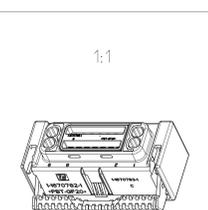
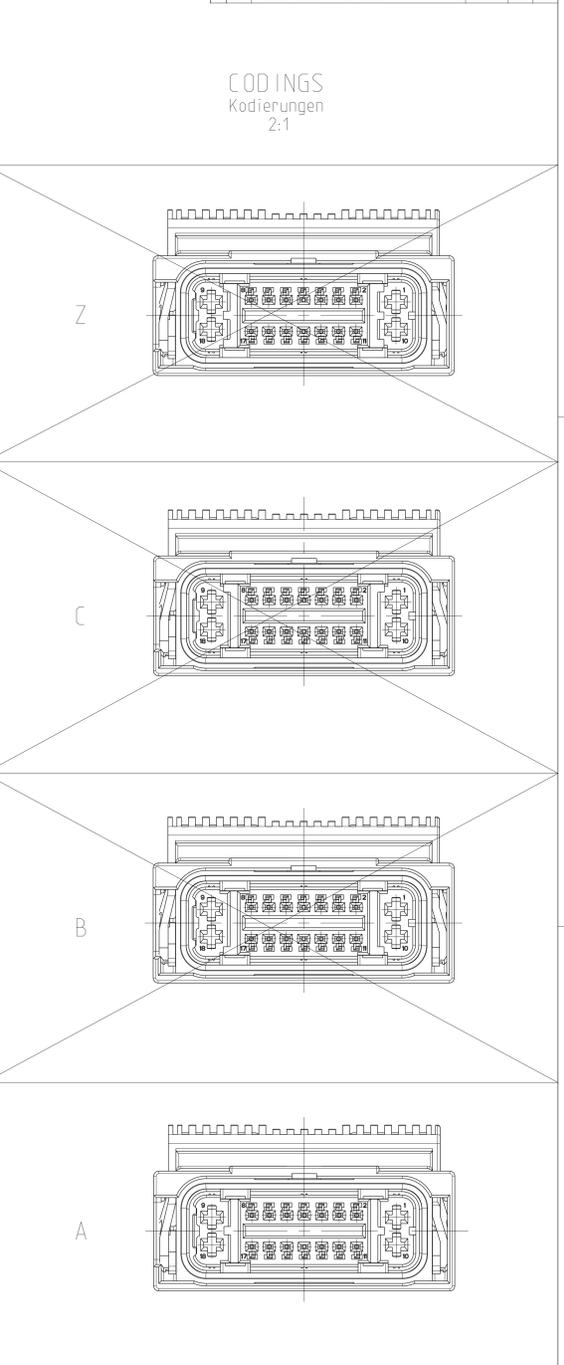


- NOTES:**
 Bemerkungen:
- PACKAGING: LOOSE PIECE INTO CARTON
 Verpackung: Schüttgut in Karton
 - SUITABLE FOR 1670889
 Passend zu: 1670889
 - CAVITY 1: 9, 10 AND 18 SUITABLE FOR CONTACT:
 2.8mm SENSOR FLAT CONTACT
 0.867543 (STRIP) OR 0.967717 (LOOSE PIECE) > 1.0mm TO 2.5mm
 AND 0.82805 (SINGLE WIRE SEAL) INSULATION DIA. 2.2mm TO 3.0mm
 Kommer 1: 9, 10 und 18 passend fuer Kontakt:
 2.8mm Sensorflachkontakt
 0.867543 (Bündel) oder 0.967717 (Loosepiece) > 1.0mm bis 2.5mm
 und 0.82805 (Einleiterschlinge) Isolationsdurchmesser: 2.2mm bis 3.0mm
 - CAVITY 2 TO 8 AND 11 TO 17 SUITABLE FOR CONTACT:
 MCON-1, 2 CLEAN BODY
 1.534594 (STRIP) OR 1.534595 (LOOSE PIECE) 0.35mm
 INSULATION DIA. 1.1mm TO 1.75mm
 1.394897 (STRIP) OR 1.534063 (LOOSE PIECE) 0.5mm TO 0.75mm
 INSULATION DIA. 1.1mm TO 1.5mm
 Kommer 2 bis 8 und 11 bis 17 passend fuer Kontakt:
 MCON-1, 2 CLEAN BODY
 1.534594 (Bündel) und 1.534595 (Loosepiece) 0.35mm
 Isolationsdurchmesser: 1.1mm TO 1.75mm
 1.394897 (Bündel) und 1.534063 (Loosepiece) 0.5mm TO 0.75mm
 Isolationsdurchmesser: 1.1mm TO 1.5mm
 - CONTACT SURFACE ACCORDING TO MATING CONNECTOR
 Kontaktoberfläche entsprechend dem Gegenstecker
 - ORDER OF ASSEMBLY:
 1.) CONTACT MOUNTING
 2.) 2- LOCK MOUNTING
 3.) LEVER IN PRE LOCKED POSITION
 Reihenfolge der Bestueckung:
 1.) Kontaktbestueckung
 2.) 2. Kontaktsicherung einbauen
 3.) Hebel in Vorraststellung
 - INTERFACE DRAWING NO 114-18801
 Schnittstellenzeichnung Nr. 114-18801



