

# MAX31855

# Cold-Junction Compensated Thermocouple-to-Digital Converter

## General Description

The MAX31855 performs cold-junction compensation and digitizes the signal from a K-, J-, N-, T-, S-, R-, or E-type thermocouple. The data is output in a signed 14-bit, SPI-compatible, read-only format. This converter resolves temperatures to 0.25°C, allows readings as high as +1800°C and as low as -270°C, and exhibits thermocouple accuracy of  $\pm 2^\circ\text{C}$  for temperatures ranging from -200°C to +700°C for K-type thermocouples. For full range accuracies and other thermocouple types, see the [Thermal Characteristics](#) specifications.

## Applications

- Industrial
- Appliances
- HVAC

## Benefits and Features

- Integration Reduces Design Time and Lowers System Cost
  - 14-Bit, 0.25°C Resolution Converter
  - Integrated Cold-Junction Compensation
  - Versions Available for Most Common Thermocouple Types: K-, J-, N-, T-, S-, R-, and E-Type
  - Detects Thermocouple Shorts to GND or  $V_{CC}$
  - Detects Open Thermocouple
- Interfaces to Most Microcontrollers
  - Simple SPI-Compatible Interface (Read-Only)

**Ordering Information** appears at end of data sheet.

For related parts and recommended products to use with this part, refer to [www.maximintegrated.com/MAX31855.related](http://www.maximintegrated.com/MAX31855.related).

## Typical Application Circuit



**Absolute Maximum Ratings**

|   |                                   |  |                 |
|---|-----------------------------------|--|-----------------|
| Supply Voltage Range (V <sub>CC</sub> to GND).....    | -0.3V to +4.0V                    | Operating Temperature Range.....       | -40°C to +125°C |
| All Other Pins.....                                   | -0.3V to (V <sub>CC</sub> + 0.3V) | Junction Temperature.....              | +150°C          |
| Continuous Power Dissipation (T <sub>A</sub> = +70°C) |                                   | Storage Temperature Range .....        | -65°C to +150°C |
| SO (derate 5.9mW/°C above +70°C).....                 | 470.6mW                           | Lead Temperature (soldering, 10s)..... | +300°C          |
| ESD Protection (All Pins, Human Body Model).....      | ±2kV                              | Soldering Temperature (reflow) .....   | +260°C          |

Stresses beyond those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated in the operational sections of the specifications is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

**Package Thermal Characteristics (Note 1)**

SO

|   |         |
|---|---------|
| Junction-to-Ambient Thermal Resistance (θ <sub>JA</sub> ) ..... | 170°C/W |
| Junction-to-Case Thermal Resistance (θ <sub>JC</sub> ).....     | 40°C/W  |

**Note 1:** Package thermal resistances were obtained using the method described in JEDEC specification JESD51-7, using a four-layer board. For detailed information on package thermal considerations, refer to [www.maximintegrated.com/thermal-tutorial](http://www.maximintegrated.com/thermal-tutorial).

**Recommended Operating Conditions**

(T<sub>A</sub> = -40°C to +125°C, unless otherwise noted.)

| PARAMETER            | SYMBOL          | CONDITIONS | MIN  | TYP | MAX                   | UNITS |
|----------------------|-----------------|------------|------|-----|-----------------------|-------|
| Power-Supply Voltage | V <sub>CC</sub> | (Note 2)   | 3.0  | 3.3 | 3.6                   | V     |
| Input Logic 0        | V <sub>IL</sub> |            | -0.3 |     | +0.8                  | V     |
| Input Logic 1        | V <sub>IH</sub> |            | 2.1  |     | V <sub>CC</sub> + 0.3 | V     |

**DC Electrical Characteristics**

(3.0V ≤ V<sub>CC</sub> ≤ 3.6V, T<sub>A</sub> = -40°C to +125°C, unless otherwise noted.)

