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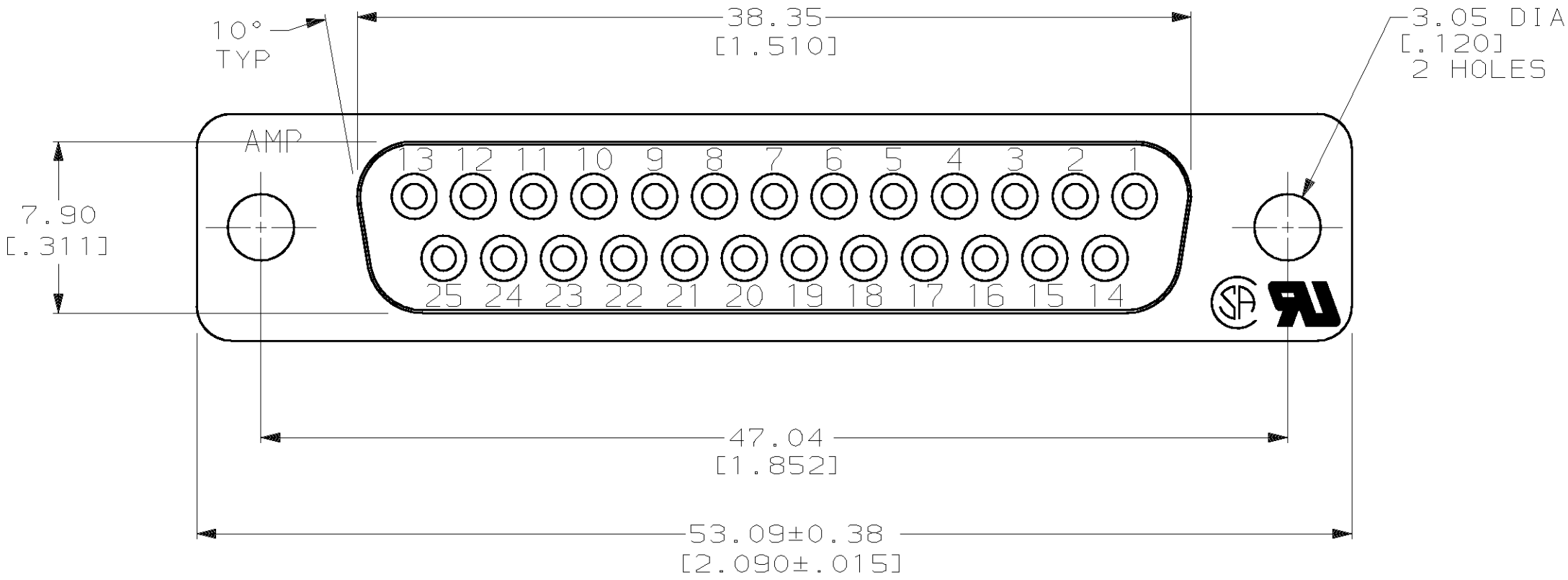
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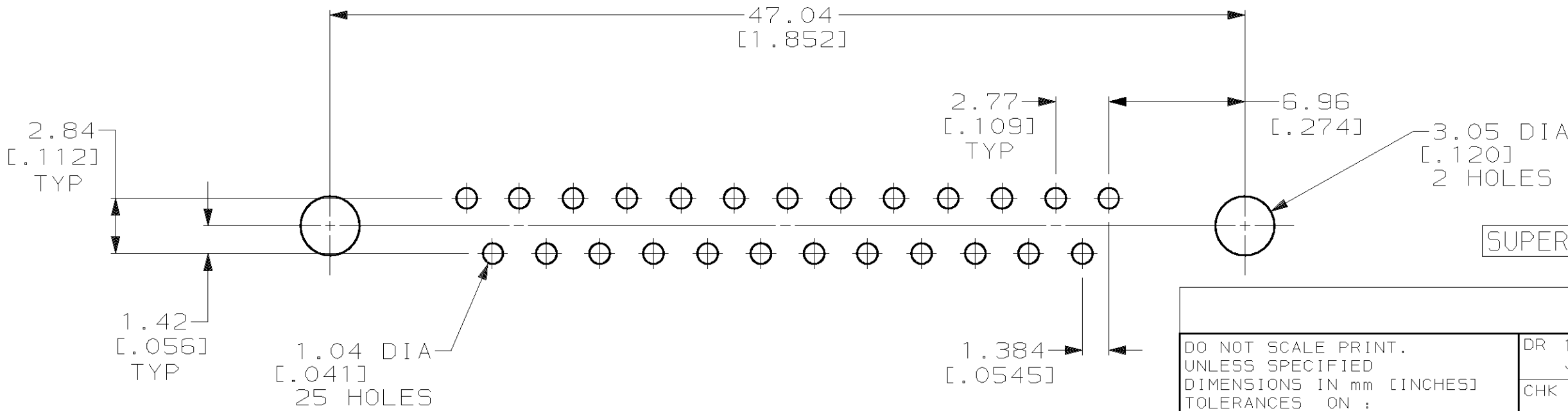
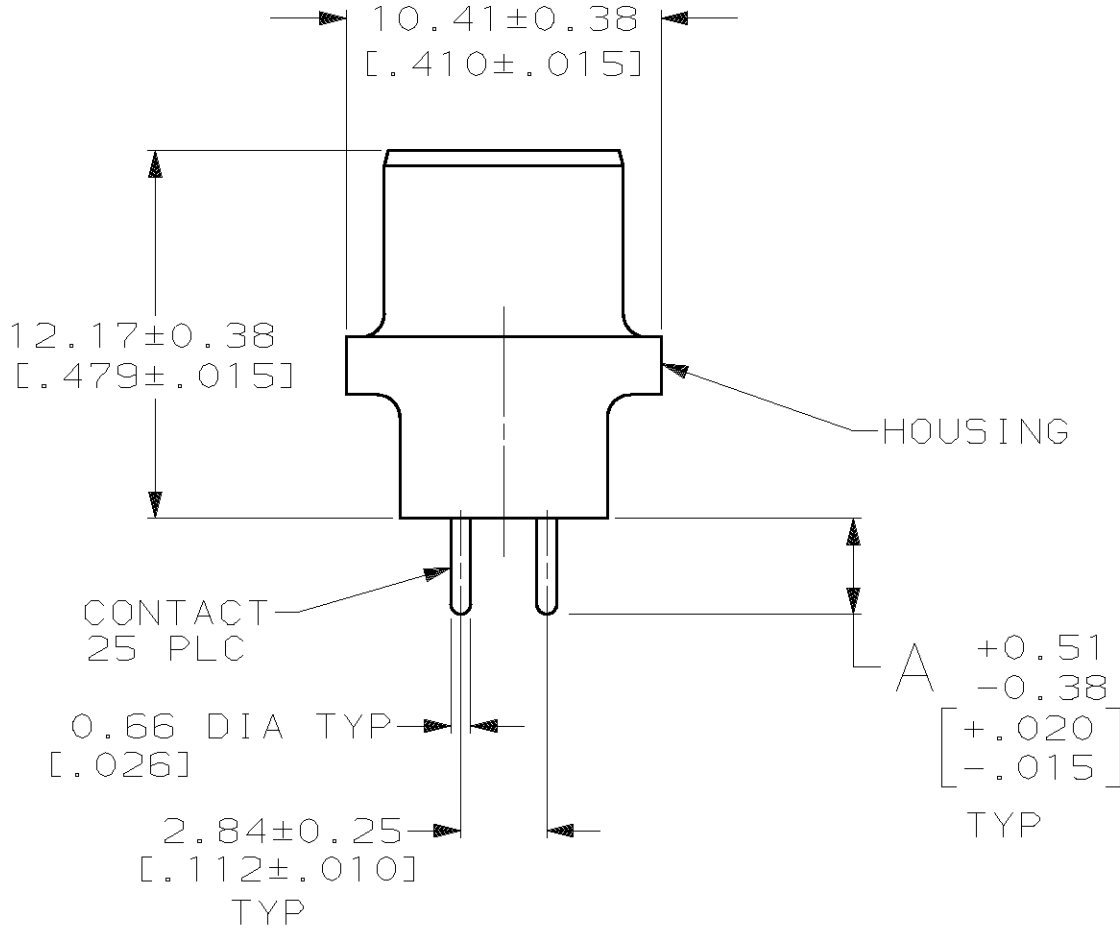
