Series 70

Characteristics
The Series 70 consists of special short stroke pushbuttons for use with membrane keyboards. It is particularly suited for:

- PCBs

The use of single LEDs ensures that the entire control panel is very well illuminated. The module is offered in six colours and in a round or square design.

Functions
The Series 70 incorporates the following functions:

- Indicator
- Pushbutton
- Illuminated pushbutton

Market segments
The EAO Series 70 is especially suited for applications in the segments:

- Machinery and Automation
- Medicinal technology
- Laboratory and measuring equipment

Please refer to the EAO website to obtain detailed information regarding this series **www.products.eao.com**
Configure a product to your exact needs and request a quotation.

Overview

PCB pushbuttons

- Illumination element 680
- Switching element without illumination 681
- Switching element with illumination 682

Accessories 683

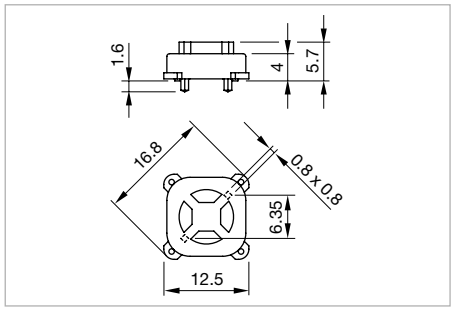
Drawings 687

Technical data 688

Application guidelines 690

Illumination element

Product can differ from the current configuration.



Dimensions

Equipment consisting of (schematic overview)

Lens *page 684*

LED

Illumination element

Each Part Number listed below includes all the black components shown in the 3D-drawing.

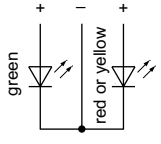
To obtain a complete unit, please select the red components from the pages shown.

Additional Information

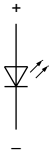
- The customer has to decide what series resistor shall be used to the LED
- Dimensions with fitted lens see details «Lens»
- Luminosity and wave length variations caused by LED manufacturing processes may cause slight differences regarding the illumination

LED colour	Forward voltage typ.	Lumi. intensity	Dom. wavelength	Terminal	Part No.	Component layout	Wiring diagram	Weight
Illumination element								
Single-LED red	2.1 VDC @ 20 mA	200 mcd	625 nm	PCB	**70-820.2**	3	2	0.001 kg
Single-LED orange	2.1 VDC @ 20 mA	220 mcd	590 nm	PCB	**70-820.3**	3	2	0.001 kg
Single-LED yellow	3.3 VDC @ 30 mA	500 mcd	570 nm	PCB	**70-820.4**	3	2	0.001 kg
Single-LED green	3.5 VDC @ 20 mA	250 mcd	525 nm	PCB	**70-820.5**	3	2	0.001 kg
Single-LED blue	3.5 VDC @ 20 mA	450 mcd	470 nm	PCB	**70-820.6**	3	2	0.001 kg
Single-LED white	3.3 VDC @ 20 mA	600 mcd	x=0.29/y=0.31 nm	PCB	**70-820.9**	3	2	0.001 kg
Illumination element								
Bi-colour red/green	2.0/3.2 VDC @ 20 mA	310/800 mcd	625/528 nm	PCB	**70-820.25**	3	1	0.001 kg
Bi-colour yellow/green	2.0/3.2 VDC @ 20 mA	350/750 mcd	591/528 nm	PCB	**70-820.45**	3	1	0.001 kg
Illumination element								
without LED				PCB	**92-800.042**	1		0.001 kg

The component layouts you will find from page 687



Wiring diagram 1



Wiring diagram 2

Switching element without illumination

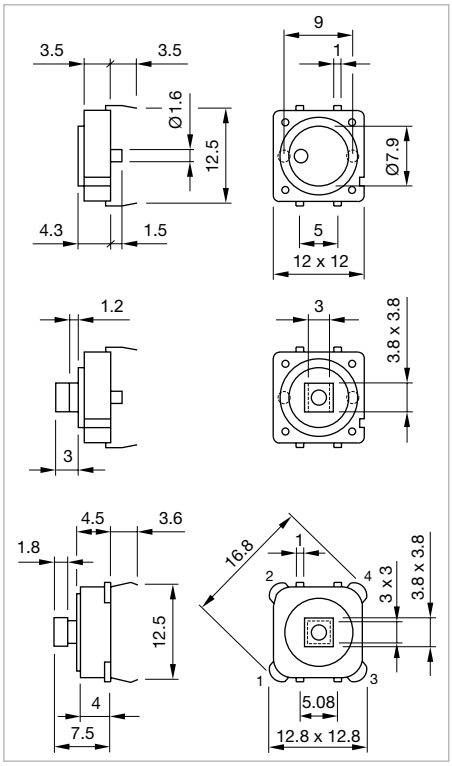
Equipment consisting of (schematic overview)

Spacing cap *page 685*

Switching element

Each Part Number listed below includes all the black components shown in the 3D-drawing.