| PARAMETER                         | SYMBOL           | CONDITIONS   | MIN                   | TYP  | MAX  | UNITS |
|-----------------------------------|------------------|--|-----------------------|------|------|-------|
| Power-Supply Current              | I <sub>CC</sub>  |  |                       | 900  | 1500 | µA    |
| Thermocouple Input Bias Current   |                  | T <sub>A</sub> = -40°C to +125°C, 100mV across the thermocouple inputs | -100                  |      | +100 | nA    |
| Power-Supply Rejection            |                  |  |                       | -0.3 |      | °C/V  |
| Power-On Reset Voltage Threshold  | V <sub>POR</sub> | (Note 3)   |                       | 2    | 2.5  | V     |
| Power-On Reset Voltage Hysteresis |                  |  |                       | 0.2  |      | V     |
| Output High Voltage               | V <sub>OH</sub>  | I <sub>OUT</sub> = -1.6mA  | V <sub>CC</sub> - 0.4 |      |      | V     |
| Output Low Voltage                | V <sub>OL</sub>  | I <sub>OUT</sub> = 1.6mA   |                       |      | 0.4  | V     |

**Thermal Characteristics**

(3.0V ≤ V<sub>CC</sub> P 3.6V, T<sub>A</sub> = -40°C to +125°C, unless otherwise noted.) (Note 4)

| PARAMETER   | SYMBOL | CONDITIONS   | MIN | TYP | MAX | UNITS |
|---|--------|--|-----|-----|-----|-------|
| MAX31855K Thermocouple Temperature Gain and Offset Error (41.276µV/°C nominal sensitivity) (Note 4) |        | T <sub>THERMOCOUPLE</sub> = -200°C to +700°C, T <sub>A</sub> = -20°C to +85°C (Note 3)   | -2  |     | +2  | °C    |
|   |        | T <sub>THERMOCOUPLE</sub> = +700°C to +1350°C, T <sub>A</sub> = -20°C to +85°C (Note 3)  | -4  |     | +4  |       |
|   |        | T <sub>THERMOCOUPLE</sub> = -270°C to +1372°C, T <sub>A</sub> = -40°C to +125°C (Note 3) | -6  |     | +6  |       |
| MAX31855J Thermocouple Temperature Gain and Offset Error (57.953µV/°C nominal sensitivity) (Note 4) |        | T <sub>THERMOCOUPLE</sub> = -210°C to +750°C, T <sub>A</sub> = -20°C to +85°C (Note 3)   | -2  |     | +2  | °C    |
|   |        | T <sub>THERMOCOUPLE</sub> = -210°C to +1200°C, T <sub>A</sub> = -40°C to +125°C (Note 3) | -4  |     | +4  |       |
| MAX31855N Thermocouple Temperature Gain and Offset Error (36.256µV/°C nominal sensitivity) (Note 4) |        | T <sub>THERMOCOUPLE</sub> = -200°C to +700°C, T <sub>A</sub> = -20°C to +85°C (Note 3)   | -2  |     | +2  | °C    |
|   |        | T <sub>THERMOCOUPLE</sub> = +700°C to +1300°C, T <sub>A</sub> = -20°C to +85°C (Note 3)  | -4  |     | +4  |       |
|   |        | T <sub>THERMOCOUPLE</sub> = -270°C to +1300°C, T <sub>A</sub> = -40°C to +125°C (Note 3) | -6  |     | +6  |       |
| MAX31855T Thermocouple Temperature Gain and Offset Error (52.18µV/°C nominal sensitivity) (Note 4)  |        | T <sub>THERMOCOUPLE</sub> = -270°C to +400°C, T <sub>A</sub> = -20°C to +85°C (Note 3)   | -2  |     | +2  | °C    |
|   |        | T <sub>THERMOCOUPLE</sub> = -270°C to +400°C, T <sub>A</sub> = -40°C to +125°C (Note 3)  | -4  |     | +4  |       |
| MAX31855E Thermocouple Temperature Gain and Offset Error (76.373µV/°C nominal sensitivity) (Note 4) |        | T <sub>THERMOCOUPLE</sub> = -200°C to +700°C, T <sub>A</sub> = -20°C to +85°C (Note 3)   | -2  |     | +2  | °C    |
|   |        | T <sub>THERMOCOUPLE</sub> = +700°C to +1000°C, T <sub>A</sub> = -20°C to +85°C (Note 3)  | -3  |     | +3  |       |
|   |        | T <sub>THERMOCOUPLE</sub> = -270°C to +1000°C, T <sub>A</sub> = -40°C to +125°C (Note 3) | -5  |     | +5  |       |
| MAX31855R Thermocouple Temperature Gain and Offset Error (10.506µV/°C nominal sensitivity) (Note 4) |        | T <sub>THERMOCOUPLE</sub> = -50°C to +700°C, T <sub>A</sub> = -20°C to +85°C (Note 3)    | -2  |     | +2  | °C    |
|   |        | T <sub>THERMOCOUPLE</sub> = +700°C to +1768°C, T <sub>A</sub> = -20°C to +85°C (Note 3)  | -4  |     | +4  |       |
|   |        | T <sub>THERMOCOUPLE</sub> = -50°C to +1768°C, T <sub>A</sub> = -40°C to +125°C (Note 3)  | -6  |     | +6  |       |
| MAX31855S Thermocouple Temperature Gain and Offset Error (9.587µV/°C nominal sensitivity) (Note 4)  |        | T <sub>THERMOCOUPLE</sub> = -50°C to +700°C, T <sub>A</sub> = -20°C to +85°C (Note 3)    | -2  |     | +2  | °C    |
|   |        | T <sub>THERMOCOUPLE</sub> = +700°C to +1768°C, T <sub>A</sub> = -20°C to +85°C (Note 3)  | -4  |     | +4  |       |
|   |        | T <sub>THERMOCOUPLE</sub> = -50°C to +1768°C, T <sub>A</sub> = -40°C to +125°C (Note 3)  | -6  |     | +6  |       |

