

1339722

1339722

/home/eb003420/edmod

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1339722-1	A		BENCH & LEADMAKER	MECH POST FEED	HD-I APPLICATOR
7-1339722-1	A		BENCH & LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1339722-7	A		-	-	SPARE PARTS KIT

CRIMP DATA

STOCKO TERMINAL

STOCKO CRIMP SPECS

TERMINAL NAME: STOCKO RSB7872.007F6.3-2.5

CRIMP	SIZE	TYPE	RANGE
WIRE	2.54 [1.00 IN]	F	0.50mm ² - 2.5mm ²
INSUL	4.57 [1.80 IN]	F	2.10-4.30 [0.83-.169 IN]

WIRE STRIP LENGTH

4.53-5.33 [1.79-.210 IN]

APPL INSTRUCTION

408-8323

TERMINAL

APPL SPEC

STOCKO DATA SHEET

FEED

18.80 [1.740 IN]

TERMINALS APPLIED

AMP PN	MFR PN	-	-	-
1572356-1	7872.007F6.3-2.5	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-

WIRE SIZE

mm² AWG

CRIMP HEIGHT

PIN PN AND LENGTH [IN]

2.5mm ²	1.90 ±0.03 [0.075 ±.001 IN]	8-354778-2 [1.2905]
1.5mm ²	1.80 ±0.03 [0.071 ±.001 IN]	9-354778-0 [1.2945]
1.0mm ²	1.56 ±0.03 [0.061 ±.001 IN]	1-354779-3 [1.3055]
0.5mm ²	1.42 ±0.03 [0.056 ±.001 IN]	2-354779-4 [1.3110]
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-

RECOMMENDED SPARE PARTS.

GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.

LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

WIRE CRIMP WIDTH & WIRE CRIMP HEIGHT FOR 1.0mm² DETERMINED BY TYCO.

SECTIONS ON 0.5mm² WIRE SIZE SHOW THIS SIZE DOES NOT CONFORM TO TYCO STANDARDS THEREFORE IS NOT RECOMMENDED.

STRIP LENGTH CALCULATED FROM TERMINAL DIMENSIONS.