To obtain a complete unit, please select the red components from the pages shown.



Dimensions

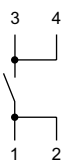
Product can differ from the current configuration.

Additional Information

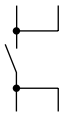
- Contact normally open
- Switching action momentary
- Dimensions with fitted spacing cap see details «Spacing cap»

Product attribute	Contact material	Terminal	Part No.	Component layout	Wiring diagram	Weight
Switching element without illumination						
without spacing cap	Silver	PCB	**70-100.0**	2	2	0.001 kg
Switching element without illumination						
with spacing cap	Silver	PCB	**70-101.0**	2	2	0.001 kg
Switching element without illumination						
with spacing cap	Gold	PCB	**70-201.0**	1	1	0.001 kg

The component layouts you will find from page 687



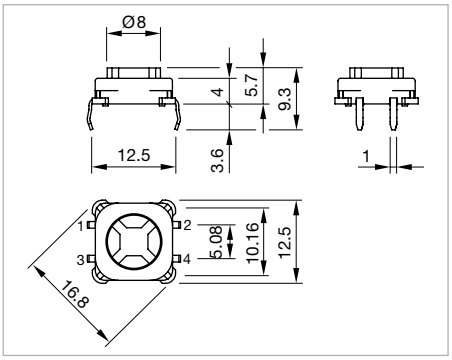
Wiring diagram 1



Wiring diagram 2

Switching element with illumination

Product can differ from the current configuration.



Dimensions

Equipment consisting of (schematic overview)

Lens *page 684*

LED

Switching element

Each Part Number listed below includes all the black components shown in the 3D-drawing.

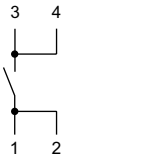
To obtain a complete unit, please select the red components from the pages shown.

Additional Information

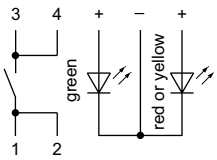
- Contact normally open
- Switching action momentary
- The customer has to decide what series resistor shall be used to the LED
- Luminosity and wave length variations caused by LED manufacturing processes may cause slight differences regarding the illumination
- Dimensions with fitted lens see details «Lens»

LED colour	Forward voltage typ.	Contact material	Lumi. intensity	Dom. wavelength	Terminal	Part No.	Component layout	Wiring diagram	Weight
Switching element with illumination									
Single-LED red	2.1 VDC @ 20 mA	Gold	200 mcd	625 nm	PCB	**70-220.2**	4	3	0.001 kg
Single-LED orange	2.1 VDC @ 20 mA	Gold	220 mcd	590 nm	PCB	**70-220.3**	4	3	0.001 kg
Single-LED yellow	3.3 VDC @ 20 mA	Gold	500 mcd	570 nm	PCB	**70-220.4**	4	3	0.001 kg
Single-LED green	3.5 VDC @ 20 mA	Gold	250 mcd	525 nm	PCB	**70-220.5**	4	3	0.001 kg
Single-LED blue	3.5 VDC @ 20 mA	Gold	450 mcd	470 nm	PCB	**70-220.6**	4	3	0.001 kg
Single-LED white	3.3 VDC @ 20 mA	Gold	600 mcd	x=0.29/y=0.31 nm	PCB	**70-220.9**	4	3	0.001 kg
Switching element with illumination									
Bi-colour LED red/green	2.0/3.2 VDC @ 20 mA	Gold	310/800 mcd	625/528 nm	PCB	**70-220.25**	4	2	0.001 kg
Bi-colour LED yellow/green	2.0/3.2 VDC @ 20 mA	Gold	350/750 mcd	591/528 nm	PCB	**70-220.45**	4	2	0.001 kg
Switching element with illumination									
without LED		Gold			PCB	**92-851.342**	4	1	0.001 kg

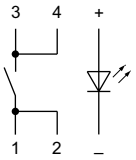
The component layouts you will find from page 687