**Thermal Characteristics (continued)**(3.0V ≤ V<sub>CC</sub> ≤ 3.6V, T<sub>A</sub> = -40°C to +125°C, unless otherwise noted.) (Note 4)

| PARAMETER  | SYMBOL               | CONDITIONS                                | MIN | TYP    | MAX | UNITS |
|--|----------------------|---|-----|--------|-----|-------|
| Thermocouple Temperature Data Resolution                                   |                      |   |     | 0.25   |     | °C    |
| Internal Cold-Junction Temperature Error                                   |                      | T <sub>A</sub> = -20°C to +85°C (Note 3)  | -2  |        | +2  | °C    |
|  |                      | T <sub>A</sub> = -40°C to +125°C (Note 3) | -3  |        | +3  |       |
| Cold-Junction Temperature Data Resolution                                  |                      | T <sub>A</sub> = -40°C to +125°C          |     | 0.0625 |     | °C    |
| Temperature Conversion Time (Thermocouple, Cold Junction, Fault Detection) | t <sub>CONV</sub>    | (Note 5)                                  |     | 70     | 100 | ms    |
| Thermocouple Conversion Power-Up Time                                      | t <sub>CONV_PU</sub> | (Note 6)                                  | 200 |        |     | ms    |

**Serial-Interface Timing Characteristics**(See [Figure 1](#) and [Figure 2](#).)

| PARAMETER                              | SYMBOL            | CONDITIONS | MIN | TYP | MAX | UNITS |
|--|-------------------|------------|-----|-----|-----|-------|
| Input Leakage Current                  | I <sub>LEAK</sub> | (Note 7)   | -1  |     | +1  | μA    |
| Input Capacitance                      | C <sub>IN</sub>   |            |     | 8   |     | pF    |
| Serial-Clock Frequency                 | f <sub>SCL</sub>  |            |     |     | 5   | MHz   |
| SCK Pulse-High Width                   | t <sub>CH</sub>   |            | 100 |     |     | ns    |
| SCK Pulse-Low Width                    | t <sub>CL</sub>   |            | 100 |     |     | ns    |
| SCK Rise and Fall Time                 |                   |            |     |     | 200 | ns    |
| $\overline{CS}$ Fall to SCK Rise       | t <sub>CSS</sub>  |            | 100 |     |     | ns    |
| SCK to $\overline{CS}$ Hold            |                   |            | 100 |     |     | ns    |
| $\overline{CS}$ Fall to Output Enable  | t <sub>DV</sub>   |            |     |     | 100 | ns    |
| $\overline{CS}$ Rise to Output Disable | t <sub>TR</sub>   |            |     |     | 40  | ns    |
| SCK Fall to Output Data Valid          | t <sub>DO</sub>   |            |     |     | 40  | ns    |
| $\overline{CS}$ Inactive Time          |                   | (Note 3)   | 200 |     |     | ns    |

