

ATTENTION **OBSERVE PRECAUTIONS** FOR HANDLING ELECTROSTATIC DISCHARGE SENSITIVE DEVICES

#### **Features**

- White SMD package, silicone resin.
- Low thermal resistance.
- Compatible with IR-reflow processes.
- ESD protection.
- Package: 2000pcs / reel.
- Moisture sensitivity level : level 2a.
- RoHS compliant

### 3.5x3.5 mm SMD CHIP LED LAMP

Part Number: AA3535QR4A25Z4S-W2

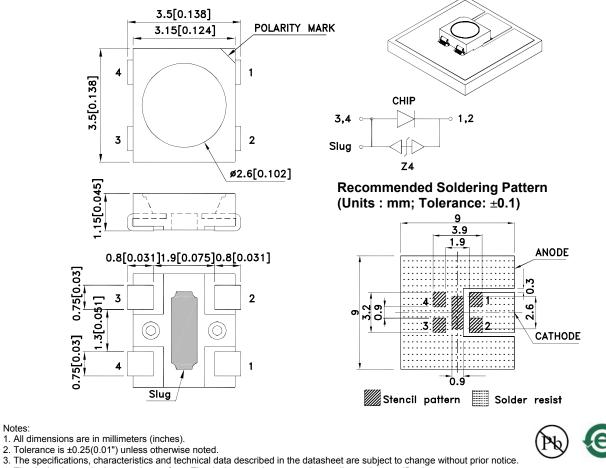
Warm White

#### Descriptions

- The source color devices are made with InGaN on Al<sub>2</sub>O<sub>3</sub> substrate Light Emitting Diode.
- Electrostatic discharge and power surge could damage the LEDs
- It is recommended to use a wrist band or antielectrostatic glove when handling the LEDs.
- All devices, equipments and machineries must be electrically grounded.

#### **Applications**

- Signal and symbol luminaire for orientation.
- Marker lights (e.g. steps, exit ways, etc).
- Decorative and entertainment lighting.
- Commercial and residential lighting.
- Automotive interior lighting.



Notes:

- 1. All dimensions are in millimeters (inches).

4. The device has a single mounting surface. The device must be mounted according to the specifications.

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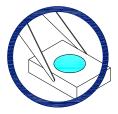
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### **Package Dimensions**

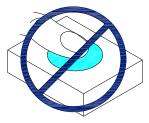
### Handling Precautions

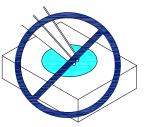
Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although its characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force. As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might lead to damage and premature failure of the LED.

1. Handle the component along the side surfaces by using forceps or appropriate tools.



2. Do not directly touch or handle the silicone lens surface. It may damage the internal circuitry.

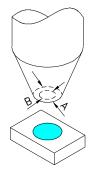




3. Do not stack together assembled PCBs containing exposed LEDs. Impact may scratch the silicone lens or damage the internal circuitry.



- 4.1. The inner diameter of the SMD pickup nozzle should not exceed the size of the LED to prevent air leaks.
- 4.2. A pliable material is suggested for the nozzle tip to avoid scratching or damaging the LED surface during pickup.
- 4.3. The dimensions of the component must be accurately programmed in the pick-and-place machine to insure precise pickup and avoid damage during production.



5. As silicone encapsulation is permeable to gases, some corrosive substances such as  $H_2S$  might corrode silver plating of leadframe. Special care should be taken if an LED with silicone encapsulation is to be used near such substances.

Selection Guide											
Part No.	Color	CCT Range (K)			CRI	Lens Type	lv (co @ 15		Φv (lm) [2] @ 150mA*		Viewing Angle [1]
		Min.	Тур.	Max.	Тур.		Min.	Тур.	Min.	Тур.	2 0 1/2
AA3535QR4A25Z4S-W2	Warm White	2870	3000	3220	63	Water Clear	7	9	24	32	120 °

Notes:

θ1/2 is the angle from optical centerline where the luminous intensity is 1/2 of the optical peak value.
Luminous intensity/ luminous Flux: +/-15%.\*LEDs are binned according to their luminous flux.
Luminous intensity/ luminous Flux value is traceable to the CIE127-2007 compliant national standards.

#### Absolute Maximum Ratings at TA=25°C

Parameter	Symbol	Value	Unit	
Power Dissipation	PD	600	mW	
Junction Temperature [1]	TJ	110	°C	
Operating Temperature	Тор	-40 To +85	°C	
Storage Temperature	Tstg	-40 To +85	°C	
DC Forward Current [1]	lf	150	mA	
Peak Forward Current [2]	lғм	300	mA	
Reverse Voltage	VR	5	V	
Thermal Resistance [1] (Junction/ambient)	Rth j-a	180	°C/W	
Thermal Resistance [1] (Junction/solder point)	Rth j-S	85	°C/W	
Electrostatic Discharge Threshold (HBM)		8000	V	

Notes:

1. Results from mounting on PC board FR4(pad size  $\ge$  70mm<sup>2</sup>), mounted on pc board-metal core PCB is recommend

for lowest thermal Resistance.

