{VJM}$           | 5 mA                |
| $V_T, V_F$         | $I_T / I_F = 300$ A                                                                                                                            | $T_{VJ} = 25^\circ\text{C}$  | 1.5 V               |
| $V_{T0}$           | For power-loss calculations only                                                                                                               |                              | 0.8 V               |
| $r_t$              |                                                                                                                                                | $T_{VJ} = T_{VJM}$           | 2.4 mΩ              |
| $V_{GT}$           | $V_D = 6$ V                                                                                                                                    | $T_{VJ} = 25^\circ\text{C}$  | 2.5 V               |
|                    |                                                                                                                                                | $T_{VJ} = -40^\circ\text{C}$ | 2.6 V               |
| $I_{GT}$           | $V_D = 6$ V                                                                                                                                    | $T_{VJ} = 25^\circ\text{C}$  | 150 mA              |
|                    |                                                                                                                                                | $T_{VJ} = -40^\circ\text{C}$ | 200 mA              |
| $V_{GD}$           | $V_D = 2/3 V_{DRM}$                                                                                                                            | $T_{VJ} = T_{VJM}$           | 0.2 V               |
| $I_{GD}$           |                                                                                                                                                |                              | 10 mA               |
| $I_L$              | $t_p = 10 \mu\text{s}; V_D = 6$ V<br>$I_G = 0.45$ A; $di_G/dt = 0.45$ A/ $\mu\text{s}$                                                         | $T_{VJ} = 25^\circ\text{C}$  | 450 mA              |
| $I_H$              | $V_D = 6$ V; $R_{GK} = \infty$ ;                                                                                                               | $T_{VJ} = 25^\circ\text{C}$  | 200 mA              |
| $t_{gd}$           | $V_D = 1/2 V_{DRM}$<br>$I_G = 0.45$ A; $di_G/dt = 0.45$ A/ $\mu\text{s}$                                                                       | $T_{VJ} = 25^\circ\text{C}$  | 2 $\mu\text{s}$     |
| $t_q$              | $V_D = 2/3 V_{DRM}$<br>$dv/dt = 20$ V/ $\mu\text{s}$ ; $-di/dt = 10$ A/ $\mu\text{s}$<br>$I_T = 150$ A; $V_R = 100$ V; $t_p = 200 \mu\text{s}$ | $T_{VJ} = T_{VJM}$           | 185 $\mu\text{s}$   |
| $Q_S$              | $I_T / I_F = 50$ A; $-di/dt = 6$ A/ $\mu\text{s}$                                                                                              | $T_{VJ} = T_{VJM}$           | 170 $\mu\text{C}$   |
| $I_{RM}$           |                                                                                                                                                |                              | 45 A                |
| $R_{thJC}$         | per thyristor; DC current                                                                                                                      | other values<br>see Fig. 8/9 | 0.22 K/W            |
|                    | per module                                                                                                                                     |                              | 0.11 K/W            |
| $R_{thJK}$         | per thyristor; DC current                                                                                                                      |                              | 0.42 K/W            |
|                    | per module                                                                                                                                     |                              | 0.21 K/W            |
| $d_s$              | Creeping distance on surface                                                                                                                   |                              | 12.7 mm             |
| $d_A$              | Creepage distance in air                                                                                                                       |                              | 9.6 mm              |
| $a$                | Maximum allowable acceleration                                                                                                                 |                              | 50 m/s <sup>2</sup> |

Optional accessories for modules

Coded gate/cathode twin plugs with wire length = 350 mm, gate = yellow, cathode = red

Type **ZY 200L** (L = Left for pin pair 4/5) } UL 758, style 1385,  
Type **ZY 200R** (R = Right for pin pair 6/7) } CSA class 5851, guide 460-1-1

