

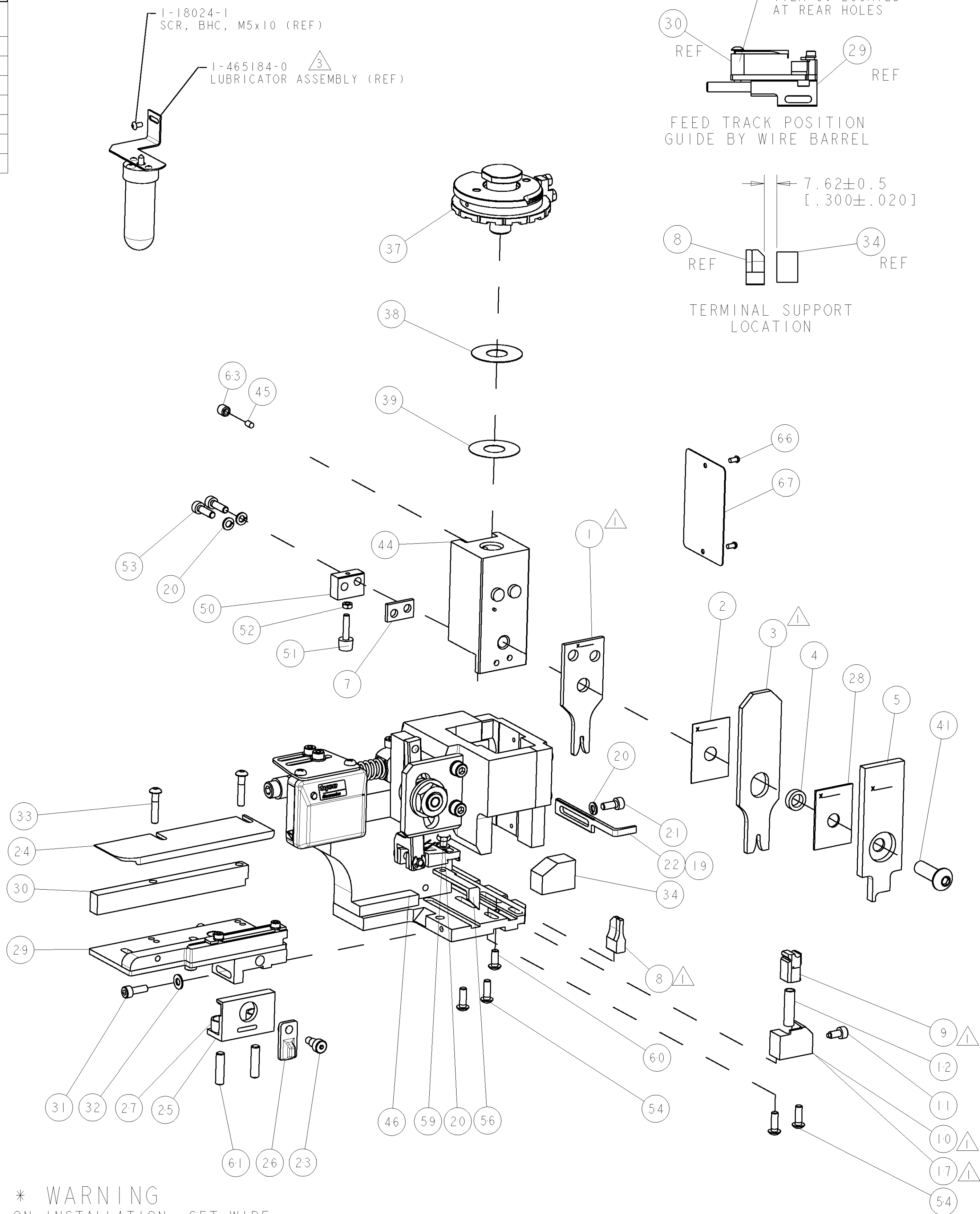


1. RECOMMENDED SPARE PARTS.

2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.

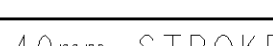
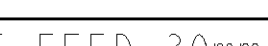
3. CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.

4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.



* WARNING
ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN. REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.

VIEW B ROTATED 180°

POST-FEED 40mm STROKE	POST-FEED 30mm STROKE	PRE-FEED 30mm STROKE	PRE-FEED 40mm STROKE
			

-	-	-	-	-	-	-	-	-	84
-	-	-	-	-	-	-	-	-	83
-	-	-	-	-	-	-	-	-	82
-	-	-	-	-	-	-	-	-	81
-	-	-	-	-	-	-	-	-	80
-	-	-	-	-	-	-	-	-	79
-	-	-	-	-	-	-	-	-	78
-	-	-	-	-	-	-	-	-	77
-	-	-	-	-	-	-	-	-	76
-	-	-	-	-	-	-	-	-	75
-	-	-	-	-	-	-	-	-	74
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO

