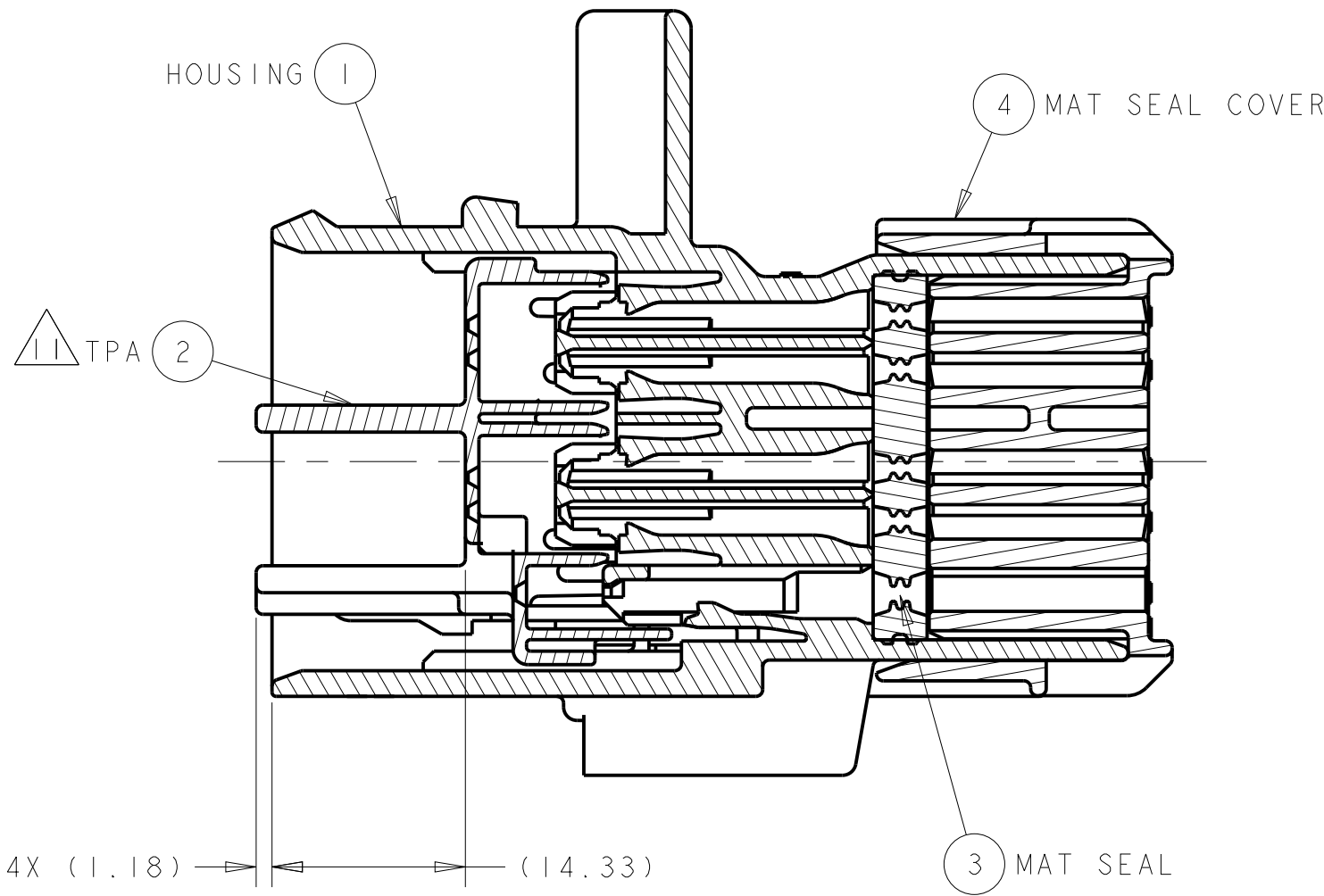
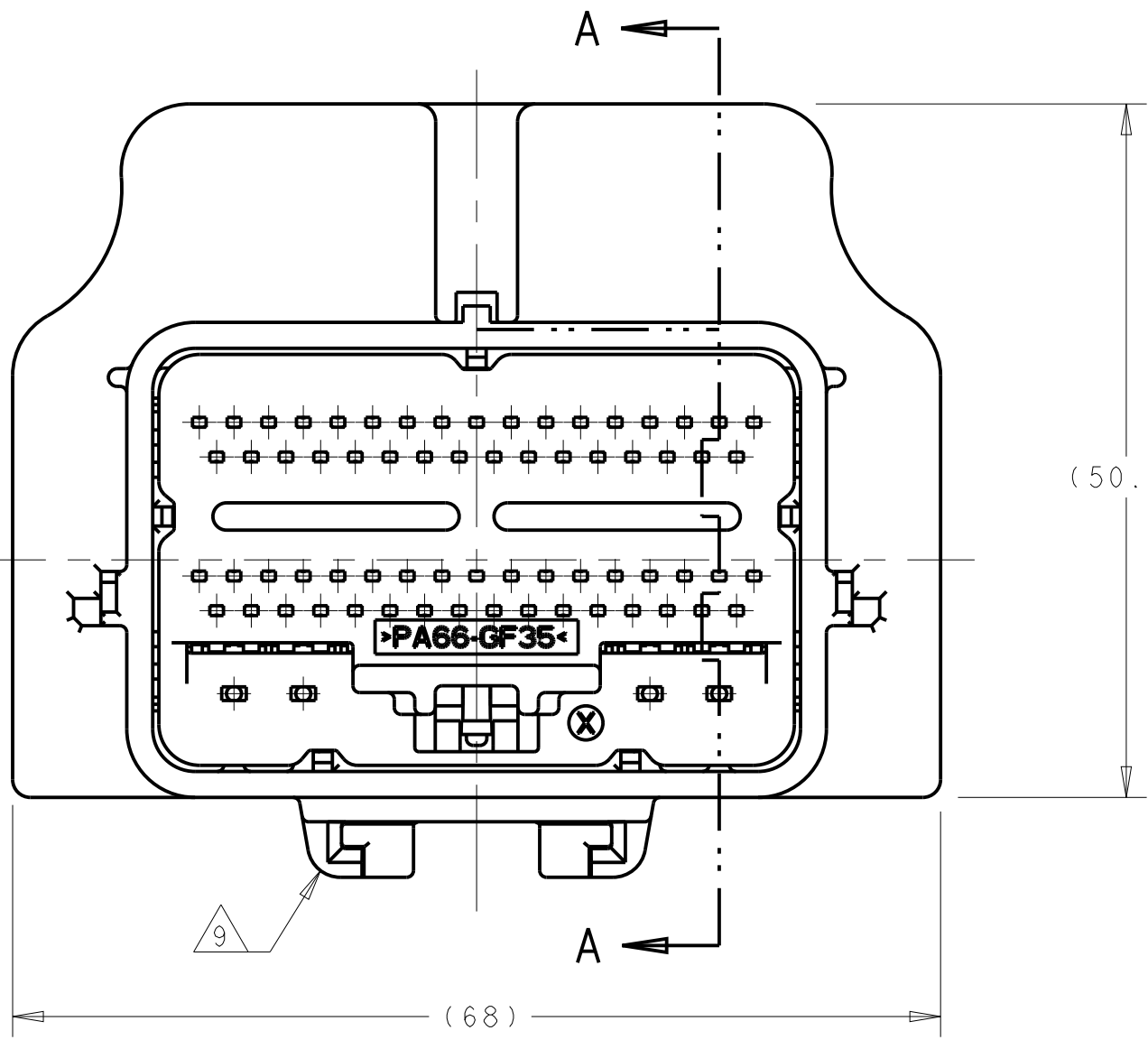
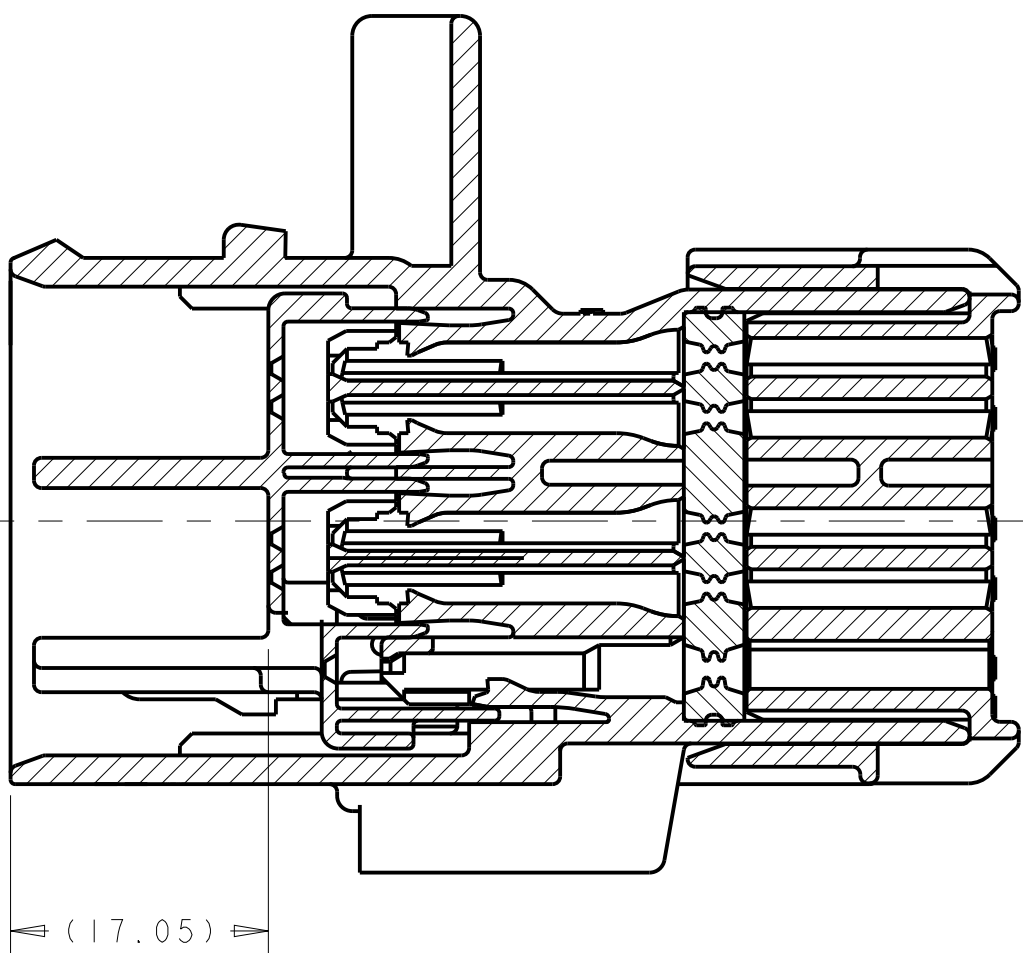
