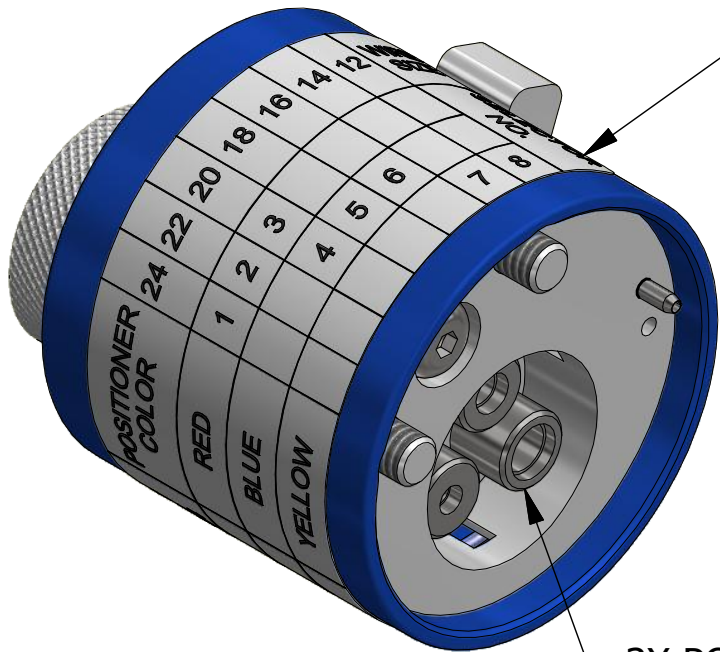


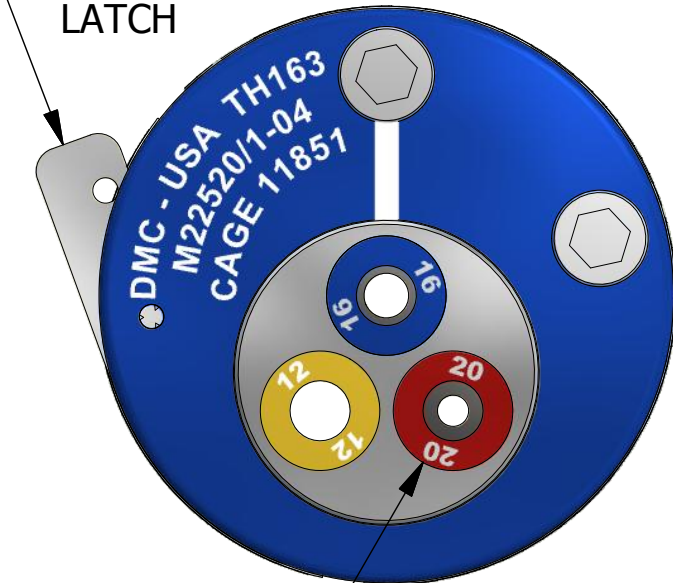


DATAPLATE

3X POSITIONER INSERTS



TURRET LATCH



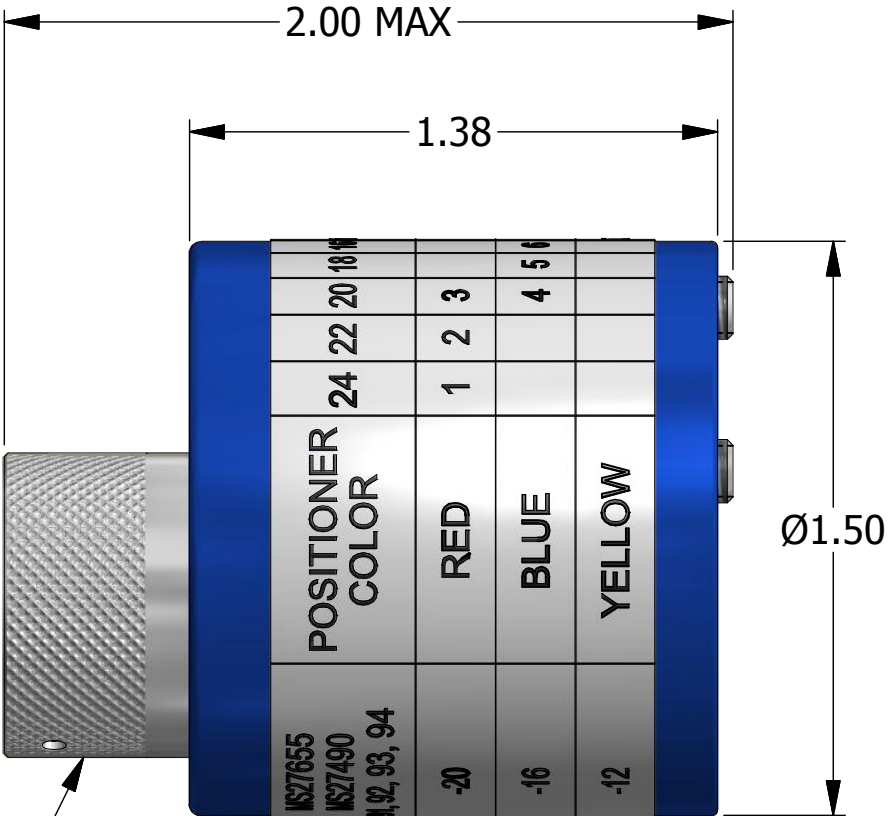
RANDOM ORDER OF ROTATION IS ACCEPTABLE FOR POSITIONER INSERTS

REVISIONS

REV	ECO NO.	DESCRIPTION	BY	DATE	APP'D BY	DATE
1		ORIGINAL RELEASE	JWS	1/31/1986	RRR	2/13/1986
2		REDRAWN	AAM	12/14/1999	RRR	12/14/1999
3	23573	UPDATED & REDRAWN	TonyD	2/20/2015		

UNCONTROLLED DOCUMENT
WILL NOT BE UPDATED

DIMENSIONS IN INCHES - UNLESS OTHERWISE SPECIFIED



TURRET

INSERT COLOR	HOLE DIMENSIONS	ADDITIONAL FEATURES
RED	Ø.082 ▽THRU	└┐Ø.096 ▽.050
BLUE	Ø.116 ▽THRU	└┐Ø.136 ▽.047
YELLOW	Ø.166 ▽THRU	└┐Ø.185 ▽.040

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CREATED FROM AN INVENTOR MODEL.
CHANGES MUST BE REFLECTED IN THE 3D PART
DO NOT SCALE DRAWING

MATERIAL	ITEM	PART NO.	QTY.	DESCRIPTION / REMARKS
N/A	DRN. JWS CHK'D.	DATE 1/31/1986 DATE		DANIELS MANUFACTURING CORP. ORLANDO, FLORIDA CAGE 11851
HEAT TREAT N/A	NOTE: THIS DRAWING IS AN OUTLINE DRAWING OF THE RESPECTIVE DMC PART NUMBER INDICATED. ACTUAL DMC PART NUMBER IS CAD PART NUMBER WITHOUT THE "-ENV" SUFFIX		TURRET HEAD (M22520/1-04) ENVELOPE DRAWING WHERE USED: AF8	
FINISH N/A	SIZE B	SCALE 2 : 1	CAD P/N TH163-ENV DWG. NO. TH163	SHEET 1 OF 1 REV. 3