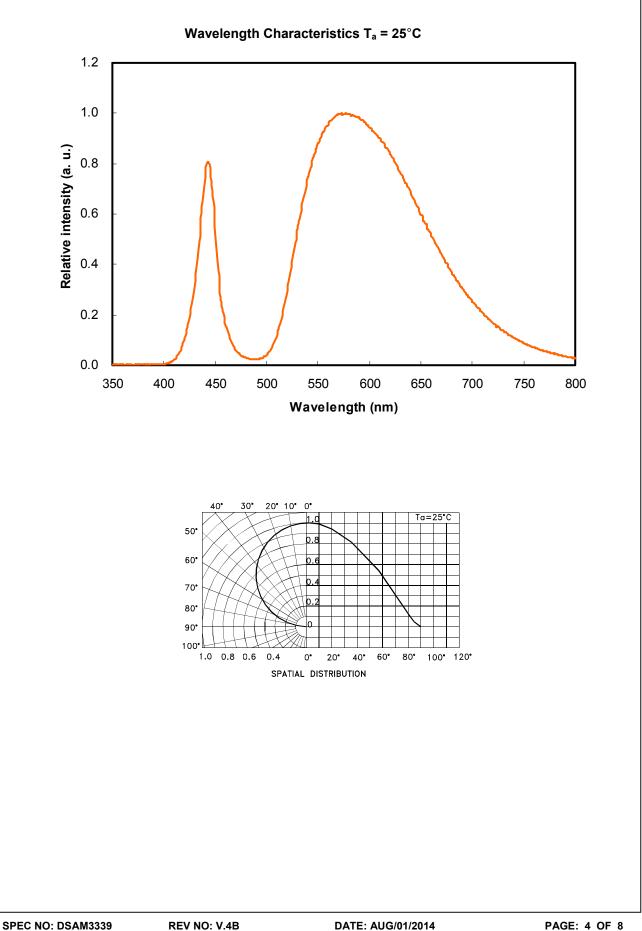
2.1/10 Duty Cycle, 0.1ms Pulse Width.

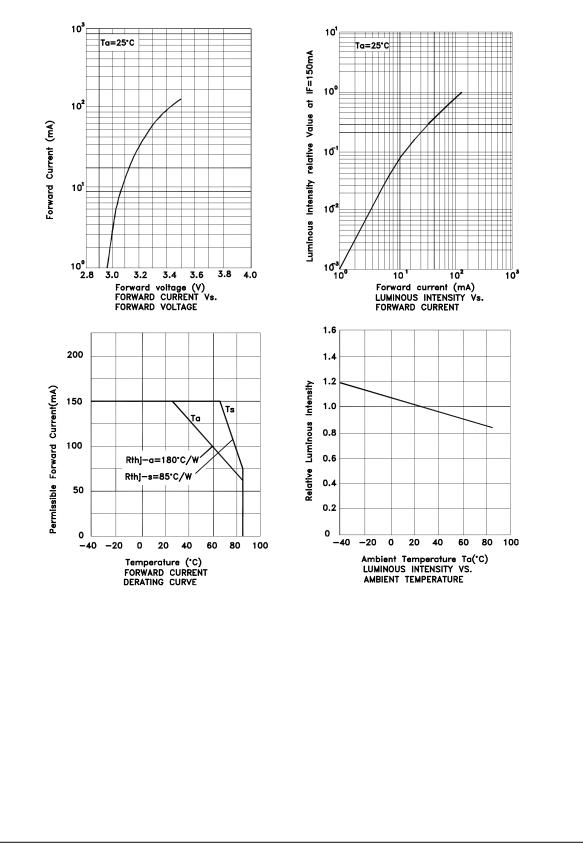
#### Electrical / Optical Characteristics at TA=25°C

