

## Heating Controller

### Features

- Dual Voltage (120V/240V) operations
- Auto temperature control with NTC
- NTC open protection
- Multi mode LED indicator
- Proportional control
- Pulse trigger for high current SCR/TRIAC (up to 15mA)
- Internal Zener
- Auto Heating off after heating timer timeout
- Low cost 8-Pin DIP and SOIC package

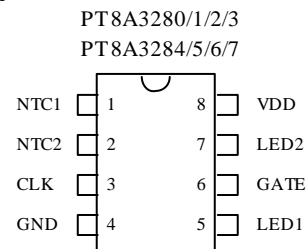
### Applications

- Curler
- Straightener

### Description

The PT8A3280/1/2/3/4/5/6/7 is a mixed signal CMOS LSI chip designed as heating controller with help of external NTC (Negative Temperature Component). NTC open protection is implemented for device safety. This device can be used in both 120V and 240V power line supplier, as it will automatically adjust the heating power according to the power line voltage to avoid heating appliance damage or long heating time. The proportional control algorithm is designed in this product.

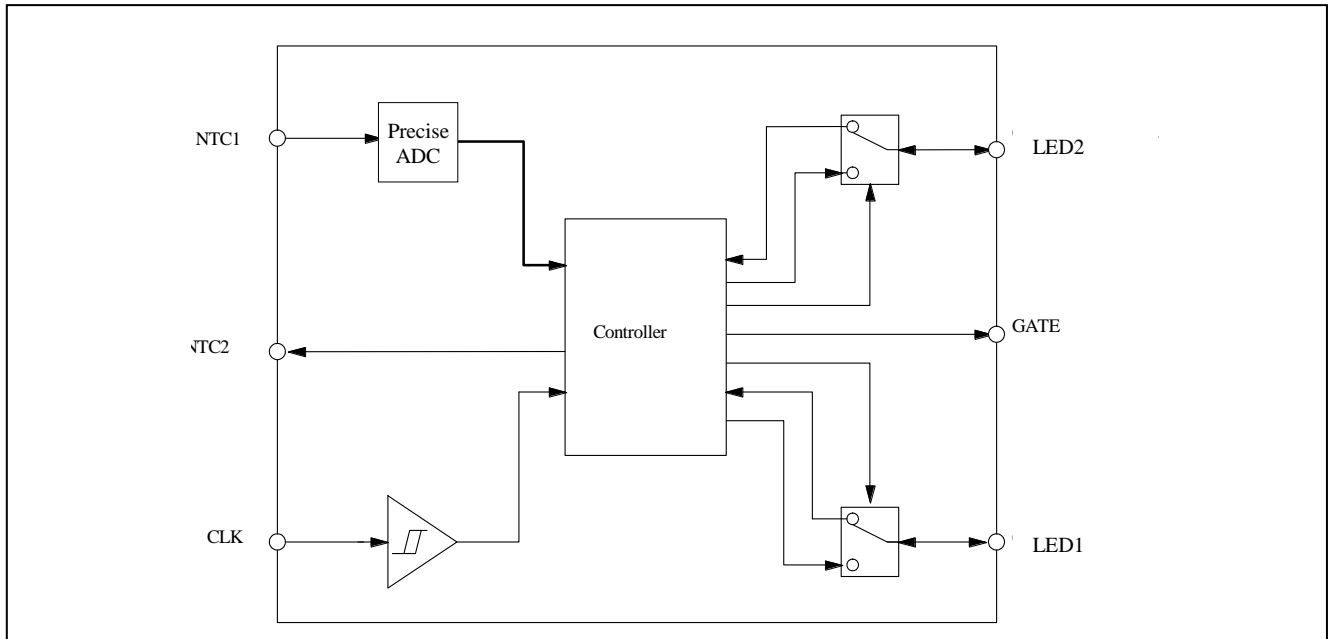
### Pin Configuration



### Pin Description

Pin No.	Pin Name	I/O	Description
1	NTC1	I	NTC voltage input, NTC open detection input
2	NTC2	O	Output signal for NTC open detection
3	CLK	I	Clock input from power line
4	GND	Power	Ground and Power
5	LED1	I/O	<b>3280/1/2/3/4/5/6/7:</b> LED1 driving output
6	GATE	O	<b>3280/1/2/3:</b> SCR trigger output <b>3284/5/6/7:</b> TRIAC trigger output
7	LED2	I/O	<b>3280/1/2/3/4/5/6/7:</b> LED2 driving output
8	VDD	Power	Ground and Power

