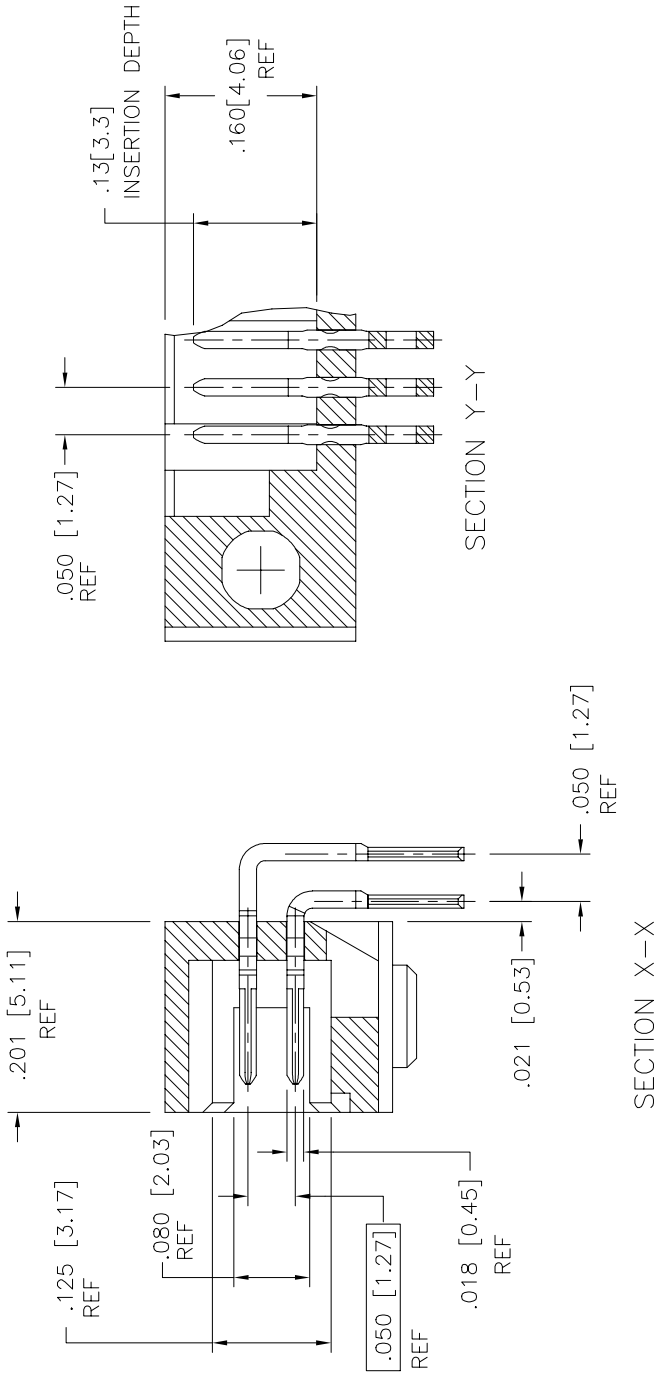
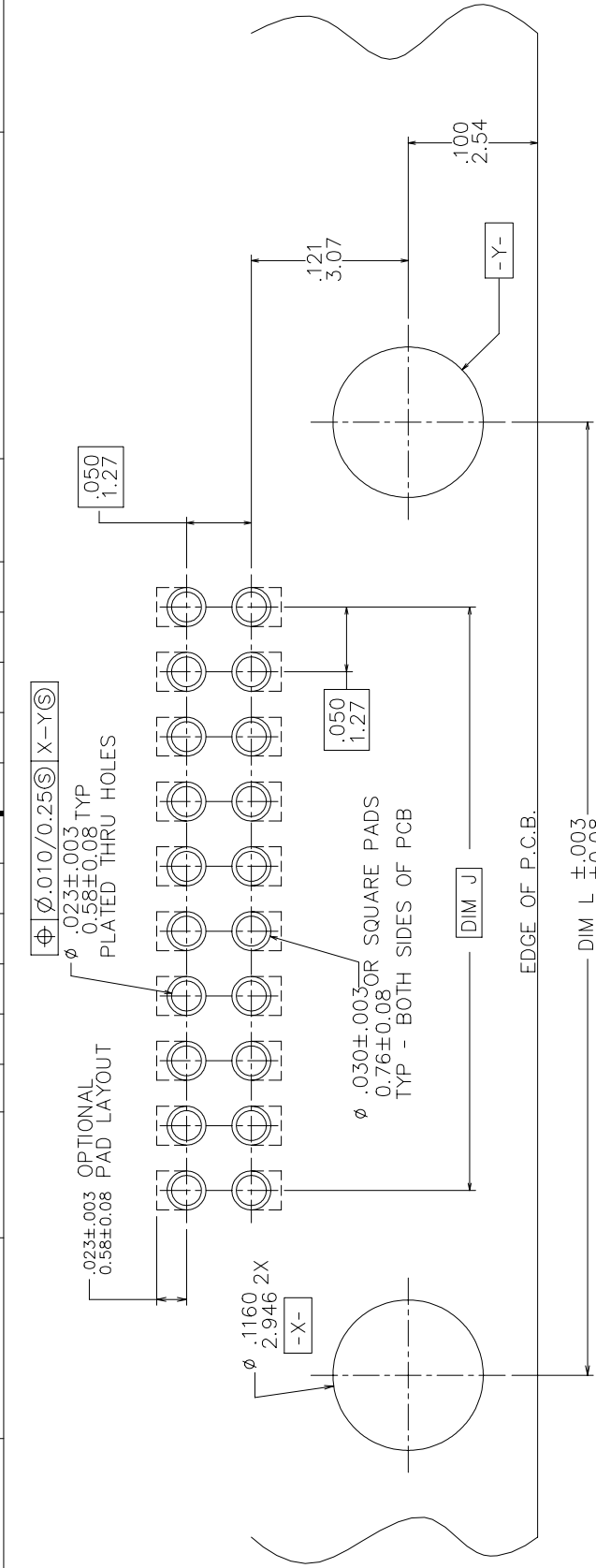