**Note 2:** All voltages are referenced to GND. Currents entering the IC are specified positive, and currents exiting the IC are negative.**Note 3:** Guaranteed by design; not production tested.**Note 4:** Not including cold-junction temperature error or thermocouple nonlinearity.**Note 5:** Specification is 100% tested at T<sub>A</sub> = +25°C. Specification limits over temperature (T<sub>A</sub> = T<sub>MIN</sub> to T<sub>MAX</sub>) are guaranteed by design and characterization; not production tested.**Note 6:** Because the thermocouple temperature conversions begin at V<sub>POR</sub>, depending on V<sub>CC</sub> slew rates, the first thermocouple temperature conversion may not produce an accurate result. Therefore, the t<sub>CONV\_PU</sub> specification is required after V<sub>CC</sub> is greater than V<sub>CCMIN</sub> to guarantee a valid thermocouple temperature conversion result.**Note 7:** For all pins except T+ and T- (see the Thermocouple Input Bias Current parameter in the [DC Electrical Characteristics](#) table).

Serial-Interface Diagrams



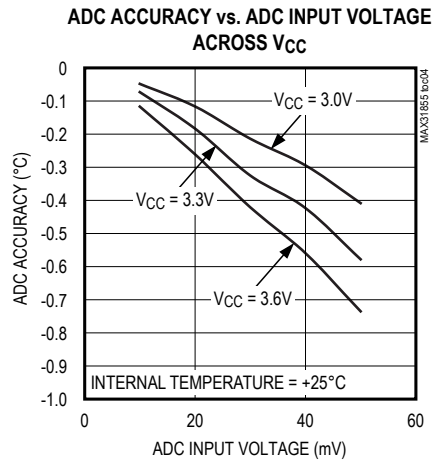
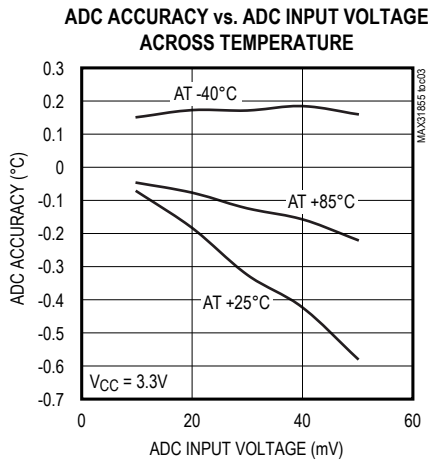
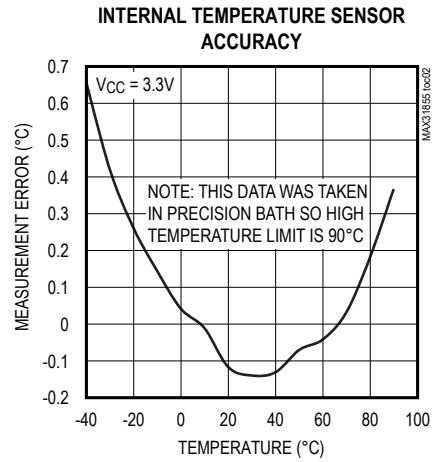
Figure 1. Serial-Interface Protocol



Figure 2. Serial-Interface Timing

Typical Operating Characteristics

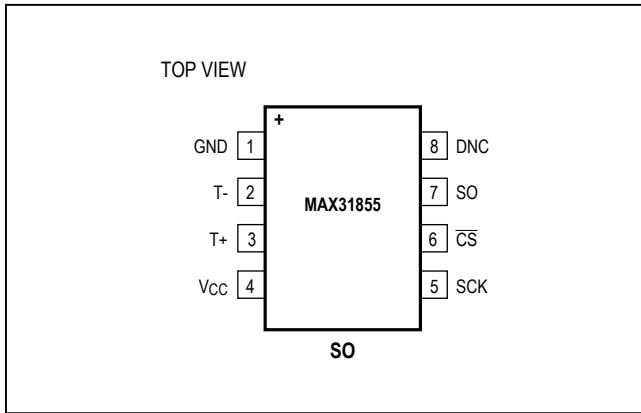
( $V_{CC} = +3.3V$ ,  $T_A = +25^\circ C$ , unless otherwise noted.)