### Block Diagram



### Maximum Ratings

Storage Temperature .....	-65°C to +150°C
Supply Voltage to Ground Potential (Input & V <sub>CC</sub> Only).....	-0.5V to +5.5V
Supply Voltage to Ground Potential (Outputs).....	-0.5V to +5.5V
DC Input Voltage .....	-0.5V to +5.5V
DC Output Current .....	20mA
Power Dissipation .....	500mW

**Note:**

Stresses greater than those listed under MAXIMUM RATINGS may cause permanent damage to the device. This is a stress rating only and functional operation of the device at these or any other conditions above those indicated in the operational sections of this specification is not implied. Exposure to absolute maximum rating conditions for extended periods may affect reliability.

### Recommended operation conditions

Symbol	Pin	Parameter	Min	Typ	Max	Unit
Frequency	CLK	Input CLK Frequency	-	50/60	-	Hz
T <sub>A</sub>	-	Operating temperature	-20	-	85	°C

### AC Electrical Characteristics

(V<sub>DD</sub> = 3.5 ~ 5.5V, T<sub>A</sub> = -20 ~ 85 °C, unless otherwise noted)

Symbol	Description	Test Conditions	Min	Type	Max	Unit
F <sub>CLK</sub>	Frequency of CLK	-		50/60		Hz
T <sub>GATE</sub>	Width of trigger pulse	-	160	200	240	μS
Timer	Power off timer	F <sub>CLK</sub> = 50Hz	1.15	1.2	1.25	Hour

**DC Electrical Characteristics**

 ( $V_{DD} = 3.5 \sim 5.5V$ ,  $T_A = -20 \sim 85 \text{ }^\circ\text{C}$ , unless otherwise noted)

Symbol	Description	Test Conditions		Min	Type	Max	Unit
I <sub>IH</sub>	Input high current	PIN: CLK	$V_{IN} = V_{DD}$	-	-	1	μA
		PIN: NTC1	$V_{IN} = V_{DD}$	-	-	100	nA
		PIN: NTC2	$V_{IN} = V_{DD}$ , Output High impedance	-	-	100	nA
I <sub>IL</sub>	Input low current	PIN: CLK	$V_{IN} = GND$	-	-	-1	μA
			$V_{IN} = 0.35V$	-	-	-10	μA
		PIN: NTC1	$V_{IN} = GND$	-	-	-100	nA
		PIN: NTC2	$V_{IN} = GND$ , Output High impedance	-	-	-100	nA
I <sub>OH</sub>	Output High current	PIN: GATE	$V_{DD}=4.5V$ $V_{out} = 2.5V$	-15	-	-	mA
I <sub>OL</sub>	Output Low current	PIN: NTC2	$V_{DD}=4.5V$ $V_{out} = 0.5V$	2.0	-	-	mA
		PIN: GATE	$V_{DD}=4.5V$ $V_{out} = 0.5V$	5.0	-	-	mA
V <sub>POR</sub>	Voltage of POR	-		1.5	-	2.5	V
V <sub>Z</sub>	Voltage of Zener	$I_{DD} = 500\mu A \sim 10mA$		4.5	5.0	5.5	V
I <sub>DD</sub>	Current consumption	NTC1,CLK pin tied to ground $V_{DD} = 4.5V$		-	-	500	μA

## Functional Description

- State description

- Reset

The device will be of reset state after power-on.

- Heating on

The device will be heating on after power on.

- Heating off

This device enter heating-off state after its power-on reset or heating timer timeout, and all pins will be the same status as after power-on reset.

- NTC open protection

When NTC is open, NTC1 pin will be pulled low in the period of NTC open detected.

- Timer

Once IC enters Heating-on State, internal timer starts to count. When time is out after 216000 clock period, it will exit heating-on state. That is, in case of 60Hz CLK signal, the heating time is about 1 hour; and 1.2 hour for 50Hz.