SET UP GAGE 458637-3		LOC A	DIST 66	REVISIONS						
P	LTR	DESCRIPTION				DATE	DWN	APVD		
	A	SEE ECO-06-020405				29AUG2006	LJL	MC		
-	-	-	-	-	-	-		73		
-	-	-	-	-	-	-		72		
1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE		71		
-	-	-	-	-	-	-		70		
-	-	-	-	-	-	-		69		
-	-	-	-	-	-	-		68		
1	1	1	1	1	461264-5	PLATE, IDENTIFICATION		67		
2	2	2	2	2	21017-2	SCREW, DRIVE		66		
-	-	-	-	-	-	-		65		
-	-	-	-	-	-	-		64		
1	1	1	1	1	3-18031-0	SCR, SET, CUP POINT M6 X 6.0		63		
-	-	-	-	-	-	-		62		
2	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0		61		
1	1	1	1	1	18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)		60		
1	1	1	1	1	5-18022-2	SCR, HEX HD CAP M4 X 8.0		59		
-	-	-	-	-	-	-		58		
-	-	-	-	-	-	-		57		
1	1	1	1	1	1338685-1	PAWL, FEED		56		
-	-	-	-	-	-	-		55		
4	4	4	4	4	18024-8	SCR, BTN SKT HD CAP (M4 X 12.0)		54		
2	2	2	2	2	9-18023-6	SCR, SKT HD CAP M4 X 14.0		53		
1	1	1	1	1	18030-1	NUT, HEX, REG M3		52		
1	1	1	1	1	811242-5	BUMPER, HOLD DOWN		51		
1	1	1	1	1	690753-2	SPACER, TONKER		50		
1	1	1	1	1	18024-3	SCR, BTN SKT HD CAP (M3 X 10.0)		49		
1	-	-	-	-	1338675-1	CAM, UNIVERSAL PRE FEED		48		
-	1	1	-	-	1338676-1	CAM, UNIVERSAL POST-FEED		47		
1	1	1	1	1	1320999-3	APPLICATOR SUBASSEMBLY, HDI		46		
1	1	1	1	1	690191-1	PLUG,NYLON		45		
1	1	1	1	1	1338660-1	RAM		44		
-	-	-	-	-	-	-		43		
-	-	-	-	-	-	-		42		
1	1	1	1	1	2-18024-6	SCR, BTN SKT HD CAP (M8 X 25.0)		41		
-	-	-	-	-	-	-		40		
1	1	1	1	1	690125-1	SHIM SUB-ASSY		39		
1	1	1	1	1	1-469367-0	SHIM		38		
1	1	1	1	1	879103-3	FINE ADJUST HEAD SUBASSY		37		
-	-	-	-	-	-	-		36		
-	-	-	-	-	-	-		35		
1	1	1	1	1	1320934-4	SUPPORT, TERMINAL		34		
2	2	2	2	2	1-18024-0	SCR, BTN SKT HD CAP (M4 X 20.0)		33		
1	1	1	1	1	18027-2	WASHER, FLAT, REG M4		32		
1	1	1	1	1	1-18023-2	SCR, SKT HD CAP M4 X 12.0		31		
1	1	1	1	1	1320908-1	SPACER, STRIP GUIDE		30		
1	1	1	1	1	1633073-1	STRIP GUIDE ASSEMBLY		29		
1	1	1	1	1	1-455888-0	SPACER, CRIMPER		28		
2	2	2	2	2	1-22284-0	SPRING, COMPRESSION		27		
1	1	1	1	1	356835-1	LEVER, DRAG RELEASE		26		
1	1	1	1	1	240792-1	DRAG, TERMINAL		25		
1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE		24		
1	1	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0		23		
-	1	1	-	-	690472-2	STRIPPER		22		
1	1	1	1	1	1-18023-1	SCR, SKT HD CAP M4 X 10.0		21		
4	4	4	4	4	18025-2	WASHER, SPRG LOCK, REG M4		20		
1	-	-	-	-	690472-1	STRIPPER		19		
-	-	-	-	-	-	-		18		
-	-	-	-	-	1338684-1	HOLDER, SHEAR, NO-CUT		17		
-	-	-	-	-	-	-		16		
-	-	-	-	-	-	-		15		
-	-	-	-	-	-	-		14		
-	-	-	-	-	-	-		13		
-	-	-	-	-	-	-		12		
1	1	1	1	1	3-22280-3	SPRING, COMPRESSION		11		
1	1	-	-	-	356885-4	STOP, SHEAR		10		
1	1	1	1	1	1320921-1	SHEAR HOLDER, FRONT, CUT		9		
1	1	1	1	1	462006-1	FLOATING SHEAR, FRONT		8		
2	2	1	1	1	1-1333204-8	ANVIL, COMBINATION		7		
1	1	1	1	1	240641-9	SPACER		6		
-	-	-	-	-	-	-		5		
1	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR		4		
1	1	1	1	1	3-238011-1	BLOCK, CRIMPER SPACER		3		
2	2	1	1	1	2-655830-6	CRIMPER, INSUL 0		2		
1	1	1	1	1	455888-3	SPACER, CRIMPER		1		
2	2	1	1	1	1-456405-6	CRIMPER, WIRE PREMIUM				
3	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN D PROUSE CHK		25JUL2006		tyco Electronics Tyco Electronics Harrisburg, PA 17105-3608				
APVD M. CLIFFORD PRODUCT SPEC		25JUL2006		NAME		FINE ADJUST SIDE FEED HDI APPLICATOR				
APPLICATION SPEC		See Table		SIZE		CAGE CODE 00779		DRAWING NO C=1528689		
WEIGHT				RESTRICTED TO						
CUSTOMER DRAWING				SCALE		3:5		SHEET 1 OF 1 REV A		