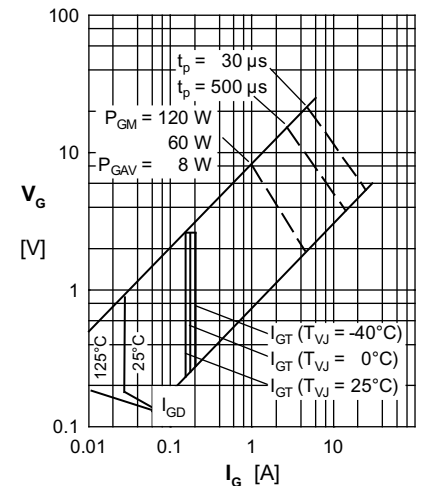


Fig. 1 Gate trigger characteristics

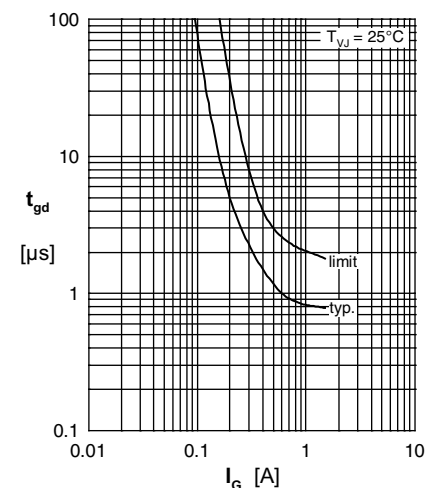
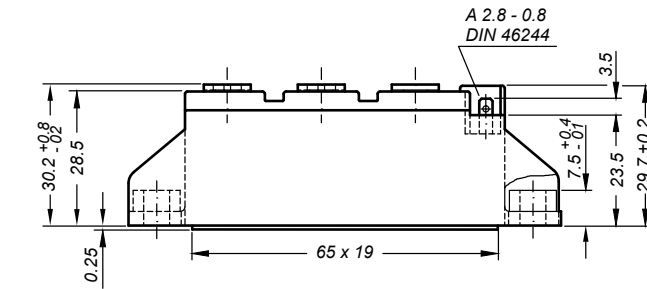


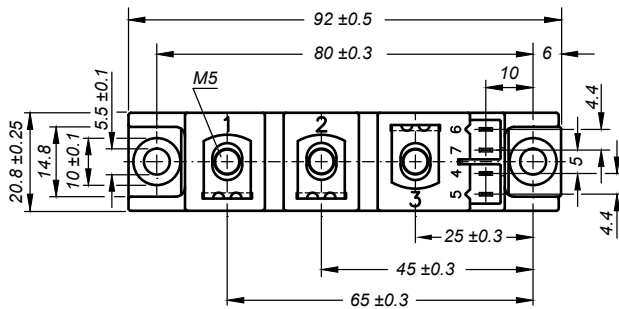
Fig. 2 Gate trigger delay time

Dimensions in mm (1 mm = 0.0394")

### MCC... Version 1B

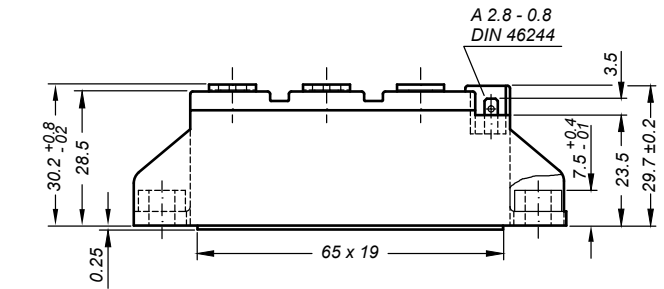


General tolerance: DIN ISO 2768 class „c“

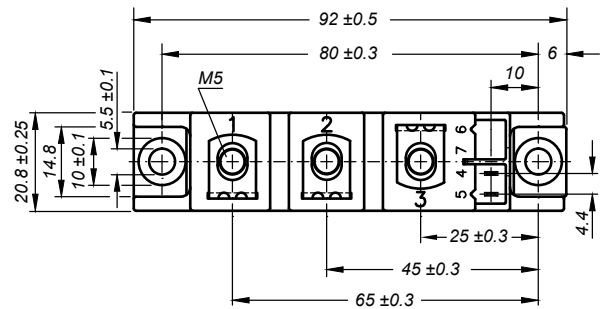


Optional accessories: Keyed gate/cathode twin plugs  
 Wire length: 350 mm, gate = yellow, cathode = red  
 UL 758, style 1385, CSA class 5851, guide 460-1-1  
 Type ZY 200L (L = Left for pin pair 4/5)  
 Type ZY 200R (R = Right for pin pair 6/7)

