

LOC	DIST	REVISIONS					
CM	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
			H1	REVISED PER ECR-12-011660	24JAN2013	KH	TM

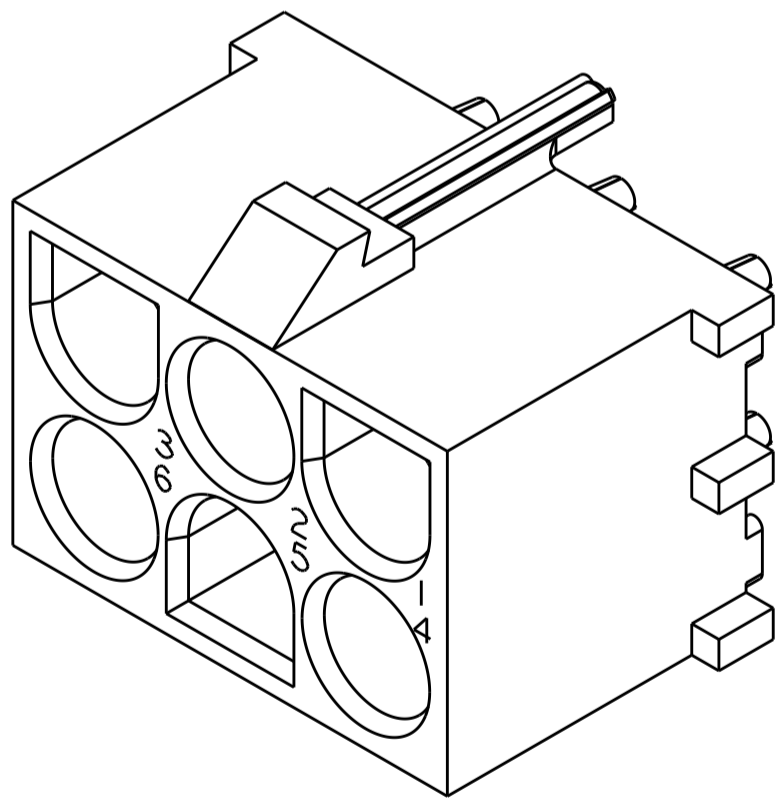
