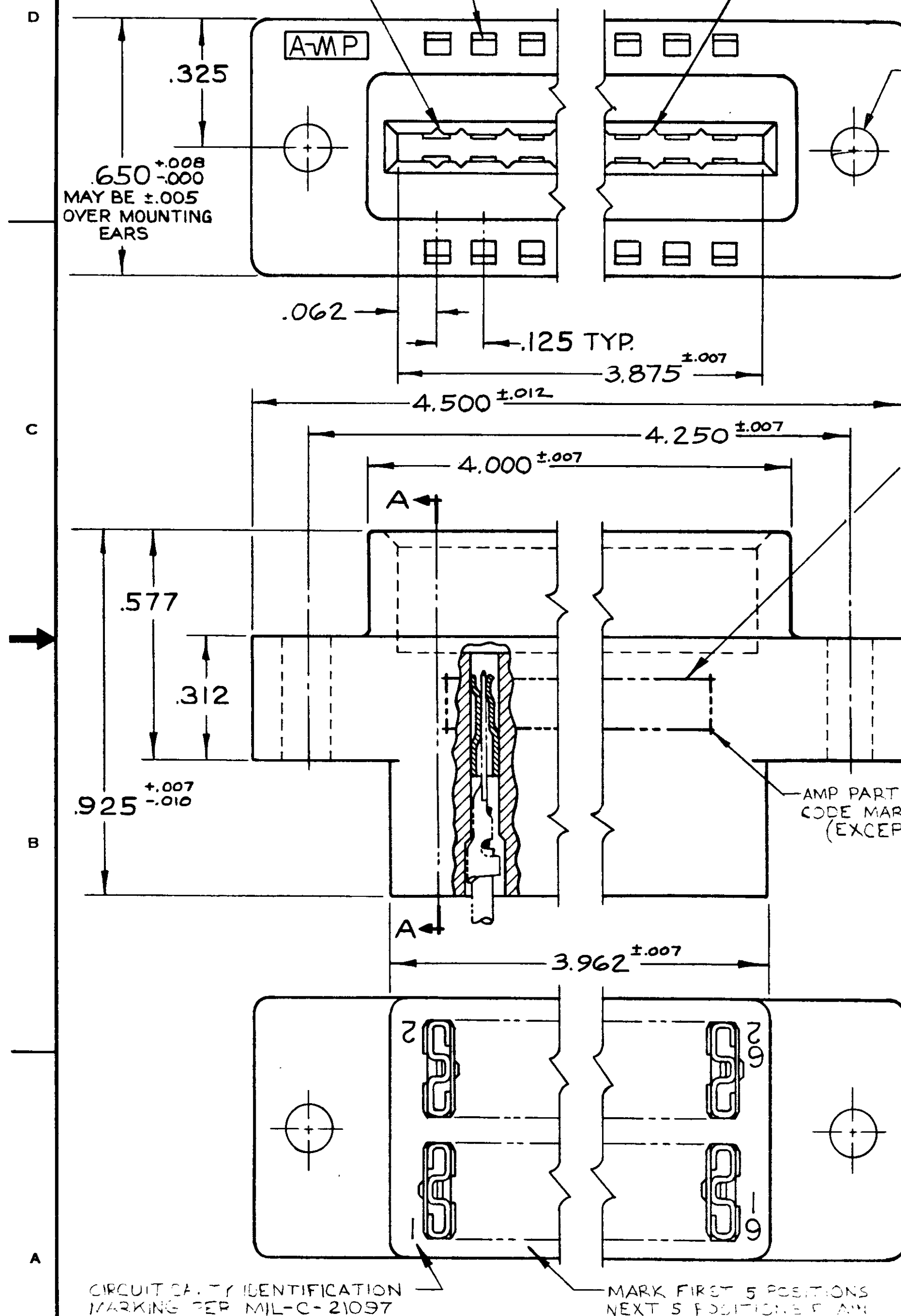
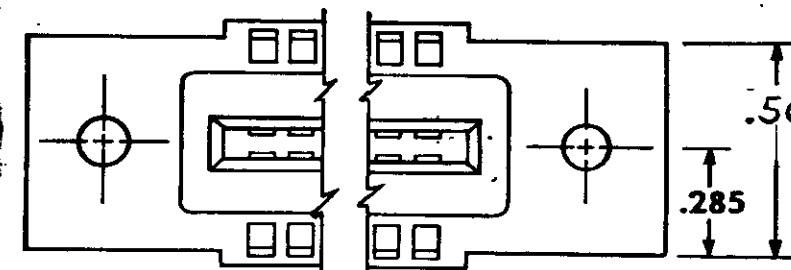