### MCD... Version 1B

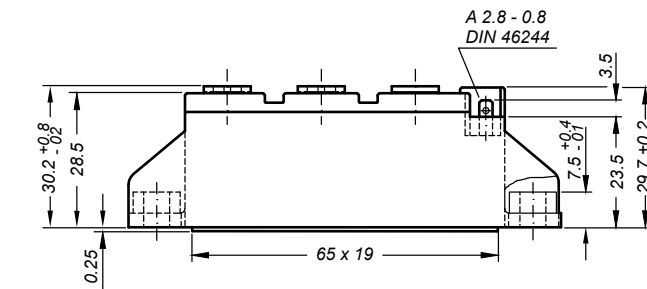


General tolerance: DIN ISO 2768 class „c“

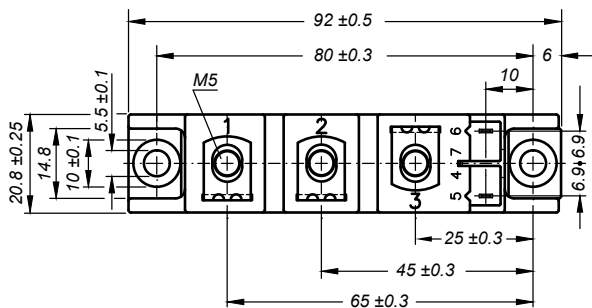


Optional accessories: Keyed gate/cathode twin plugs  
 Wire length: 350 mm, gate = yellow, cathode = red  
 UL 758, style 1385, CSA class 5851, guide 460-1-1  
 Type ZY 200L (L = Left for pin pair 4/5)

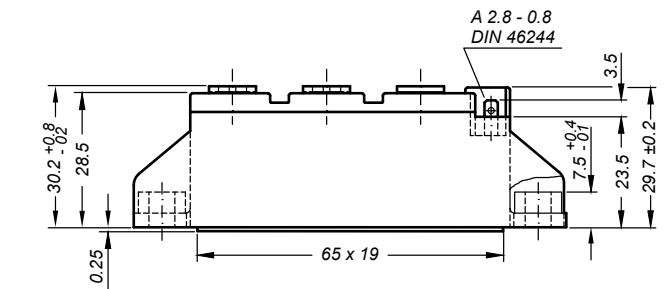
### MCC... Version 8B



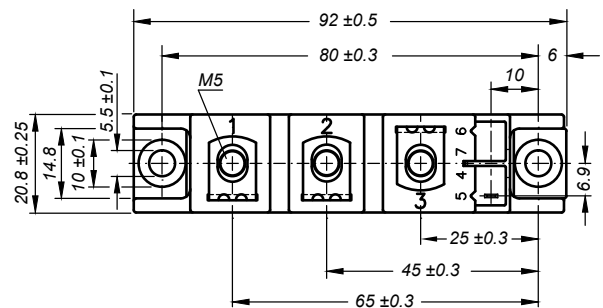
General tolerance: DIN ISO 2768 class „c“



