

Amphenol
FCi

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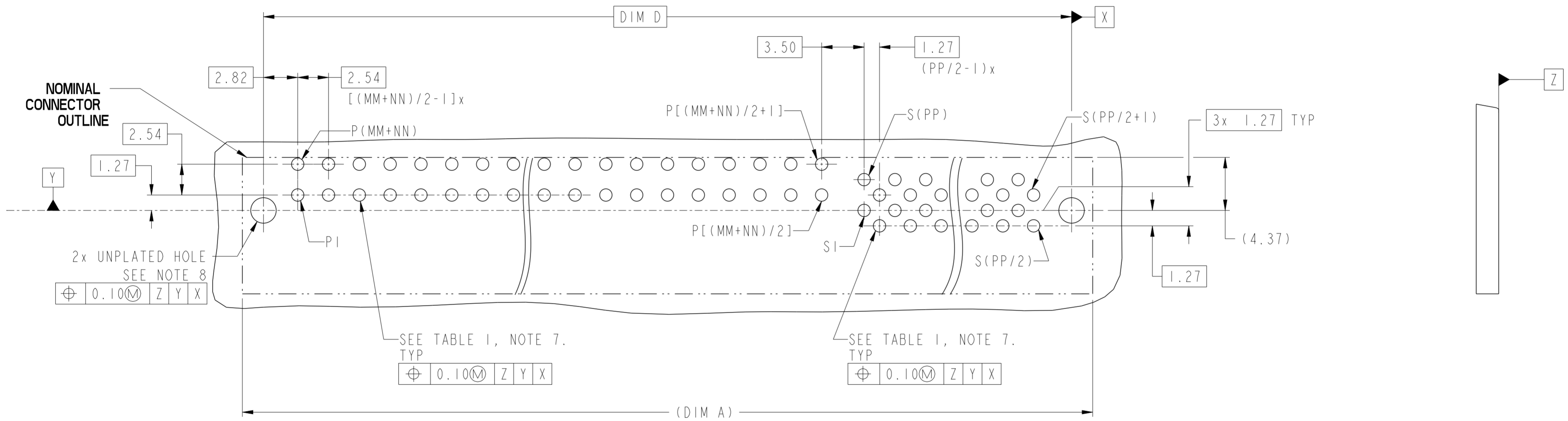
spec ref	-	dr	Hai-Ling Liu	2014/06/30	projection	MM	size	A2	scale	4:1
tolerance std	ISO 406 ISO 1101	eng	Ada Ye	2018/08/30			ecn no	ELX-DG-31039-1	rel level	Released
TOLERANCES UNLESS OTHERWISE SPECIFIED		chr	Feng Zheng	2018/08/31						
		appr	Zheng, Pei-Min	2018/08/31						
surface	linear	0.X	±0.50	Amphenol FCi	product family		title R/A RECEPTACLE HIGH POWER CARD EDGE - UNIVERSAL	dwg no 10130788	rev C	
		0.XX	±0.25		cat. no.	Product - Customer Drw				sheet 1 of 4
	angular	0°	±2°							

PDS: Rev :C

STATUS:Released

Printed: Aug 31, 2018

CONTACT TYPE	TOP LAYER DESCRIPTION	TABLE 1 (HPCE / SOLDER TAILS) PLATED THROUGH-HOLE REQUIREMENTS				
		DRILLED HOLE DIAMETER	COPPER THICKNESS	TIN-LEAD THICKNESS	TIN THICKNESS	FINISHED HOLE DIAMETER
POWER & SIGNAL	TIN-LEAD	1.10-1.16 (1.15 DRILL)	0.025 - 0.050	0.005 - 0.015	--	0.94 - 1.10
	IMMERSION TIN	1.10-1.16 (1.15 DRILL)	0.025 - 0.050	--	0.9 - 1.5um	0.94 - 1.10
	COPPER	1.10-1.16 (1.15 DRILL)	0.025 - 0.050	--	--	0.94 - 1.10



