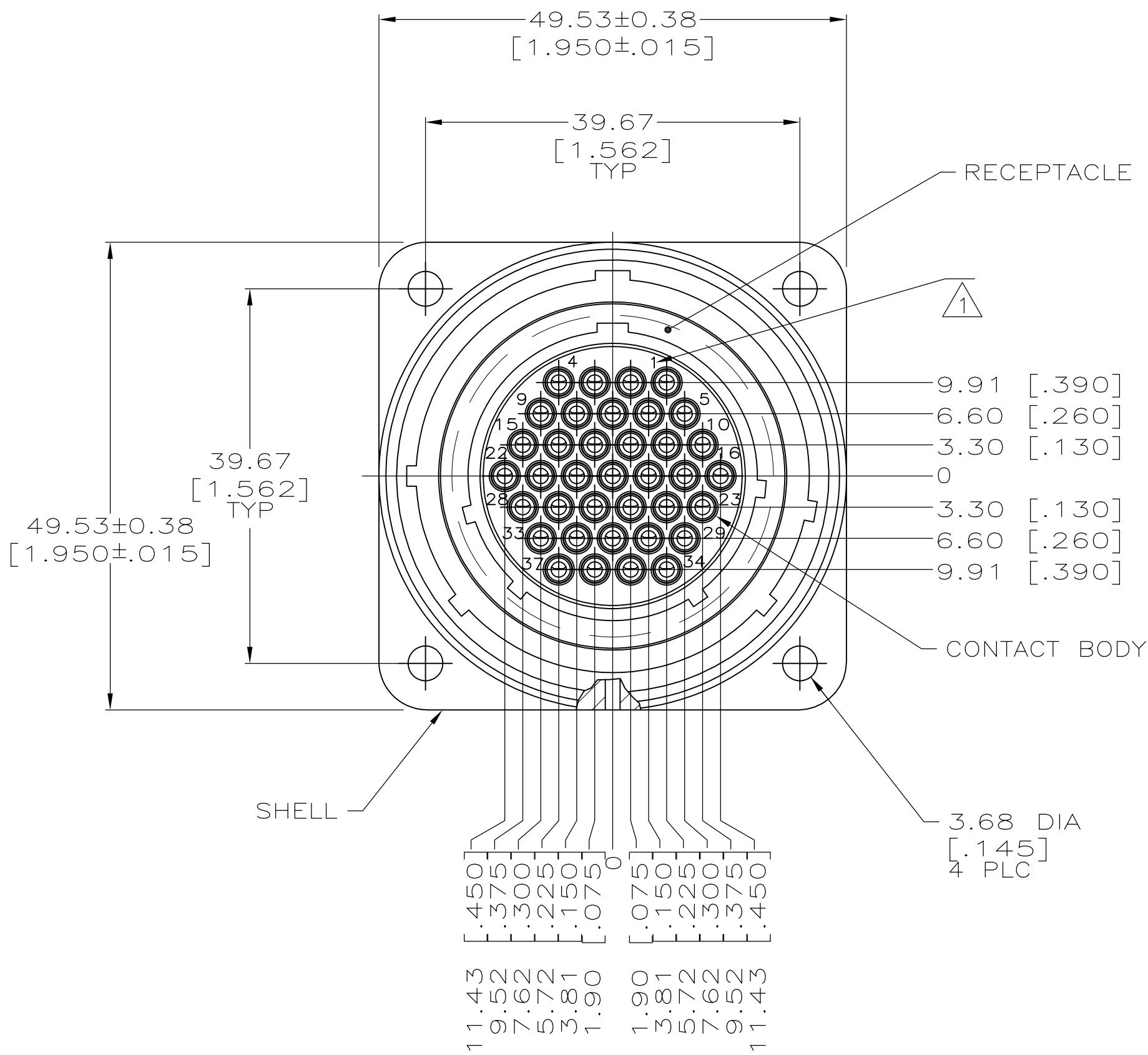
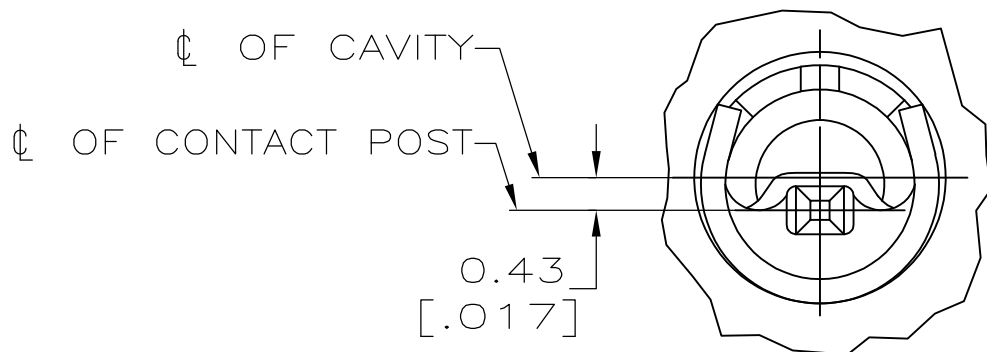
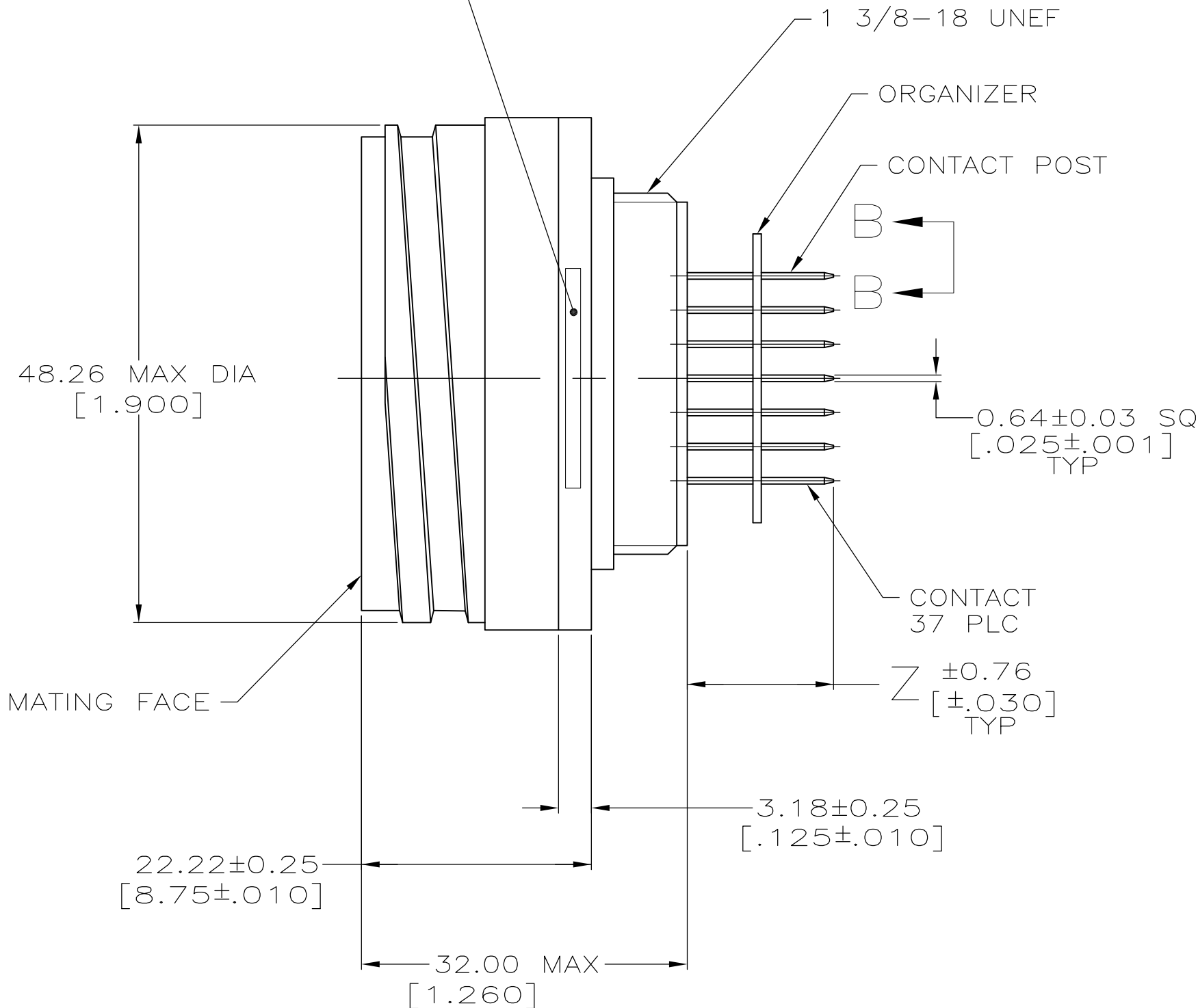


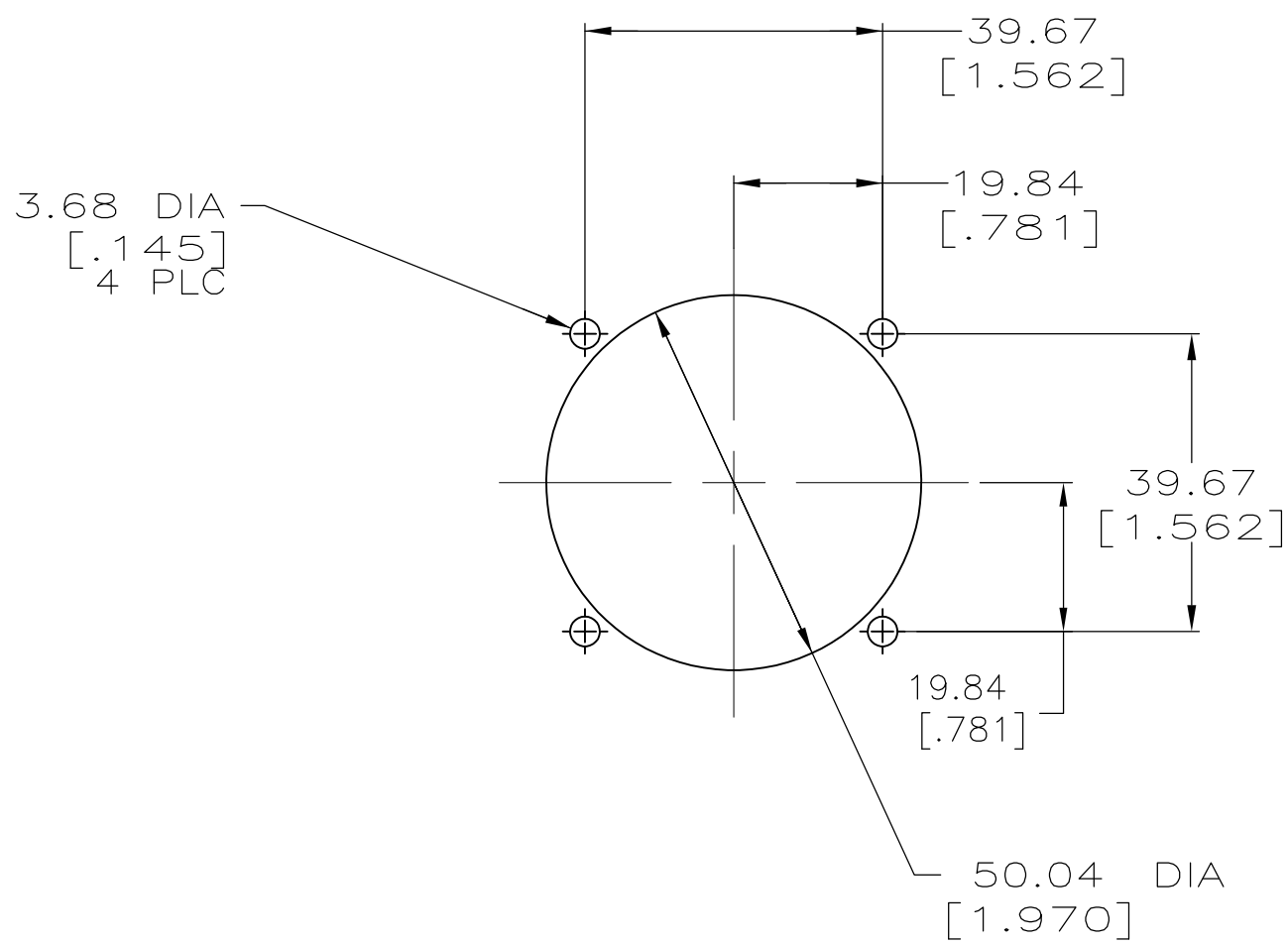
REVISIONS						
P	LTR	DESCRIPTION			DATE	DWN APVD
	E1	REVISED	PER	ECO-16-004800	08SEP2016	NK MZ
	F	REVISED	PER	ECO-16-018358	09MAR2017	RS MZ



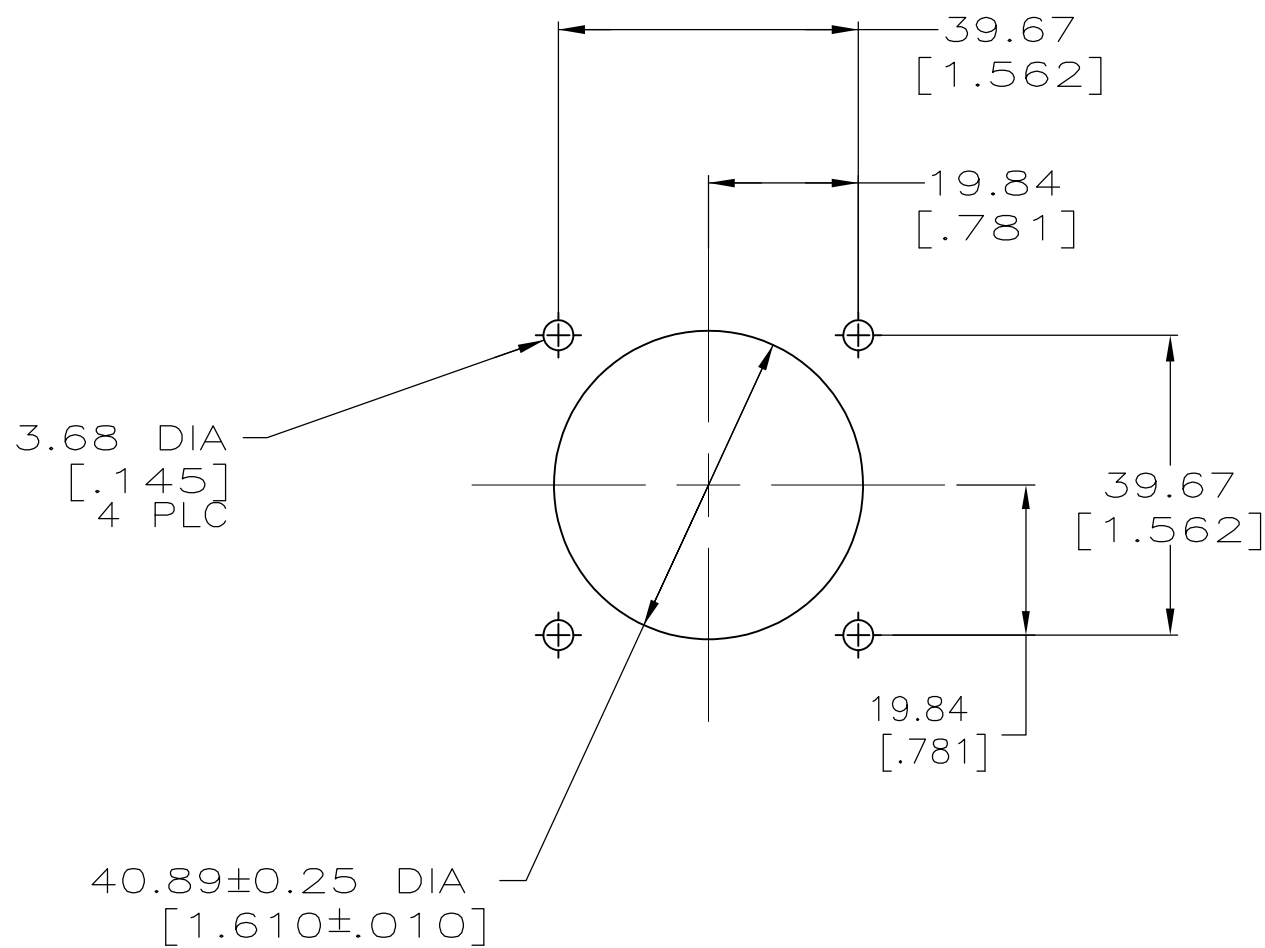
PART NO & DATE CODE MARKED IN AREA INDICATED, ON EITHER SIDE