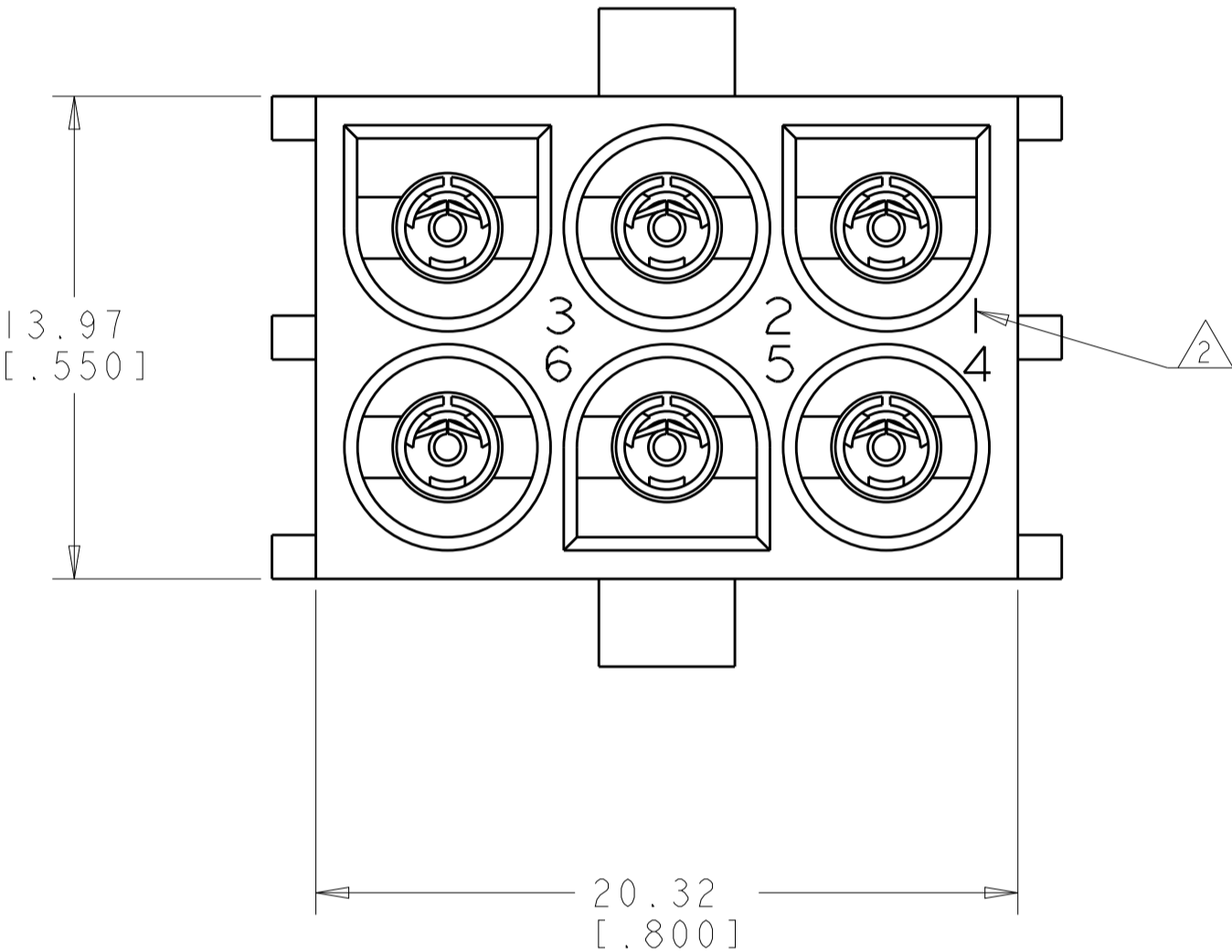
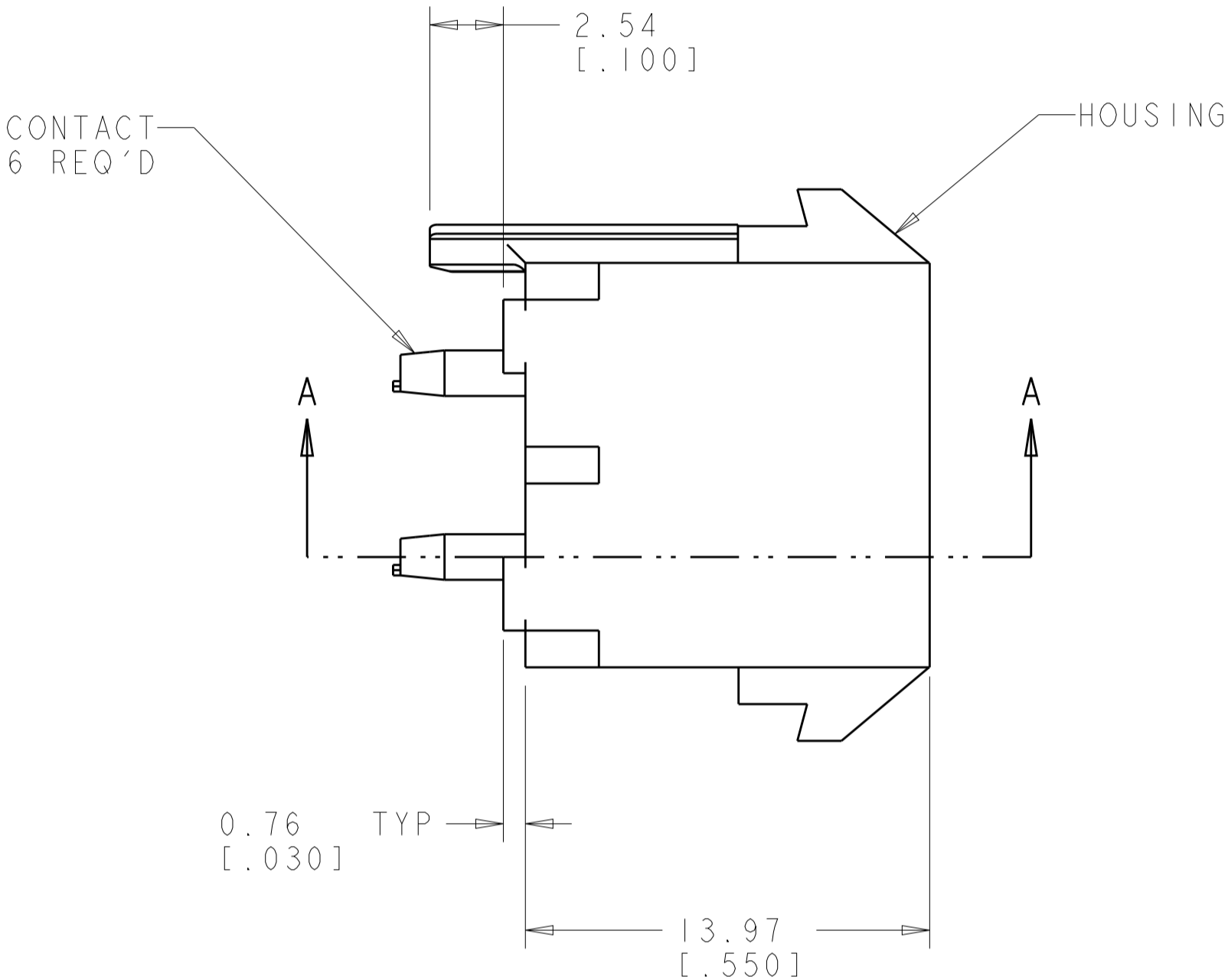
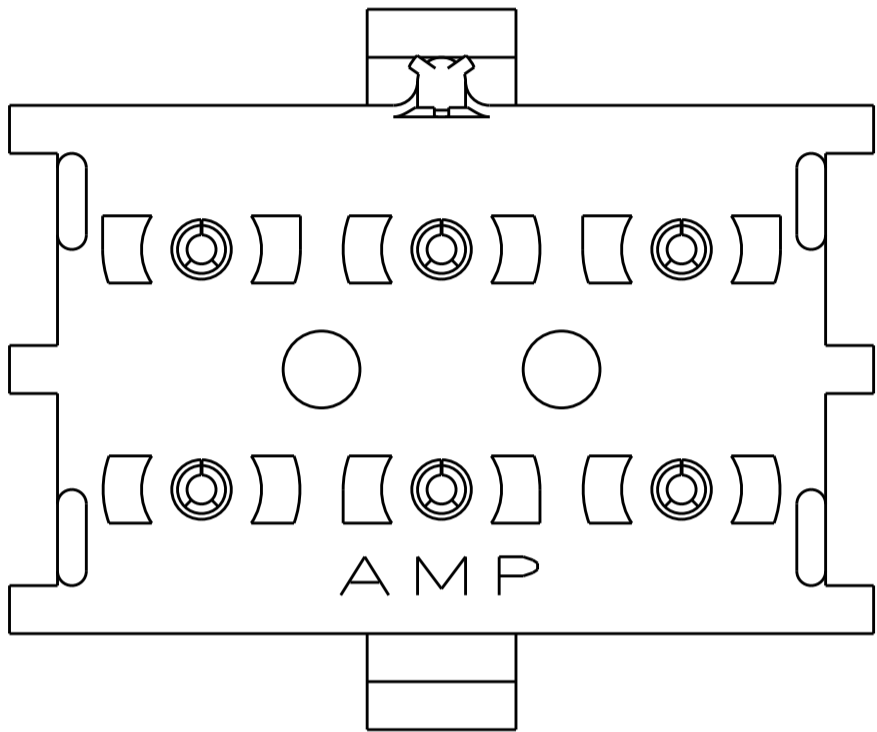
1. PARTS COMPLY TO AMP SOLDERABILITY SPECIFICATION 109-11-3.