RECOMMENDED PCB LAYOUT
DIMENSION TOLERANCE IS ±0.05 mm

Amphenol FCI

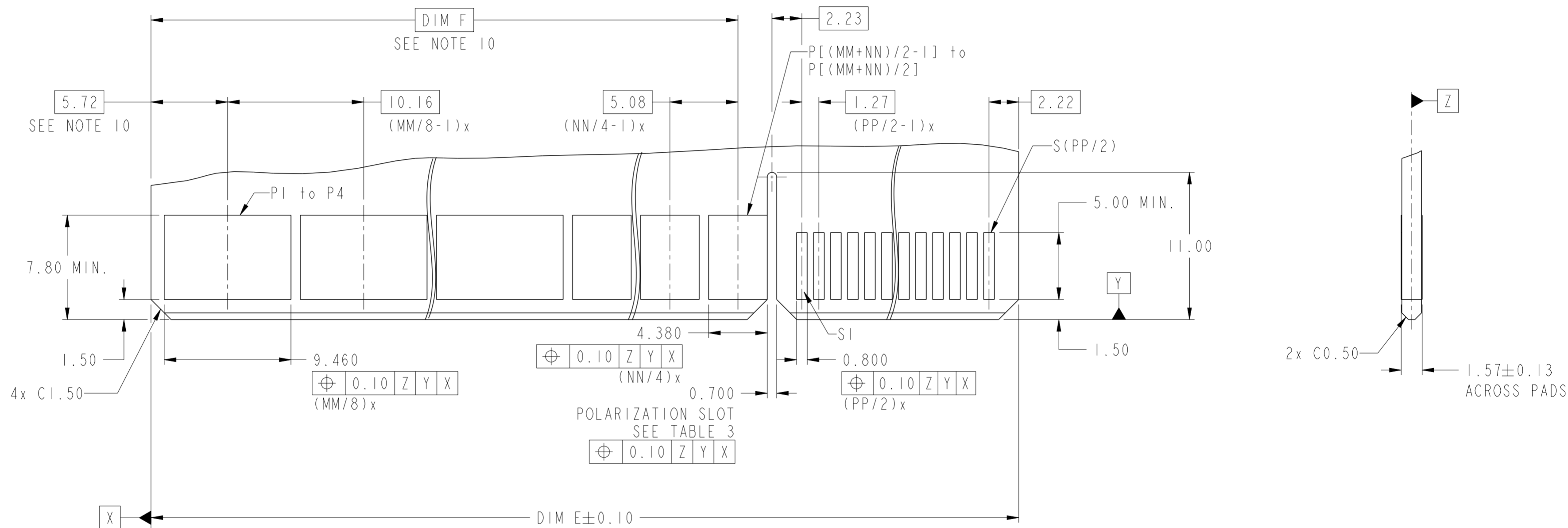
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spec ref	-	dr	Hai-Ling Liu	2014/06/30	projection	MM	size	A2	scale	4:1
tolerance std	ISO 406 ISO 1101	eng	Ada Ye	2018/08/30			ecn no	ELX-DG-31039-1	rel level	Released
TOLERANCES UNLESS OTHERWISE SPECIFIED		chr	Feng Zheng	2018/08/31						
		appr	Zheng, Pei-Min	2018/08/31						
surface	linear	0.X	±0.50	Amphenol FCI		R/A RECEPTACLE HIGH POWER CARD EDGE - UNIVERSAL		dwg no 10130788	rev C	
		0.XX	±0.25							
		0.XXX	±0.10							
	angular	0°	±2°	cat. no.	Product - Customer Drw		sheet 2 of 4			

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RECOMMENDED MATING BOARD
FOOT PRINT
DIMENSION TOLERANCE IS ± 0.05 mm

spec ref	-	dr	Hai-Ling Liu	2014/06/30	projection	MM	size	A2	scale	4:1	
tolerance std	ISO 406 ISO 1101	eng	Ada Ye	2018/08/30			ecn no	ELX-DG-31039-1	rel level	Released	
TOLERANCES UNLESS OTHERWISE SPECIFIED		chr	Feng Zheng	2018/08/31							
		appr	Zheng, Pei-Min	2018/08/31							
surface	ISO 1302	linear	0.X	± 0.50	Amphenol FCI		product family	R/A RECEPTACLE	cat. no.	10130788	
			0.XX	± 0.25	Amphenol FCI		product family	HIGH POWER CARD EDGE - UNIVERSAL	cat. no.	10130788	
		angular	0°	$\pm 2^\circ$	Amphenol FCI		product family	HIGH POWER CARD EDGE - UNIVERSAL	cat. no.	10130788	
							rel level	Released	sheet 3 of 4	rev	C