REV.	DATE	DESCRIPTION	BY	CHK	APPD
F	14MAR2012	LOCKING LOWER PART MODIFY			
F.1	04NOV2012	2-LOCK INFO CORRECTED			
G	19MAY2013	SOCKET HOUSING MODIFY			
H	15APR2015	FASE ON 2,8 CAVITYS ADDED			



REV.	DESCRIPTION	MATERIAL	COLOR	ITEM NO.
1	LEVER	PBT-GF20	BLACK	6
1	RADIAL SEAL	ELASTOSIL	NATURE	5
1	FAMILY SEAL, MCON-1,2 CB	ELASTOSIL	NATURE	4
1	COVER FAMILY SEAL, MCON-1,2 CB	PBT-GF20	BLACK	3
1	18POS. MIXED REC HSG. LOWER PART	PBT-GF30	WATER BLUE	2
1	18POS. MIXED REC HSG. UPPER PART	PBT-GF20	BLACK	1
1	LEVER	PBT-GF20	BLACK	6
1	RADIAL SEAL	ELASTOSIL	NATURE	5
1	FAMILY SEAL, MCON-1,2 CB	ELASTOSIL	NATURE	4
1	COVER FAMILY SEAL, MCON-1,2 CB	PBT-GF20	BLACK	3
1	18POS. MIXED REC HSG. LOWER PART	PBT-GF30	BLUE	2
1	18POS. MIXED REC HSG. UPPER PART	PBT-GF20	BLACK	1
1	LEVER	PBT-GF20	BLACK	6
1	RADIAL SEAL	ELASTOSIL	NATURE	5
1	FAMILY SEAL, MCON-1,2 CB	ELASTOSIL	NATURE	4
1	COVER FAMILY SEAL, MCON-1,2 CB	PBT-GF20	BLACK	3
1	18POS. MIXED REC HSG. LOWER PART	PBT-GF30	NATURE	2
1	18POS. MIXED REC HSG. UPPER PART	PBT-GF20	BLACK	1
1	LEVER	PBT-GF20	BLACK	6
1	RADIAL SEAL	ELASTOSIL	NATURE	5
1	FAMILY SEAL, MCON-1,2 CB	ELASTOSIL	NATURE	4
1	COVER FAMILY SEAL, MCON-1,2 CB	PBT-GF20	BLACK	3
1	18POS. MIXED REC HSG. LOWER PART	PBT-GF30	BLACK	2
1	18POS. MIXED REC HSG. UPPER PART	PBT-GF20	BLACK	1

1-1670782-1	H	H	1-1670782-1	H
DATE	10DEC2005	BY	Nickelberg	CHK
DATE	05JAN2007	BY	Ryll	CHK
PRODUCT SPEC	105-94.094	APPLICATION SPEC	114-18853	WEIGHT
SCALE	5:1	SHEET	1 of 1	REV

AS SHOWN (DELIVERY CONDITION)
 WIE GEZEICHNET (Anlieferungszustand)