LOCATION FOR KEYING PLUG 582501 -1
(FOR INTER-CONTACT KEYING)

REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
✓	AA	REVISED PER 0600-3683-95 TA	10-95	J. WARNER
	AB	EC 0-08-0220973 PY	11-08	JW



- "J" DIA. HOLES (2)

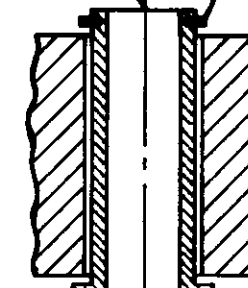


ALTERNATE MOUNTING EAR
CONFIGURATION 

-CUSTOMER PART NO.
280D105-2
MARKED ON -4

RETAINER-(2) REQ'D.-
STEEL- CADMIUM PLATED

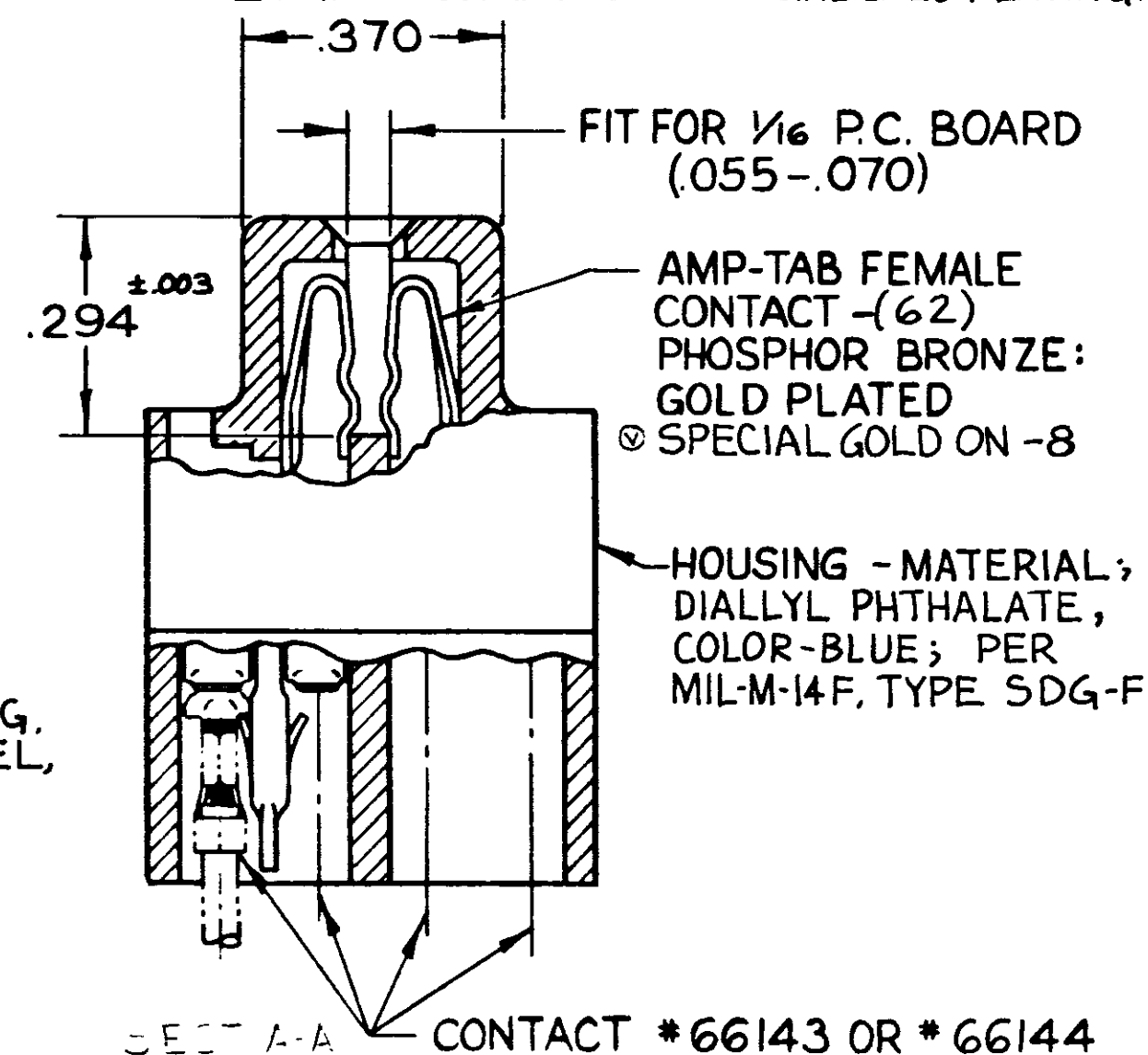
CLEARANCE —
FOR #4-40 SCREW



2. FLOATING BUSHING,
(2) REQ'D, STAINLESS STEEL,
PASSIVATED, FOR - 7

-AMP PART NUMBER AND DATE
CODE MARKED THIS AREA
(EXCEPT ON -4)

582603-1 1. AS SHOWN. "J" DIA HOLES = .128
OBSOLETE
~~582603-2~~ 1. SAME AS -1 EXCEPT;
2. "J" DIA. HOLES = .150
OBSOLETE
~~582603-3~~ 1. REFER TO DWG. NO. 582603-3.
OBSOLETE
~~582603-4~~ 1. SAME AS -1 EXCEPT;
2. CUSTOMER PART NO STAMPED ON
BLOCK IN PLACE OF AMP PART NO.
582603-5 1. SAME AS -1 EXCEPT; SPECIAL PART.
582603-6 1. REFER TO DWG. NO 582603-6.
~~582603-7~~ 1. SAME AS -1 EXCEPT;