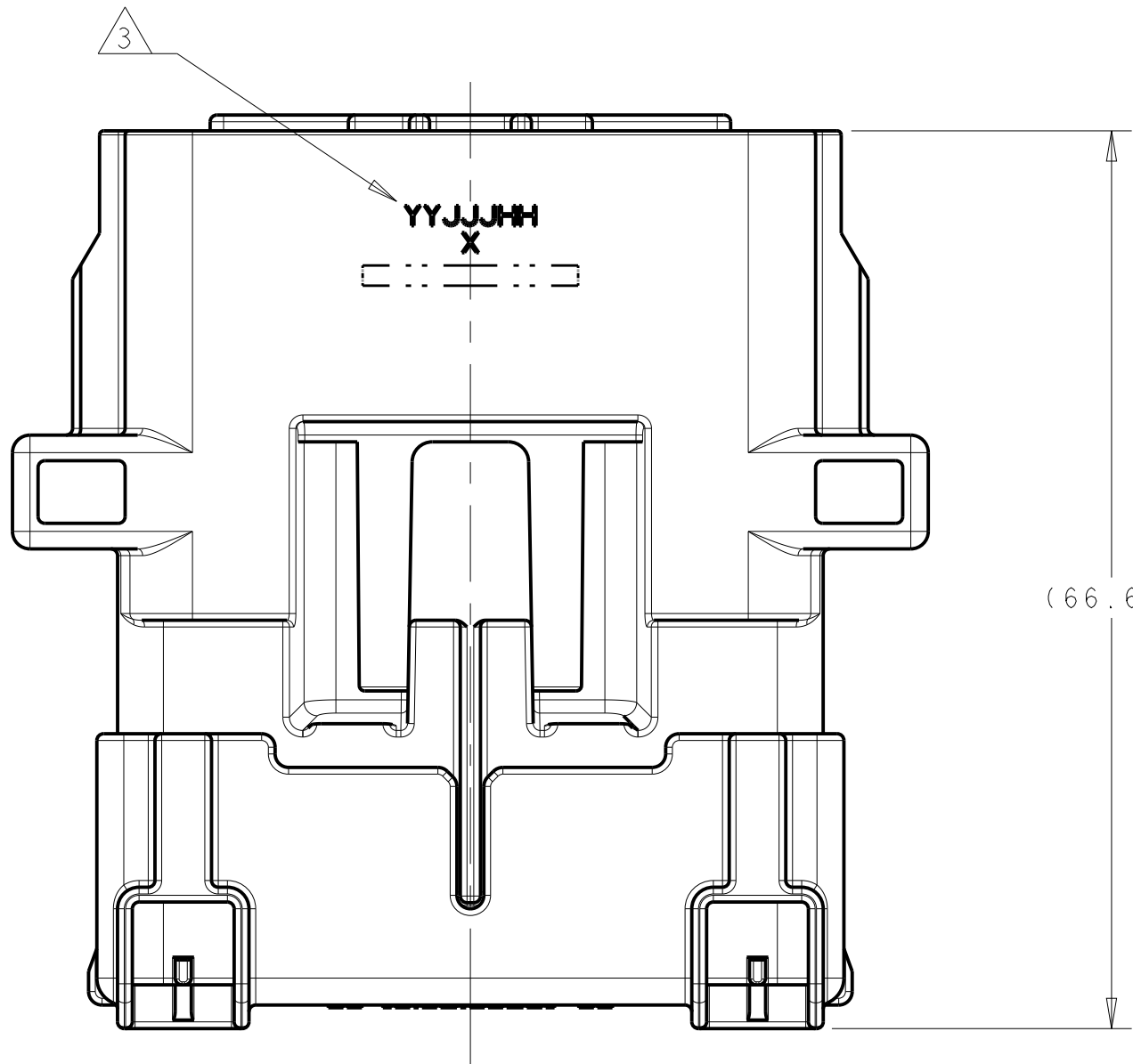


REVISIONS					
P.	LTR.	DESCRIPTION	DATE	DWN.	APVD.
	D4	REVISED PER ECO-12-002457	07FEB2012	DLD	DCM
	D5	REVISED PER ECO-14-015175	16OCT2014	DLD	DCM

