

# **Tgard™ 200 Series**Thermally Conductive Insulators



# HIGH PERFORMANCE THERMAL INTERFACE PRODUCTS

The Tgard<sup>™</sup> 200 is a high performance interface pad. Consisting of a silicone/boron nitride composite, these fiberglass-reinforced pads are used when the lowest thermal resistance and highest dielectric strength are required

A high-tear, cut-through and puncture-resistant product, the Tgard<sup>TM</sup> 200 is tough and strong. Burrs cause no problems for the material and the pad will not dry out, crack or fail when pressured between mating parts.

The Tgard™ 200 is available in the following sizes:

0.010" (0.25 mm) die cut shapes only 0.020" (0.51 mm) sheets and die cut shapes 0.030" (0.75 mm) sheets and die cut shapes

### **FEATURES AND BENEFITS**

- High thermal Conductivity of 5.0 W/mK
- High breakdown voltage of > 6,000 volts
- Resistant to tears and punctures
- UL® 94 V0 rated

## **APPLICATIONS**

- Audio and video components
- Automotive control units
- General high pressure interfaces
- Motor controllers
- Power conversion equipment
- Power semiconductors
  - TO packages, MOSFETs and IGBTs

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# **Tgard™ 200 Series**Thermally Conductive Insulators

|   | TGARD™ 210  | TGARD™ 220  | TGARD™ 230  | TEST<br>METHOD           |
|---|---|---|---|--------------------------|
| Construction & Composition                  | Reinforced boron nitride filled silcone elastomer | Reinforced boron nitride filled silcone elastomer | Reinforced boron nitride filled silcone elastomer |                          |
| Color                                       | White   | Blue  | Green   | Visual                   |
| Thickness                                   | 0.010" (0.25mm)                                   | 0.020" (0.51mm)                                   | 0.030" (0.76mm)                                   |                          |
| Thickness tolerance                         | ±0.002" (±0.05mm)                                 | ±0.002" (±0.05mm)                                 | ±0.003" (±0.075mm)                                |                          |
| Specific Gravity (Density)                  | 1.52 g/cc   | 1.45 g/cc   | 1.47 g/cc   | Helium<br>Pycnometer     |
| Hardness                                    | 85 Shore A  | 80 Shore A  | 80 Shore A  | ASTM D2240               |
| Tensile Strength                            | N/A   | N/A   | N/A   | ASTM D412                |
| % Elongation                                | N/A   | N/A   | N/A   | ASTM D412                |
| Outgassing TML (Post Cured)                 | 0.06%   | 0.06%   | 0.06%   | ASTM E595                |
| Outgassing CVCM (Post Cured )               | 0.05%   | 0.05%   | 0.05%   | ASTM E595                |
| UL Flammability Rating                      | 94 V0   | 94 V1   | Not Rated   | E180840                  |
| Temperature Range                           | -60°C to 200°C                                    | -60°C to 200°C                                    | -60°C to 200°C                                    |                          |
| Thermal Conductivity                        | 5 W/mK  | 5 W/mK  | 5 W/mK  | ASTM D5470<br>(modified) |
| Thermal Impedance<br>@ 100 psi<br>@ 689 KPa | 0.18°C-in²/W<br>1.17°C-cm²/W                      | 0.35°C-in²/W<br>2.26°C-cm²/W                      | 0.40°C-in²/W<br>2.28°C-cm²/W                      | ASTM D5470<br>(modified) |
| Breakdown Voltage                           | 6,000 VAC   | 10,000 VAC  | 20,000 VAC  | ASTM D149                |
| Volume Resistivity                          | 5x10 <sup>13</sup> ohm-cm                         | 5x10 <sup>13</sup> ohm-cm                         | 5x10 <sup>13</sup> ohm-cm                         | ASTM D257                |
| Dielectric Constant @ 1 MHz                 | 3.32  | 3.32  | 3.32  | ASTM D150                |

Standard thicknesses: 0.010" (0.25 mm) die cut shapes only, 0.020" (0.51 mm), 0.030" (0.76 mm)

0.020" and 0.030": 16" x 16" (406 mm x 406 mm) Individual die-cut shapes can be supplied. Standard sheet sizes:

Request no adhesive with "AO" suffix. Request adhesive on one side with "A1" suffix. Pressure sensitive adhesive:

Double-sided adhesive is not available.

Reinforcement: Tgard™ 200 sheets are fiberglass reinforced.

Data for design engineer guidance only. Observed performance varies in application. Engineers are reminded to test the material in application.