Wiring diagram 1



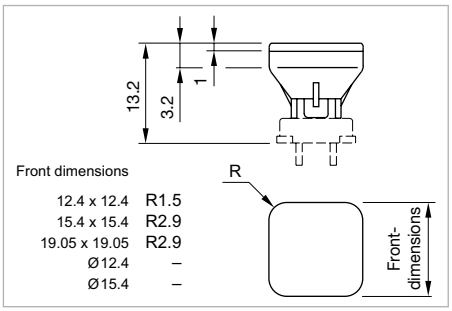
Wiring diagram 2



Wiring diagram 3

Front

Lens

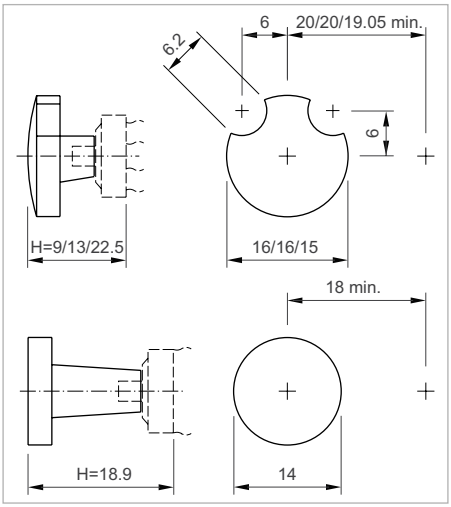


Dimensions

Lens	Part No.	Weight
Lens, Front dimension 19.05 x 19.05 mm		
Plastic white translucent	**70-920.9**	0.001 kg
Lens, Front dimension 15.4 x 15.4 mm		
Plastic red translucent	**70-921.2**	0.001 kg
Plastic orange translucent	**70-921.3**	0.001 kg
Plastic yellow translucent	**70-921.4**	0.001 kg
Plastic green translucent	**70-921.5**	0.001 kg
Plastic blue translucent	**70-921.6**	0.001 kg
Plastic white translucent	**70-921.9**	0.001 kg
Lens, Front dimension 12.4 x 12.4 mm		
Plastic red translucent	**70-922.2**	0.001 kg
Plastic orange translucent	**70-922.3**	0.001 kg
Plastic yellow translucent	**70-922.4**	0.001 kg
Plastic green translucent	**70-922.5**	0.001 kg
Plastic blue translucent	**70-922.6**	0.001 kg
Plastic white translucent	**70-922.9**	0.001 kg
Lens, Front dimension Ø 15.4 mm		
Plastic red translucent	**70-911.2**	0.001 kg
Plastic orange translucent	**70-911.3**	0.001 kg
Plastic yellow translucent	**70-911.4**	0.001 kg
Plastic green translucent	**70-911.5**	0.001 kg
Kunststoff weiss transluzent	**70-911.9**	0.001 kg

Lens	Part No.	Weight
Lens, Front dimension Ø 12.4 mm		
Plastic red translucent	**70-912.2**	0.001 kg
Plastic orange translucent	**70-912.3**	0.001 kg
Plastic yellow translucent	**70-912.4**	0.001 kg
Plastic green translucent	**70-912.5**	0.001 kg
Plastic white translucent	**70-912.9**	0.001 kg

Spacing cap



Dimensions

Product attribute	Part No.	Weight
Spacing cap		
without recesses for LED, H = 18.9 mm	**70-901.0**	0.001 kg
2 recesses for LED, H = 9 mm	**70-910.0**	0.001 kg
2 recesses for LED, H = 13 mm	**70-911.0**	0.001 kg
2 recesses for LED, H = 22.5 mm	**70-912.0**	0.001 kg

Illumination

Single-LED, T1 Bi-Pin

Additional Information

- The customer has to decide what series resistor shall be used to the LED
- Luminosity and wave length variations caused by LED manufacturing processes may cause slight differences regarding the illumination

LED colour	Forward voltage typ.	Lumi. intensity	Dom. wavelength	Part No.	Weight
Single-LED					
Single-LED red	2.1 VDC @ 20 mA	200 mcd	625 nm	**10-2602.3202L**	0.001 kg
Single-LED orange	2.1 VDC @ 20 mA	220 mcd	590 nm	**10-2602.3203L**	0.001 kg
Single-LED yellow	3.3 VDC @ 20 mA	500 mcd	570 nm	**10-2602.3204L**	0.001 kg
Single-LED green	3.5 VDC @ 20 mA	250 mcd	525 nm	**10-2602.3205L**	0.001 kg
Single-LED blue	3.5 VDC @ 20 mA	450 mcd	470 nm	**10-2602.3206L**	0.001 kg
Single-LED white	3.3 VDC @ 20 mA	600 mcd	x=0.29/y=0.31 nm	**10-2602.3209L**	0.001 kg