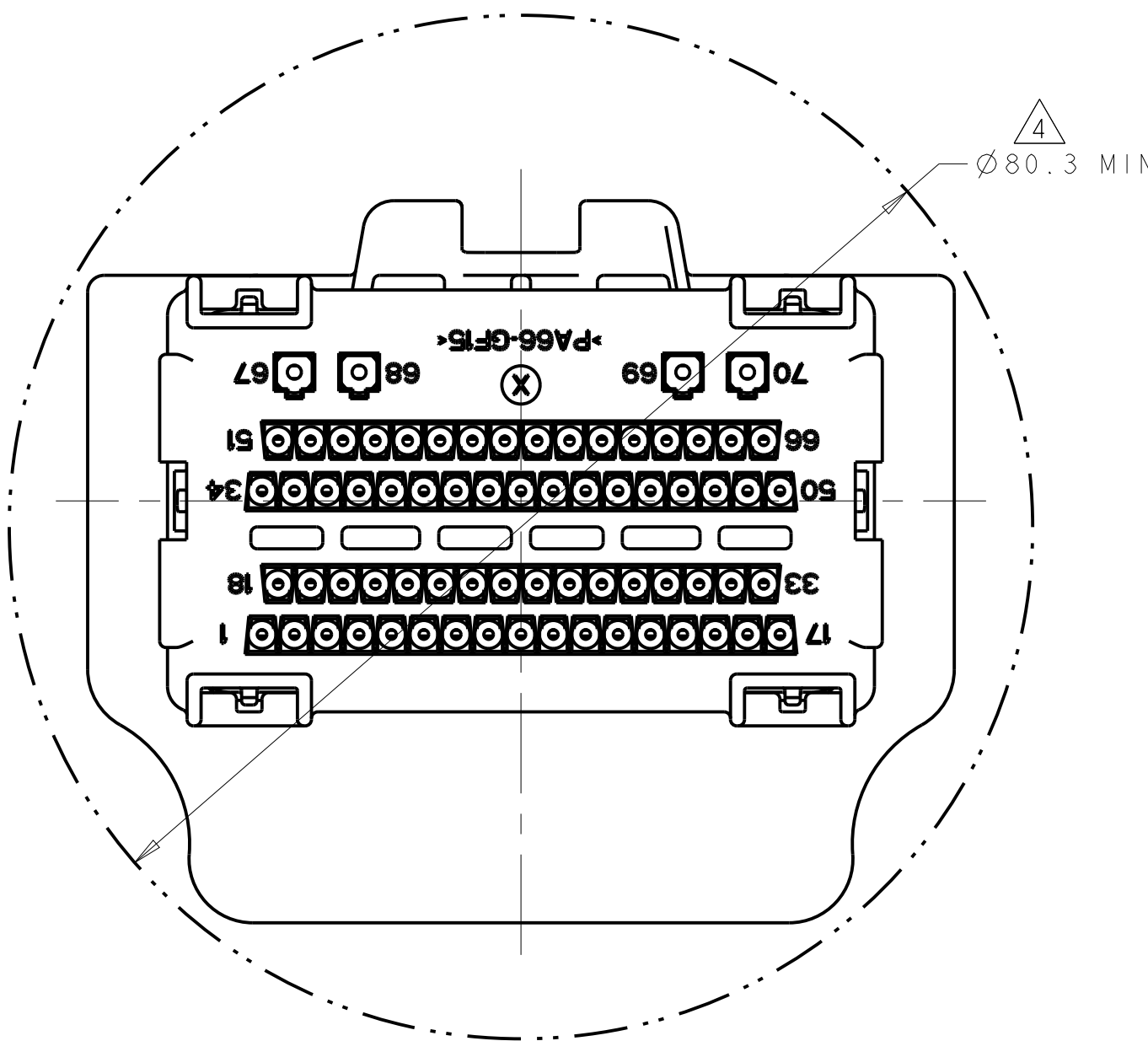
1. PART NUMBER 1438726-1 SHOWN ON THE DRAWING.
2. THE TPA IS SHIPPED IN ITS PRE-LATCHED POSITION.
3. TRACEABILITY CODE (YY = TWO DIGIT YEAR, JJJ = THREE DIGIT JULIAN DAY, HH = TWO DIGIT MILITARY HOUR) AND CUSTOMER PART NUMBER PRINTED IN THIS LOCATION AT ASSEMBLY.
4. MINIMUM FEED THROUGH CONDITION WITH 1.0mm CLEARANCE ALL AROUND.
5. APPLICABLE 0.64 TE CONNECTIVITY (TE) TERMINAL PART NUMBERS (SOLD SEPARATELY).
FOR TIN APPLICATION: SEE DRAWING 1488220 FOR APPLICABLE PART NUMBERS, WIRE SIZES, AND REELING OPTIONS.
FOR GOLD APPLICATIONS: SEE DRAWING 1488208 FOR APPLICABLE PART NUMBERS, WIRE SIZES, AND REELING OPTIONS.
6. APPLICABLE 1.5 MOLEX TERMINALS PART NUMBERS (SOLD SEPARATELY).
33000-0002 (TIN) WITH WIRE SIZES 16-20AWG OR METRIC EQUIVALENT.
7. PART MATES WITH TE PART NUMBER 1438136-X (SOLD SEPARATELY).
8. OPTIONAL MATING WIRESHIELD PART NUMBER: 1488374-1 (SOLD SEPARATELY)
9. OPTIONAL MATING DELPHI RETENTION CLIP PART NUMBER: 15439357 (SOLD SEPARATELY).
10. THIS IS A 3 POSITION TPA.
