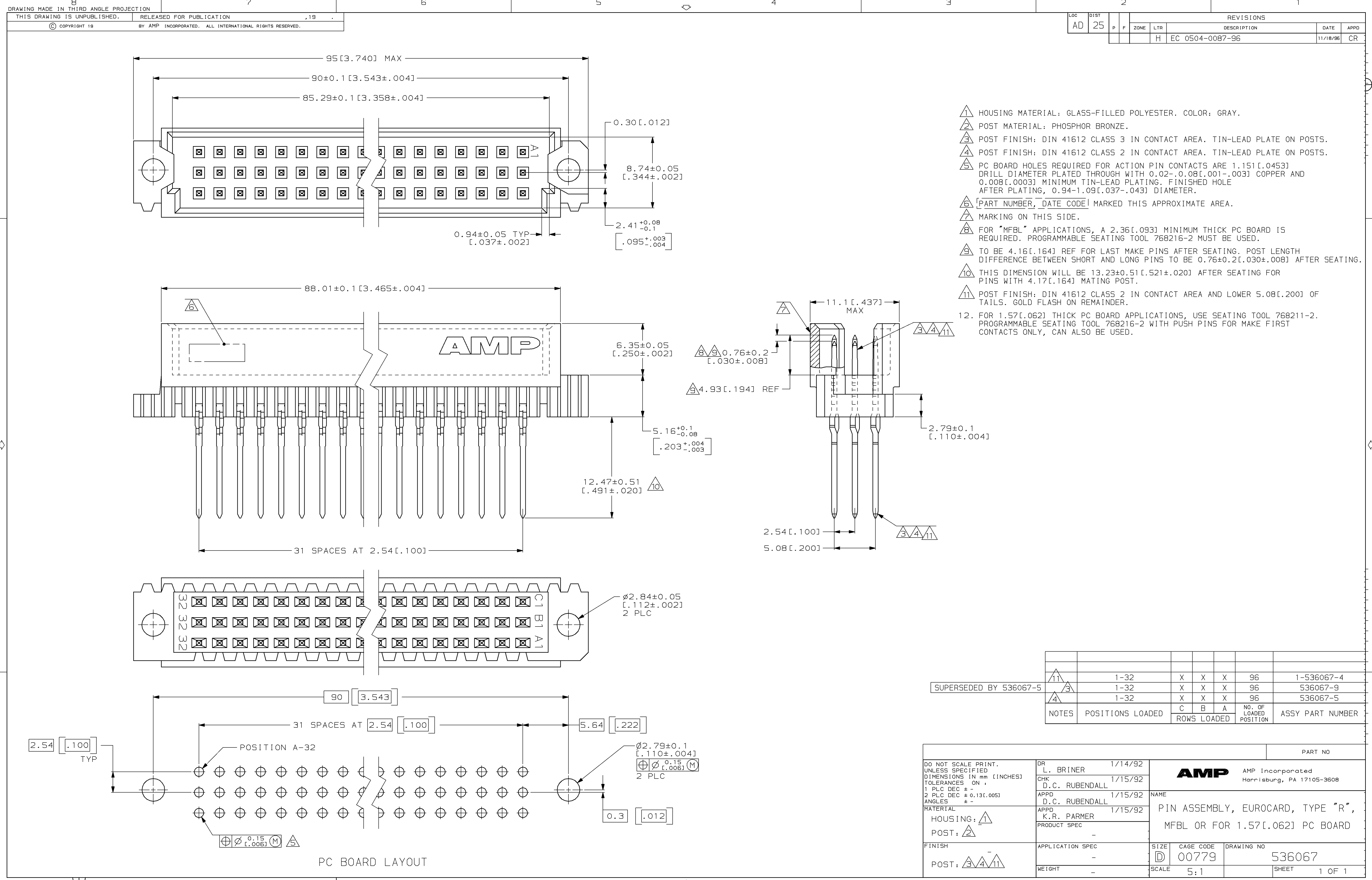




- 1 HOUSING MATERIAL: GLASS-FILLED POLYESTER. COLOR: GRAY.
- 2 POST MATERIAL: PHOSPHOR BRONZE.
- 3 POST FINISH: DIN 41612 CLASS 3 IN CONTACT AREA. TIN-LEAD PLATE ON POSTS.
- 4 POST FINISH: DIN 41612 CLASS 2 IN CONTACT AREA. TIN-LEAD PLATE ON POSTS.
- 5 PC BOARD HOLES REQUIRED FOR ACTION PIN CONTACTS ARE 1.151[.0453] DRILL DIAMETER PLATED THROUGH WITH 0.02-.0.08[.001-.003] COPPER AND 0.008[.0003] MINIMUM TIN-LEAD PLATING. FINISHED HOLE AFTER PLATING, 0.94-1.09[.037-.043] DIAMETER.
- 6 [PART NUMBER, DATE CODE] MARKED THIS APPROXIMATE AREA.
- 7 MARKING ON THIS SIDE.
- 8 FOR "MFBL" APPLICATIONS, A 2.36[.093] MINIMUM THICK PC BOARD IS REQUIRED. PROGRAMMABLE SEATING TOOL 768216-2 MUST BE USED.
- 9 TO BE 4.16[.164] REF FOR LAST MAKE PINS AFTER SEATING. POST LENGTH DIFFERENCE BETWEEN SHORT AND LONG PINS TO BE 0.76±0.2[.030±.008] AFTER SEATING.
- 10 THIS DIMENSION WILL BE 13.23±0.51[.521±.020] AFTER SEATING FOR PINS WITH 4.17[.164] MATING POST.
- 11 POST FINISH: DIN 41612 CLASS 2 IN CONTACT AREA AND LOWER 5.08[.200] OF TAILS. GOLD FLASH ON REMAINDER.
12. FOR 1.57[.062] THICK PC BOARD APPLICATIONS, USE SEATING TOOL 768211-2. PROGRAMMABLE SEATING TOOL 768216-2 WITH PUSH PINS FOR MAKE FIRST CONTACTS ONLY, CAN ALSO BE USED.

11	1-32	X	X	X	96	1-536067-4
3	1-32	X	X	X	96	536067-9
4	1-32	X	X	X	96	536067-5
NOTES	POSITIONS LOADED	C	B	A	NO. OF LOADED POSITION	ASSY PART NUMBER

DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN mm [INCHES] TOLERANCES ON: 1. PLC DEC ± - 2. PLC DEC ± 0.13[.005] ANGLES ± -				PART NO	
DR L. BRINER 1/14/92		CHK D.C. RUBENDALL 1/15/92		AMP Incorporated Harrisburg, PA 17105-3608	
APPD D.C. RUBENDALL 1/15/92		NAME		PIN ASSEMBLY, EUROCARD, TYPE "R", MFBL OR FOR 1.57[.062] PC BOARD	
MATERIAL HOUSING: 1 POST: 4		APPD K.R. PARKER 1/15/92		PRODUCT SPEC	
FINISH POST: 3 4 11		APPLICATION SPEC		SIZE D	CAGE CODE 00779
WEIGHT		DRAWING NO 536067		SCALE 5:1	SHEET 1 OF 1