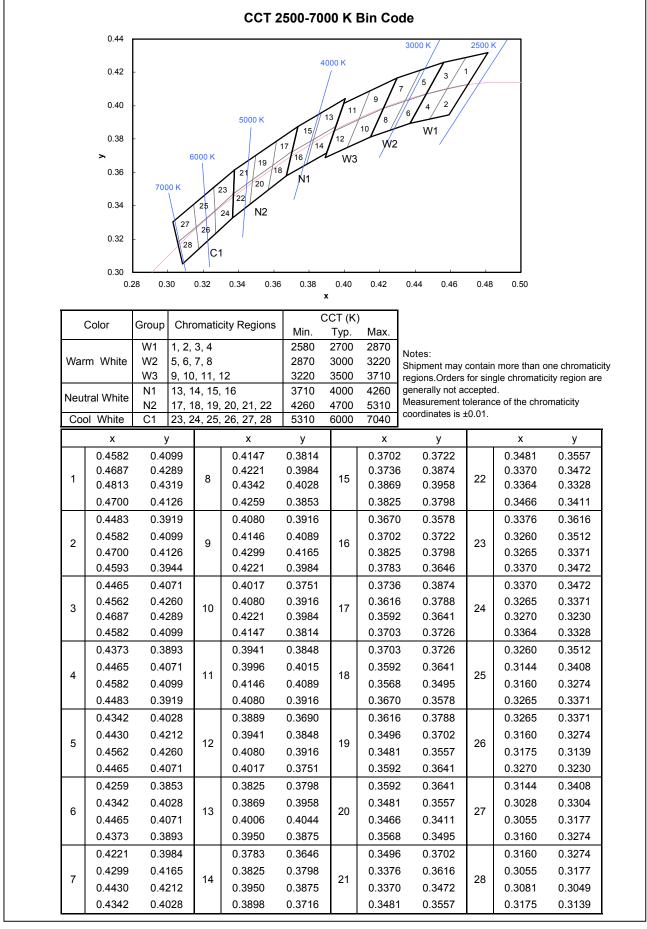
Parameter	Symbol	Value	Unit	
Forward Voltage IF = 150mA [Min.]		2.7	V	
Forward Voltage IF = 150mA [Typ.]	VF [1]	3.5		
Forward Voltage IF = 150mA [Max.]		4.0		
Allowable Reverse Current [Max.]	IR	85	mA	
Temperature coefficient of VFIF=150mA, -10 $^{\circ}$ C $\leq$ T $\leq$ 100 $^{\circ}$ C [Typ.]	TCv	-3.1	mV/° C	
Temperature coefficient of XIF=150mA, -10 $^{\circ}$ C $\Sigma$ [Typ.]	TCx	-0.15	10 <sup>-3</sup> /° C	
Temperature coefficient of YIF=150mA, -10 $^{\circ}$ C $\leq$ T $\leq$ 100 $^{\circ}$ C [Typ.]	ТСу	-0.22	10 <sup>-3</sup> /° C	

Note:

1.Forward Voltage: +/-0.1V.





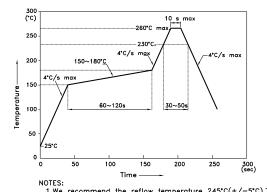


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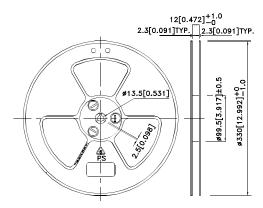
Reflow soldering is recommended and the soldering profile is shown below. Other soldering methods are not recommended as they might cause damage to the product.

Reflow Soldering Profile For Lead-free SMT Process.

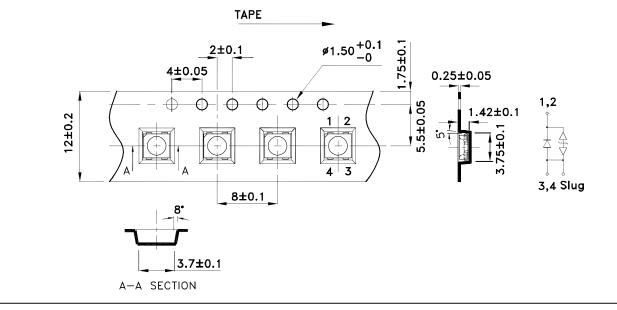


NOTES: 1.We recommend the reflow temperature 245°C(+/-5°C).The maximum soldering temperature should be limited to 260°C. 2.Don't cause stress to the epoxy resin while it is exposed to high temperature. 3.Number of reflow process shall be 2 times or less.

#### **Reel Dimension**

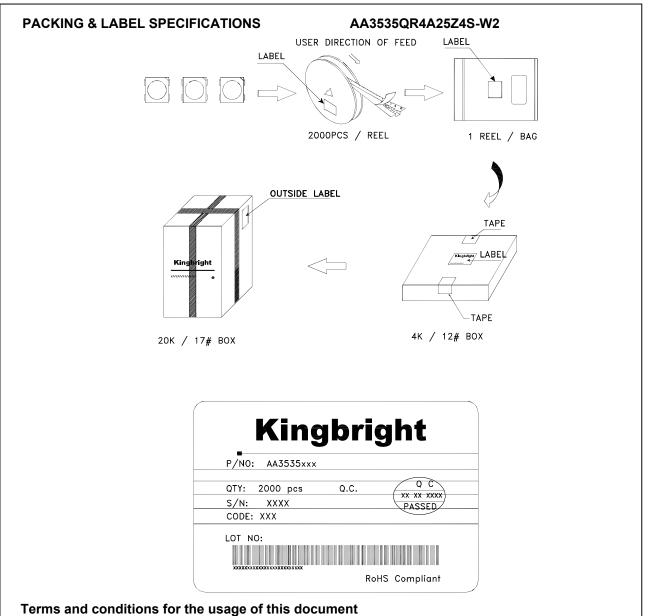


#### **Tape Specifications** (Units : mm)



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