VIEW B-B
SCALE 10:1
TYPICAL



REAR MOUNTED PANEL CUTOUT
SCALE 1:1



FRONT MOUNTED PANEL CUTOUT
SCALE 1:1

- ① CAVITY IDENTIFICATION CHARACTERS ON FRONT AND REAR FACE.
- ② NYLON, UL 94V-0 RATED, BLACK.
- ③ CONTACT BODY: 0.76µm [.000030] MIN GOLD FOR A LENGTH OF 2.54 [.100] MIN FROM MATING END, GOLD FLASH ON REMAINDER, BOTH OVER 1.27µm [.000050] MIN NICKEL. CONTACT POST: 2.54µm [.000100] MIN TIN-LEAD OVER 2.54µm [.000100] MIN COPPER.
- ④ 5.08µm [.000200] MIN NICKEL OVER 10.16µm [.000400] MIN COPPER.
- ⑤ CONTACT BODY: 0.76µm [.000030] MIN GOLD FOR A LENGTH OF 2.54 [.100] MIN FROM MATING END, GOLD FLASH ON REMAINDER, BOTH OVER 1.27µm [.000050] MIN NICKEL. CONTACT POST: 2.54µm [.000100] MIN TIN OVER 2.54µm [.000100] MIN COPPER.
- ⑥ SELECT LOAD CONTACTS 35 & 36 REMOVED.

OBSOLETE	—	YES	①	41.40 [1.630]	—213597-5—
	②	NO	③	16.38 [.645]	213597-4
OBSOLETE	—	NO	④	16.38 [.645]	—213597-3—
	—	NO	⑤	16.38 [.645]	—213597-2—
	—	NO	⑥	14.15 [.557]	—213597-1—
	NOTES	ORGANIZER	CONTACT FINISH	Z	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN L. SIPE 4-23-90	TE Connectivity		
DIMENSIONS: mm [INCHES]		CHK R. STONE 4-25-90			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD K. DeOLD 4-25-90	NAME		
0 PLC ± - 1 PLC ± - 2 PLC ± 0.13 [.005] 3 PLC ± - 4 PLC ± - ANGLES ± -		PRODUCT SPEC 108-10040	RECEPTACLE ASSEMBLY, 28-37, REVERSE SEX, CMC		
MATERIAL RECEPTACLE: ② SHELL: ZINC CONTACT: BRASS		APPLICATION SPEC —	SIZE A1		
FINISH SHELL: ①		WEIGHT —	CAGE CODE 00779		
		CUSTOMER DRAWING		SCALE 2:1	SHEET 1 OF 1
				REV F	