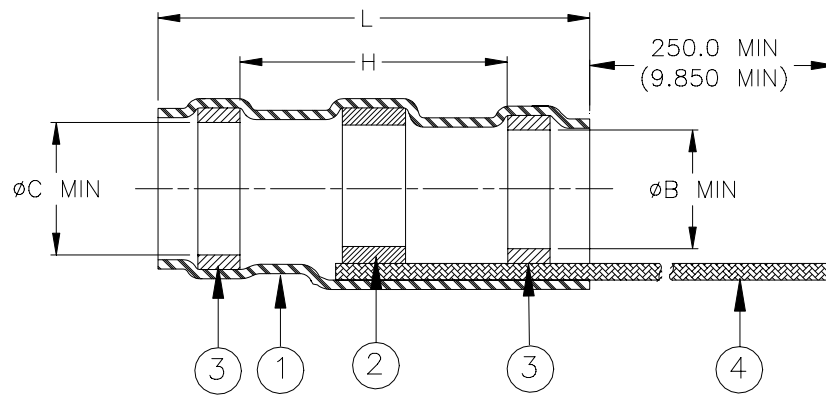


SPECIFICATION CONTROL DRAWING



Product Revision		Product Dimensions					Cable Dimensions		
Product Name		Ident. Code	$L \pm 1.75$ ($L \pm 0.070$)	ϕB min	ϕC min	H min	ϕE max	ϕF min	ϕD max
S03-11-R-100	N/C	SIZE1R	16.50 (0.650)	1.90 (0.070)	2.67 (0.105)	8.25 (0.325)	2.67 (0.105)	0.90 (0.035)	1.90 (0.070)
S03-12-R-100	N/C	SIZE2R	16.50 (0.650)	2.67 (0.105)	3.68 (0.145)	8.25 (0.325)	3.68 (0.145)	1.40 (0.055)	2.67 (0.105)
S03-13-R-100	N/C	SIZE3R	16.50 (0.650)	4.32 (0.170)	5.08 (0.200)	8.25 (0.325)	5.08 (0.200)	2.15 (0.085)	4.32 (0.170)
S03-14-R-100	N/C	SIZE4R	19.10 (0.750)	5.97 (0.235)	6.48 (0.255)	8.25 (0.325)	6.48 (0.255)	3.30 (0.130)	5.97 (0.235)
S03-15-R-100	N/C	SIZE5R	19.10 (0.750)	6.98 (0.275)	7.62 (0.300)	8.25 (0.325)	7.62 (0.300)	4.32 (0.170)	6.98 (0.275)

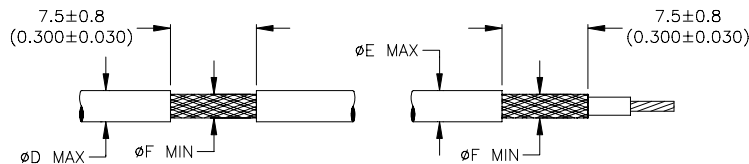
MATERIALS

1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
2. SOLDER PREFORM WITH FLUX AND THERMAL INDICATOR:
 SOLDER: TYPE Sn63 per ANSI/J-STD-006.
 FLUX: TYPE ROL1 per ANSI/J-STD-004.
 THERMAL INDICATOR: Color change violet to colorless.
3. MELTABLE RINGS: Stabilized thermoplastic. Color: blue.
4. PRE-INSTALLED BRAID: Silver-plated copper strands. CMA 640.

APPLICATION

1. These parts are designed to provide an environment protected shield termination on cables, rated for 125°C minimum, meeting the dimensional criteria listed and having tin or silver-plated shields and insulation compatible with the insert material.
For compatible insulations, see MIL-S-83519/2 or consult Tyco Electronics/Raychem.
2. For installation procedure, consult Tyco Electronics/Raychem process standard RCPS-100-70.
3. Temperature range: -55°C to +150°C.
4. Parts shall be marked with identification code per table.

For best results, prepare the cable as shown:



tyco Electronics		Tyco Electronics Corporation 300 Constitution Drive, Menlo Park, CA. 94025, U.S.A.		Raychem		TITLE: SOLDERSLEEVE DEVICE SHIELD TERMINATION WITH SILVER-PLATED BRAID						
Unless otherwise specified dimensions are in millimeters. [Inches dimensions are shown in brackets]					DOCUMENT NO.: S03-1X-R-100							
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A		ANGLES: N/A ROUGHNESS IN MICRON		Tyco Electronics reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		PROD. REV.: SEE TABLE		DOC. ISSUE: 0		DATE: 20-May-03		
PREPARED BY: mforonda		DCR NUMBER: D030278		REPLACES: N/A		CAGE CODE: 06090		SCALE: ---		SIZE: A		SHEET: 1 of 1

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