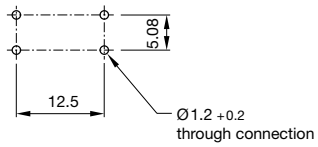
Bi-colour-LED, T1 Bi-Pin

Additional Information

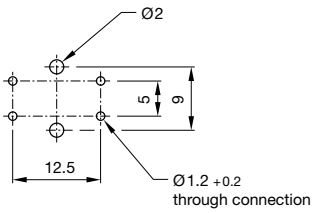
- The customer has to decide what series resistor shall be used to the LED
- Luminosity and wave length variations caused by LED manufacturing processes may cause slight differences regarding the illumination

LED colour	Forward voltage typ.	Lumi. intensity	Dom. wavelength	Part No.	Weight
Bi-colour-LED					
Bi-colour LED red/green	2.0/3.2 VDC @ 20 mA	310/800 mcd	625/528 nm	**10-2603.308AL**	0.001 kg
Bi-colour LED yellow/green	2.0/3.2 VDC @ 20 mA	350/750 mcd	591/528 nm	**10-2603.308CL**	0.001 kg

Drawings



Component layout 1

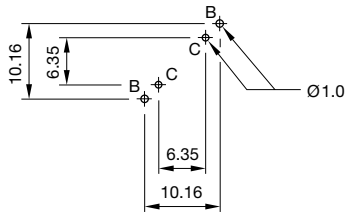


Component layout 2

Single-LED

Drilling plan (element side)

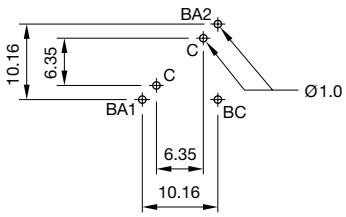
B Holes for LED
C Holes for centering pins



Bi-colour-LED

Drilling plan (element side)

B Holes for Bi-colour LED:
BA1 (green) + BA2 (yellow or red) = Anodes, BC = Cathode
C Holes for centering pins

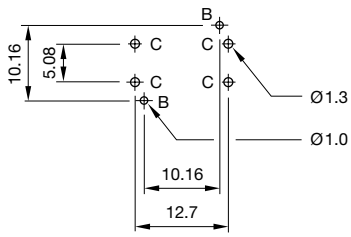


Component layout 3

Single-LED

Drilling plan (element side)

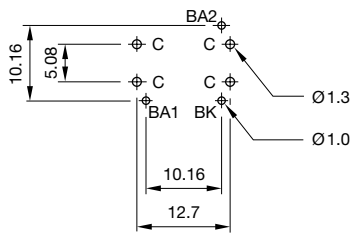
B Holes for LED
C Holes for contact pins
Pad max. Ø 2.5 mm
Through-connection recommended



Bi-colour-LED

Drilling plan (element side)

B Holes for Bi-colour-LED:
BA1 (green) + BA2 (yellow or red) = Anodes, BK = Cathode
C Holes for contact pins
Pad max. Ø 2.5 mm
Through-connection recommended



Component layout 4

Switching element illuminated

Switching system

Short-travel switching system with two independent contact points and tactile operation. Guarantees reliable switching even of very light loads.
1 normally open contact

Material

Material of contact
Gold (Au)

Switching element
Thermoplastic Polyester (PET, PBT) and Polyacetale (POM)

Mechanical characteristics

Actuating force
with overlay foil 4 N ±1,5 N
Max. actuating force > 50 N, as per DIN 42115

Actuating travel
0.4 mm

Rebound time
≤ 1 ms

Resistance to heat of soldering
260 °C, 5 s, as per IEC 60068-2-20

Mechanical lifetime
> 5 million operations

Electrical characteristics

Contact resistance
Starting value (initial) ≤ 100 mΩ, as per IEC 60512-2-2b

Isolation resistance
≥ 1000 MΩ

Contact resistance
≤ 100 mΩ
as per 500 000 cycles of operation at 12 VDC, 5 mA resistive load ≤ 200 mΩ

Electrical life
≥ 500 000 operations at 42 VDC, 50 mA, as per IEC 60512-5-9c
When attention is paid to the direction of current flow from terminal 3/4 to 1/2 the electrical life can be prolonged.