In heating-on state, temperature is regulated to the selected temperature by the IC through NTC close control loop.

- Control signal output

When working in Heating-on state, Gate/LED output will be related to NTC1 input and CLK input amplitude.

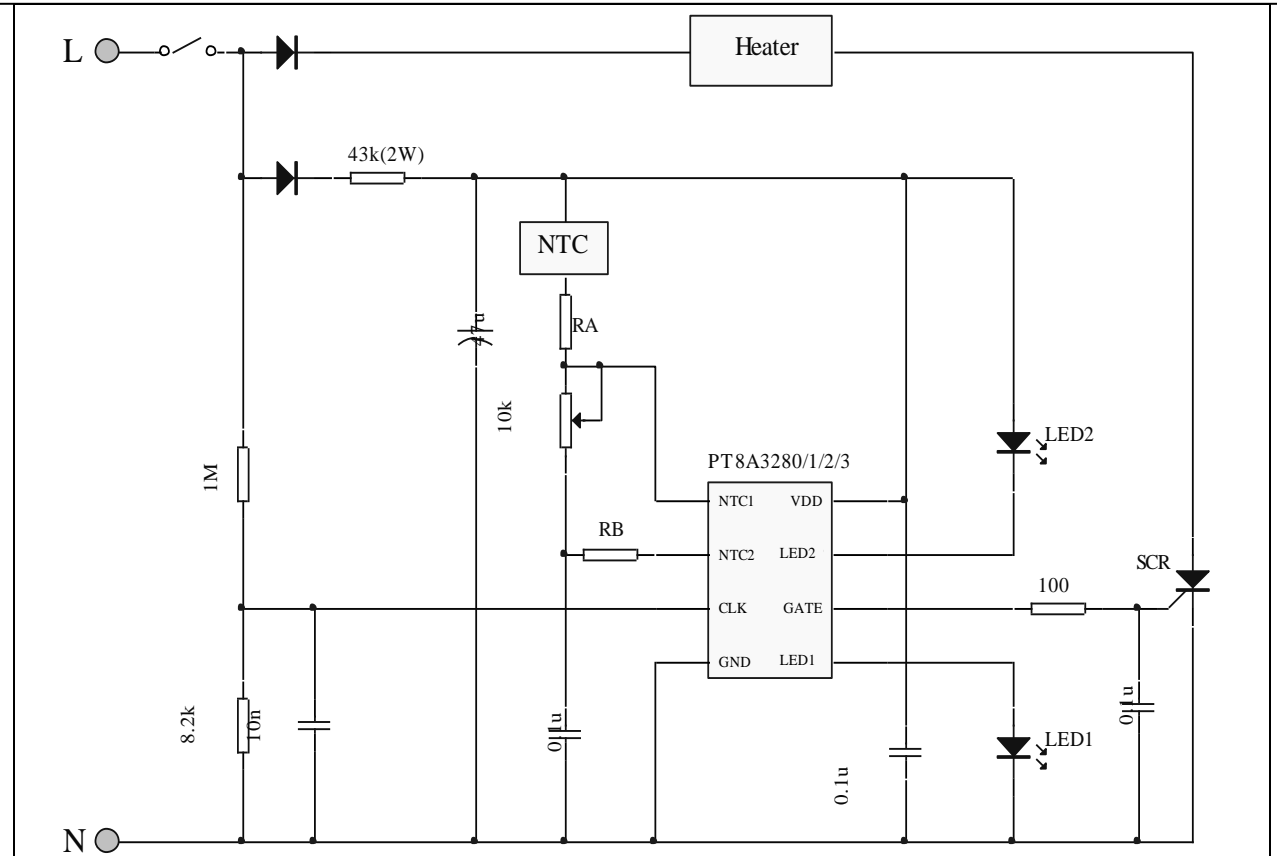
Effect of NTC and  $V_{T_{CLK}}$  (Level 2) on GATE and LED indication