2 CONTACT IS PLATED OVERALL WITH 0.00127 [0.000050] NICKEL, THEN STRIPED WITH 0.00076 [0.000030] GOLD IN CONTACT AREA AND TIN-LEAD ON SOLDER TAIL END.

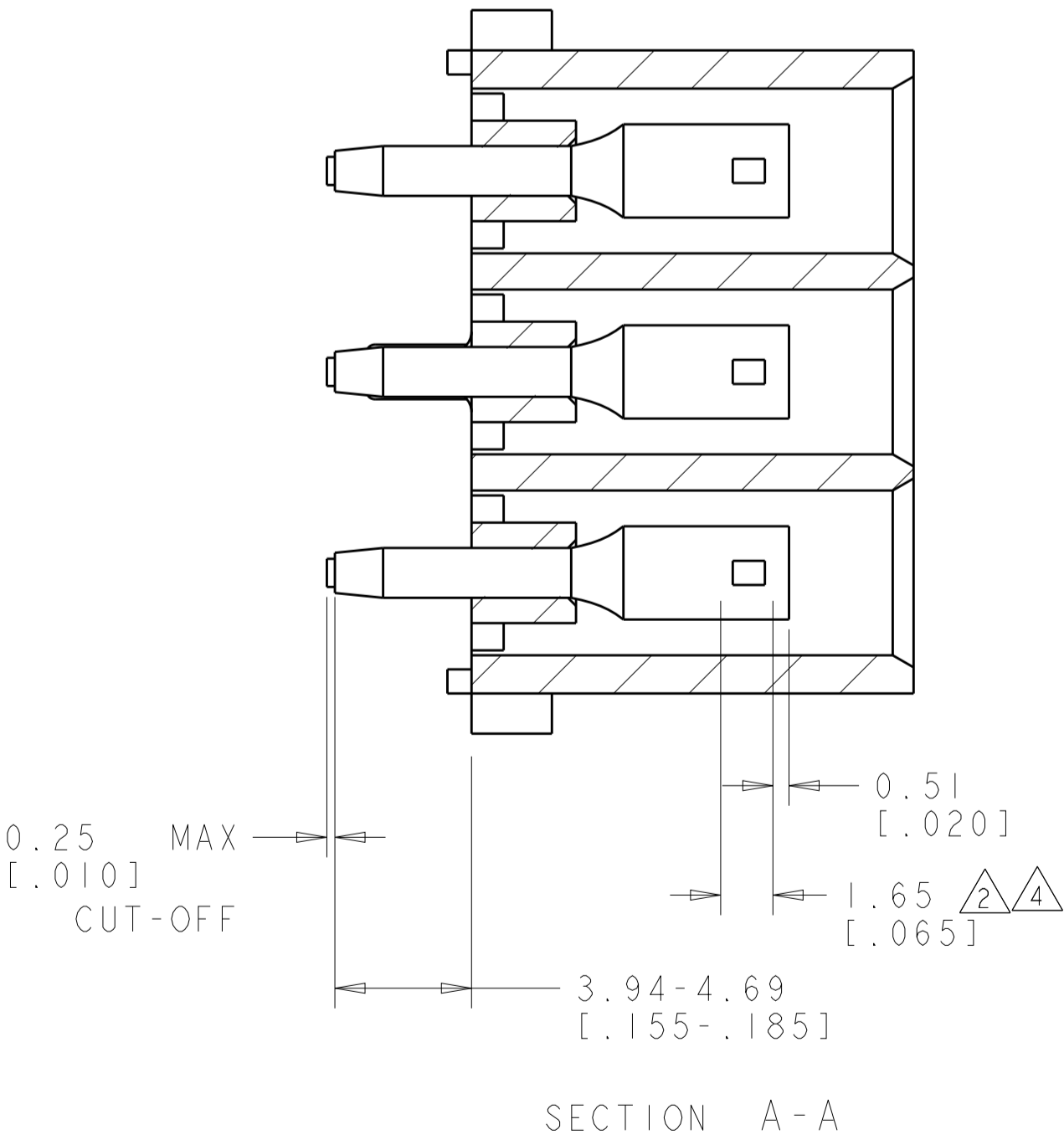
