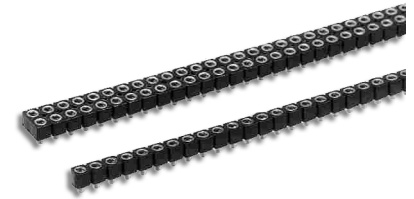




Single and Dual Row Surface Mount Collet Socket – Series 518

FEATURES

- Available in Single and Dual Row Strips
- Socket Strips to be cut to the number of positions desired with 'break' Feature
- Compatible with Automatic Insertion Equipment
- Side-to-side and End-to-end Stackable

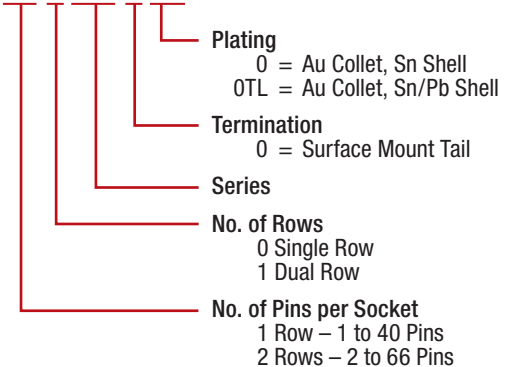


GENERAL SPECIFICATIONS

- **BODY MATERIAL:** Black UL 94V-0 Glass-filled 4/6 Nylon
- **PIN BODY:** Brass 360 1/2-hard per UNS C36000 ASTM B16/B16M-05
- **PIN BODY PLATING:** 10 μ [0.25 μ] min. Au per MIL-G-45204 –OR– 200 μ [5.08 μ] min. 93/7 Sn/Pb per ASTM B545 –OR– 200 μ [5.08 μ] min. Sn per ASTM B545 Type 1 over 100 μ [2.54 μ] min. Ni per SAE AMS-QQ-N-290B
- **4-FINGER COLLET CONTACT:** BeCu per UNS C17200 ASTM B194-08
- **CONTACT PLATING:** 10 μ [0.25 μ] Au per MIL-G-45204 over 50 μ min. [1.27 μ] Ni per SAE AMS-QQ-N-290B
- **CONTACT CURRENT RATING:** 3 amps
- **OPERATING TEMPERATURE:** -67°F to 221°F [-55°C to 105°C] for Sn plating; -67°F to 257°F [-55°C to 125°C] for Au plating
- **INSERTION FORCE:** 180g/pin, based on 0.018 [0.46] dia. test lead
- **WITHDRAWAL FORCE:** 90g/pin, based on 0.018 [0.46] dia. test lead
- **NORMAL FORCE:** 140g/pin, based on 0.018 [0.46] dia. test lead
- **ACCEPTS LEADS:** 0.015-0.025 [0.38-0.64] dia., 0.100-0.125 [2.54-3.18] long

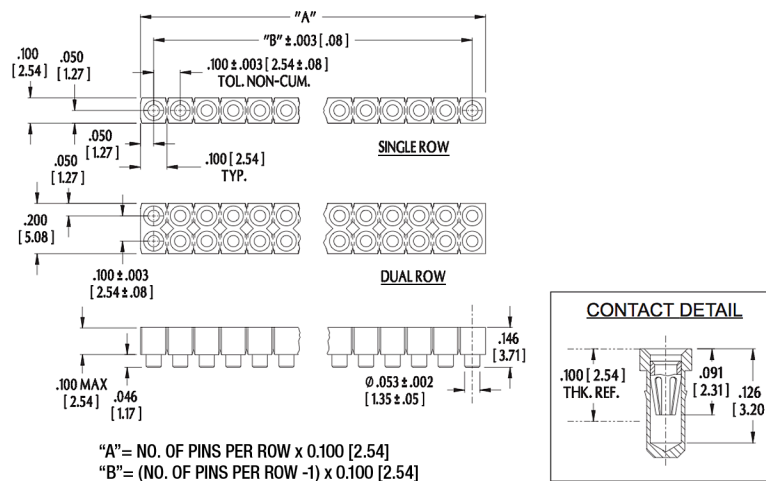
ORDERING INFORMATION

XX-X 518-X XX



MOUNTING CONSIDERATIONS

- **SUGGESTED PCB PAD SIZE:** 0.063 [1.60] dia.



ALL DIMENSIONS: INCHES [MILLIMETERS]
 ALL TOLERANCES: ± 0.005 [0.13] UNLESS OTHERWISE SPECIFIED
 CONSULT FACTORY FOR OTHER SIZES AND CONFIGURATIONS

CUSTOMIZATION: ARIES SPECIALIZES IN CUSTOM DESIGN AND PRODUCTION. SPECIAL MATERIALS, PLATINGS, SIZES, AND CONFIGURATIONS CAN BE FURNISHED, DEPENDING ON QUANTITY.

ARIES RESERVES THE RIGHT TO CHANGE PRODUCT GENERAL SPECIFICATIONS WITHOUT NOTICE

PRINTOUTS OF THIS DOCUMENT MAY BE OUT-OF-DATE AND SHOULD BE CONSIDERED UNCONTROLLED



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 Rev. 7.3
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