STAGE 1: AS SHIPPED TO HARNESS SUPPLIER.
STAGE 2: AS SHIPPED TO OEM.
STAGE 3: AS ASSEMBLED IN VEHICLE.
11. TPA FORCE REQUIREMENTS FOR THIS PRODUCT ARE AS FOLLOWS:
MOVE STAGE 1 TO STAGE 2: 68N MAX
MOVE STAGE 2 TO STAGE 1: 15N MIN, 50N MAX.
MOVE STAGE 1 TO OFF: 15N MIN
12. REFERENCE TE INSTRUCTION SHEET 408-10054.



SECTION A-A
TPA SHOWN IN ITS SHIPPING
POSITION FROM TYCO ELECTRONICS



SECTION A-A
TPA SHOWN IN ITS SHIPPING
POSITION FROM THE HARNESS
ASSEMBLY PLANT.



SEE SHEET 2 FOR
THE BILL OF MATERIALS

THIS DRAWING IS A CONTROLLED DOCUMENT. DIMENSIONING AND TOLERANCING PER ASME Y14.5M-2009		DWN M. FORISKA 04NOV2004	TE Connectivity	
		CHK G. MARTIN 08NOV2004		
DIMENSIONS: mm		APVD G. MARTIN 08NOV2004	NAME	
		PRODUCT SPEC	ASSEMBLY, TERMINAL HOUSING, 70 WAY, SEALED INLINE HYBRID	
		APPLICATION SPEC		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		SIZE	CAGE CODE	DRAWING NO.
0 PLC ±		A100779C=1438726		
1 PLC ±0.3		SCALE	2:1	SHEET 1 OF 2
2 PLC ±0.10		REV	D5	
3 PLC ±		CUSTOMER DRAWING		
4 PLC ±				
ANGLES ±1°				
FINISH				
MATERIAL				