Switch rating
max. 2 VA (resistive load)

Switch rating

Switching voltage VDC/VAC	min. 50 mV	max. 42 V
Switching current VDC/VAC	min. 10 µA	max. 100 mA
Power rating	max. 2 W	

Electric strength
500 VAC, 50 Hz, 1 min, as per IEC 60512-2-4a

Environmental conditions

Storage temperature
-40 °C … +85 °C

Operating temperature
-25 °C … +70 °C

Switching element non-illuminated Part No. 70-100.0 and 70-101.0

Switching system

Short-travel switching system with two independent contact points and tactile operation. Guarantees reliable switching even of very light loads.
1 normally open contact

Material

Material of contact
Silver (Ag)

Mechanical characteristics

Actuating force
with overlay foil 5 N ±2 N
Max. actuating force >50 N, as per DIN 42115
Actuating travel
0.3 mm

Rebound time
≤ 5ms

Mechanical lifetime
> 1 million operations

Electrical characteristics

Isolation resistance
≥ 50 MΩ

Contact resistance
≤ 100 mΩ
as per 500 000 cycles of operation at 12 VDC, 5 mA resistive load ≤ 200 mΩ

Electrical life
at 5 VDC, 1 mA > 1 million operations
at 24 VDC, 1 mA > 100 000 operations

Switch rating
≤ 1 VA (resistive load)

Switch rating
≤ 24 VDC, ≤ 50 mA

Electric strength
250 VAC for 1min.

Environmental conditions

Storage temperature
-30 °C … +85 °C

Operating temperature
-20 °C … +70 °C

Switching element non-illuminated Part No. 70-201.0

Switching system

Short-travel switching system with two independent contact points and tactile operation. Guarantees reliable switching even of very light loads.
1 normally open contact

Material

Material of contact
Gold (Au)

Switching element
Thermoplastic Polyester (PET, PBT) and Polyacetale (POM)

Mechanical characteristics

Actuating force
with overlay foil 2.1 N ±0.2 N
Max. actuating force > 50 N, as per DIN 42115

Actuating travel
max. 0.5 mm

Rebound time
≤ 1 ms

Resistance to heat of soldering
260 °C, 5 s, as per IEC 60068-2-20

Mechanical lifetime
> 5 million operations

Front protection
front with overlay foil IP 65

Electrical characteristics

Contact resistance
Starting value (initial) ≤ 100 mΩ, as per IEC 60512-2-2b

Isolation resistance
≥ 1000 MΩ

Contact resistance
≤ 100 mΩ
as per 500 000 cycles of operation at 12 VDC, 5 mA resistive load ≤ 200 mΩ

Electrical life
≥ 500 000 operations at 42 VDC, 50 mA, as per IEC 60512-5-9c
When attention is paid to the direction of current flow from terminal ¾ to ½ the electrical life can be prolonged.

Switch rating
max. 42 V, 50 mA
min. 50 mV, 10 µA

Switch rating

Switching voltage VDC/VAC	min. 50 mV	max. 42 V
Switching current VDC/VAC	min.10 mA	max.100 mA
Switch rating	max. 2 W	

Electric strength
500 VAC, 50 Hz, 1 min, as per IEC 60512-2-4a

Environmental conditions

Storage temperature
-40 °C … +85 °C

Operating temperature
-25 °C … +70 °C

EAO reserves the right to alter specifications without further notice.

Suppressor circuits

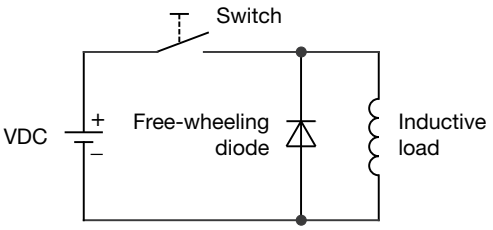
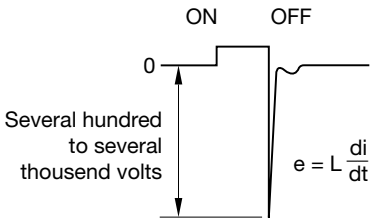
When switching inductive loads such as relays, DC motors, and DC solenoids, it is always important to absorb surges (e. g. with a diode) to protect the contacts. When these inductive loads are switched off, a counter emf can severely damage switch contacts and greatly shorten lifetime.

Fig. 1 shows an inductive load with a free-wheeling diode connected in parallel. This free-wheeling diode provides a path for the inductor current to flow when the current is interrupted by the switch. Without this free-wheeling diode, the voltage across the coil will be limited only by dielectric breakdown voltages of the circuit or parasitic elements of the coil. This voltage can be kilovolts in amplitude even when nominal circuit voltages are low (e. g. 12 VDC) see Fig. 2.

The free-wheeling diode should be chosen so that the reverse breakdown voltage is greater than the voltage driving the inductive load. The DC blocking voltage (VR) of the free-wheeling diode can be found in the datasheet of a diode. The forward current should be equal or greater than the maximum current flowing through the load.

To get an efficient protection, the free-wheeling diode must be connected as close as possible to the inductive load!

Switching with inductive load
Fig. 1



Counter EMF
over load without free-wheeling diode
Fig. 2