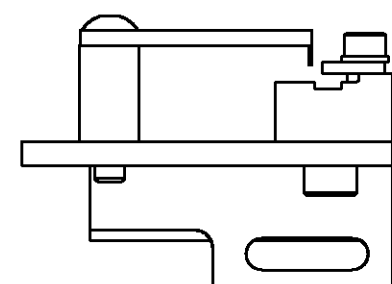
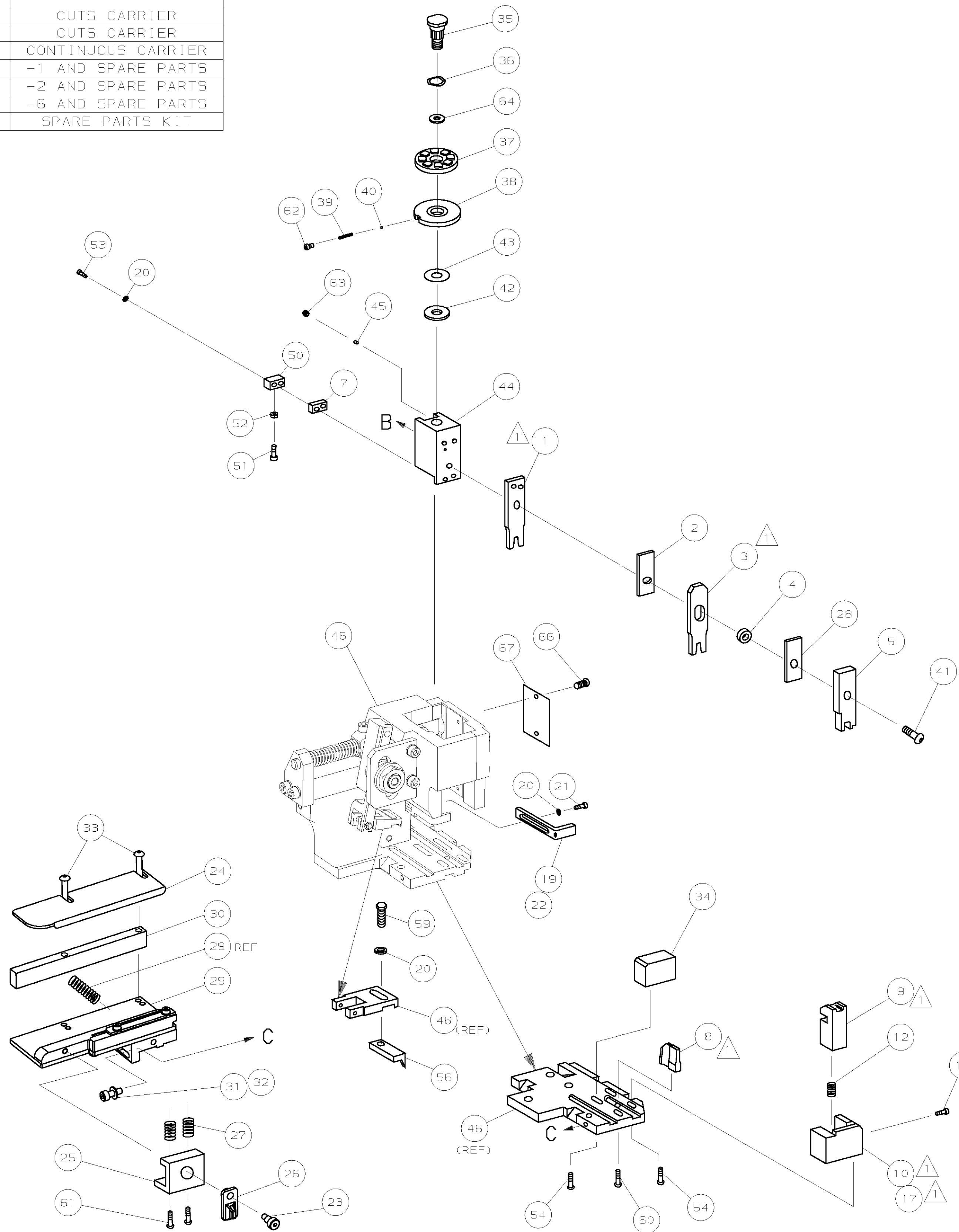


- ① RECOMMENDED SPARE PARTS.
- 2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- ④ ALL CRIMP DATA CALCULATED BY TYCO ELECTRONICS UK LTD.
- ⑤ RANGES QUOTED ARE THAT OF THE TERMINAL.