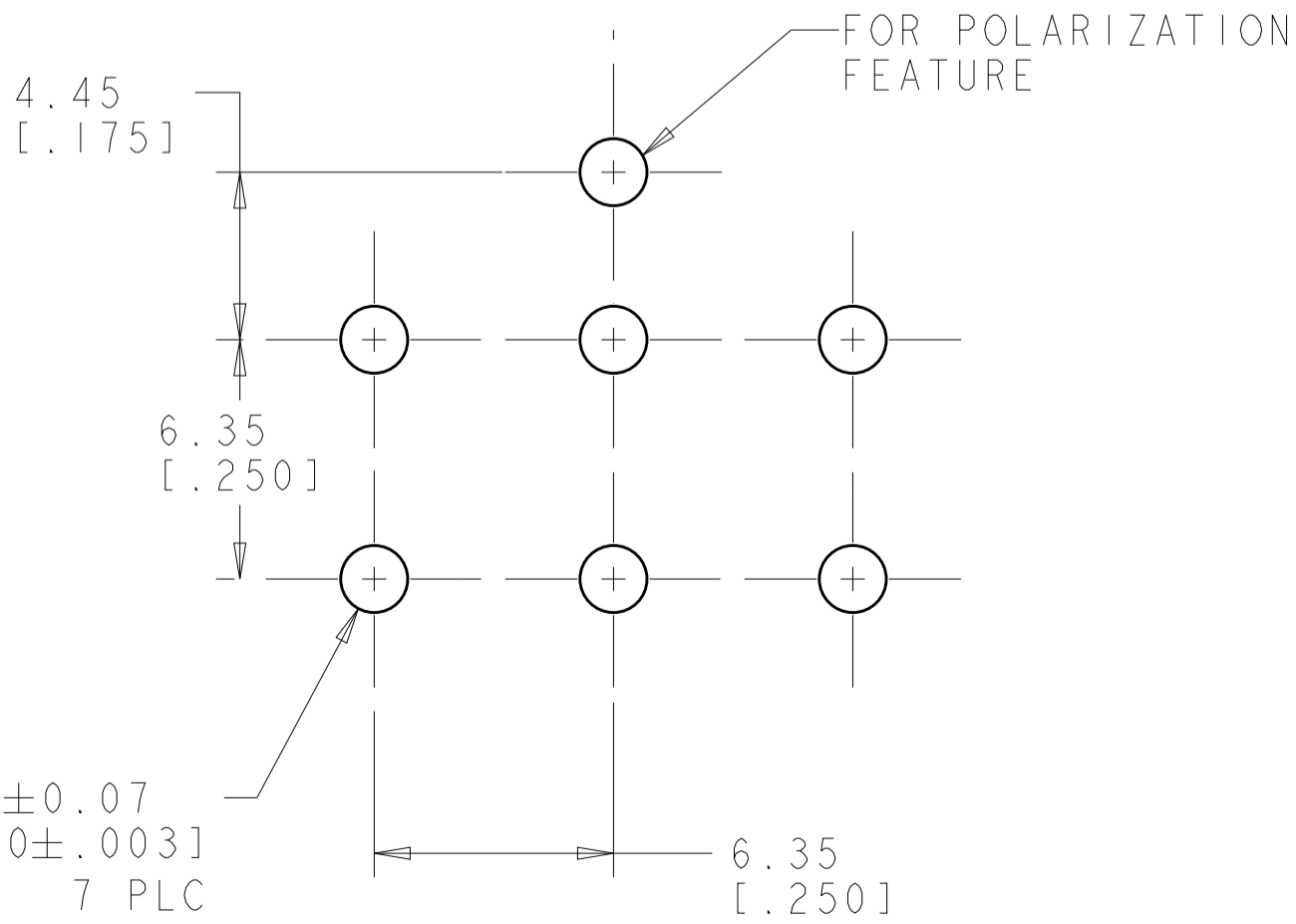
3 CIRCUIT IDENTIFICATION CHARACTERS ARE ADJACENT TO THE INDICATED CAVITIES, BUT LOCATION AND ORIENTATION MAY DIFFER FROM PRINT.