### MCD... Version 8B



General tolerance: DIN ISO 2768 class „c“



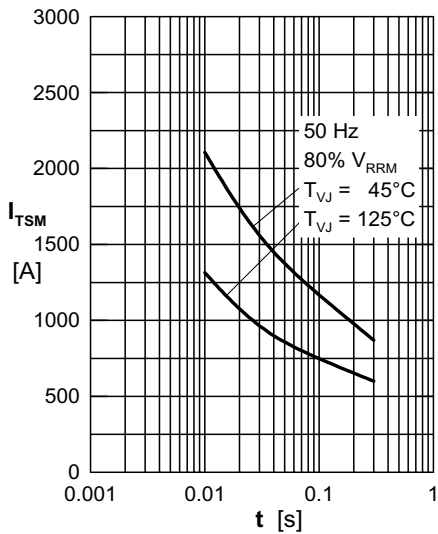


Fig. 3 Surge overload current  $I_{TSM}$ ,  
 $I_{FSM}$ : Crest value,  $t$ : duration

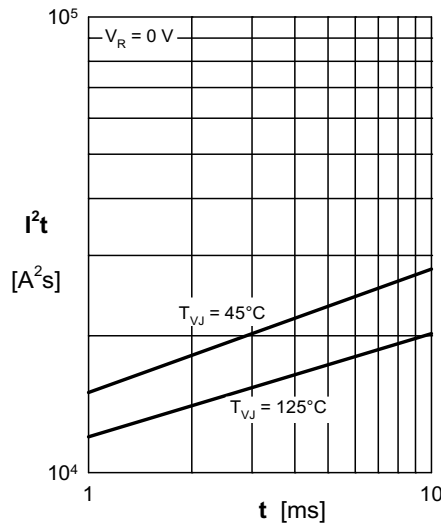


Fig. 4  $I^2t$  versus time (1-10 ms)

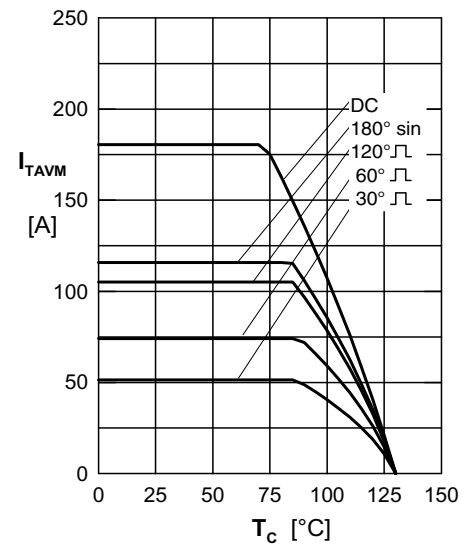


Fig. 4a Maximum forward current  
at case temperature

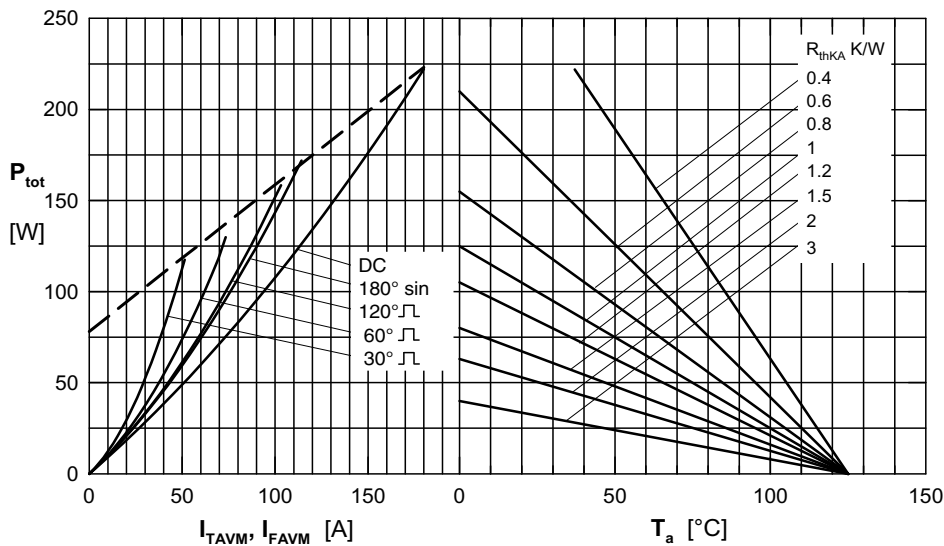


Fig. 5 Power dissipation versus  
on-state current & ambient  
temperature  
(per thyristor or diode)