# MAX31855

# Cold-Junction Compensated Thermocouple-to-Digital Converter

## Pin Configuration



## Pin Description

| PIN | NAME            | FUNCTION  |
|-----|-----------------|---|
| 1   | GND             | Ground  |
| 2   | T-              | Thermocouple Input. See Table 1. Do not connect to GND.                         |
| 3   | T+              | Thermocouple Input. See Table 1.  |
| 4   | V <sub>CC</sub> | Power-Supply Voltage  |
| 5   | SCK             | Serial-Clock Input  |
| 6   | $\overline{CS}$ | Active-Low Chip Select. Set $\overline{CS}$ low to enable the serial interface. |
| 7   | SO              | Serial-Data Output  |
| 8   | DNC             | Do Not Connect  |

## Block Diagram



## Detailed Description

The MAX31855 is a sophisticated thermocouple-to-digital converter with a built-in 14-bit analog-to-digital converter (ADC). The device also contains cold-junction compensation sensing and correction, a digital controller, an SPI-compatible interface, and associated control logic. The device is designed to work in conjunction with an external microcontroller ( $\mu\text{C}$ ) in thermostatic, process-control, or monitoring applications. The device is available in several versions, each optimized and trimmed for a specific thermocouple type (K, J, N, T, S, R, or E.). The thermocouple type is indicated in the suffix of the part number (e.g., MAX31855K). See the [Ordering Information](#) table for all options.

### Temperature Conversion

The device includes signal-conditioning hardware to convert the thermocouple's signal into a voltage compatible with the input channels of the ADC. The T+ and T- inputs connect to internal circuitry that reduces the introduction of noise errors from the thermocouple wires.

Before converting the thermoelectric voltages into equivalent temperature values, it is necessary to compensate

for the difference between the thermocouple coldjunction side (device ambient temperature) and a  $0^\circ\text{C}$  virtual reference. For a K-type thermocouple, the voltage changes by about  $41\mu\text{V}/^\circ\text{C}$ , which approximates the thermocouple characteristic with the following linear equation:

$$V_{\text{OUT}} = (41.276\mu\text{V}/^\circ\text{C}) \times (T_{\text{R}} - T_{\text{AMB}})$$

where  $V_{\text{OUT}}$  is the thermocouple output voltage ( $\mu\text{V}$ ),  $T_{\text{R}}$  is the temperature of the remote thermocouple junction ( $^\circ\text{C}$ ), and  $T_{\text{AMB}}$  is the temperature of the device ( $^\circ\text{C}$ ).

Other thermocouple types use a similar straight-line approximation but with different gain terms. Note that the MAX31855 assumes a linear relationship between temperature and voltage. Because all thermocouples exhibit some level of nonlinearity, apply appropriate correction to the device's output data.

### Cold-Junction Compensation

The function of the thermocouple is to sense a difference in temperature between two ends of the thermocouple wires. The thermocouple's "hot" junction can be read across the operating temperature range ([Table 1](#)). The reference junction, or "cold" end (which should be at the

**Table 1. Thermocouple Wire Connections and Nominal Sensitivities**

| TYPE | T- WIRE    | T+ WIRE          | TEMP RANGE ( $^\circ\text{C}$ ) | SENSITIVITY ( $\mu\text{V}/^\circ\text{C}$ )             | COLD-JUNCTION SENSITIVITY ( $\mu\text{V}/^\circ\text{C}$ ) ( $0^\circ\text{C}$ TO $+70^\circ\text{C}$ ) |
|------|------------|------------------|---------------------------------|--|---|
| K    | Alumel     | Chromel          | -270 to +1372                   | 41.276<br>( $0^\circ\text{C}$ to $+1000^\circ\text{C}$ ) | 40.73   |
| J    | Constantan | Iron             | -210 to +1200                   | 57.953<br>( $0^\circ\text{C}$ to $+750^\circ\text{C}$ )  | 52.136  |
| N    | Nisil      | Nicrosil         | -270 to + 1300                  | 36.256<br>( $0^\circ\text{C}$ to $+1000^\circ\text{C}$ ) | 27.171  |
| S    | Platinum   | Platinum/Rhodium | -50 to +1768                    | 9.587<br>( $0^\circ\text{C}$ to $+1000^\circ\text{C}$ )  | 6.181   |
| T    | Constantan | Copper           | -270 to +400                    | 52.18<br>( $0^\circ\text{C}$ to $+400^\circ\text{C}$ )   | 41.56   |
| E    | Constantan | Chromel          | -270 to +1000                   | 76.373<br>( $0^\circ\text{C}$ to $+1000^\circ\text{C}$ ) | 44.123  |
| R    | Platinum   | Platinum/Rhodium | -50 to +1768                    | 10.506<br>( $0^\circ\text{C}$ to $+1000^\circ\text{C}$ ) | 6.158   |



same temperature as the board on which the device is mounted) can range from  $-55^{\circ}\text{C}$  to  $+125^{\circ}\text{C}$ . While the temperature at the cold end fluctuates, the device continues to accurately sense the temperature difference at the opposite end.