GUIDE OFF
INSULATION BARREL

		A	SEE ECN 015A-0601-0
P	F	LTR	REVISION RECORD

											73
-	1	1	1	1	1	1	1	1426495	PRINT, APPLICATOR LOG SHEET		72
-	1	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE		71
											70
											69
											68
-	1	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION		67
-	2	2	2	2	2	2	2	21017-2	SCR,DRIVE (#2x.19) ID PLATE		66
											65
-	1	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION		64
-	1	1	1	1	1	1	1	3-18031-0	SCR,SKT SET(M6X6)RAM		63
-	1	1	1	1	1	1	1	18023-9	SCR,SHC(M4X6)INS DISC		62
-	2	2	2	2	2	2	2	1-18024-5	SCR,BHC(M5X25)DRAG		61
-	1	1	1	1	1	1	1	18024-7	SCR,BHC(M4X10)ANVIL		60
-	1	1	1	1	1	1	1	5-18022-2	SCR,HEX(M4X8)FEED FINGER		59
											58
											57
-	1	1	1	1	1	1	1	1338685-1	PAWL, FEED		56
											55
-	4	4	4	4	4	4	4	18024-8	SCR,BHC(M4x12)SHEAR HOLDER		54
-	2	2	2	2	2	2	2	9-18023-6	SCR,SHC(M4x14)TERM HLD DWN		53
-	1	1	1	1	1	1	1	18030-1	NUT,HEX(M3)HOLD DOWN		52
-	1	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN		51
-	1	1	1	1	1	1	1	690753-2	SPACER, TONKER		50
-	1	1	1	1	1	1	1	18024-3	SCR,BHC(M3X10)CAM		49
-	-	1	-	-	1	-	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST		48
-	1	-	1	1	-	1	-	1338676-1	CAM, POST FEED 30 & 40 mm ST		47
-	1	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY		46
-	1	1	1	1	1	1	1	690191-1	PLUG, NYLON		45
-	1	1	1	1	1	1	1	1338660-1	RAM		44
-	1	1	1	1	1	1	1	690125-1	WASHER, LAMINATED		43
-	1	1	1	1	1	1	1	690124-1	WASHER, RAM		42
-	1	1	1	1	1	1	1	2-18024-6	SCR,BHC(M8X25)RAM		41
-	1	1	1	1	1	1	1	23241-1	BALL, STEEL		40
-	1	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION		39
-	1	1	1	1	1	1	1	1320922-4	DISC, INSULATION		38
-	1	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC		37
-	1	1	1	1	1	1	1	22480-5	WASHER, SPRING		36
-	1	1	1	1	1	1	1	690212-1	POST, RAM		35
-	1	1	1	1	1	1	1	1320934-1	SUPPORT, TERMINAL		34
-	2	2	2	2	2	2	2	1-18024-0	SCR,BHC(M4X20)STRIP GUIDE		33
-	1	1	1	1	1	1	1	18027-2	WASHER, FLAT(M4)		32
-	1	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP(M4X12)MOUNT BLOCK		31
-	1	1	1	1	1	1	1	1320908-4	SPACER, STRIP GUIDE		30
-	1	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY		29
-	1	1	1	1	1	1	1	455888-2	SPACER, FRONT SHEAR DEP		28
-	2	2	2	2	2	2	2	1-22284-0	SPRING, DRAG		27
-	1	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE		26
-	1	1	1	1	1	1	1	240792-1	DRAG, TERMINAL		25
-	1	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE		24
-	1	1	1	1	1	1	1	980371-4	SCR,SHC SHLD		23
-	1	-	1	1	-	1	-	690472-2	STRIPPER		22
-	1	1	1	1	1	1	1	1-18023-1	SCR,SHC(M4X10)STRIPPER		21
-	4	4	4	4	4	4	4	18025-2	WASHER,LOCK(M4)STRIPPER		20
-	-	1	-	-	1	-	-	690472-9	STRIPPER		19
											18
-	1	-	-	1	-	-	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)		17
											16
											15
											14
											13
-	1	1	1	1	1	1	1	5-22280-0	SPRING, SHEAR		12
-	1	1	1	1	1	1	1	356885-4	STOP, SHEAR		11
-	-	1	1	-	1	-	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)		10
-	1	1	1	1	1	1	1	462006-1	SHEAR, FLOAT (FRONT)		9
1	2	2	2	1	1	1	1	4-1333200-2	ANVIL		8
-	1	1	1	1	1	1	1	3-240641-7	SPACER, DEPRESSOR (REAR)		7
											6
-	1	1	1	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR (FRONT)		5
-	1	1	1	1	1	1	1	1-238011-0	SPACER, BLOCK CRIMPER		4
1	2	2	2	1	1	1	1	5-456135-1	CRIMPER, INSULATION		3
-	1	1	1	1	1	1	1	455888-5	SPACER, CRIMPER		2
1	2	2	2	1	1	1	1	456401-7	CRIMPER, WIRE		1

-77 -76 -72 -71 -6 -2 -1						PART NO		DESCRIPTION		ITEM NO
						← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)				
QTY REQD PER ASSY						PARTS LIST				
		DIMENSIONS: mm [INCHES]		MATERIAL		HT TR		FIN		
		DO NOT SCALE PRINT.								
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DR 09JUN04		APP 09JUN04		F.BACKHURST		
		1 PLC DEC ±		M.CLIFFORD		CHK -		REL 22-07-04		 Tyco Electronics Harrisburg, PA 17105-3608
		2 PLC DEC ±						M.CLIFFORD		
		3 PLC DEC ±								
		ANGLES ±				NAME		SIDE FEED HD-1 APPLICATOR		MACHINE REF
		SURF TEXTURE: ✓				SCALE		HD-1 APPL		
4	MC	JUL04	REMOVE BURRS, BREAK SHARP EDGES RO.38 MAX		D		DWG NO		1426495	
APP	DATE								SHEET 1 of 1	
		CASE CODE		00779		CUSTOMER AND ASSEMBLY DRAWING		RESTRICTED TO		-