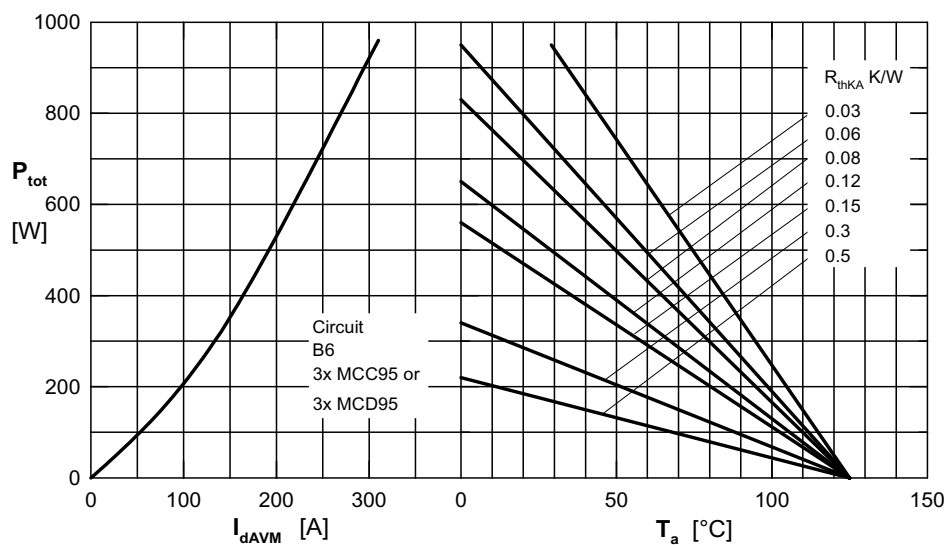


Fig. 6 Three phase rectifier bridge:  
Power dissipation vs. direct  
output current and ambient  
temperature

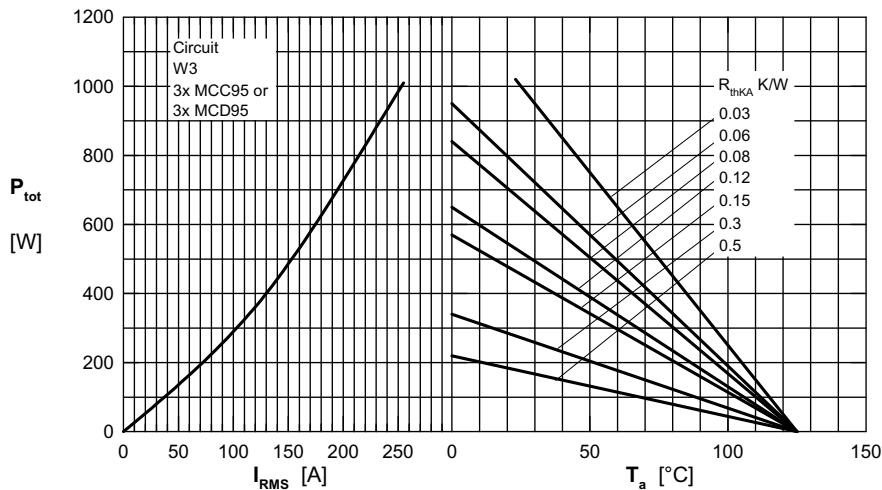


Fig. 7 Three phase AC-controller:  
Power dissipation versus RMS  
output current and ambient  
temperature