Working State	CLK input voltage	NTC (NTC open detection)	NTC (Normal temp detection)	GATE (trigger to SCR/TRIAC)	LED				
					LED1	LED2	LED1	LED2	
					3280/2/4/6	3280/2/4/6	3281/3/5/7	3281/3/5/7	
ON	High for level 2 (240V)	$V_{NTCO} \sim V_{DD}$	$0 \sim V_{ADC\_BIT15}$	Proportional output	Flash1*	Invert of LED1	On	Off	
			$V_{ADC\_BIT14} \sim V_{ADC\_BIT1}$		On		On		
			$V_{ADC\_BIT1} \sim V_{DD}$	0	On		On	On	
	Low for level 2 (120V)		$0 \sim V_{ADC\_BIT15}$	Proportional output	Flash1		On	On	Off
			$V_{ADC\_BIT14} \sim V_{ADC\_BIT1}$		On		On	On	
			$V_{ADC\_BIT1} \sim V_{DD}$	0	On		On	On	
Off	X*		X	0	Off	Off	Off	Off	
X	X	$0 \sim V_{NTCO}$	X	0	Flash2*	Flash2*	Off	Off	

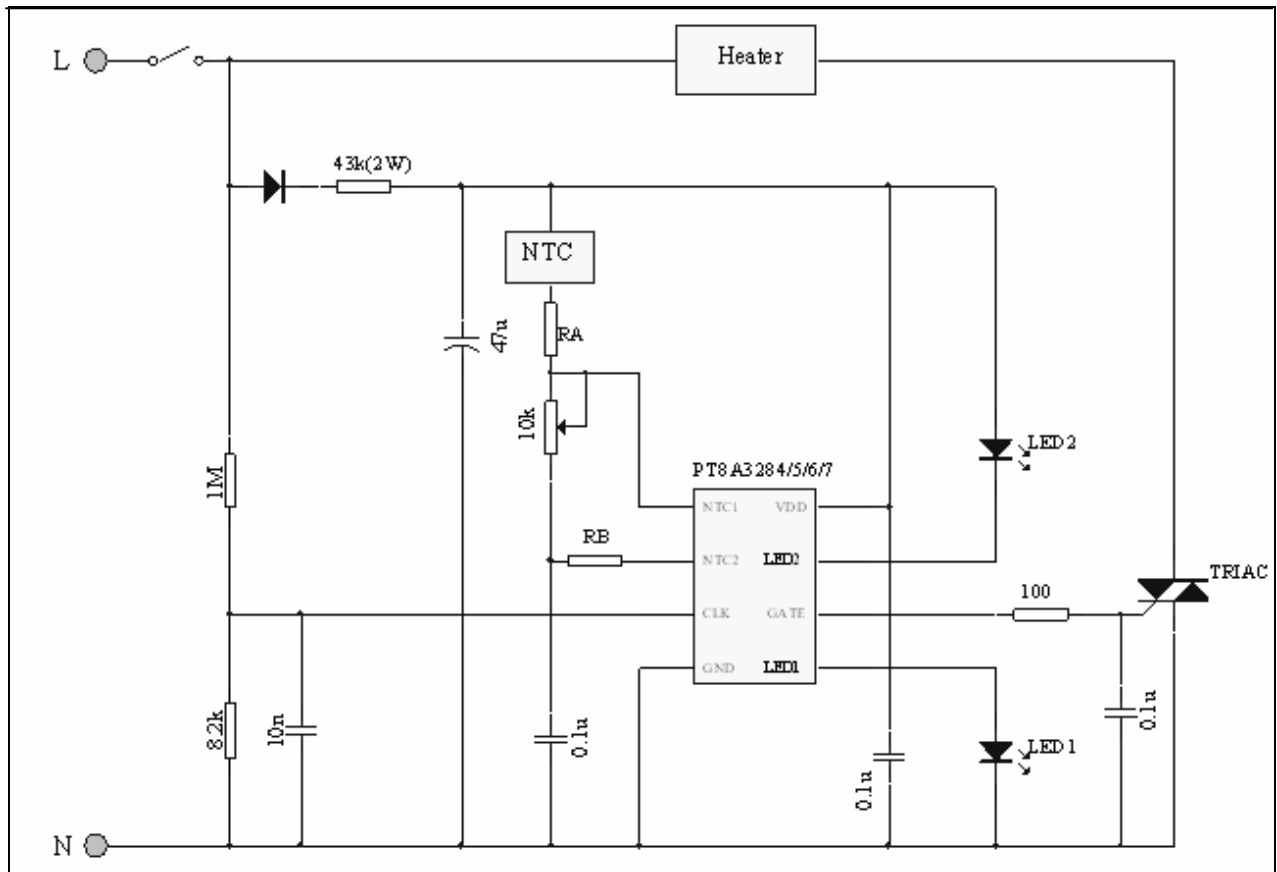
\*Note: 1) X means any input. 2) Flash1 frequency is 1/32 clock. 3) Flash2 frequency is 1/8 clock