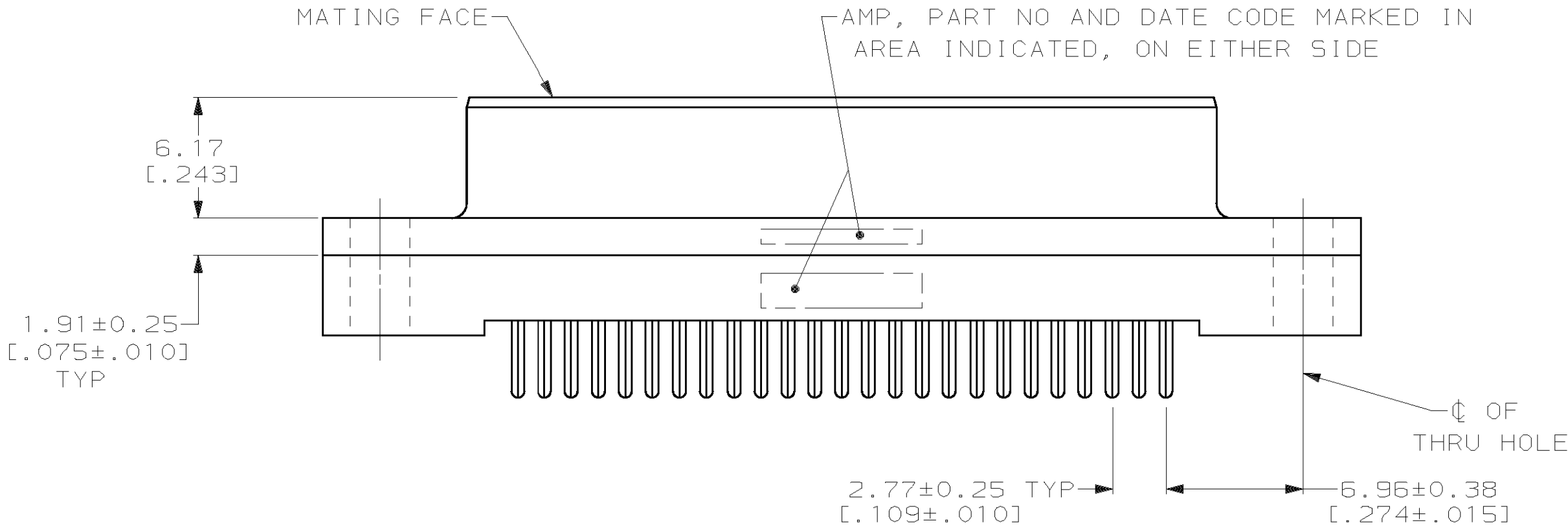
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LOC	DIST	P	F	REVISIONS				
				ZONE	LTR	DESCRIPTION	DATE	APPD
GP	00				H	REVISED PER EC 0513-0017-03	12MAY03	JG



