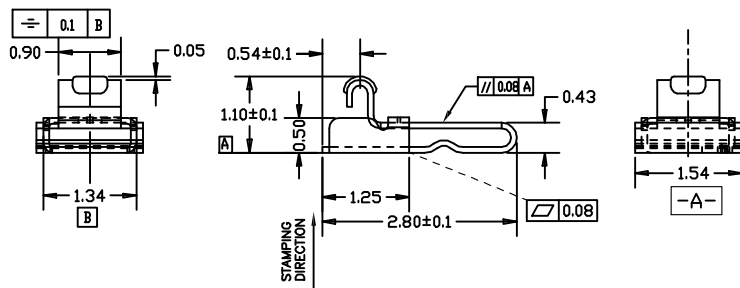
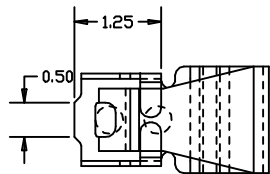
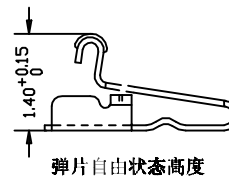


MD D	Description	Please follow Pulse Limits for the hazardous substances (RoHS, halogens) in the document "Pulse Hazardous Substances (HS) Limits (RPGE002-03)" and "Vendor Survey Questionnaire, Material Composition (LDM-SAF-L0040)".	Reliability Test Spec according to WIHS7.5.33 (Reliability Test Working Instruction) Default test standard is Test Standard A if no definition			
P2	Change the Logo					

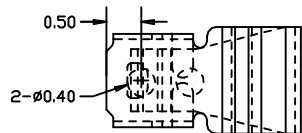
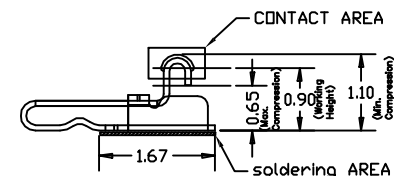


NOTES:UNLESS OTHERWISE SPECIFIED

1. DIM. MARKED ▼ TO BE CHECKED.
2. MATERIAL: SUS304-H
3. NO CRACK APPEARS ON CONTACT BALL SHAPE.
4. NO LINES APPEARS ON BENDING AREA.
5. ALL UNSPECIFIED RADII TO BE 0.05 MAXIMUM .
6. BURR:0.03MAX;CUMBER:1.5MM MAX/500MM; TWIST:20°/500MM.
- 7.WITH 25.4MM/MINUTE TEST SPEED COMPRESSED TO 0.3MM, KEEP THREE SECONDS, FORCE VALUE IS GREATER THAN 0.4N
8. PLATING: 1u"MIN GOLD PLATING ON CONTACT AREA, GOLD FLASH PLATING ON SOLDER AREA, 50u" MIN NICKEL PLATING OVER ALL
- 9.电镀品须符合盐雾测试24H要求
- 10.电镀后沾锡面积要达到95%以上,将产品焊接在PCB板上,以30°斜角用推拉力计将其推掉,大于3Kgf/pin;
- 11.电镀后过260摄氏度高温3分钟,产品无变色、起泡。




弹片自由状态高度



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Functional Characteristics Key (Cpk requirement : Cpk) >
 ◆ Process Capability Studies required(total pcs)
 ◆ Ongoing Statistical Process Control Required (total pcs)
 ◆ Critical dimension need to be measured, no CPK requirement (total pcs)

- .X± 0.15
- .XX± 0.10
- .XXX±0.05
- X:± 5°

PULSE (SUZHOU) WIRELESS PRODUCTS CO.LTD.		THIRD ANGLE PROJECTION		SHEET NUMBER		1 / 1	
 99 HUOLU RD. SUZHOU NEW DISTRICT 215009 P.R.CHINA		SCALE		GENERAL TOLERANCE		CUSTOMER NUMBER	
PRODUCT(S) SW0184N		4,000		DESIGN		JUN-28-18	
ITEM TX80106-001(CLIP)		DOCUMENT NUMBER SW0184N		CHECKED		MARK Nov-22-17	
		PART VERSION P01		APPROVED		JAMES Nov-22-17	
		DOCUMENT VERSION P2		P2		March-07-19	
		MOD		DATE		CHRIS	
				P1		JUN-28-18	
				DATE		JACKIE	
				NAME			