### Application Circuit

PT8A3280/1/2/3 Application circuit

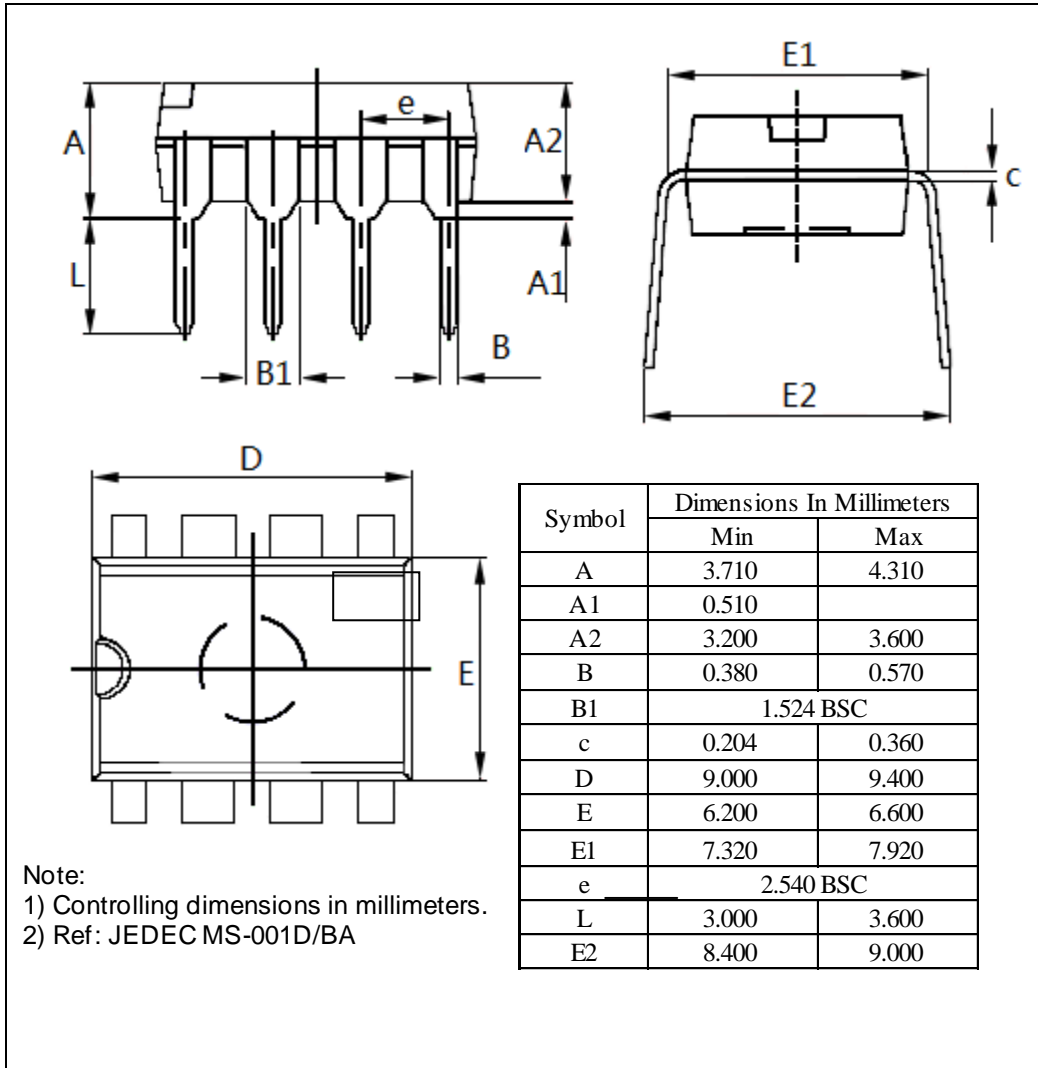


PT8A3284/5/6/7 Application circuit

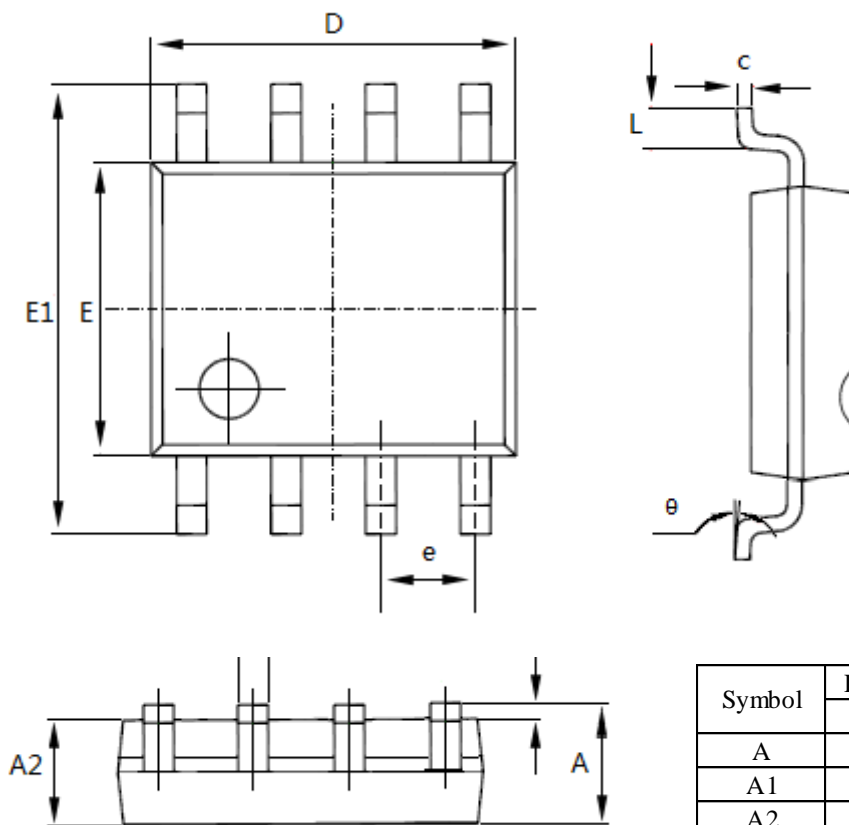


**Mechanical Information**

PE (DIP-8)



WE (SOIC-8)



Note:  
 1) Controlling dimensions in millimeters.  
 2) Ref: JEDEC MS-012E/AA

Symbol	Dimensions In Millimeters	
	Min	Max
A	1.350	1.750
A1	0.100	0.250
A2	1.350	1.550
b	0.330	0.510
c	0.170	0.250
D	4.700	5.100
E	3.800	4.000
E1	5.800	6.200
e	1.27 BSC	
L	0.400	1.270
θ	0°	8°

### Ordering Information

Part No.	Package Code	Package
PT8A328xPE	P	Lead free 8-Pin DIP
PT8A328xWE	W	Lead free and Green 8-Pin SOIC

**Note:**

- “x” shows 0~7 with different function see *Function Comparison Table*.
- E = Pb-free or Pb-free & Green
- Adding X Suffix= Tape/Reel

### Function Comparison Table

Part number	LED	Timer	Driver
PT8A3280	Flash	Y	SCR
PT8A3281	Constant	Y	SCR
PT8A3282	Flash	N	SCR
PT8A3283	Constant	N	SCR
PT8A3284	Flash	Y	TRIAC
PT8A3285	Constant	Y	TRIAC
PT8A3286	Flash	N	TRIAC
PT8A3287	Constant	N	TRIAC

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