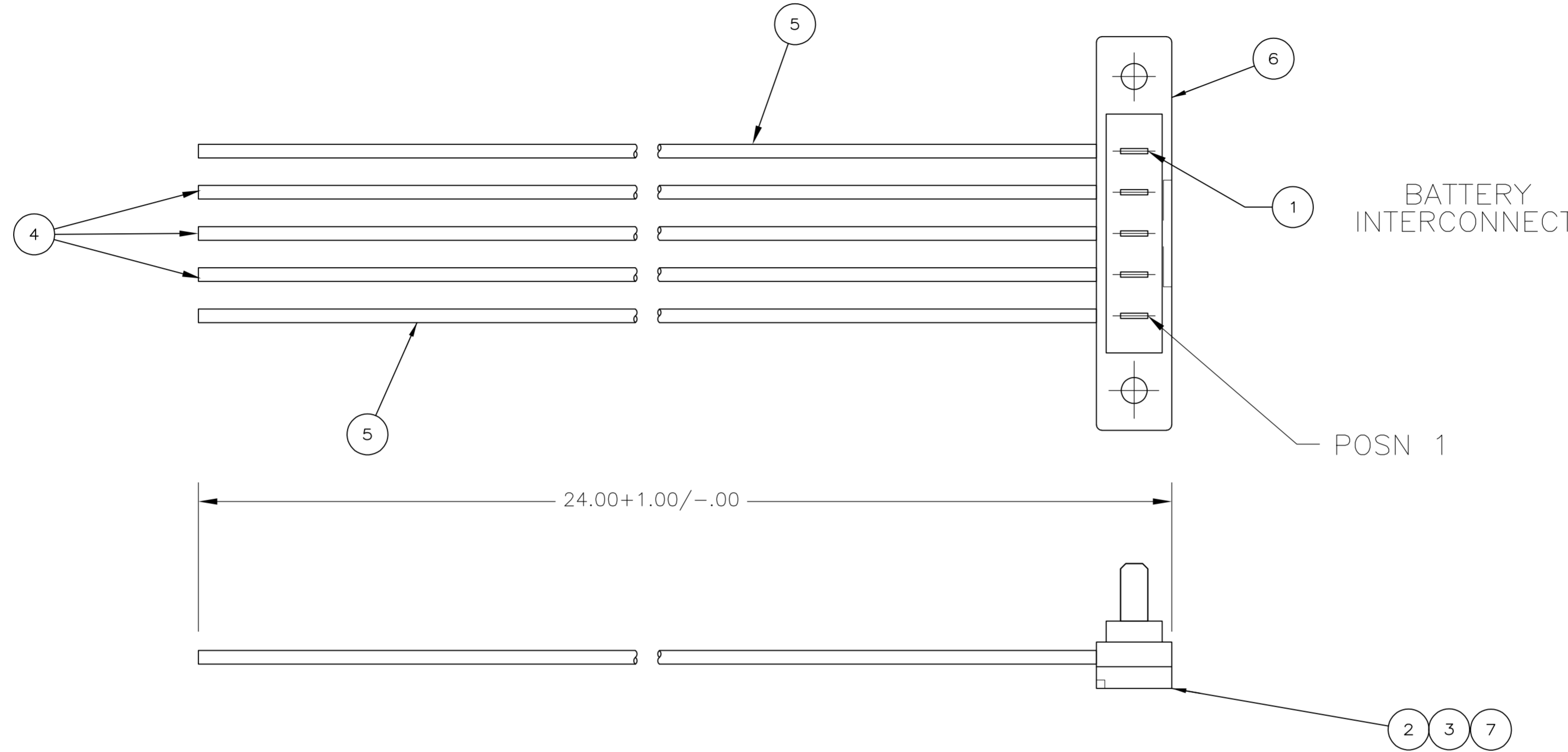


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LOC	DIST	REVISIONS					
GP	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		C		INITIAL RELEASE	25/NOV/08	ECC	MN

1. PRODUCT AND PROCESSING MUST MEET REQUIREMENTS OF TYCO ELECTRONICS STANDARD 230-702.
2. 100% CONTINUITY TESTING REQUIRED FOR OPENS AND SHORTS.



BATTERY INTERCONNECT

POSN 1

24.00+1.00/-0.00

BATTERY INTERCONNECT

- 18 AWG WHT ● 5
- 22 AWG WHT ● 4
- 22 AWG WHT ● 3
- 22 AWG WHT ● 2
- 18 AWG WHT ● 1

1902937-1
 TYCO ELECTRONICS P/N

AR	LB	SOLDER, BAR	7
AR	LB	MOLDING COMPOUND, BLACK	6
4.0	FT	WIRE, 18 AWG, 7/30 STR, UL1007, WHT	5
6.0	FT	WIRE, 22 AWG, 7/30 STR, UL1007, WHT	4
AR	OZ	FLUX, KESTER 951	3
AR	LB	SOLDER, WIRE, .020 DIA	2
5	PC	BLADE CONTACT, STRAIGHT TAIL	1

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN 25/NOV/08 E.C. CLAYBAUGH		Tyco Electronics Corporation Harrisburg, PA 17105-3608	
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME M. NGUYEN	
0 PLC ± -		1 PLC ± -		PRODUCT SPEC	
1 PLC ± -		2 PLC ± -		APPLICATION SPEC	
2 PLC ± -		3 PLC ± -		SIZE CAGE CODE DRAWING NO	
3 PLC ± -		4 PLC ± -		RESTRICTED TO	
4 PLC ± -		ANGLES ± -		A2 00779 C=1902937	
MATERIAL		FINISH		SCALE N.T.S. SHEET 1 of 1 REV C	
-		-		CUSTOMER DRAWING	