The device senses and corrects for the changes in the reference junction temperature with cold-junction compensation. It does this by first measuring its internal die temperature, which should be held at the same temperature as the reference junction. It then measures the voltage from the thermocouple's output at the reference junction and converts this to the noncompensated thermocouple temperature value. This value is then added to the device's die temperature to calculate the thermocouple's "hot junction" temperature. Note that the "hot junction" temperature can be lower than the cold junction (or reference junction) temperature.

Optimal performance from the device is achieved when the thermocouple cold junction and the device are at the same temperature. Avoid placing heat-generating devices or components near the MAX31855 because this could produce cold-junction-related errors.

### Conversion Functions

During the conversion time,  $t_{\text{CONV}}$ , three functions are performed: the temperature conversion of the internal cold-junction temperature, the temperature conversion of the external thermocouple, and the detection of thermocouple faults.

When executing the temperature conversion for the internal cold-junction compensation circuit, the connection to signal from the external thermocouple is opened (switch S4) and the connection to the cold-junction compensation circuit is closed (switch S5). The internal T- reference to ground is still maintained (switch S3 is closed) and the connections to the fault-detection circuit are open (switches S1 and S2).

When executing the temperature conversion of the external thermocouple, the connections to the internal fault-detection circuit are opened (switches S1 and S2 in the [Block Diagram](#)) and the switch connecting the cold-junction compensation circuit is opened (switch S5). The internal ground reference connection (switch S3) and the connection to the ADC (switch S4) are closed. This allows the ADC to process the voltage detected across the T+ and T- terminals.

During fault detection, the connections from the external thermocouple and cold-junction compensation circuit to the ADC are opened (switches S4 and S5). The internal ground reference on T- is also opened (switch S3). The connections to the internal fault-detection circuit are closed (switch S1 and S2). The fault-detection circuit tests for shorted connections to  $V_{\text{CC}}$  or GND on the T+ and T- inputs, as well as looking for an open thermocouple condition. Bits D0, D1, and D2 of the output data are normally low. Bit D2 goes high to indicate a thermocouple short to  $V_{\text{CC}}$ , bit D1 goes high to indicate a thermocouple short to GND, and bit D0 goes high to indicate a thermocouple open circuit. If any of these conditions exists, bit D16 of the SO output data, which is normally low, also goes high to indicate that a fault has occurred.

### Serial Interface

The [Typical Application Circuit](#) shows the device interfaced with a microcontroller. In this example, the device processes the reading from the thermocouple and transmits the data through a serial interface. Drive  $\overline{\text{CS}}$  low and apply a clock signal at SCK to read the results at SO. Conversions are always being performed in the background. The fault and temperature data are only be updated when  $\overline{\text{CS}}$  is high.

Drive  $\overline{\text{CS}}$  low to output the first bit on the SO pin. A complete serial-interface read of the cold-junction compensated thermocouple temperature requires 14 clock cycles. Thirty-two clock cycles are required to read both the thermocouple and reference junction temperatures ([Table 2](#) and [Table 3](#).) The first bit, D31, is the thermocouple temperature sign bit, and is presented to the SO pin within  $t_{\text{DV}}$  of the falling edge of  $\overline{\text{CS}}$ . Bits D[30:18] contain the converted temperature in the order of MSB to LSB, and are presented to the SO pin within  $t_{\text{D0}}$  of the falling edge of SCK. Bit D16 is normally low and goes high when the thermocouple input is open or shorted to GND or  $V_{\text{CC}}$ . The reference junction temperature data begins with D15.  $\overline{\text{CS}}$  can be taken high at any point while clocking out conversion data. If T+ and T- are unconnected, the thermocouple temperature sign bit (D31) is 0, and the remainder of the thermocouple temperature value (D[30:18]) is 1.

[Figure 1](#) and [Figure 2](#) show the serial-interface timing and order. [Table 2](#) and [Table 3](#) show the SO output bit weights and functions.