mat'l. code				surface	tolerance	projection	product family	
ltr	ecn	no	dr	date	ISO 1302	ISO 406	title	RIBCAGE
A					tolerances unless otherwise specified		RIBCAGE HORIZONTAL HEADER ASSEMBLY	
					angles	linear	dwg no	sheet 2 of 4 size
					0°±2°	INCH/MM	10124054	A3
					dr	scale 3:1	Product	Customer Drawing
					engr			
					chr			
					appd			
sheet	revision	sheet						
index								



RECOMMENDED P.C.B. LAYOUT
SCALE 20/1

NOTES:

- 1. HOUSING MATERIAL:
GLASS FILLED THERMOPLASTIC FLAME RETARDANT PER UL 94V-0.
COLOR: NATURAL.
- 2. TERMINAL PLATING:
30u" MIN GOLD OVER 50u" Ni ON CONTACT ZONES.
GOLD FLASH OVER 50u" Ni ON OTHERWISE ALL ZONES.
- 3. CORING IN CENTER TO BE PRESENT ON PARTS THAT ARE 2X40 OR LARGER.
- 4. SUGGESTED FASTENERS:
#2 HI-LO THREAD 1/4" PANHEAD.
FASTECH INC.
(516) 242-5699
OR;
#1 CAPHEAD SCREW (3/8" LONG) AND NUT FOR (.062/1.57 BOARD).
- 5. ADD "LF" SUFFIX AT THE END OF PART NUMBER FOR LEAD FREE OPTION.
- 6. THIS PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATION AS DESCRIBED IN GS-22-008.
- 7. THE HOUSING WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE FOR 15 SECONDS IN A WAVE SOLDER APPLICATION WITH A 1.5mm MINIMUM THICK CIRCUIT BOARD. SEE APPLICATION NOTES/PROCEDURES IF THEY ARE AVAILABLE.
- 8. MOLDING FLOW RESTRICTOR QUANTITY AND LOCATION IS MANUFACTURING OPTION.
- 9. VACUUM CAP SLOT REQUIRED ON ALL SIZES, SLOT MAY BE LOCATED ON OPPOSITE SIDE FOR 2 X 5.
- 10. PRODUCT SPEC PER BUS-12-087.

mat'l. code				surface	tolerance	projection	product family
ltr	ecr	no	dr	ISO 1302	ISO 406	ISO 1101	title
A				angles	linear	INCH/MM	RIBCAGE HORIZONTAL HEADER ASSEMBLY
				0°±2°	linear	scale 3:1	
				dr	GM SUN	2013-01-15	dwg no
				engr	GM SUN	2013-01-15	sheet 4 of 4 size
				chr	RICK BIAN	2013-01-15	10124054 A3
				appd	RICK BIAN	2013-01-15	Product Customer Drawing
sheet	revision	sheet					
index							