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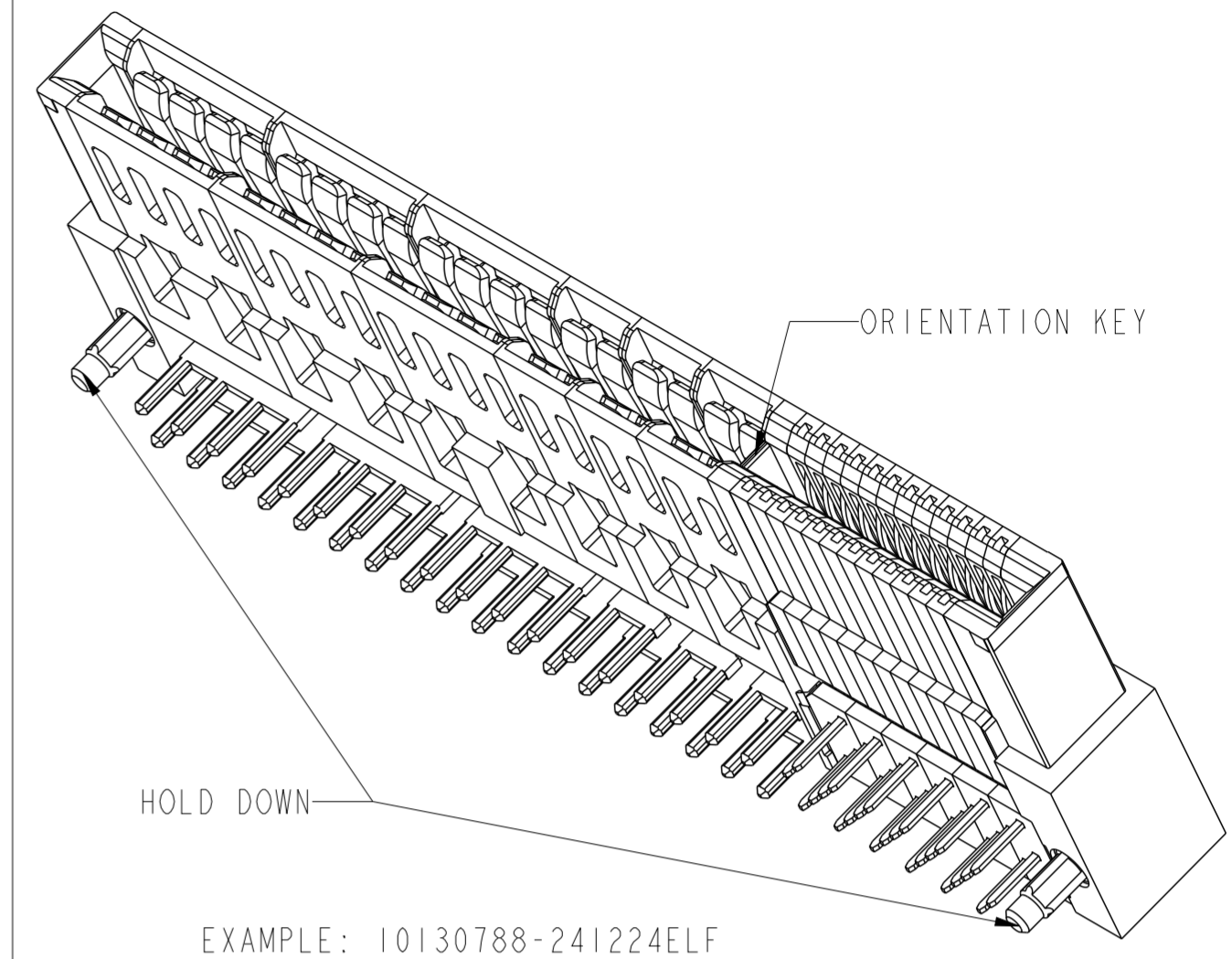
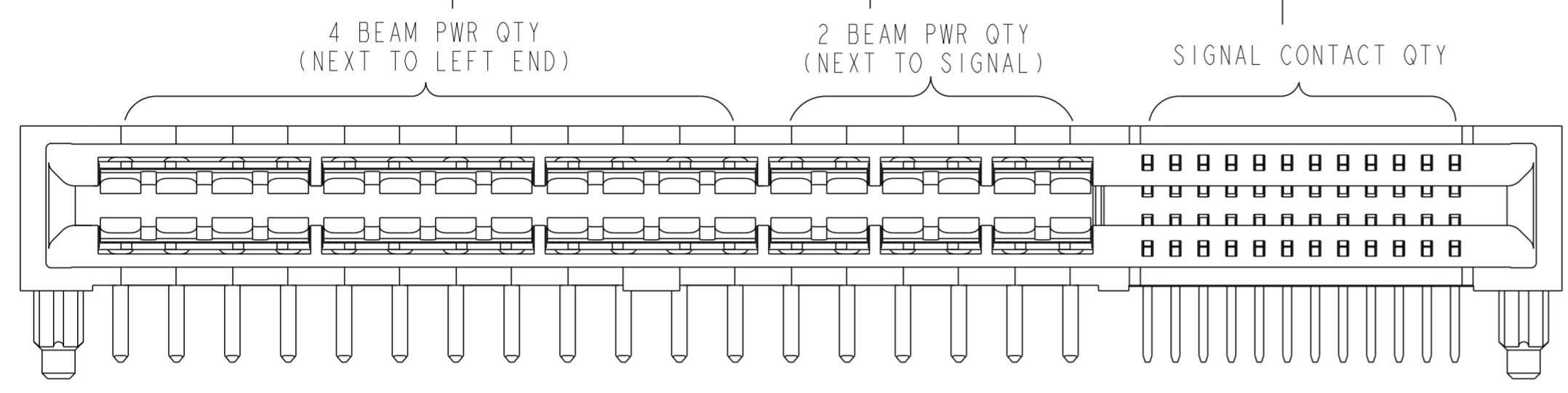
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10130788 - MM NN PP LF LEAD FREE