**Table 2. Memory Map—Bit Weights and Functions**

| BIT   | 14-BIT THERMOCOUPLE TEMPERATURE DATA |                                 |     |                                 | RES      | FAULT BIT | 12-BIT INTERNAL TEMPERATURE DATA |                              |     |                                   | RES      | SCV BIT                      | SCG BIT          | OC BIT           |
|-------|--------------------------------------|---------------------------------|-----|---------------------------------|----------|-----------|----------------------------------|------------------------------|-----|-----------------------------------|----------|------------------------------|------------------|------------------|
|       | D31                                  | D30                             | ... | D18                             | D17      | D16       | D15                              | D14                          | ... | D4                                | D3       | D2                           | D1               | D0               |
| VALUE | Sign                                 | MSB 2 <sup>10</sup><br>(1024°C) | ... | LSB 2 <sup>-2</sup><br>(0.25°C) | Reserved | 1 = Fault | Sign                             | MSB 2 <sup>6</sup><br>(64°C) | ... | LSB 2 <sup>-4</sup><br>(0.0625°C) | Reserved | 1 = Short to V <sub>CC</sub> | 1 = Short to GND | 1 = Open Circuit |

**Table 3. Memory Map—Descriptions**

| BIT      | NAME                                 | DESCRIPTION   |
|----------|--------------------------------------|---|
| D[31:18] | 14-Bit Thermocouple Temperature Data | These bits contain the signed 14-bit thermocouple temperature value. See <a href="#">Table 4</a> .              |
| D17      | Reserved                             | This bit always reads 0.  |
| D16      | Fault                                | This bit reads at 1 when any of the SCV, SCG, or OC faults are active. Default value is 0.                      |
| D[15:4]  | 12-Bit Internal Temperature Data     | These bits contain the signed 12-bit value of the reference junction temperature. See <a href="#">Table 5</a> . |
| D3       | Reserved                             | This bit always reads 0.  |
| D2       | SCV Fault                            | This bit is a 1 when the thermocouple is short-circuited to V <sub>CC</sub> . Default value is 0.               |
| D1       | SCG Fault                            | This bit is a 1 when the thermocouple is short-circuited to GND. Default value is 0.                            |
| D0       | OC Fault                             | This bit is a 1 when the thermocouple is open (no connections). Default value is 0.                             |

**Table 4. Thermocouple Temperature Data Format**

| TEMPERATURE (°C) | DIGITAL OUTPUT (D[31:18]) |
|------------------|---------------------------|
| +1600.00         | 0110 0100 0000 00         |
| +1000.00         | 0011 1110 1000 00         |
| +100.75          | 0000 0110 0100 11         |
| +25.00           | 0000 0001 1001 00         |
| 0.00             | 0000 0000 0000 00         |
| -0.25            | 1111 1111 1111 11         |
| -1.00            | 1111 1111 1111 00         |
| -250.00          | 1111 0000 0110 00         |

**Table 5. Reference Junction Temperature Data Format**

| TEMPERATURE (°C) | DIGITAL OUTPUT (D[15:4]) |
|------------------|--------------------------|
| +127.0000        | 0111 1111 0000           |
| +100.5625        | 0110 0100 1001           |
| +25.0000         | 0001 1001 0000           |
| 0.0000           | 0000 0000 0000           |
| -0.0625          | 1111 1111 1111           |
| -1.0000          | 1111 1111 0000           |
| -20.0000         | 1110 1100 0000           |
| -55.0000         | 1100 1001 0000           |

**Note:** The practical temperature ranges vary with the thermocouple type.

## Applications Information

### Noise Considerations

Because of the small signal levels involved, thermocouple temperature measurement is susceptible to powersupply coupled noise. The effects of power-supply noise can be minimized by placing a 0.1 $\mu$ F ceramic bypass capacitor close to the V<sub>CC</sub> pin of the device and to GND.

The input amplifier is a low-noise amplifier designed to enable high-precision input sensing. Keep the thermocouple and connecting wires away from electrical noise sources. It is strongly recommended to add a 10nF ceramic surface-mount differential capacitor, placed across the T+ and T- pins, in order to filter noise on the thermocouple lines.

### Thermal Considerations

Self-heating degrades the device's temperature measurement accuracy in some applications. The magnitude of the temperature errors depends on the thermal conductivity of the device package, the mounting technique, and the effects of airflow. Use a large ground plane to improve the device's temperature measurement accuracy.