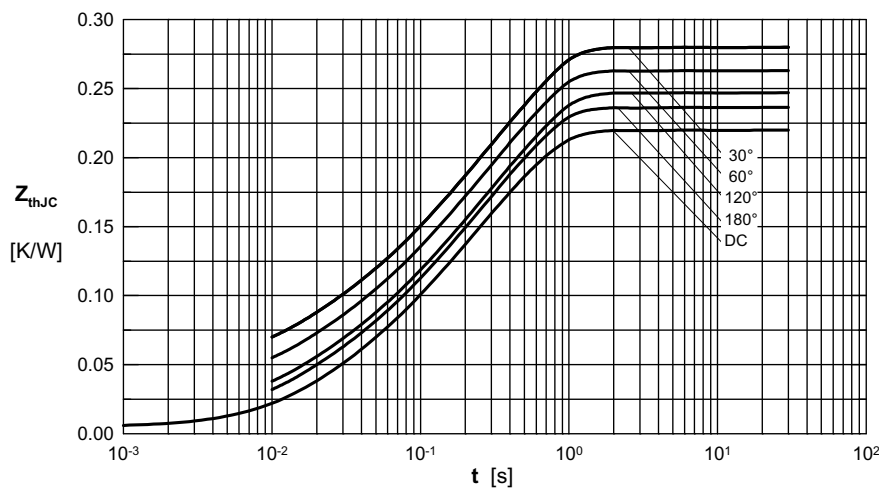


Fig. 8 Transient thermal impedance  
junction to case  
(per thyristor or diode)

$R_{thJC}$  for various conduction angles  $d$ :

| $d$  | $R_{thJC}$ (K/W) |
|------|------------------|
| DC   | 0.22             |
| 180° | 0.23             |
| 120° | 0.25             |
| 60°  | 0.27             |
| 30°  | 0.28             |

Constants for  $Z_{thJC}$  calculation:

| $i$ | $R_{thi}$ (K/W) | $t_i$ (s) |
|-----|-----------------|-----------|
| 1   | 0.0066          | 0.0019    |
| 2   | 0.0678          | 0.0477    |
| 3   | 0.1456          | 0.344     |

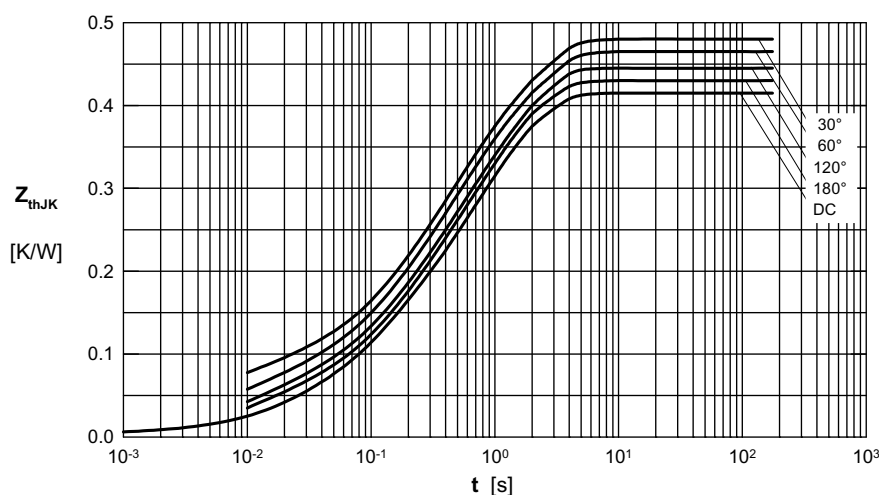


Fig. 9 Transient thermal impedance  
junction to heatsink  
(per thyristor or diode)

$R_{thJK}$  for various conduction angles  $d$ :

| $d$  | $R_{thJK}$ (K/W) |
|------|------------------|
| DC   | 0.42             |
| 180° | 0.43             |
| 120° | 0.45             |
| 60°  | 0.47             |
| 30°  | 0.48             |

Constants for  $Z_{thJK}$  calculation:

| $i$ | $R_{thi}$ (K/W) | $t_i$ (s) |
|-----|-----------------|-----------|
| 1   | 0.0066          | 0.0019    |
| 2   | 0.0678          | 0.0477    |
| 3   | 0.1456          | 0.344     |
| 4   | 0.2             | 1.32      |