	A	B	C	D	E	F	G	H
Tail Length(DIM T)	2.6	2.6	2.6	2.6	3.25	3.25	3.25	3.25
Orientation Key	Y	N	N	Y	Y	N	N	Y
Hold Down Option	Y	Y	N	N	Y	Y	N	N

	J	K	L	M
△	4.05	4.05	4.05	4.05
	Y	N	N	Y
	Y	Y	N	N



Example: The Configuration above is 10130788-241224ELF
R/A RECEPTACLE 36P24S with Orientation Key and Hold Down.
24P is 4 beam contacts, 12P is 2 beam contacts.

TABLE 3: PART NUMBER CODE FOR HPCE R/A RECEPTACLE P+S CONFIG

NOTES:

- CONNECTOR MATERIALS:
HOUSING: HIGH TEMPERATURE THERMAL PLASTIC, BLACK
UL 94V-0 COMPLIANT
CONTACTS: HIGH PERFORMANCE COPPER ALLOY.
- CONTACT FINISH REF. GS-12-604 SECTION 5.2.
- PRODUCT SPECIFICATION: GS-12-604.
- APPLICATION SPECIFICATION: GS-20-128.
- PRODUCT MARKING ON HOUSING IN AREA SHOWN MEETS AFCI SPECIFICATION: GS-24-007.
- PACKAGING MEETS FCI SPECIFICATION GS-14-937.
- ALL HOLE SIZES ARE FINISHED HOLE SIZES.
- MOUNTING HOLES ARE UNPLATED
 $\varnothing 2.18 \pm 0.03$ FOR SOLDER TAILS
- MAXIMUM OVERALL LENGTH IS 100mm.
- DIM IS NOT APPLICABLE IF NO 4 BEAM CONTACT OR 2 BEAM CONTACT.
- A SYMBOL △ WILL BE NEXT TO ANY DIMENSION, VIEW, OR NOTE WHICH HAS BEEN MODIFIED WITH THE CURRENT DRAWING REVISION.

TABLE 2: LENGTH FORMULAS

DIM A	$(MM + NN) / 2 \times 2.54 + (PP / 2) \times 1.27 + 9.12$
DIM B	DIM A - 5.00
DIM C	DIM A - 2.34
DIM D	DIM A - 3.48
DIM E	DIM A - 5.30
DIM F	$(MM / 8 - 1) \times 10.16 + (NN / 4 - 1) \times 5.08 + 13.34$ (WITH 4 BEAM CONTACT) $(NN / 4 - 1) \times 5.08 + 3.18$ (WITHOUT 4 BEAM CONTACT)
DIM T	2.6 or 3.25 or 4.05

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surface	linear	chr	Feng Zheng	2018/08/31						
		appr	Zheng, Pei-Min	2018/08/31						
ISO 1302	angular	Amphenol FCI		product family	R/A RECEPTACLE HIGH POWER CARD EDGE - UNIVERSAL	cat. no.	Product - Customer Drw	sheet 4 of 4		

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