The thermocouple system's accuracy can also be improved by following these precautions:

- Use the largest wire possible that does not shunt heat away from the measurement area.
- If a small wire is required, use it only in the region of the measurement, and use extension wire for the region with no temperature gradient.
- Avoid mechanical stress and vibration, which could strain the wires.
- When using long thermocouple wires, use a twisted pair extension wire.
- Avoid steep temperature gradients.
- Try to use the thermocouple wire well within its temperature rating.
- Use the proper sheathing material in hostile environments to protect the thermocouple wire.
- Use extension wire only at low temperatures and only in regions of small gradients.
- Keep an event log and a continuous record of thermocouple resistance.

## Ordering Information

| PART           | THERMOCOUPLE TYPE | MEASURED TEMP RANGE | PIN-PACKAGE |
|----------------|-------------------|---------------------|-------------|
| MAX31855KASA+  | K                 | -200°C to +1350°C   | 8 SO        |
| MAX31855KASA+T | K                 | -200°C to +1350°C   | 8 SO        |
| MAX31855JASA+  | J                 | -40°C to +750°C     | 8 SO        |
| MAX31855JASA+T | J                 | -40°C to +750°C     | 8 SO        |
| MAX31855NASA+  | N                 | -200°C to + 1300°C  | 8 SO        |
| MAX31855NASA+T | N                 | -200°C to + 1300°C  | 8 SO        |
| MAX31855SASA+  | S                 | -50°C to +1600°C    | 8 SO        |
| MAX31855SASA+T | S                 | -50°C to +1600°C    | 8 SO        |
| MAX31855TASA+  | T                 | -250°C to +400°C    | 8 SO        |
| MAX31855TASA+T | T                 | -250°C to +400°C    | 8 SO        |
| MAX31855EASA+  | E                 | -40°C to +900°C     | 8 SO        |
| MAX31855EASA+T | E                 | -40°C to +900°C     | 8 SO        |
| MAX31855RASA+  | R                 | -50°C to +1770°C    | 8 SO        |
| MAX31855RASA+T | R                 | -50°C to +1770°C    | 8 SO        |

**Note:** All devices are specified over the -40°C to +125°C operating temperature range.

+Denotes a lead(Pb)-free/RoHS-compliant package.

T = Tape and reel.

## Package Information

For the latest package outline information and land patterns (footprints), go to [www.maximintegrated.com/packages](http://www.maximintegrated.com/packages). Note that a "+", "#", or "-" in the package code indicates RoHS status only. Package drawings may show a different suffix character, but the drawing pertains to the package regardless of RoHS status.

| PACKAGE TYPE | PACKAGE CODE | OUTLINE NO.             | LAND PATTERN NO.        |
|--------------|--------------|-------------------------|-------------------------|
| 8 SO         | S8+4         | <a href="#">21-0041</a> | <a href="#">90-0096</a> |

## Revision History

| REVISION NUMBER | REVISION DATE | DESCRIPTION  | PAGES CHANGED  |
|-----------------|---------------|--|----------------|
| 0               | 3/11          | Initial release  | —              |
| 1               | 11/11         | Corrected ESD protection value; added “S” and “R” type specifications  | 1, 2, 3, 8, 12 |
| 2               | 2/12          | Corrected the thermocouple temperature conditions in the <i>Thermal Characteristics</i> table and Table 1; added clarification to the <i>Serial Interface</i> section to help users better understand how to communicate with the device; added a recommendation to add a 10nF differential capacitor to the T+/T- pins in the <i>Noise Considerations</i> section | 3, 8, 9, 11    |
| 3               | 7/14          | Change “S” type thermocouple minimum temperature in Table 1 and <i>Ordering Information</i>  | 8, 12          |
| 4               | 11/14         | Removed automotive reference from data sheet   | 1              |
| 5               | 1/15          | Revised <i>Benefits and Features</i> section   | 1              |

For pricing, delivery, and ordering information, please contact Maxim Direct at 1-888-629-4642, or visit Maxim Integrated's website at [www.maximintegrated.com](http://www.maximintegrated.com).

Maxim Integrated cannot assume responsibility for use of any circuitry other than circuitry entirely embodied in a Maxim Integrated product. No circuit patent licenses are implied. Maxim Integrated reserves the right to change the circuitry and specifications without notice at any time. The parametric values (min and max limits) shown in the *Electrical Characteristics* table are guaranteed. Other parametric values quoted in this data sheet are provided for guidance.