- 1
- HOUSING: BLACK POLYESTER, UL 94V-0 RATED; CONTACTS: PHOSPHOR BRONZE PER QQ-B-750.
- 2
- GOLD PLATING PER MIL-G-45204, TIN PLATING PER MIL-T-10727, NICKEL PLATING PER QQ-N-290.
- 3
- GOLD FLASH FOR A LENGTH OF 3.81[.150] MIN FROM MATING END, 2.54μm[.000100] MIN TIN OR TIN-LEAD FOR A LENGTH OF DIMENSION A FROM OPPOSITE END, ALL OVER 1.27μm[.000050] MIN NICKEL.
- 4
- 0.76μm[.000030] MIN GOLD FOR A LENGTH OF 3.81[.150] MIN FROM MATING END, 2.54μm[.000100] MIN TIN OR TIN-LEAD FOR A LENGTH OF DIMENSION A FROM OPPOSITE END, ALL OVER 1.27μm[.000050] MIN NICKEL.



OBSOLETE	6.35	[.250]	4	207828-8
OBSOLETE	6.35	[.250]	3	207828-7
OBSOLETE	4.32	[.170]	4	207828-6
OBSOLETE	4.32	[.170]	3	207828-5
	3.18	[.125]	4	207828-4
	3.18	[.125]	3	207828-3
SUPERSEDED BY 207828-6	3.56	[.140]	4	207828-2
OBSOLETE	3.56	[.140]	3	207828-1

RECOMMENDED PC BOARD
MOUNTING DIMENSIONS

DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN mm [INCHES] TOLERANCES ON : 2 PLC DEC ± 0.13 [.005] 3 PLC DEC ± - ANGLES ± 2°	DR 11-16-89 J McCLINTON
	CHK 2-2-90 R.STONE
MATERIAL	APPD 2-2-90 S.SCHEFFERLY
	APPD 2-2-90 C.ROHDE
FINISH	PRODUCT SPEC 108-40025
	APPLICATION SPEC -
CONTACT: SEE TABLE	
WEIGHT -	

AMP AMP INCORPORATED Harrisburg, Pa. 17105			
NAME RECEPTACLE ASSEMBLY, SIZE 3, 25 POSN, VERTICAL, AMPLIMITE® HD-20			
SIZE C	CAGE CODE 00779	DRAWING NO 207828	
SCALE 4:1	SHEET 1 OF 1		