4 CONTACT IS PLATED OVERALL WITH 0.00127 [0.000050] NICKEL, THEN 0.00076 [0.000030] GOLDOVER CONTACT LENGTH INDICATED AND MATTE TIN ON SOLDER TAIL END.

5 SUPERSEDED BY 643424-3



SCALE 4:1



RECOMMENDED MOUNTING HOLE PATTERN  
FOR 1.57 [.062] THICK P.C. BOARD

4	PHOSPOR BRONZE, GOLD	NYLON, UL94V-0	643424-3
5	PHOSPOR BRONZE, GOLD	NYLON, UL94V-0	643424-2
	PHOSPOR BRONZE, PRE-TIN	NYLON, UL94V-0	643424-1
	CONTACT	HOUSING	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN K. WHITAKER CHK S. RIDGILL APVD S. RIDGILL	13OCT2005 13OCT2005 13OCT2005	TE Connectivity	
DIMENSIONS: mm[INCHES]		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME SOCKET HEADER ASSEMBLY, POLARIZED, 6 CIRCUIT, UNIVERSAL MATE-N-LOK(TM)	
MATERIAL SEE TABLE		FINISH SEE TABLE		SIZE A1	
				CAGE CODE 00779	
				DRAWING NO 643424	
				RESTRICTED TO -	
				SCALE 5:1	
				SHEET 1 OF 1	
				REV H1	