VIEW B ROTATED 180°

POST-FEED 40 mm STROKE

POST-FEED 30 mm STROKE

LOC

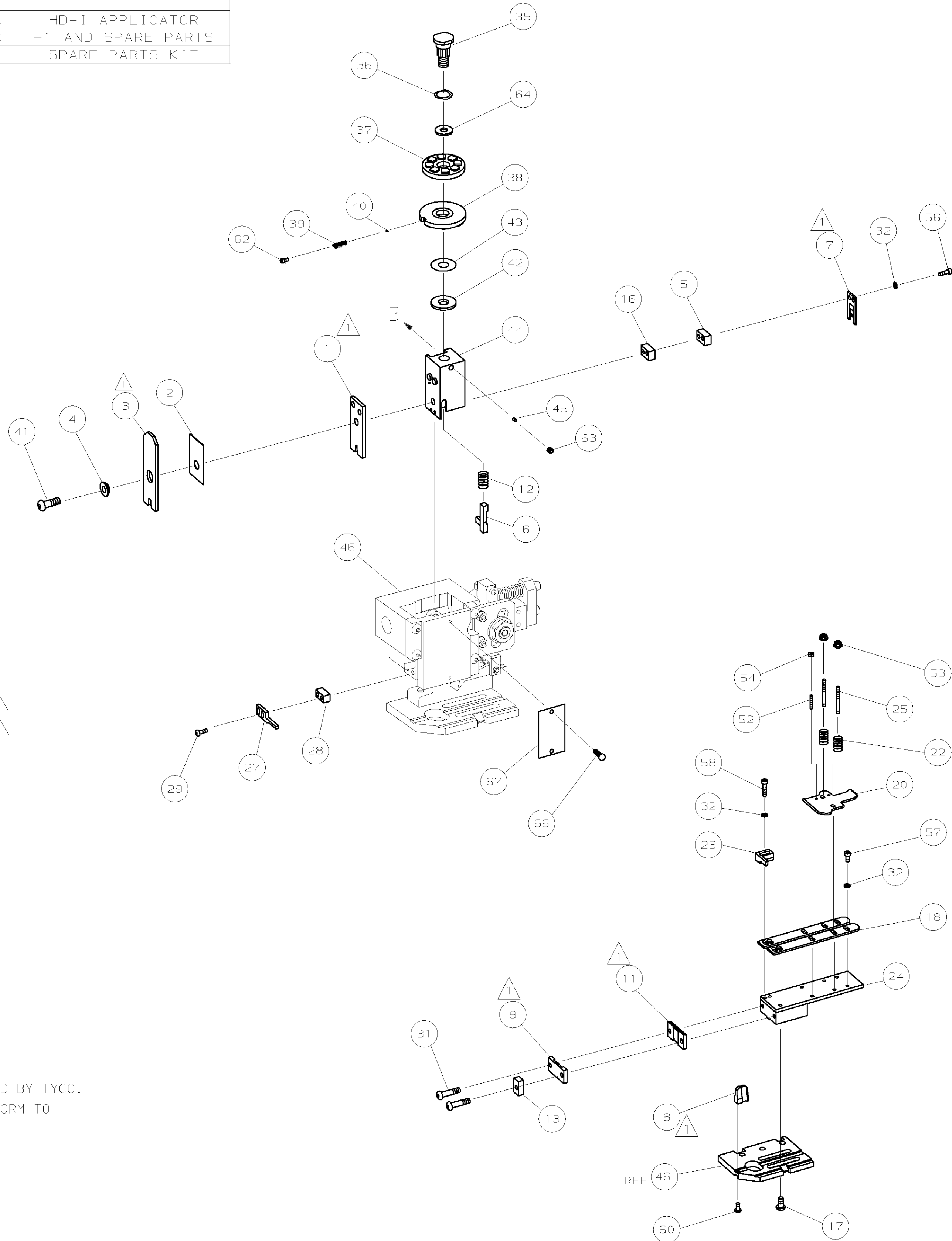
A

DIST

66

LEADMAKER OR BENCH G

K TERMINATOR BENCH MACHINE



-	1	1	1339722	PRINT, APPLICATOR LOG SHEET	73
-	1	1	1338705-2	DOCUMENTATION PACKAGE	72
					71
					70
					69
					68
-	1	1	461264-1	PLATE, IDENTIFICATION	67
-	2	2	21017-2	SCR,DRIVE(#2X.19) ID PLATE	66
					65
-	1	1	986950-1	WASHER, FLAT PRECISION	64
-	1	1	3-18031-0	SCR,SKT SET (M6X6) RAM	63
-	1	1	18023-9	SCR,SKT CAP (M4X6) CP DSC	62
					61
-	1	1	18024-7	SCR,BHC (M4X10) ANVIL	60
					59
-	2	2	1-18023-3	SCR,SHC (M4X16) HOLD DOWN	58
-	5	5	1-18023-0	SCR,SHC (M4X8) STRIP GUIDE	57
-	2	2	1-18023-2	SCR,SHC (M4X12) SLUG BLADE	56
					55
-	2	2	18029-1	NUT, HEX (M3) DRAG	54
-	2	2	986965-1	NUT, HEX SL (M4) DRAG STUD	53
-	2	2	2-18032-2	SCR,SKT SET (M3X10) DRAG	52
					51
					50
-	1	1	18024-3	SCR,BHC (M3X10) CAM	49
					48
-	1	1	1338676-1	CAM, POST-FEED 30 & 40 mm ST	47
-	1	1	1338662-1	APPLICATOR, BASIC (SUBA55Y)	46
-	1	1	690191-1	PLUG, NYLON	45
-	1	1	1320998-1	RAM	44
-	1	1	690125-1	WASHER, LAMINATED	43
-	1	1	690124-1	WASHER, RAM	42
-	1	1	2-18024-6	SCREW,BHC (M8X25) CRIMPER	41
-	1	1	23241-1	BALL, STEEL	40
-	1	1	2-22278-7	SPRING, COMPRESSION	39
-	1	1	1320922-1	DISC, INSULATION	38
-	1	1	354777-1	WIRE DISC, PLASTIC	37
-	1	1	22480-5	WASHER, SPRING	36
-	1	1	690212-1	POST, RAM	35
					34
					33
-	9	9	18025-2	WASHER, LOCK (M4) SHEAR BL	32
-	2	2	1-18024-0	SCR,BHC (M4X20) SHEAR PL	31
					30
-	2	2	18024-8	SCR,BHC (M4X12) STRIPPER	29
-	1	1	3-690451-2	SPACER, STRIPPER	28
-	1	1	240639-1	STRIPPER	27
					26
-	2	2	1320906-1	DRAG, STUD	25
-	1	1	1320995-3	STRIP GUIDE	24
-	1	1	240825-1	PLATE, STRIP HOLD DOWN	23
-	2	2	4-22281-1	SPRING, DRAG	22
					21
-	1	1	1338665-1	DRAG, STOCK	20
					19
-	2	2	1338663-6	GUIDE, LOWER STRIP	18
-	4	4	1-18024-8	SCR,BHC (M6X12) STRIP GD PL	17
-	1	1	1338708-1	SPACER, SLUG BLADE	16
					15
					14
-	1	1	690481-2	SPACER, HOLD DOWN	13
-	1	1	23846-1	SPRING, HOLD DOWN	12
-	1	1	240833-2	PLATE, REAR SHEAR	11
					10
-	1	1	690482-6	PLATE, FRONT SHEAR	9
1	2	1	1-1333218-2	ANVIL	8
1	1	1	690474-6	BLADE, SLUG	7
1	1	1	1-455892-1	HOLD DOWN, TERMINAL	6
-	1	1	240641-6	SPACER, SLUG BLADE	5
-	1	1	238009-1	SPACER, BLOCK CRIMPER	4
1	2	1	4-456134-6	CRIMPER, INSULATION	3
1	1	1	455888-4	SPACER, CRIMPER	2
1	2	1	456407-6	CRIMPER, WIRE	1
-	77	-71	-1	PART NO	ITEM NO
REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)					
QTY REQD PER ASSY					PARTS LIST
DIMENSIONS: mm [INCHES]					MATL
DO NOT SCALE PRINT.					HT TR
TOLERANCES UNLESS OTHERWISE SPECIFIED:					FIN
1 PLC DEC ±					
2 PLC DEC ±					
3 PLC DEC ±					
ANGLES ±					
SURF TEXTURE:					
REMOVE BURRS, BREAK SHARP EDGES RO.38 MAX					
DR					280CT03
L.L.OFTHOUSE					F.BACKHURST
CHK					REL 04-12-03
					M.CLIFFORD
NAME					END FEED HD-I APPLICATOR
SCALE					MACHINE REF
DWG NO					HD-I APPL
1339722					
SHEET 1 OF 1					REV A
CAGE CODE 00779					RESTRICTED TO
CUSTOMER AND ASSEMBLY DRAWING					