OBSOLETE 2. WITH FLOATING BUSHING (SEE DETAIL).
~~582603-8~~ 1. SAME AS -2 EXCEPT;
OBSOLETE 2. FEMALE CONTACT WITH SPECIAL GOLD PLATING.



(MUST BE ORDERED SEPARATELY)

-  GROOVES FOR "ON CONTACT KEYING" AMP'S OPTION DEPENDING ON METHOD OF MANUFACTURE.
 FOR "ON CONTACT" KEYING USE KEYING PLUG P/N 583487-1. (MUST BE ORDERED SEPARATELY.)
 MOUNTING EAR CONFIGURATION AMP'S OPTION DEPENDS ON METHOD OF MANUFACTURE.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON		CONTRACT NO.		 AMP INCORPORATED HARRISBURG, PENNSYLVANIA			
FRACTIONS	DECIMALS	ANGLES	DR	DATE	NAME 31 POSITION AMP-TAB CONNECTOR .125 CENTERS QUAD		
± <i>1/16</i>	± .005	± <i>1/16</i>	<i>J. Smith</i>	<i>2-26-67</i>			
MATERIAL			CHK	DATE			
SEE CALLOUT			<i>E. H. Hilde</i>	<i>2-26-67</i>			
			DSGN ENGR	DATE			
HEAT TREAT			APPD	DATE			
SEE CALLOUT			<i>1. Hoffman</i>				
			DSGN APPD				
FINISH			SIZE		CODE IDENT NO	NUMBER	REV
SEE CALLOUT			C		00779	582603	AB
			SCALE 4 -		WT	CALC	ACTUAL

CUSTOMER DRAWING